

DAC8550 16-bit, Ultra-Low Glitch, Voltage Output Digital-To-Analog Converter

1 Features

- Relative Accuracy: 8 LSB
- Glitch Energy: 0.1 nV-s
- *MicroPower* Operation: 140 μ A at 2.7 V
- Power-On Reset to Midscale
- Power Supply: 2.7 V to 5.5 V
- 16-Bit Monotonic
- Settling Time: 10 μ s to $\pm 0.003\%$ FSR
- Low-Power Serial Interface with Schmitt-Triggered Inputs
- On-Chip Output Buffer Amplifier with Rail-to-Rail Output Amplifier
- Power-Down Capability
- 2's Complement Input
- $\overline{\text{SYNC}}$ Interrupt Facility
- Drop-In Compatible with DAC8531/01 and DAC8551 (Binary Input)
- Available in a Tiny MSOP-8 Package

2 Applications

- Process Control
- Data Acquisition Systems
- Closed-Loop Servo-Control
- PC Peripherals
- Portable Instrumentation
- Programmable Attenuation

3 Description

The DAC8550 is a small, low-power, voltage output, 16-bit digital-to-analog converter (DAC). It is monotonic, provides good linearity, and minimizes undesired code-to-code transient voltages. The DAC8550 uses a versatile, 3-wire serial interface that operates at clock rates of up to 30 MHz and is compatible with standard SPI™, QSPI™, Microwire™, and digital signal processor (DSP) interfaces.

The DAC8550 requires an external reference voltage to set its output range. The DAC8550 incorporates a power-on reset circuit that ensures that the DAC output powers up at midscale and remains there until a valid write takes place to the device. The DAC8550 contains a power-down feature, accessed over the serial interface, that reduces the current consumption of the device to 200 nA at 5 V.

The low-power consumption of this device in normal operation makes it ideal for portable, battery-operated equipment. Power consumption is 0.38 mW at 2.7 V, reducing to less than 1 μ W in power-down mode.

The DAC8550 is available in an MSOP-8 package.

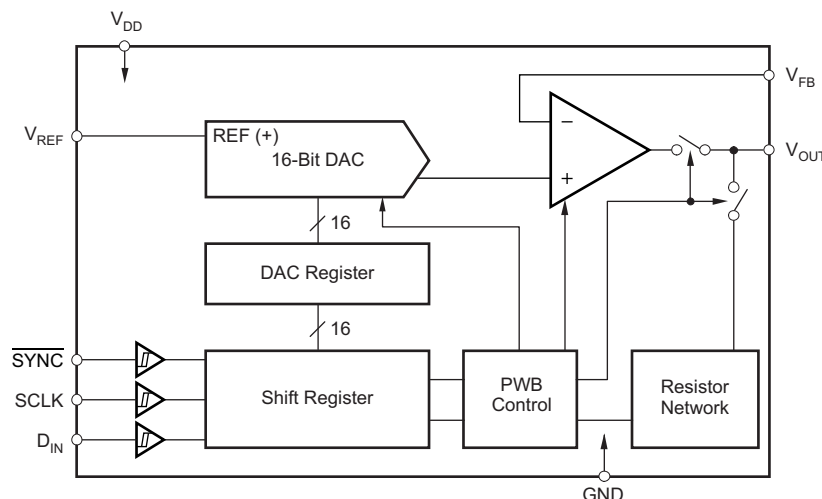
For additional flexibility, see the DAC8551, a binary-coded counterpart to the DAC8550.

Device Information⁽¹⁾

| PART NUMBER | PACKAGE | BODY SIZE (NOM) |
|-------------|-----------|-------------------|
| DAC8550 | VSSOP (8) | 3.00 mm x 3.00 mm |

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Functional Block Diagram



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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision G (February 2017) to Revision H

Page

| | |
|--|----------|
| • Changed the V_{IL} Test Conditions From: $V_{DD} = 5\text{ V}$ To: $3\text{ V} \leq V_{DD} \leq 5.5\text{ V}$ and From: $V_{DD} = 3\text{ V}$ To: $2.7\text{ V} \leq V_{DD} < 3\text{ V}$ in the <i>Electrical Characteristics</i> | 6 |
| • Changed the V_{IH} Test Conditions From: $V_{DD} = 5\text{ V}$ To: $3\text{ V} \leq V_{DD} \leq 5.5\text{ V}$ and From: $V_{DD} = 3\text{ V}$ To: $2.7\text{ V} \leq V_{DD} < 3\text{ V}$ in the <i>Electrical Characteristics</i> | 6 |

Changes from Revision F (March 2016) to Revision G

Page

| | |
|--|----------|
| • Relative accuracy DAC8550, Deleted the TYP value of ± 3 , Changed the MAX value From: ± 8 To: ± 16 in the <i>Electrical Characteristics</i> | 6 |
| • Relative accuracy DAC8550B, Deleted the TYP value of ± 3 , Changed the MAX value From: ± 8 To: ± 12 in the <i>Electrical Characteristics</i> | 6 |

Changes from Revision E (March 2012) to Revision F

Page

| | |
|--|----------|
| • Added <i>ESD Ratings</i> table, <i>Feature Description</i> section, <i>Device Functional Modes</i> , <i>Application and Implementation</i> section, <i>Power Supply Recommendations</i> section, <i>Layout</i> section, <i>Device and Documentation Support</i> section, and <i>Mechanical, Packaging, and Orderable Information</i> section | 1 |
| • Changed Differential nonlinearity Test Conditions From: 16-bit monotonic To: three separate entries in the <i>Electrical Characteristics</i> | 6 |

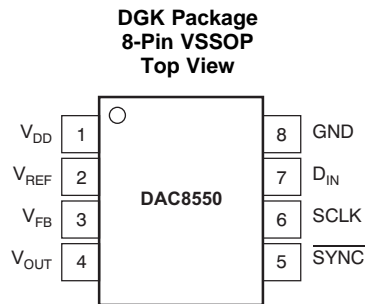
Changes from Revision D (October 2006) to Revision E

Page

| | |
|--|----------|
| • Changed low-level input voltage values in <i>Electrcial Characteristics</i> | 6 |
| • Changed high-level input voltage values in <i>Electrcial Characteristics</i> | 6 |

| Changes from Revision C (March 2006) to Revision D | Page |
|---|-------------|
| • Changed <i>Features</i> | 1 |
| • Changed relative accuracy feature from 8 LSB (Max) to 3 LSB | 1 |
| • Changed micropower operation feature from 200 μ A at 5 V to 140 μ A at 2.7 V..... | 1 |
| • Changed power consumption from 1 mW at 5 V to 0.38 mW at 2.7 V | 1 |
| • Changed power-down consumption from 1 mW to less than 1 mW in <i>Description</i> | 1 |
| • Changed relative accuracy for DAC8550 typical value from ± 5 to ± 3 | 6 |
| • Changed reference current input range for $V_{REF} = 5$ V from 50 to 40..... | 6 |
| • Deleted reference current included from I_{DD} (normal mode) test conditions..... | 6 |
| • Changed I_{DD} (normal mode) typical values from 200 and 180 to 160 and 140..... | 6 |
| • Changed <i>Timing Diagram</i> and <i>Timing Characteristics</i> | 7 |

5 Pin Configuration and Functions



Pin Functions

| PIN | | TYPE | DESCRIPTION |
|--------------------------|-----|------|---|
| NAME | NO. | | |
| V _{DD} | 1 | PWR | Power-supply input |
| V _{REF} | 2 | I | Reference voltage input |
| V _{FB} | 3 | I | Feedback connection for the output amplifier |
| V _{OUT} | 4 | O | Analog output voltage from DAC. The output amplifier has rail-to-rail operation. |
| $\overline{\text{SYNC}}$ | 5 | I | Level-triggered control input (active LOW). This is the frame synchronization signal for the input data. When $\overline{\text{SYNC}}$ goes LOW, it enables the input shift register and data is transferred in on the falling edges of the following clocks. The DAC is updated following the 24th clock (unless $\overline{\text{SYNC}}$ is taken HIGH before this edge, in which case the rising edge of $\overline{\text{SYNC}}$ acts as an interrupt and the write sequence is ignored by the DAC8550). Schmitt-Trigger logic input. |
| SCLK | 6 | I | Serial clock input. Data can be transferred at rates up to 30 MHz Schmitt-Trigger logic input. |
| D _{IN} | 7 | I | Serial data input. Data is clocked into the 24-bit input shift register on each falling edge of the serial clock input. Schmitt-Trigger logic input. |
| GND | 8 | GND | Ground reference point for all circuitry on the part |

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

| | | MIN | MAX | UNIT |
|------------------------------------|-----|------|----------------|------|
| Supply voltage | GND | -0.3 | 6 | V |
| Digital input voltage range | GND | -0.3 | $V_{DD} + 0.3$ | V |
| Output voltage | GND | -0.3 | $V_{DD} + 0.3$ | V |
| Junction temperature, $T_{J(max)}$ | | | 150 | °C |
| Operating temperature, T_A | | -40 | 105 | °C |
| Storage temperature, T_{stg} | | -65 | 150 | °C |

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

| | | VALUE | UNIT |
|-------------------------------------|--|-------|------|
| $V_{(ESD)}$ Electrostatic discharge | Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾ | ±2000 | V |
| | Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾ | ±500 | |

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating ambient temperature range (unless otherwise noted)

| | | MIN | NOM | MAX | UNIT |
|---------------------------------|---------------------------------|----------------------------|-------|----------|------|
| POWER SUPPLY | | | | | |
| V_{DD} | Supply voltage | 2.7 | | 5.5 | V |
| DIGITAL INPUTS | | | | | |
| D_{IN} | Digital input voltage | SCLK and \overline{SYNC} | | V_{DD} | V |
| REFERENCE INPUT | | | | | |
| V_{REF} | Reference input voltage | 0 | | V_{DD} | V |
| AMPLIFIER FEEDBACK INPUT | | | | | |
| V_{FB} | Output amplifier feedback input | | V_O | | V |
| TEMPERATURE RANGE | | | | | |
| T_A | Operating ambient temperature | -40 | | 105 | °C |

6.4 Thermal Information

| THERMAL METRIC ⁽¹⁾ | | DAC8550 | UNIT |
|-------------------------------|--|-------------|------|
| | | DGK (VSSOP) | |
| | | 8 PINS | |
| $R_{\theta JA}$ | Junction-to-ambient thermal resistance | 206 | °C/W |
| $R_{\theta JC(top)}$ | Junction-to-case (top) thermal resistance | 44 | °C/W |
| $R_{\theta JB}$ | Junction-to-board thermal resistance | 94.2 | °C/W |
| ψ_{JT} | Junction-to-top characterization parameter | 10.2 | °C/W |
| ψ_{JB} | Junction-to-board characterization parameter | 92.7 | °C/W |

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

DAC8550

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6.5 Electrical Characteristics

