

規格承認書

PECIFICATION FOR APPROVAL

客戶
CUSTOMER : _____
項目
ITEM : 贴片式电磁有源蜂鸣器 (内部驱动)
型號
TYPE : GSD128065YB-3V2400
描述
DESCRIPTION : L12.8 X W12.8X H6.5 mm 2400Hz 3V ≥85dB 正发音 PPS 材质
客戶料號
CUSTOMER NO. : _____
規格書號
SPECIFICATION NO.: _____
版本
EDITION NO. : V1.0
日期
DATE : 201

客戶承認

CUSTOMER CONFIRM AND SIGN

檢查 TESTED BY	審核 CHECKED BY	承認 APPROVED BY

東莞市贏海電子有限公司

DONGUAN INGHAI ELECTRONICS CO.,LTD

製作 ISSUED BY	審查 CHECKED BY	確認 APPROVED BY
周明	刘承成	

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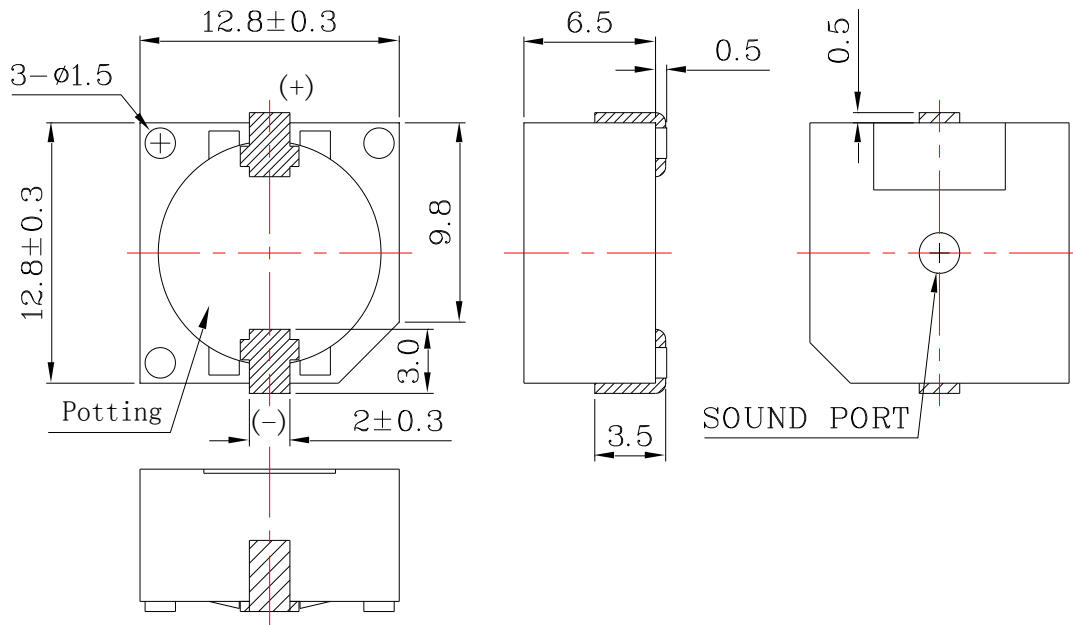
A. SCOPE

This specification applies SMD piezoelectric buzzer, GSD128065YB-3V2400

B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	KHz	2.4 ± 0.3	
2	Operating Voltage	VDC	2~ 5	
3	Rated Voltage	VDC	3	
4	Current Consumption	mA	MAX. 30	at Rated Voltage
5	Sound Pressure Level	dB	MIN. 85	at 10cm at Rated Voltage
6	Tone/Pulse Rate		Constant	
7	Operating Temperature	°C	-20 ~ +70	
8	Storage Temperature	°C	-30 ~ +80	
9	Dimension	mm	12.8 x 12.8 x H6.5	See appearance drawing
10	Weight (MAX)	gram	2.0	
11	Housing Material		PPS	
12	Leading Pin		Tin Plated Brass(Sn)	See appearance drawing
13	Environmental Protection Regulation		RoHS	