$V_{DD} = 2.7\text{ V to }5.5\text{ V}$, $-40^{\circ}\text{C to }105^{\circ}\text{C}$ range (unless otherwise noted)

| PARAMETER | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---|--------------------------------|--|-----------------------|---------------------|-------------|--------------------------------|
| STATIC PERFORMANCE⁽¹⁾ | | | | | | |
| | Resolution | | 16 | | | Bits |
| E_L | Relative accuracy | Measured by line passing through codes –32283 and 32063 at $V_{REF} = 5\text{ V}$, codes –31798 and 31358 at $V_{REF} = 2.5\text{ V}$ | DAC8550 | | ± 16 | LSB |
| | | | DAC8550B | | ± 12 | |
| E_D | Differential nonlinearity | $2.5\text{ V} \leq V_{REF} \leq 5.5\text{ V}$, $0^{\circ}\text{C} \leq T_A \leq 105^{\circ}\text{C}$ | | | ± 1 | LSB |
| | | $4.2\text{ V} < V_{REF} \leq 5.5\text{ V}$, $-40^{\circ}\text{C} \leq T_A \leq 105^{\circ}\text{C}$ | | | ± 1 | LSB |
| | | $2.5\text{ V} \leq V_{REF} \leq 4.2\text{ V}$, $-40^{\circ}\text{C} \leq T_A \leq 0^{\circ}\text{C}$ | | | ± 2 | LSB |
| E_O | Zero-code error | Measured by line passing through codes –32283 and 32063 | | ± 2 | ± 12 | mV |
| E_{FS} | Full-scale error | Measured by line passing through codes –32283 and 32063 | | $\pm 0.05\%$ | $\pm 0.5\%$ | mV |
| E_G | Gain error | Measured by line passing through codes –32283 and 32063 | | $\pm 0.02\%$ | $\pm 0.2\%$ | mV |
| | | | Zero-code error drift | | ± 5 | |
| | Gain temperature coefficient | | | ± 1 | | ppm of FSR/ $^{\circ}\text{C}$ |
| PSRR | Power-supply rejection ratio | $R_L = 2\text{ k}\Omega$, $C_L = 200\text{ pF}$ | | 0.75 | | mV/V |
| OUTPUT CHARACTERISTICS⁽²⁾ | | | | | | |
| V_O | Output voltage range | | 0 | | V_{REF} | V |
| t_{SD} | Output voltage settling time | To $\pm 0.003\%$ FSR, 1200h to 8D00h, $R_L = 2\text{ k}\Omega$, $0\text{ pF} < C_L < 200\text{ pF}$ | | 8 | 10 | μs |
| | | $R_L = 2\text{ k}\Omega$, $C_L = 500\text{ pF}$ | | 12 | | |
| SR | Slew rate | | | 1.8 | | V/ μs |
| | Capacitive load stability | $R_L = \infty$ | | 470 | | pF |
| | | $R_L = 2\text{ k}\Omega$ | | 1000 | | |
| | Code change glitch impulse | 1 LSB change around major carry | | 0.1 | | nV-s |
| | Digital feedthrough | SCLK toggling, FSYNC high | | 0.1 | | nV-s |
| Z_O | DC output impedance | At mid-code input | | 1 | | Ω |
| I_{OS} | Short-circuit current | $V_{DD} = 5\text{ V}$ | | 50 | | mA |
| | | $V_{DD} = 3\text{ V}$ | | 20 | | |
| t_{ON} | Power-up time | Coming out of power-down mode, $V_{DD} = 5\text{ V}$ | | 2.5 | | μs |
| | | Coming out of power-down mode, $V_{DD} = 3\text{ V}$ | | 5 | | |
| AC PERFORMANCE | | | | | | |
| SNR | Signal-to-noise ratio | BW = 20 kHz, $V_{DD} = 5\text{ V}$, $f_{OUT} = 1\text{ kHz}$, 1st 19 harmonics removed for SNR calculation | | 95 | | dB |
| THD | Total harmonic distortion | BW = 20 kHz, $V_{DD} = 5\text{ V}$, $f_{OUT} = 1\text{ kHz}$, 1st 19 harmonics removed for SNR calculation | | –85 | | dB |
| SFDR | Spurious-free dynamic range | BW = 20 kHz, $V_{DD} = 5\text{ V}$, $f_{OUT} = 1\text{ kHz}$, 1st 19 harmonics removed for SNR calculation | | 87 | | dB |
| SINAD | Signal-to-noise and distortion | BW = 20 kHz, $V_{DD} = 5\text{ V}$, $f_{OUT} = 1\text{ kHz}$, 1st 19 harmonics removed for SNR calculation | | 84 | | dB |
| REFERENCE INPUT | | | | | | |
| V_{REF} | Reference voltage | | 0 | | V_{DD} | V |
| $I_{I(REF)}$ | Reference current input range | $V_{REF} = V_{DD} = 5\text{ V}$ | | 40 | 75 | μA |
| | | $V_{REF} = V_{DD} = 3.6\text{ V}$ | | 30 | 45 | |
| $Z_{I(REF)}$ | Reference input impedance | | | 125 | | k Ω |
| LOGIC INPUTS⁽²⁾ | | | | | | |
| | Input current | | | ± 1 | | μA |
| V_{IL} | Low-level input voltage | $3\text{ V} \leq V_{DD} \leq 5.5\text{ V}$ | | $0.3 \times V_{DD}$ | | V |
| | | $2.7\text{ V} \leq V_{DD} < 3\text{ V}$ | | $0.1 \times V_{DD}$ | | |
| V_{IH} | High-level input voltage | $3\text{ V} \leq V_{DD} \leq 5.5\text{ V}$ | | $0.7 \times V_{DD}$ | | V |
| | | $2.7\text{ V} \leq V_{DD} < 3\text{ V}$ | | $0.9 \times V_{DD}$ | | |
| | Pin capacitance | | | | 3 | pF |

(1) Linearity calculated using a reduced code range –32283 and 32063 at $V_{REF} = 5\text{ V}$, codes –31798 and 31358 at $V_{REF} = 2.5\text{ V}$; output unloaded, 100mV headroom between reference and supply.

(2) Specified by design and characterization, not production tested.

Electrical Characteristics (continued)

V_{DD} = 2.7 V to 5.5 V, –40°C to 105°C range (unless otherwise noted)

| PARAMETER | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|-----------------------------------|----------------|--|----------------------------------|-----|-----|------|
| POWER REQUIREMENTS | | | | | | |
| I _{DD} | Supply current | Normal mode, input code equals mid-scale, no load, does not include reference current, V _{IH} = V _{DD} , V _{IL} = GND | V _{DD} = 3.6 V to 5.5 V | 160 | 250 | μA |
| | | | V _{DD} = 2.7 V to 3.6 V | 140 | 240 | |
| | | All power-down modes, V _{IH} = V _{DD} , V _{IL} = GND | V _{DD} = 3.6 V to 5.5 V | 0.2 | 2 | |
| | | V _{DD} = 2.7 V to 3.6 V | 0.05 | 2 | | |
| POWER EFFICIENCY | | | | | | |
| I _{OUT} /I _{DD} | | I _{LOAD} = 2 mA, V _{DD} = 5 V | | 89% | | |

6.6 Timing Characteristics

V_{DD} = 2.7 V to 5.5 V, all specifications –40°C to 105°C (unless otherwise noted)⁽¹⁾⁽²⁾

| PARAMETER | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|-------------------------------|---|----------------------------------|------|-----|-----|------|
| t ₁ ⁽³⁾ | SCLK cycle time | V _{DD} = 2.7 V to 3.6 V | 50 | | | ns |
| | | V _{DD} = 3.6 V to 5.5 V | 33 | | | |
| t ₂ | SCLK HIGH time | V _{DD} = 2.7 V to 3.6 V | 13 | | | ns |
| | | V _{DD} = 3.6 V to 5.5 V | 13 | | | |
| t ₃ | SCLK LOW time | V _{DD} = 2.7 V to 3.6 V | 22.5 | | | ns |
| | | V _{DD} = 3.6 V to 5.5 V | 13 | | | |
| t ₄ | SYNC to SCLK rising edge setup time | V _{DD} = 2.7 V to 3.6 V | 0 | | | ns |
| | | V _{DD} = 3.6 V to 5.5 V | 0 | | | |
| t ₅ | Data setup time | V _{DD} = 2.7 V to 3.6 V | 5 | | | ns |
| | | V _{DD} = 3.6 V to 5.5 V | 5 | | | |
| t ₆ | Data hold time | V _{DD} = 2.7 V to 3.6 V | 4.5 | | | ns |
| | | V _{DD} = 3.6 V to 5.5 V | 4.5 | | | |
| t ₇ | 24th SCLK falling edge to SYNC rising edge | V _{DD} = 2.7 V to 3.6 V | 0 | | | ns |
| | | V _{DD} = 3.6 V to 5.5 V | 0 | | | |
| t ₈ | Minimum SYNC HIGH time | V _{DD} = 2.7 V to 3.6 V | 50 | | | ns |
| | | V _{DD} = 3.6 V to 5.5 V | 33 | | | |
| t ₉ | 24th SCLK falling edge to SYNC falling edge | V _{DD} = 2.7 V to 5.5 V | 100 | | | ns |

- (1) All input signals are specified with t_R = t_F = 5 ns (10% to 90% of V_{DD}) and timed from a voltage level of (V_{IL} + V_{IH}) / 2.
- (2) See Figure 1.
- (3) Maximum SCLK frequency is 30 MHz at V_{DD} = 3.6 V to 5.5 V and 20 MHz at V_{DD} = 2.7 V to 3.6 V.

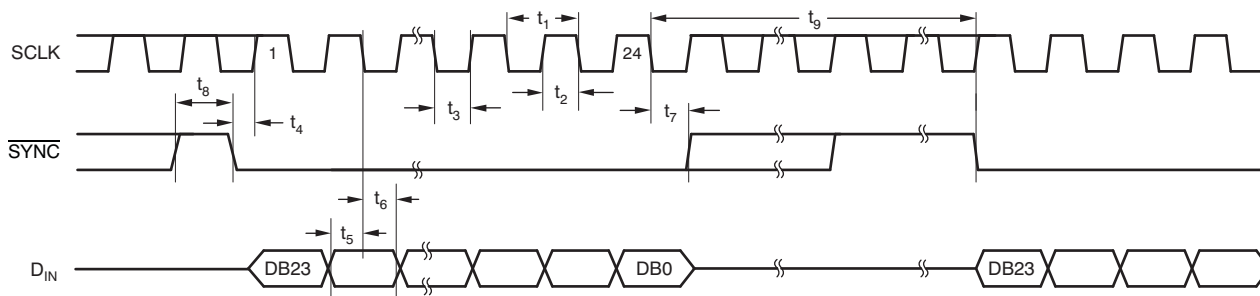


Figure 1. Serial Write Operation

6.7 Typical Characteristics

6.7.1 $V_{DD} = 5\text{ V}$

at $T_A = 25^\circ\text{C}$, unless otherwise noted

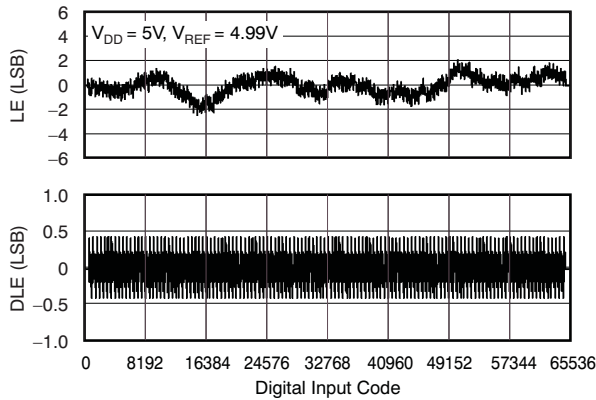


Figure 2. Linearity Error and Differential Linearity Error vs Digital Input Code (-40°C)

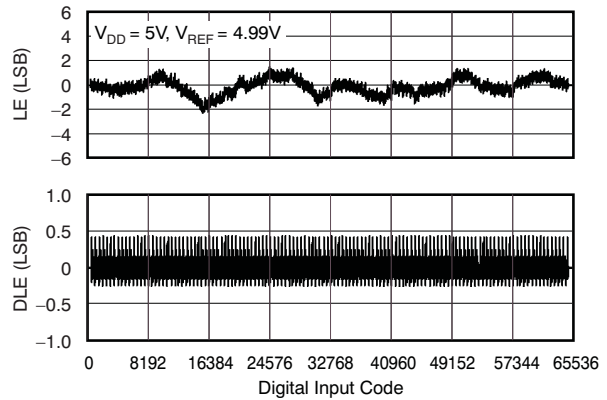


Figure 3. Linearity Error and Differential Linearity Error vs Digital Input Code

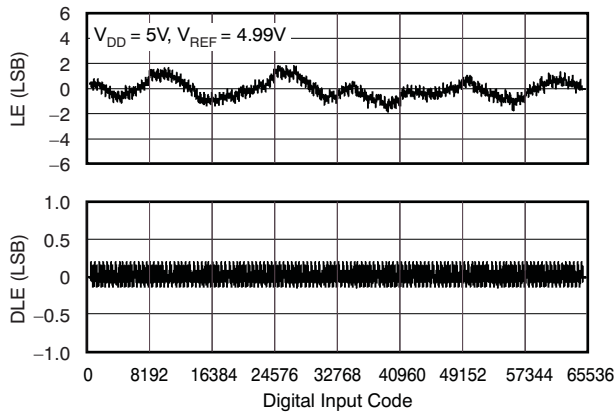


Figure 4. Linearity Error and Differential Linearity Error vs Digital Input Code (105°C)