C. APPEARANCE DRAWING



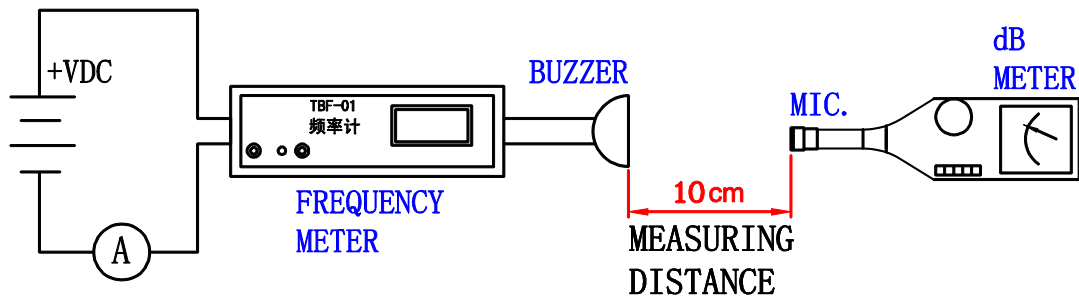
D. TESTING METHOD

Standard Measurement conditions

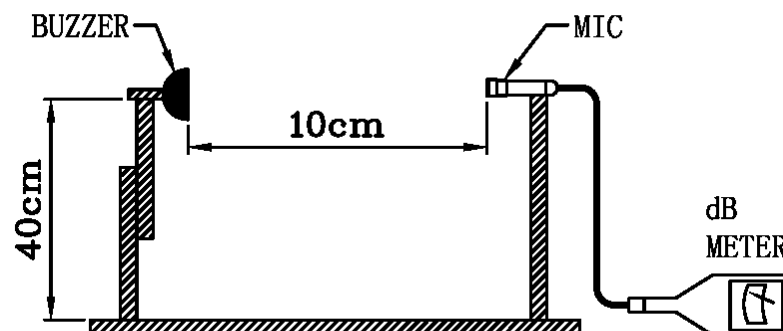
Temperature: $25 \pm 2^\circ\text{C}$ Humidity: 45-65%

Acoustic Characteristics:

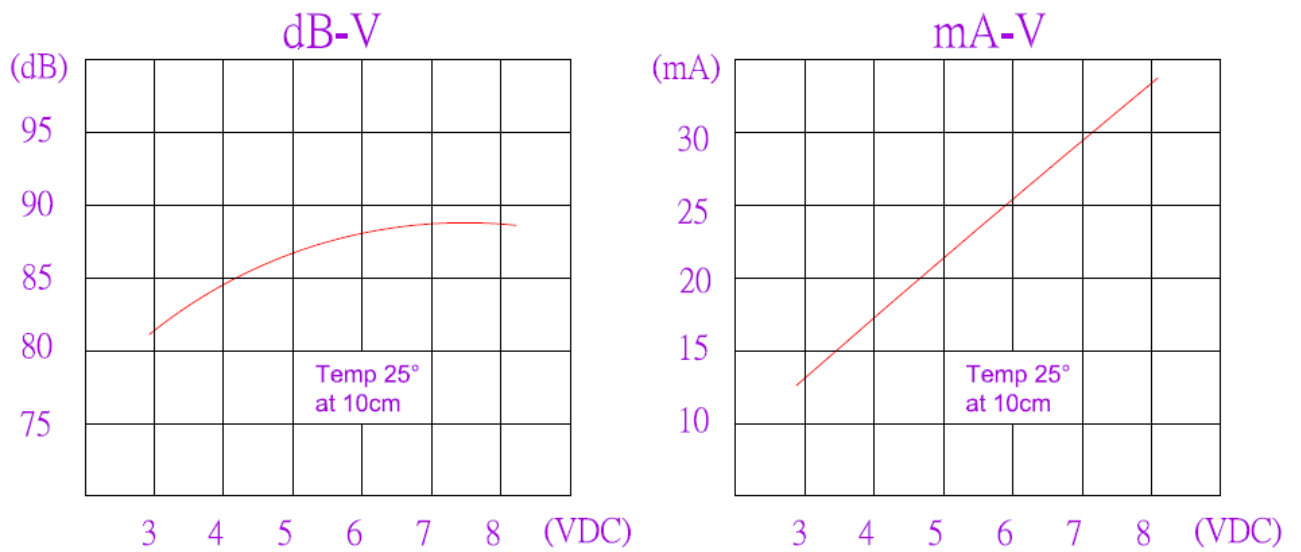
The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below



In the measuring test, buzzer is placed as follows:



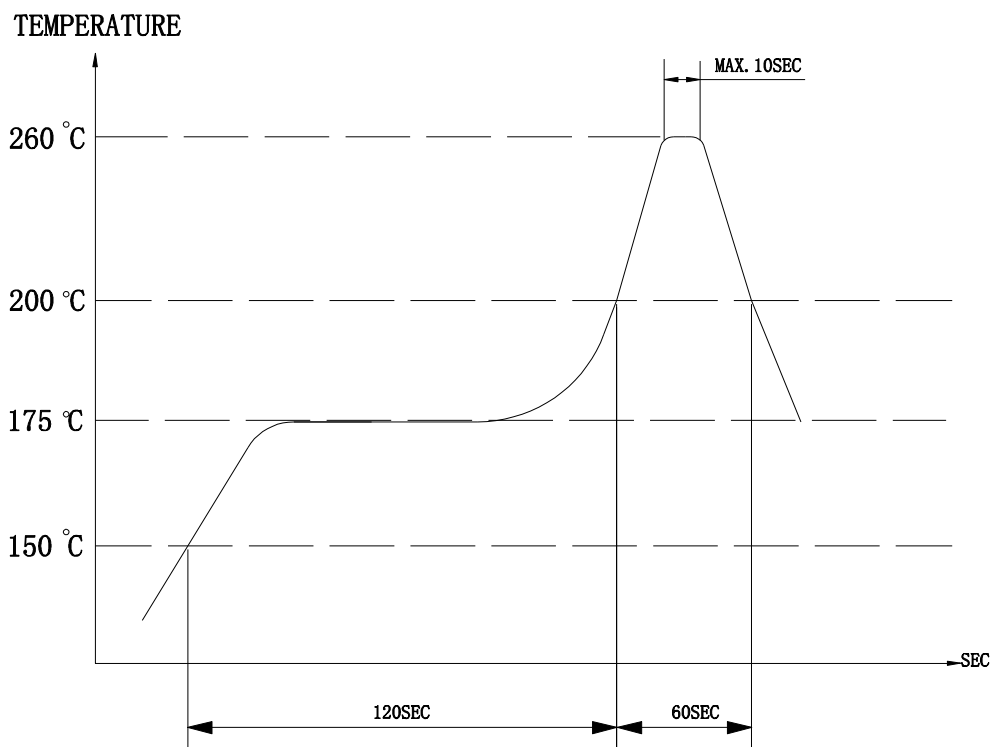
E. VOLTAGE / CURRENT / SOUND PRESSURE CHARACTERISTICS



F. Soldering Condition

- (1) Recommendable reflow soldering condition is as follows
(Reflow soldering is twice)

Note: It is requested that reflow soldering should be executed after heat of product goes down to normal.



Heat resistant line

- (Used when heat resistant reliability test is performed)
- (2) Manual soldering
Manual soldering temperature 350 °C within 5 sec.

G: Reliability Test

After any following tests the part shall meet specifications without any degradation in appearance and performance except SPL. SPL shall not deviate more than -10 dB from the initial value

1. Ordinary Temperature Life Test

The part shall be subjected to 96 hours at $25 \pm 10^{\circ}\text{C}$. Input rated voltage Resonant frequency, 1/2 duty Square wave.

2. High Temperature Test

The part shall be capable of with standing a storage temperature of $+85^{\circ}\text{C}$ for 96 hours.

3. Low Temperature Test

The part shall be capable of with standing a storage temperature of -30°C for 96 hours.

4. Humidity Test

Temperature: $+40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ Relative Humidity: 90%~95% Duration: 48 hours and expose to room temperature for 6 hours

5. Temperature Shock Test

Temperature: 70°C /1hour → 25°C /3hours → -30°C /1hour → 25°C /3hours (1cycle)
Total cycle: 10 cycles

6. Drop Test

Standard Packaging From 120mm(Drop on hard wood or board of 5cm thick, three sides, six plain.)

7. Vibration Test

Vibration: 1000cycles /min. Amplitude: 1.5mm, Duration: 1 hour in each 3 axes

Measuring condition

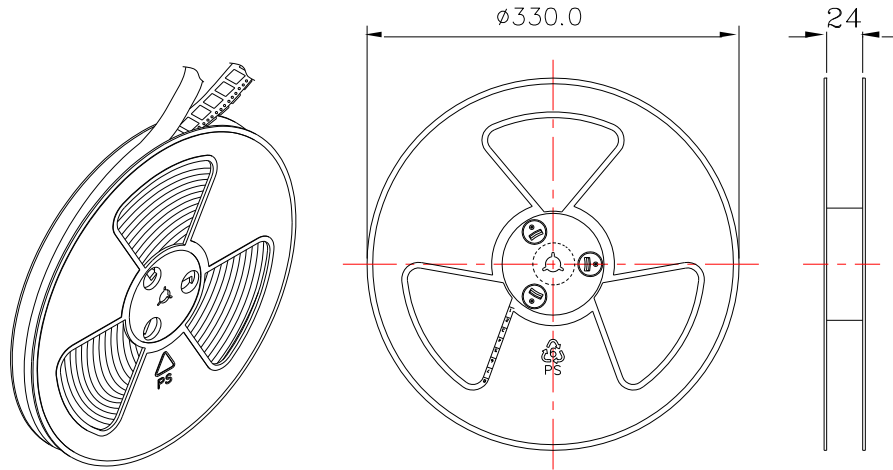
Part shall be measured under a condition (Temperature: $5 \sim 35^{\circ}\text{C}$, Humidity: 45%~85%R.H., Atmospheric pressure: 860 ~1060hPa) unless the standard condition (Temperature: $25 \pm 3^{\circ}\text{C}$, Humidity: $60 \pm 10\%$ R.H. Atmospheric pressure: 860 ~1060hPa) is regulated to measure.