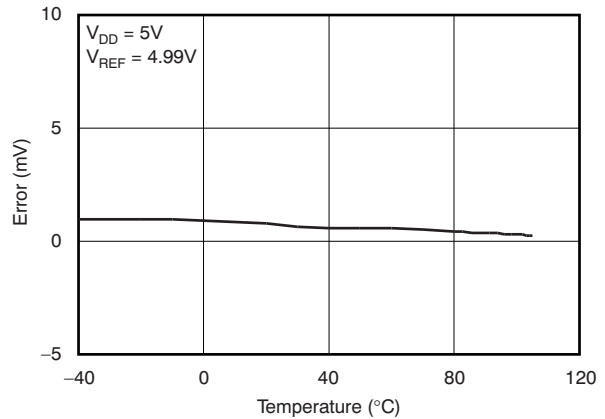


Figure 5. Zero-Scale Error vs Temperature

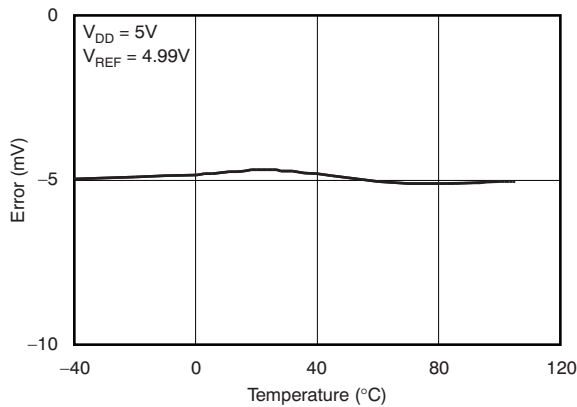


Figure 6. Full-Scale Error vs Temperature

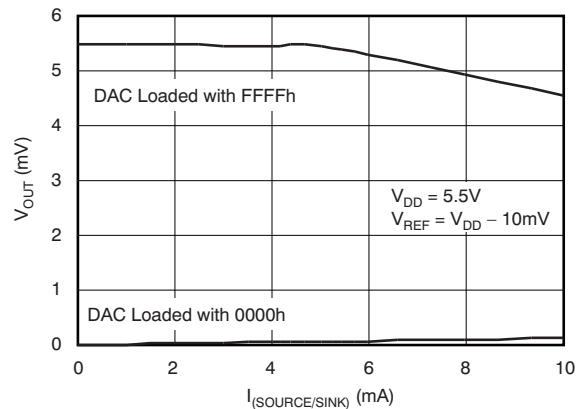


Figure 7. Source and Sink Current Capability

V_{DD} = 5 V (continued)

at T_A = 25°C, unless otherwise noted

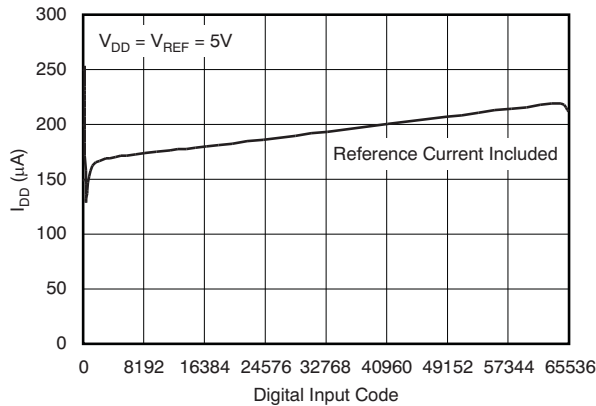


Figure 8. Supply Current vs Digital Input Code

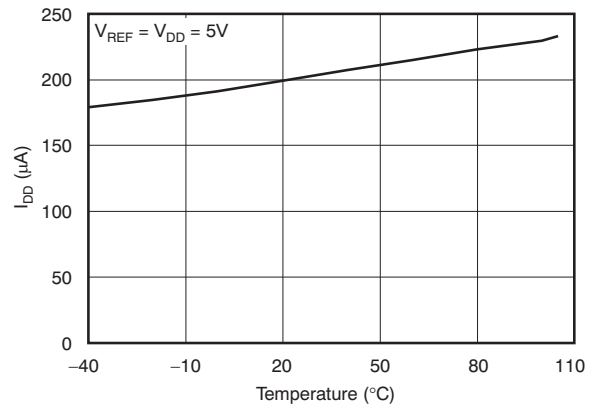


Figure 9. Power-Supply Current vs Temperature

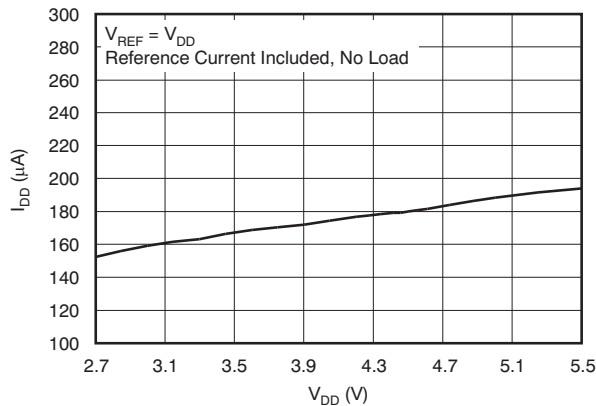


Figure 10. Supply Current vs Supply Voltage

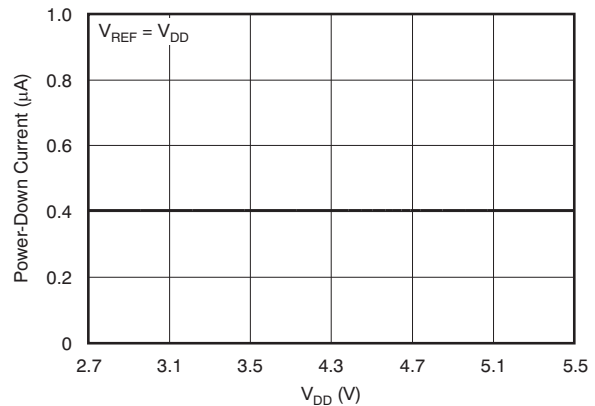


Figure 11. Power-Down Current vs Supply Voltage

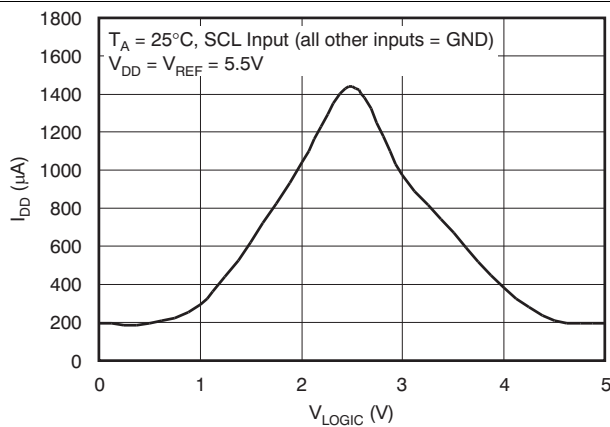


Figure 12. Supply Current vs Logic Input Voltage

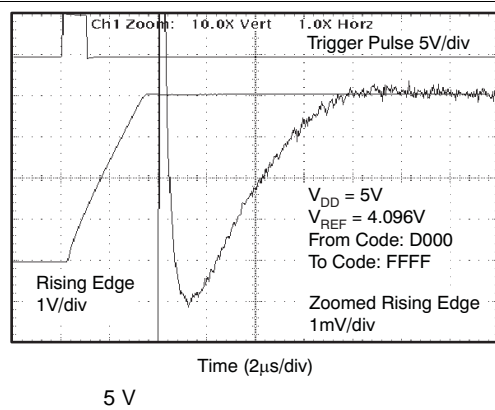
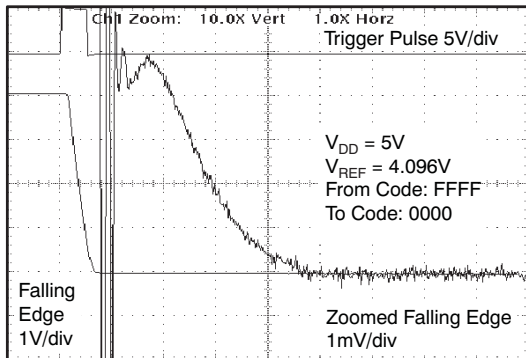


Figure 13. Full-Scale Settling Time: Rising Edge

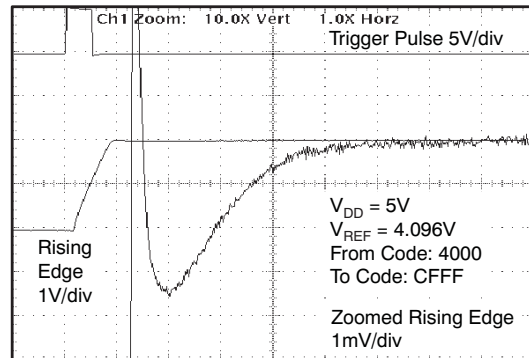
V_{DD} = 5 V (continued)

at T_A = 25°C, unless otherwise noted



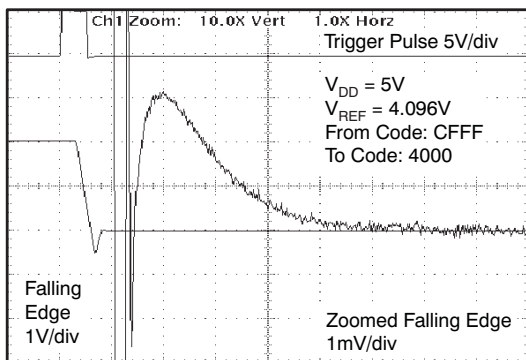
5 V

Figure 14. Full-Scale Settling Time: Falling Edge



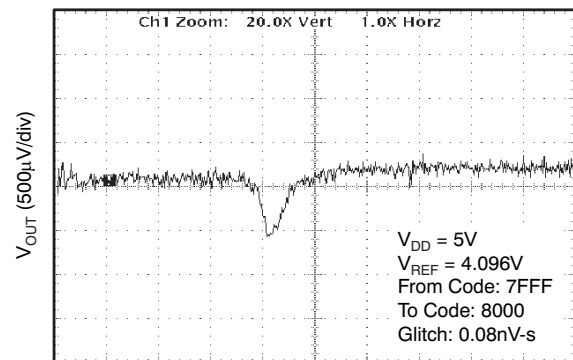
5 V

Figure 15. Half-Scale Settling Time: Rising Edge



5 V

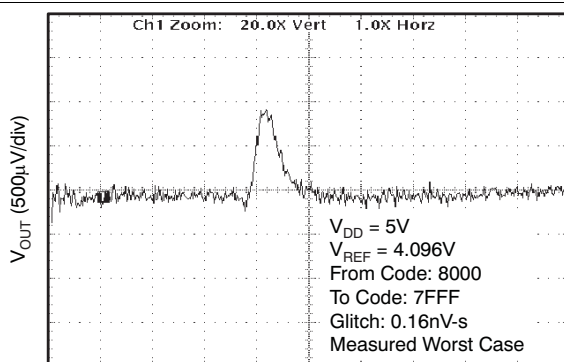
Figure 16. Half-Scale Settling Time: Falling Edge



5 V

1-LSB Step

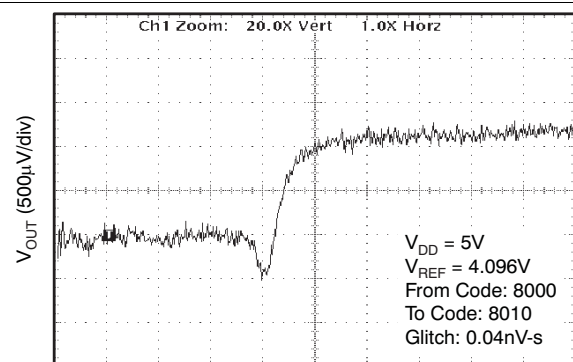
Figure 17. Glitch Energy: Rising Edge



5 V

1-LSB Step

Figure 18. Glitch Energy: Falling Edge



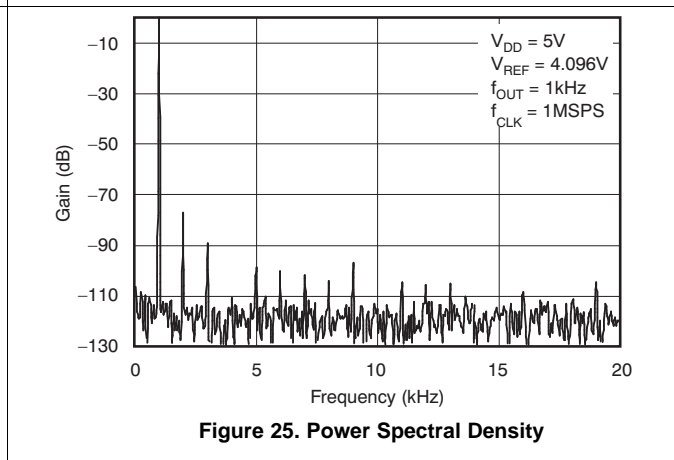
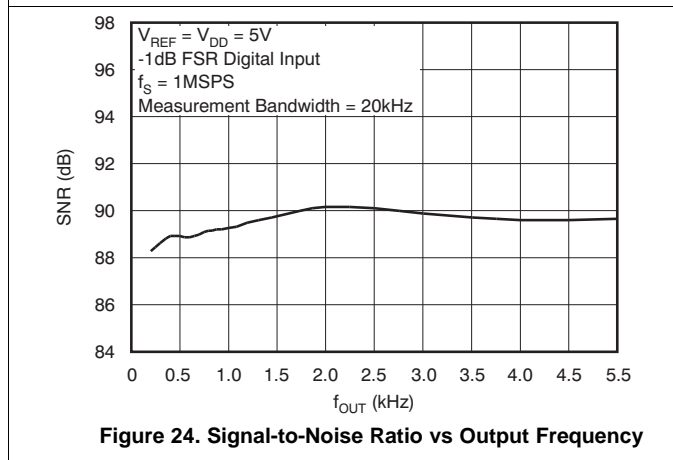
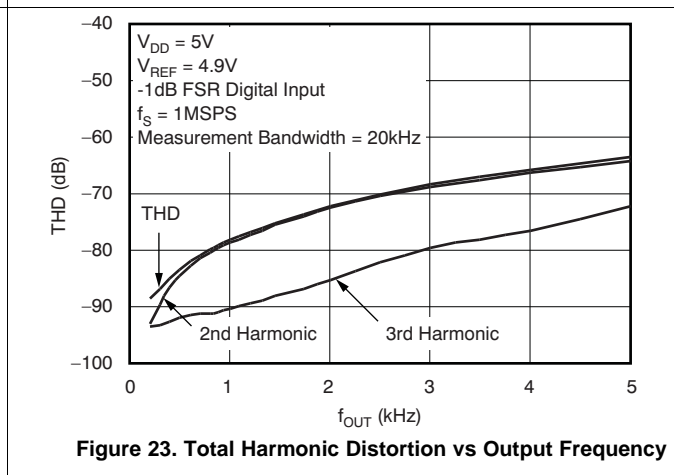
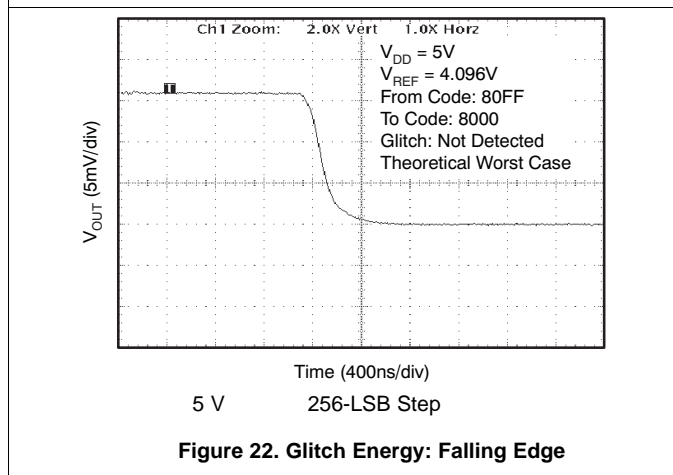
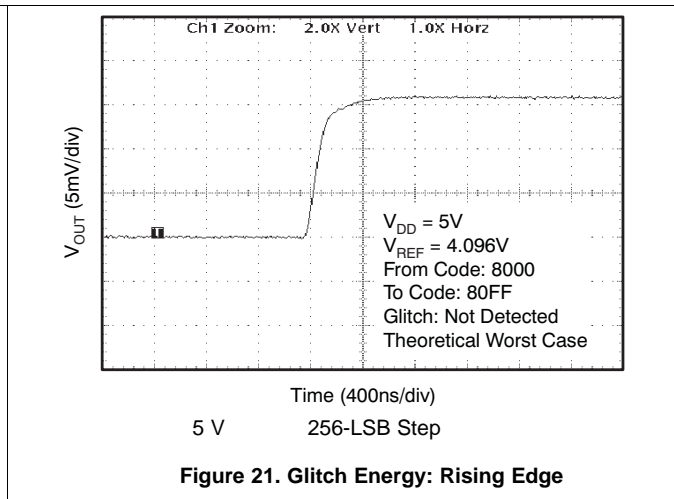
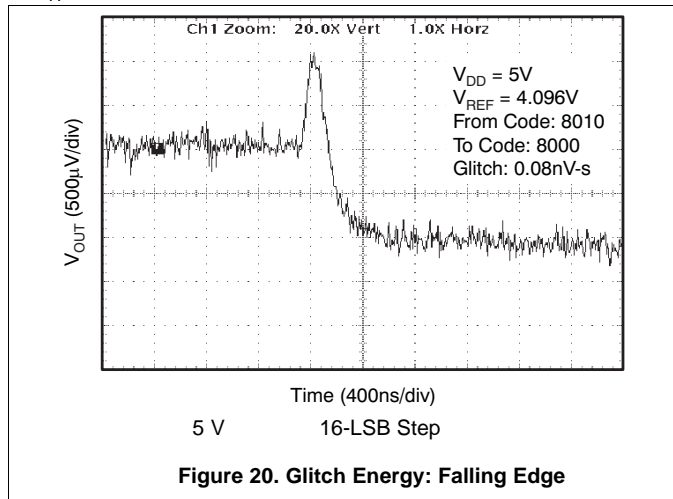
5 V

16-LSB Step

Figure 19. Glitch Energy: Rising Edge

V_{DD} = 5 V (continued)

at T_A = 25°C, unless otherwise noted



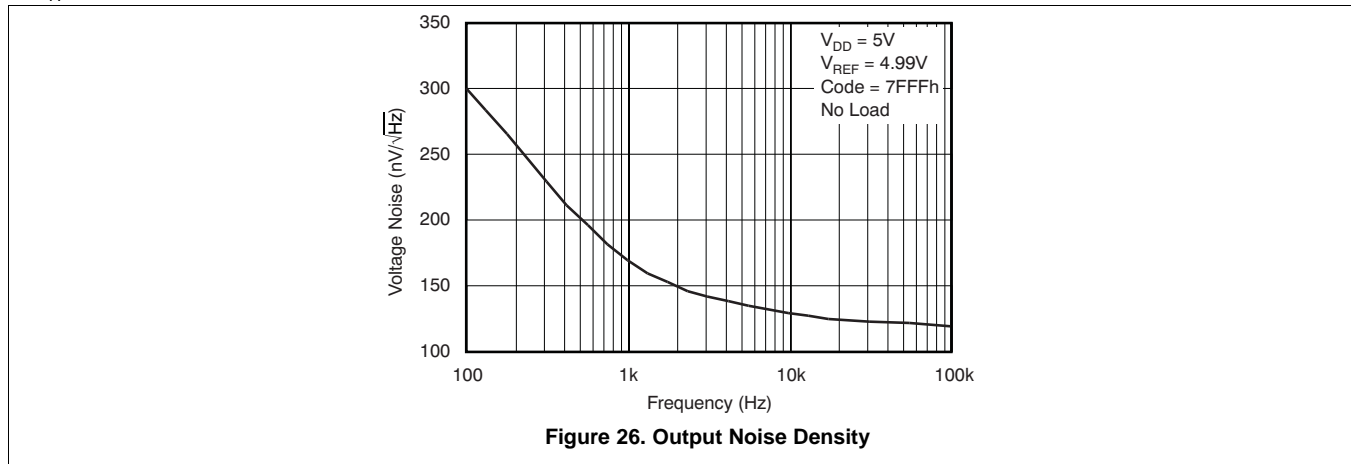
DAC8550

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V_{DD} = 5 V (continued)

at T_A = 25°C, unless otherwise noted



6.7.2 V_{DD} = 2.7 V

at T_A = 25°C, unless otherwise noted

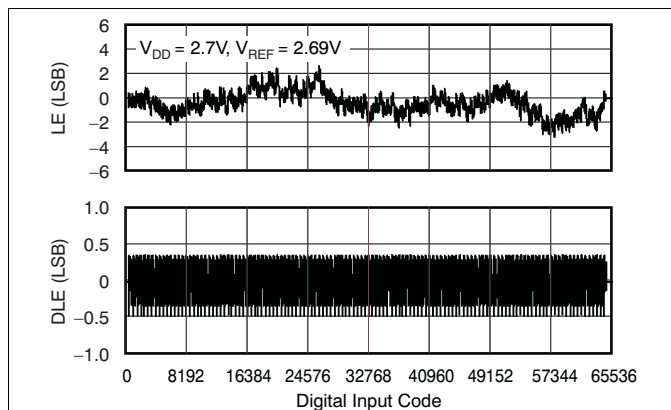


Figure 27. Linearity Error and Differential Linearity Error vs Digital Input Code (-40°C)

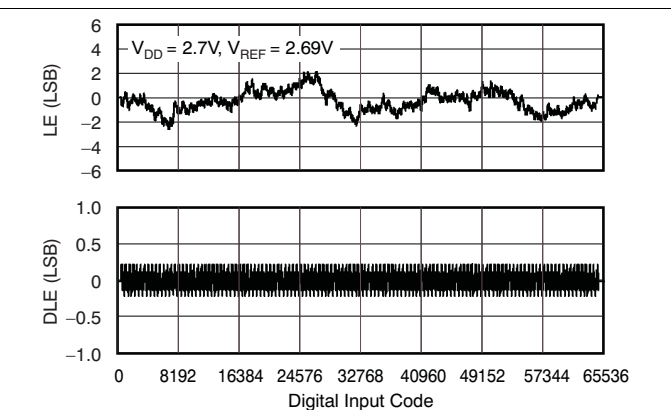


Figure 28. Linearity Error and Differential Linearity Error vs Digital Input Code