Note:

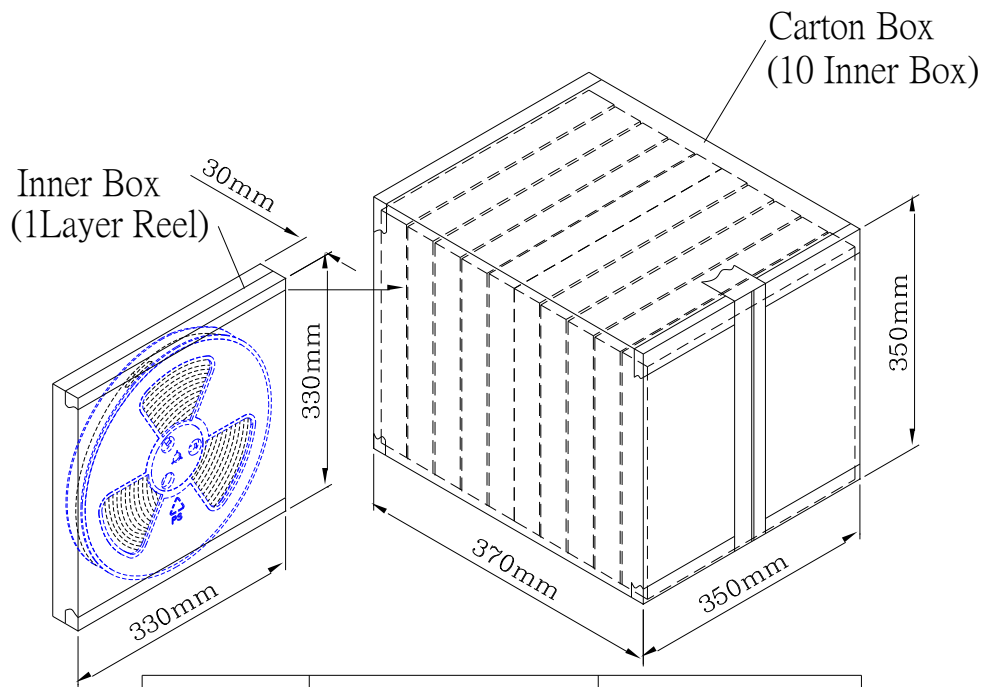
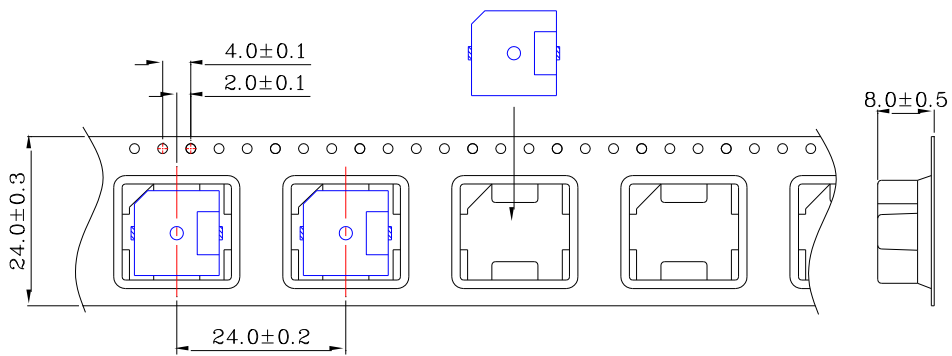
As this product is not protected from foreign material entering, please make sure that any foreign

materials (e.g. magnetic powder, washing solvent, flux, corrosive gas) do not enter this product in your production processes. The functional degradation (e.g. SPL down) may occur if foreign material enter it.

H. PACKING STANDARD



1 Reel : 300PCS



Inner Box	330mmx330mmx30mm	1x300PCS=300PCS
Carton Box	350mmx350mmx370mm	10x300PCS=3,000PCS