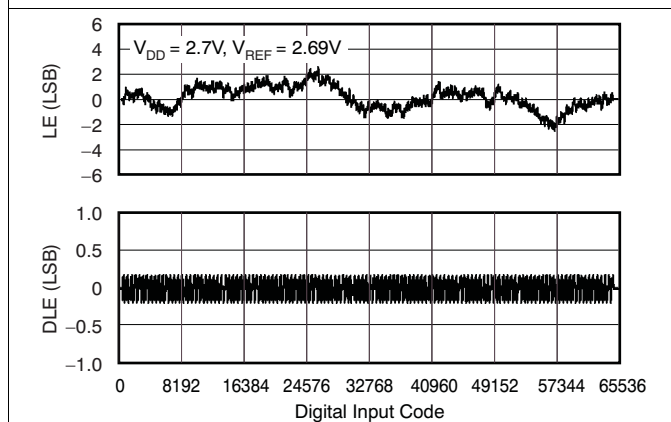


Figure 29. Linearity Error and Differential Linearity Error vs Digital Input Code (105°C)

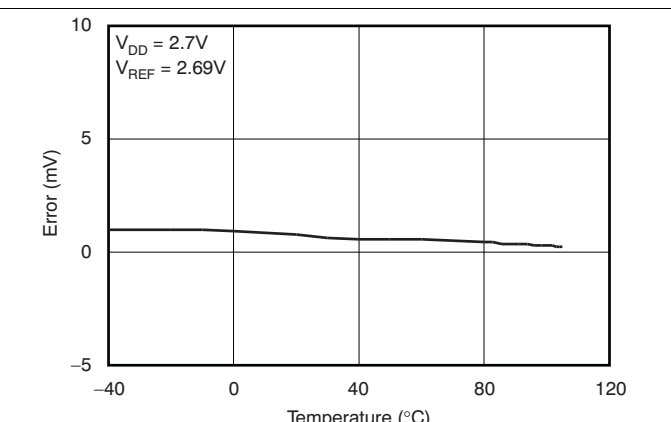
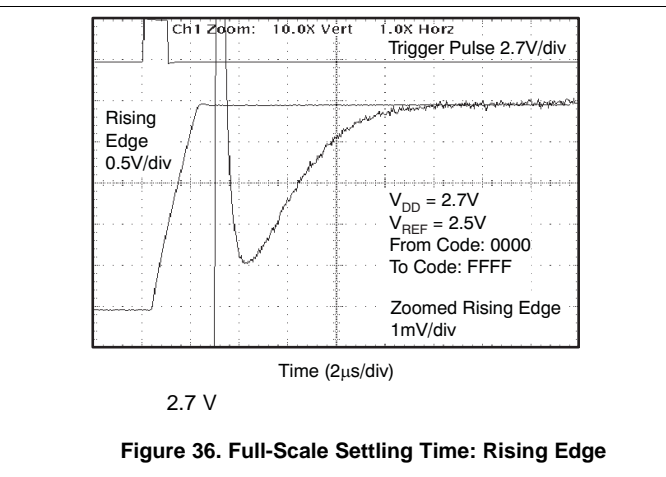
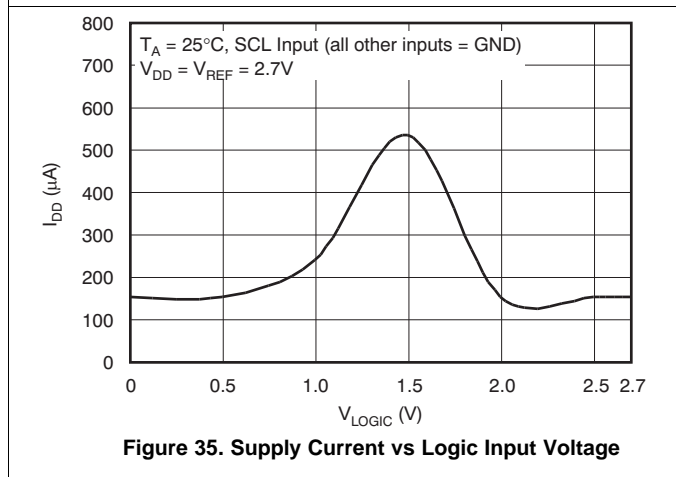
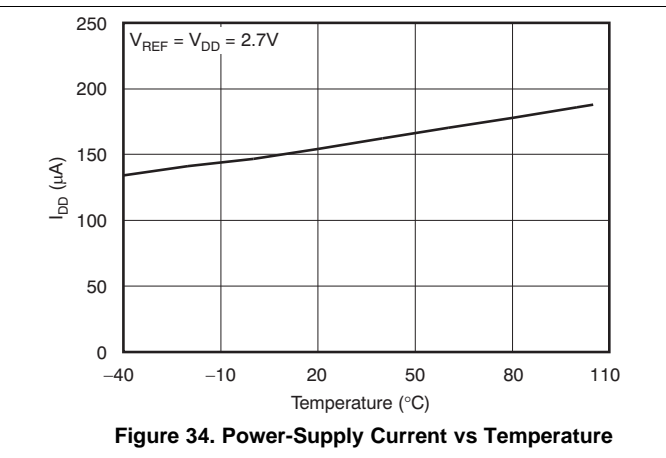
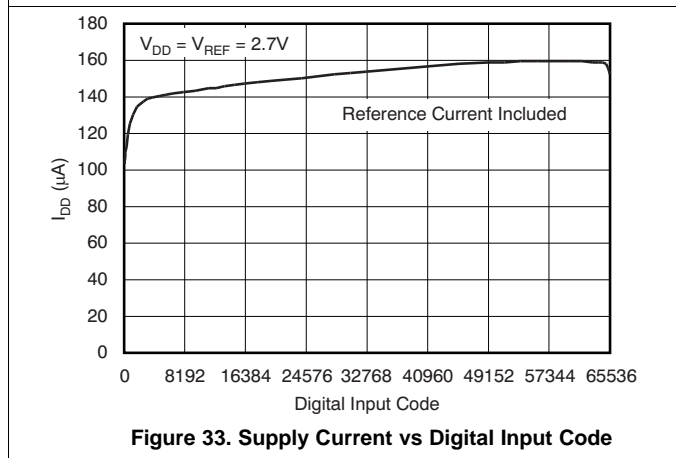
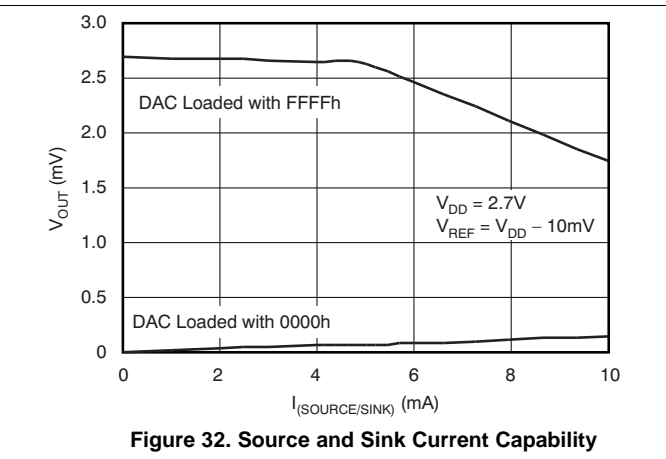
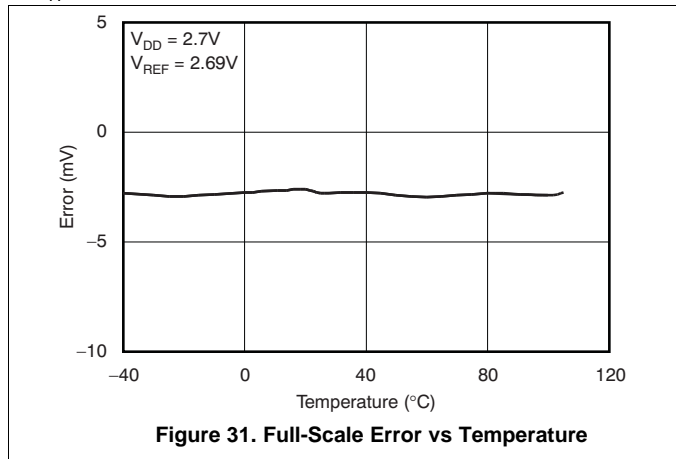


Figure 30. Zero-Scale Error vs Temperature

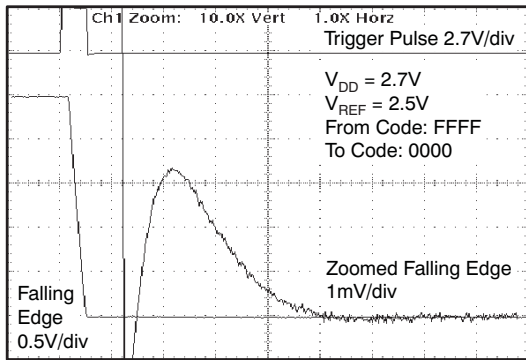
V_{DD} = 2.7 V (continued)

at T_A = 25°C, unless otherwise noted



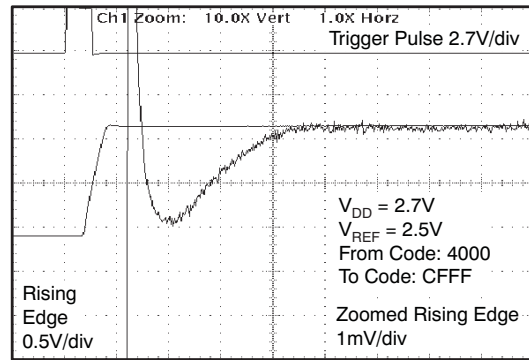
V_{DD} = 2.7 V (continued)

at T_A = 25°C, unless otherwise noted



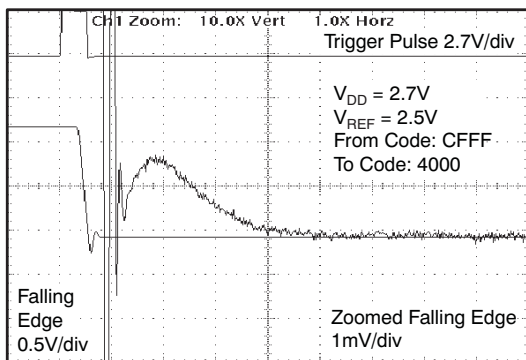
2.7 V

Figure 37. Full-Scale Settling Time: Falling Edge



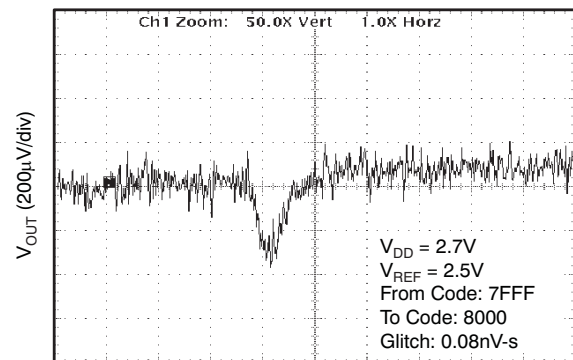
2.7 V

Figure 38. Half-Scale Settling Time: Rising Edge



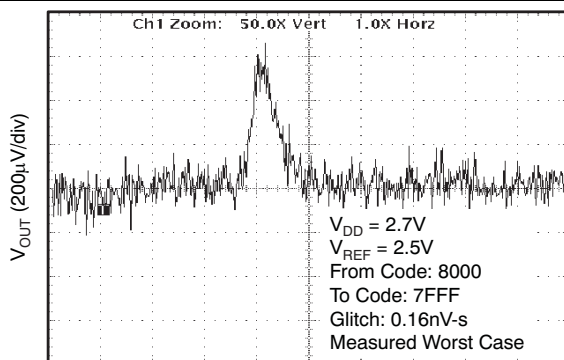
2.7 V

Figure 39. Half-Scale Settling Time: Falling Edge



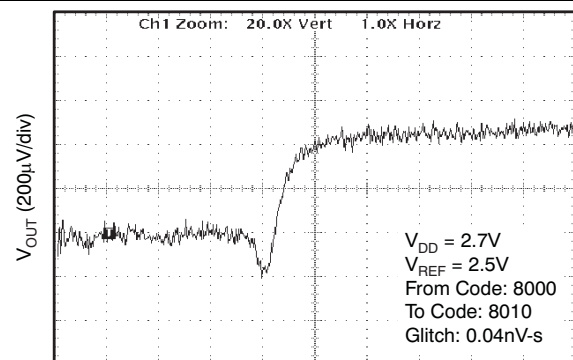
2.7 V

Figure 40. Glitch Energy: Rising Edge



2.7 V

Figure 41. Glitch Energy: Falling Edge

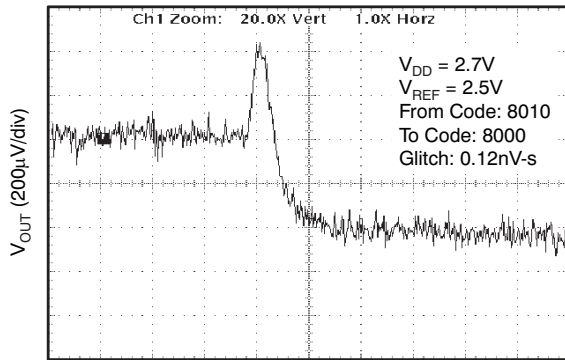


2.7 V

Figure 42. Glitch Energy: Rising Edge

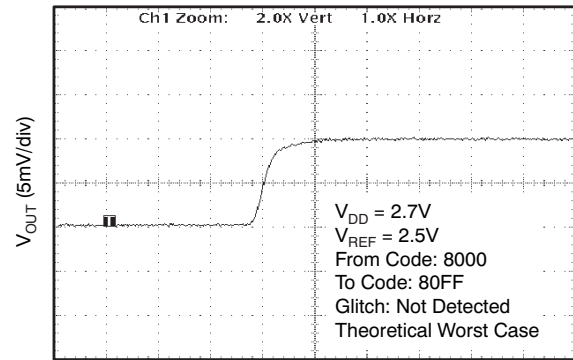
V_{DD} = 2.7 V (continued)

at T_A = 25°C, unless otherwise noted



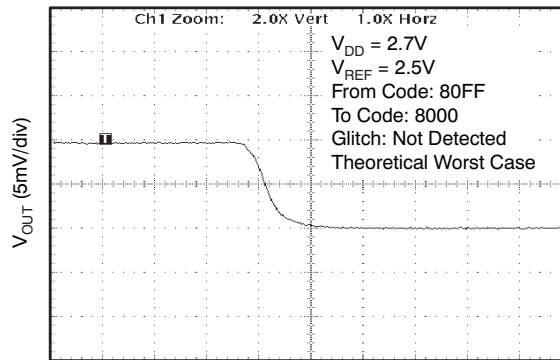
Time (400ns/div)
2.7 V 16-LSB Step

Figure 43. Glitch Energy: Falling Edge



Time (400ns/div)
2.7 V 256-LSB Step

Figure 44. Glitch Energy: Rising Edge



Time (400ns/div)
2.7 V 256-LSB Step

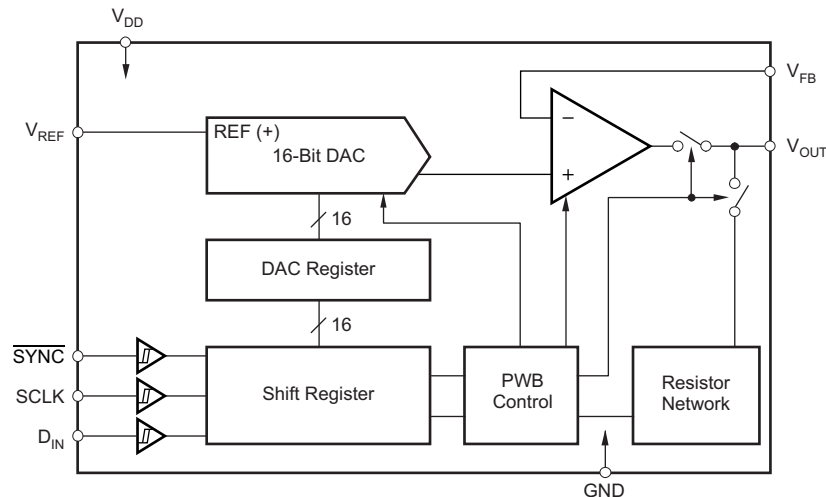
Figure 45. Glitch Energy: Falling Edge

7 Detailed Description

7.1 Overview

The DAC8550 is a small, low-power, voltage output, single-channel, 16-bit DAC. The device is monotonic by design, provides excellent linearity, and minimizes undesired code-to-code transient voltages. The DAC8550 uses a versatile, three-wire serial interface that operates at clock rates of up to 30 MHz and is compatible with standard SPI, QSPI, Microwire, and digital signal processor (DSP) interfaces.

7.2 Functional Block Diagram

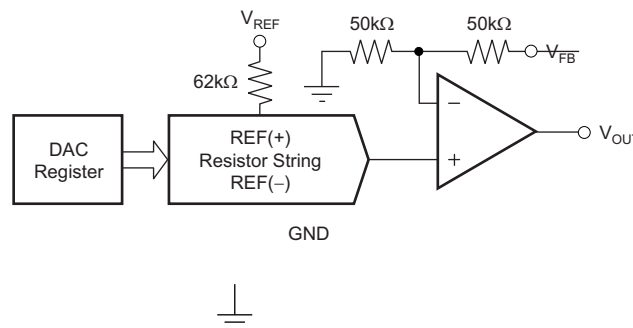


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7.3 Feature Description

7.3.1 DAC Section

The architecture of the DAC8550 consists of a string DAC followed by an output buffer amplifier. [Figure 46](#) shows the block diagram of the DAC architecture.



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Figure 46. DAC8550 Architecture

The input coding to the DAC8550 is 2's complement, so the ideal output voltage is given by [Equation 1](#).

$$V_O = \frac{V_{REF}}{2} + \frac{V_{REF} \times D}{65536}$$

where

- D = decimal equivalent of the 2's complement code that is loaded to the DAC register (1)

In [Equation 1](#), D ranges from -32768 to 32767 where D = 0 is centered at $V_{REF} / 2$.

Feature Description (continued)

7.3.1.1 Resistor String

The resistor string section is shown in Figure 47. It is simply a string of resistors, each of value R. The code loaded into the DAC register determines at which node on the string the voltage is tapped off to be fed into the output amplifier by closing one of the switches connecting the string to the amplifier. Monotonicity is ensured because of the string resistor architecture.

7.3.1.2 Output Amplifier

The output buffer amplifier is capable of generating rail-to-rail output voltages with a range of 0 V to V_{DD} . It is capable of driving a load of 2 k Ω in parallel with 1000 pF to GND. The source and sink capabilities of the output amplifier can be seen in the *Typical Characteristics*. The slew rate is 1.8 V/ μ s with a full-scale setting time of 8 μ s with the output unloaded.

The inverting input of the output amplifier is brought out to the V_{FB} pin. This architecture allows for better accuracy in critical applications by tying the V_{FB} point and the amplifier output together directly at the load. Other signal conditioning circuitry may also be connected between these points for specific applications.

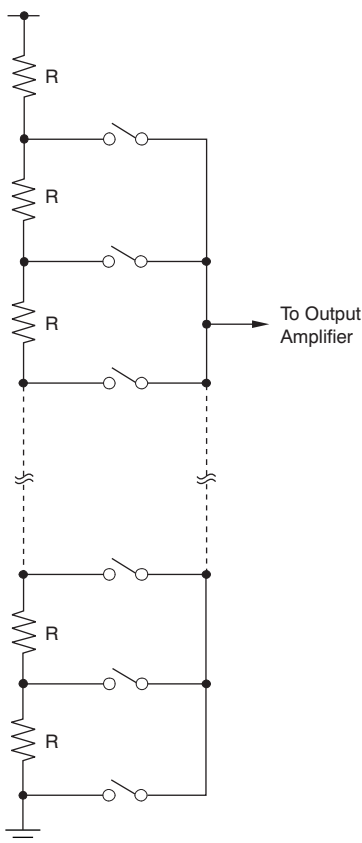


Figure 47. Resistor String

7.3.2 Power-On Reset

The DAC8550 contains a power-on reset circuit that controls the output voltage during power-up. On power-up, the output voltages are set to midscale; they remain that way until a valid write sequence is made to the DAC. The power-on reset is useful in applications where it is important to know the state of the output of the DAC while it is in the process of powering up.

7.4 Device Functional Modes

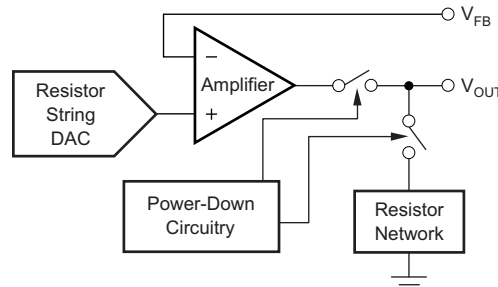
7.4.1 Power-Down Modes

The DAC8550 supports four separate modes of operation. These modes are programmable by setting two bits (PD1 and PD0) in the control register. [Table 1](#) shows how the state of the bits corresponds to the mode of operation of the device.

Table 1. Operating Modes

| PD1 (DB17) | PD0 (DB16) | OPERATING MODE |
|------------|------------|--------------------------------|
| 0 | 0 | Normal operation |
| — | — | Power-down modes |
| 0 | 1 | Output typically 1 kΩ to GND |
| 1 | 0 | Output typically 100 kΩ to GND |
| 1 | 1 | High-Z |

When both bits are set to 0, the device works normally with a typical current consumption of 200 μA at 5 V. However, for the three power-down modes, the supply current falls to 200 nA at 5 V (50 nA at 3 V). Not only does the supply current fall, but the output stage is also internally switched from the output of the amplifier to a resistor network of known values. The advantage with this configuration is that the output impedance of the device is known while in power-down mode. There are three different options. The output is connected internally to GND through a 1-k Ω resistor, a 100-k Ω resistor, or it is left open-circuited (High-Z). The output stage is illustrated in [Figure 48](#).



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Figure 48. Output Stage During Power-Down

All analog circuitry is shut down when the power-down mode is activated. However, the contents of the DAC register are unaffected when in power-down. The time to exit power-down is typically 2.5 μs for $V_{\text{DD}} = 5\text{ V}$, and 5 μs for $V_{\text{DD}} = 3\text{ V}$. See the [Typical Characteristics](#) for more information.

7.5 Programming

7.5.1 Serial Interface

The DAC8550 has a 3-wire serial interface ($\overline{\text{SYNC}}$, SCLK, and D_{IN}), which is compatible with SPI, QSPI, and Microwire interface standards, as well as most DSP interfaces. See [Figure 1](#) for an example of a typical write sequence.

The write sequence begins by bringing the $\overline{\text{SYNC}}$ line LOW. Data from the D_{IN} line are clocked into the 24-bit shift register on each falling edge of SCLK. The serial clock frequency can be as high as 30 MHz, making the DAC8550 compatible with high-speed DSPs. On the 24th falling edge of the serial clock, the last data bit is clocked in and the programmed function is executed (that is, a change in DAC register contents and/or a change in the mode of operation).

Programming (continued)

At this point, the $\overline{\text{SYNC}}$ line may be kept LOW or brought HIGH. In either case, it must be brought HIGH for a minimum of 33 ns before the next write sequence so that a falling edge of $\overline{\text{SYNC}}$ can initiate the next write sequence. Since the $\overline{\text{SYNC}}$ buffer draws more current when the $\overline{\text{SYNC}}$ signal is HIGH than it does when it is LOW, $\overline{\text{SYNC}}$ should be idled LOW between write sequences for lowest power operation of the part. As mentioned above, it must be brought HIGH again just before the next write sequence.

7.5.2 Input Shift Register

The input shift register is 24 bits wide, as shown in Figure 49. The first six bits are *unused* bits. The next two bits (PD1 and PD0) are control bits that control which mode of operation the part is in (normal mode or any one of three power-down modes). For a more complete description of the various modes see *Power-Down Modes*. The next 16 bits are the data bits. These bits are transferred to the DAC register on the 24th falling edge of SCLK.

| | | | | | | | | | | | | | | | | | | | | | | | |
|--------|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|----|----|----|----|----|----|----|
| 23 | 22 | 21 | 20 | 19 | 18 | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| Unused | | | | | | PD1 | PD0 | D15 | D14 | D13 | D12 | D11 | D10 | D9 | D8 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

Figure 49. DAC8550 Data Input Register Format

7.5.3 $\overline{\text{SYNC}}$ Interrupt

In a normal write sequence, the $\overline{\text{SYNC}}$ line is kept LOW for at least 24 falling edges of SCLK and the DAC is updated on the 24th falling edge. However, if $\overline{\text{SYNC}}$ is brought HIGH before the 24th falling edge, it acts as an interrupt to the write sequence. The shift register is reset and the write sequence is seen as invalid. Neither an update of the DAC register contents nor a change in the operating mode occurs, as shown in Figure 50.

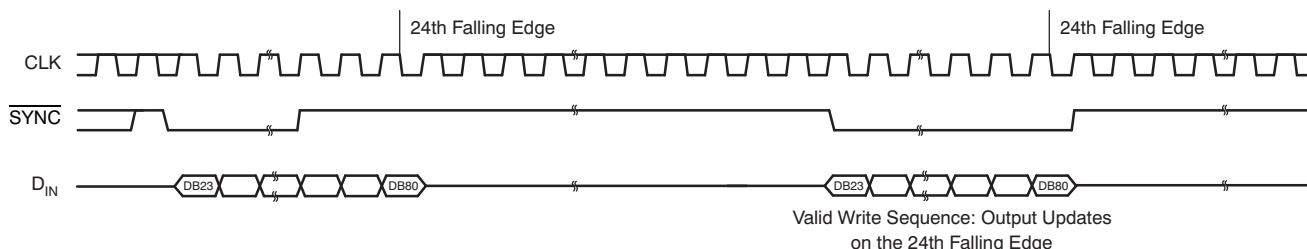


Figure 50. $\overline{\text{SYNC}}$ Interrupt Facility

8 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

The low-power consumption of the DAC8550 lends itself to applications such as loop-powered control where the current dissipation of each device is critical. The low power consumption also allows the DAC8550 to be powered using only a precision reference for increased accuracy. The low-power operation coupled with the ultra-low power power-down modes also make the DAC8550 a great choice for battery and portable applications.

8.1.1 Bipolar Operation Using DAC8550

The DAC8550 has been designed for single-supply operation, but a bipolar output range is also possible using the circuit in [Figure 51](#). The circuit shown gives an output voltage range of $\pm V_{REF}$. Rail-to-rail operation at the amplifier output is achievable using an OPA703 as the output amplifier. See *CMOS, Rail-to-Rail, I/O Operational Amplifier (SBOS180)* for more information.

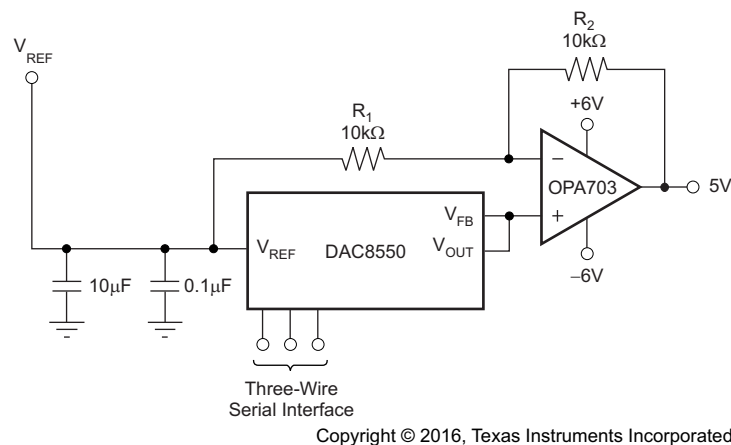


Figure 51. Bipolar Output Range

The output voltage for any input code is calculated with [Equation 2](#) and [Equation 3](#).

$$V_O = \left[\left(\frac{V_{REF}}{2} + V_{REF} \times \frac{D}{65536} \right) \times \left(\frac{R_1 + R_2}{R_1} \right) - V_{REF} \times \left(\frac{R_2}{R_1} \right) \right]$$

where

- D represents the input code in 2's complement (-32768 to 32767)
 - $V_{REF} = 5\text{ V}$
 - $R_1 = R_2 = 10\text{ k}\Omega$
- (2)

$$V_O = 10 \times \frac{D}{65536}$$
(3)

Using this example, an output voltage range of $\pm 5\text{ V}$ with 8000h corresponding to a -5-V output and 8FFFh corresponding to a 5-V output can be achieved. Similarly, using $V_{REF} = 2.5\text{ V}$, a $\pm 2.5\text{-V}$ output voltage range can be achieved.

8.2 Typical Applications

8.2.1 Loop-Powered 2-Wire 4-mA to 20-mA Transmitter With XTR116

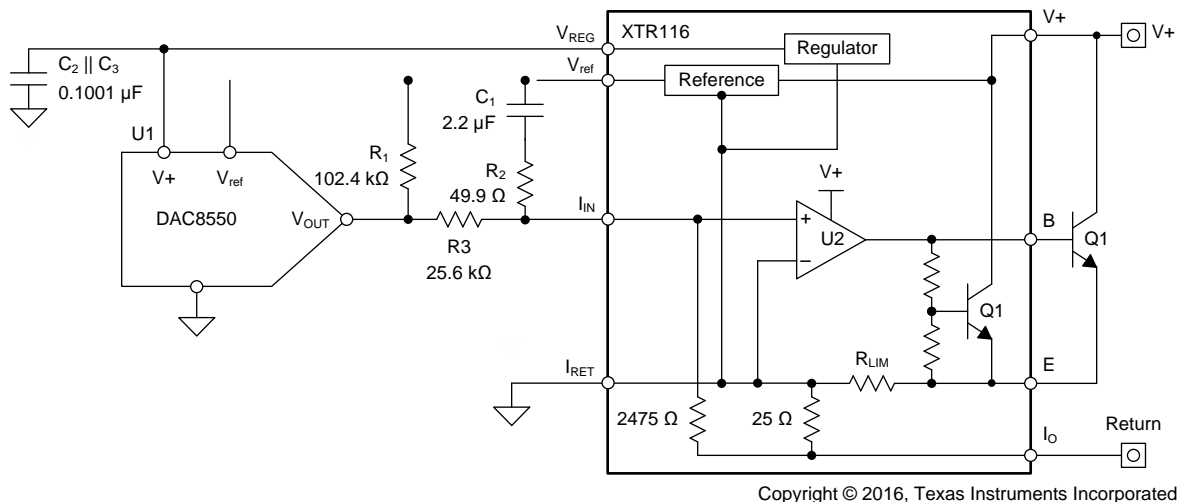


Figure 52. Loop-Powered Transmitter

8.2.1.1 Design Requirements

This design is commonly referred to as a loop-powered, or 2-wire, 4-mA to 20-mA transmitter. The transmitter has only two external input terminals: a supply connection and an output, or return, connection. The transmitter communicates back to its host, typically a PLC analog input module, by precisely controlling the magnitude of its return current. In order to conform to the 4-mA to 20-mA communication standard, the complete transmitter must consume less than 4 mA of current. The DAC8550 enables the accurate control of the loop-current from 4 mA to 20 mA in 16-bit steps.

8.2.1.2 Detailed Design Procedure

Although it is possible to recreate the loop-powered circuit using discrete components, the XTR116 provides simplicity and improved performance due to the matched internal resistors. The output current can be modified if necessary by looking using Equation 4.

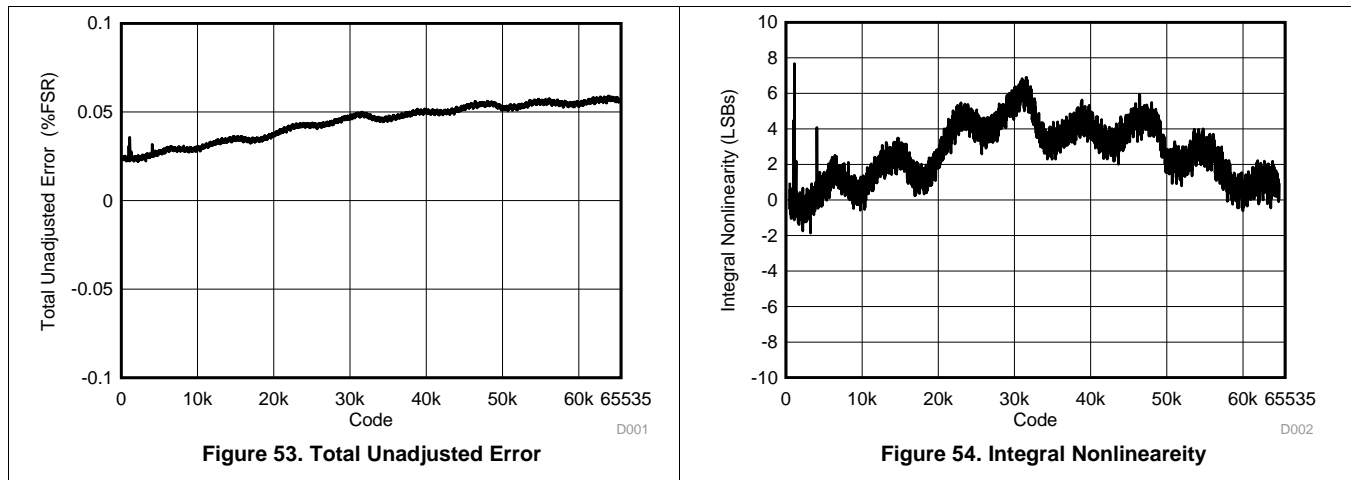
$$I_{OUT}(\text{Code}) = \left(\frac{V_{ref} \times \text{Code}}{2^N \times R_3} + \frac{V_{REG}}{R_1} \right) \times \left(1 + \frac{2475 \Omega}{25 \Omega} \right) \quad (4)$$

For more details of this application, see *2-wire, 4-mA to 20-mA Transmitter, EMC/EMI Tested Reference Design (TIDUA07)*. It covers in detail the design of this circuit as well as how to protect it from EMC/EMI tests.

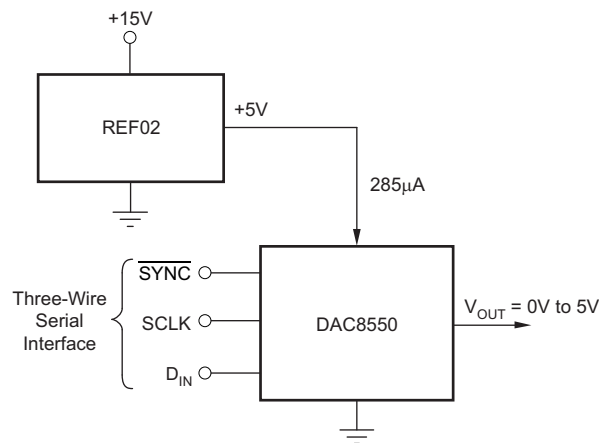
8.2.1.3 Application Curves

Total unadjusted error (TUE) is a good estimate for the performance of the output as shown in Figure 53. The linearity of the output or INL is in Figure 54.

Typical Applications (continued)



8.2.2 Using REF02 as a Power Supply for DAC8550



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Figure 55. REF02 as a Power Supply to the DAC8550

8.2.2.1 Design Requirements

Due to the extremely low supply current required by the DAC8550, an alternative option is to use a REF02 to supply the required voltage to the device, as shown in Figure 55. See +5V Precision Voltage Reference (SBVS003) for more information.

8.2.2.2 Detailed Design Procedure

This configuration is especially useful if the power supply is quite noisy or if the system supply voltages are at some value other than 5 V. The REF02 outputs a steady supply voltage for the DAC8550. If the REF02 is used, the current it needs to supply to the DAC8550 is 250 µA. This configuration is with no load on the output of the DAC. When a DAC output is loaded, the REF02 also needs to supply the current to the load. The total typical current required (with a 5-kΩ load on the DAC output) is calculated with Equation 5.

$$200 \mu\text{A} + \frac{5 \text{ V}}{5 \text{ k}\Omega} = 1.2 \text{ mA} \tag{5}$$

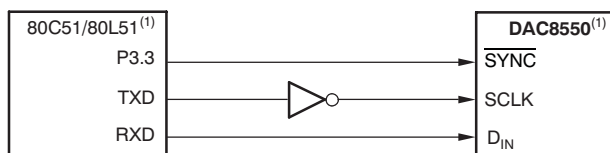
The load regulation of the REF02 is typically 0.005%/mA, resulting in an error of 299 µV for the 1.2-mA current drawn from it. This value corresponds to an 8.9-LSB error.

8.3 System Examples

8.3.1 Microprocessor Interfacing

8.3.1.1 DAC8550 to 8051 Interface

See Figure 56 for a serial interface between the DAC8550 and a typical 8051-type microcontroller. The setup for the interface is as follows: TXD of the 8051 drives SCLK of the DAC8550, while RXD drives the serial data line of the device. The SYNC signal is derived from a bit-programmable pin on the port of the 8051. In this case, port line P3.3 is used. When data are to be transmitted to the DAC8550, P3.3 is taken LOW. The 8051 transmits data in 8-bit bytes; thus, only eight falling clock edges occur in the transmit cycle. To load data to the DAC, P3.3 is left LOW after the first eight bits are transmitted, then a second write cycle is initiated to transmit the second byte of data. P3.3 is taken HIGH following the completion of the third write cycle. The 8051 outputs the serial data in a format that has the LSB first. The DAC8550 requires its data with the MSB as the first bit received. The 8051 transmit routine must therefore take this into account, and mirror the data as needed.

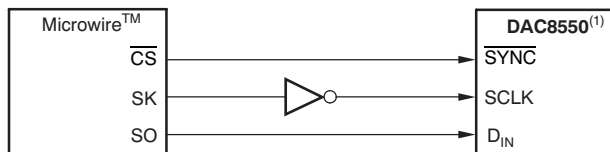


NOTE: (1) Additional pins omitted for clarity.

Figure 56. DAC8550 to 80C51 or 80L51 Interface

8.3.1.2 DAC8550 to Microwire Interface

Figure 57 shows an interface between the DAC8550 and any Microwire-compatible device. Serial data are shifted out on the falling edge of the serial clock and clocked into the DAC8550 on the rising edge of the SK signal.

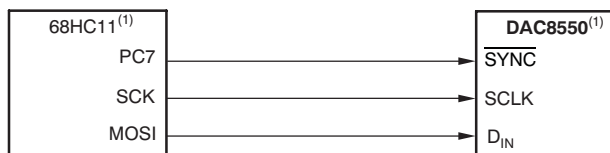


NOTE: (1) Additional pins omitted for clarity.

Figure 57. DAC8550 to Microwire Interface

8.3.1.3 DAC8550 to 68HC11 Interface

Figure 58 shows a serial interface between the DAC8550 and the 68HC11 microcontroller. SCK of the 68HC11 drives the SCLK of the DAC8550, while the MOSI output drives the serial data line of the DAC. The SYNC signal is derived from a port line (PC7), similar to the 8051 diagram.



NOTE: (1) Additional pins omitted for clarity.

Figure 58. DAC8550 to 68HC11 Interface

System Examples (continued)

The 68HC11 should be configured so that its CPOL bit is '0' and its CPHA bit is '1'. This configuration causes data appearing on the MOSI output to be valid on the falling edge of SCK. When data are being transmitted to the DAC, the SYNC line is held LOW (PC7). Serial data from the 68HC11 are transmitted in 8-bit bytes with only eight falling clock edges occurring in the transmit cycle. (Data are transmitted MSB first.) In order to load data to the DAC8550, PC7 is left LOW after the first eight bits are transferred, then a second and third serial write operation are performed to the DAC. PC7 is taken HIGH at the end of this procedure.

9 Power Supply Recommendations

The DAC8550 can operate within the specified supply voltage range of 2.7 V to 5.5 V. The power applied to V_{DD} should be well-regulated and low-noise. Switching power supplies and dc/dc converters often have high-frequency glitches or spikes riding on the output voltage. In addition, digital components can create similar high-frequency spikes. This noise can easily couple into the DAC output voltage through various paths between the power connections and analog output. In order to further minimize noise from the power supply, a strong recommendation is to include a 1- μ F to 10- μ F capacitor and 0.1- μ F bypass capacitor. The current consumption on the V_{DD} pin, the short-circuit current limit, and the load current for the device is listed in the [Electrical Characteristics](#). The power supply must meet the aforementioned current requirements.

10 Layout

10.1 Layout Guidelines

A precision analog component requires careful layout, adequate bypassing, and clean, well-regulated power supplies.

The DAC8550 offers single-supply operation and is used often in close proximity with digital logic, microcontrollers, microprocessors, and digital signal processors. The more digital logic present in the design and the higher the switching speed, the more difficult it is to keep digital noise from appearing at the output.

Due to the single ground pin of the DAC8550, all return currents, including digital and analog return currents for the DAC, must flow through a single point. Ideally, GND would be connected directly to an analog ground plane. This plane would be separate from the ground connection for the digital components until they were connected at the power-entry point of the system.

As with the GND connection, V_{DD} should be connected to a 5-V power-supply plane or trace that is separate from the connection for digital logic until they are connected at the power-entry point. In addition, a 1- μ F to 10- μ F capacitor and 0.1- μ F bypass capacitor are strongly recommended. In some situations, additional bypassing may be required, such as a 100- μ F electrolytic capacitor or even a *Pi* filter made up of inductors and capacitors, all designed to essentially low-pass filter the 5-V supply, removing the high-frequency noise.

10.2 Layout Example

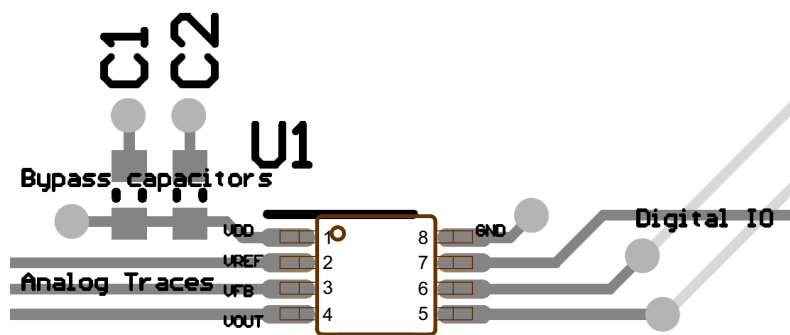


Figure 59. Layout Diagram

11 Device and Documentation Support

11.1 Documentation Support

11.1.1 Related Documentation

For related documentation see the following:

- *2-wire, 4-mA to 20-mA Transmitter, EMC/EMI Tested Reference Design*, [TIDUA07](#)
- *+5-V Precision Voltage Reference*, [SBVS003](#)
- *CMOS, Rail-to-Rail, I/O Operational Amplifier*, [SBOS180](#)

11.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

11.3 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

TI E2E™ Online Community *TI's Engineer-to-Engineer (E2E) Community*. Created to foster collaboration among engineers. At [e2e.ti.com](#), you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

11.4 Trademarks

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11.5 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

11.6 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

| Orderable Device | Status (1) | Package Type | Package Drawing | Pins | Package Qty | Eco Plan (2) | Lead/Ball Finish (6) | MSL Peak Temp (3) | Op Temp (°C) | Device Marking (4/5) | Samples |
|------------------|---------------|--------------|-----------------|------|-------------|-------------------------|-------------------------|----------------------|--------------|-------------------------|-------------------------|
| DAC8550IBDGKR | ACTIVE | VSSOP | DGK | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU CU NIPDAUAG | Level-2-260C-1 YEAR | -40 to 105 | D80 | Samples |
| DAC8550IBDGKRG4 | ACTIVE | VSSOP | DGK | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAUAG | Level-2-260C-1 YEAR | -40 to 105 | D80 | Samples |
| DAC8550IBDGKT | ACTIVE | VSSOP | DGK | 8 | 250 | Green (RoHS & no Sb/Br) | CU NIPDAU CU NIPDAUAG | Level-2-260C-1 YEAR | -40 to 105 | D80 | Samples |
| DAC8550IBDGKTG4 | ACTIVE | VSSOP | DGK | 8 | 250 | Green (RoHS & no Sb/Br) | CU NIPDAUAG | Level-2-260C-1 YEAR | -40 to 105 | D80 | Samples |
| DAC8550IDGKR | ACTIVE | VSSOP | DGK | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU CU NIPDAUAG | Level-2-260C-1 YEAR | -40 to 105 | D80 | Samples |
| DAC8550IDGKRG4 | ACTIVE | VSSOP | DGK | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAUAG | Level-2-260C-1 YEAR | -40 to 105 | D80 | Samples |
| DAC8550IDGKT | ACTIVE | VSSOP | DGK | 8 | 250 | Green (RoHS & no Sb/Br) | CU NIPDAU CU NIPDAUAG | Level-2-260C-1 YEAR | -40 to 105 | D80 | Samples |
| DAC8550IDGKTG4 | ACTIVE | VSSOP | DGK | 8 | 250 | Green (RoHS & no Sb/Br) | CU NIPDAUAG | Level-2-260C-1 YEAR | -40 to 105 | D80 | Samples |

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBsolete: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=100ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "-" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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TAPE AND REEL INFORMATION



QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

| Device | Package Type | Package Drawing | Pins | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|---------------|--------------|-----------------|------|------|--------------------|--------------------|---------|---------|---------|---------|--------|---------------|
| DAC8550IBDGKR | VSSOP | DGK | 8 | 2500 | 330.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |
| DAC8550IBDGKT | VSSOP | DGK | 8 | 250 | 180.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |
| DAC8550IDGKR | VSSOP | DGK | 8 | 2500 | 330.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |
| DAC8550IDGKT | VSSOP | DGK | 8 | 250 | 180.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |

TAPE AND REEL BOX DIMENSIONS


*All dimensions are nominal

| Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|---------------|--------------|-----------------|------|------|-------------|------------|-------------|
| DAC8550IBDGKR | VSSOP | DGK | 8 | 2500 | 367.0 | 367.0 | 38.0 |
| DAC8550IBDGKT | VSSOP | DGK | 8 | 250 | 210.0 | 185.0 | 35.0 |
| DAC8550IDGKR | VSSOP | DGK | 8 | 2500 | 367.0 | 367.0 | 38.0 |
| DAC8550IDGKT | VSSOP | DGK | 8 | 250 | 210.0 | 185.0 | 35.0 |

DGK (S-PDSO-G8)

PLASTIC SMALL-OUTLINE PACKAGE



4073329/E 05/06

- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 per end.
 - D. Body width does not include interlead flash. Interlead flash shall not exceed 0.50 per side.
 - E. Falls within JEDEC MO-187 variation AA, except interlead flash.



- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Publication IPC-7351 is recommended for alternate designs.
 - D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
 - E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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