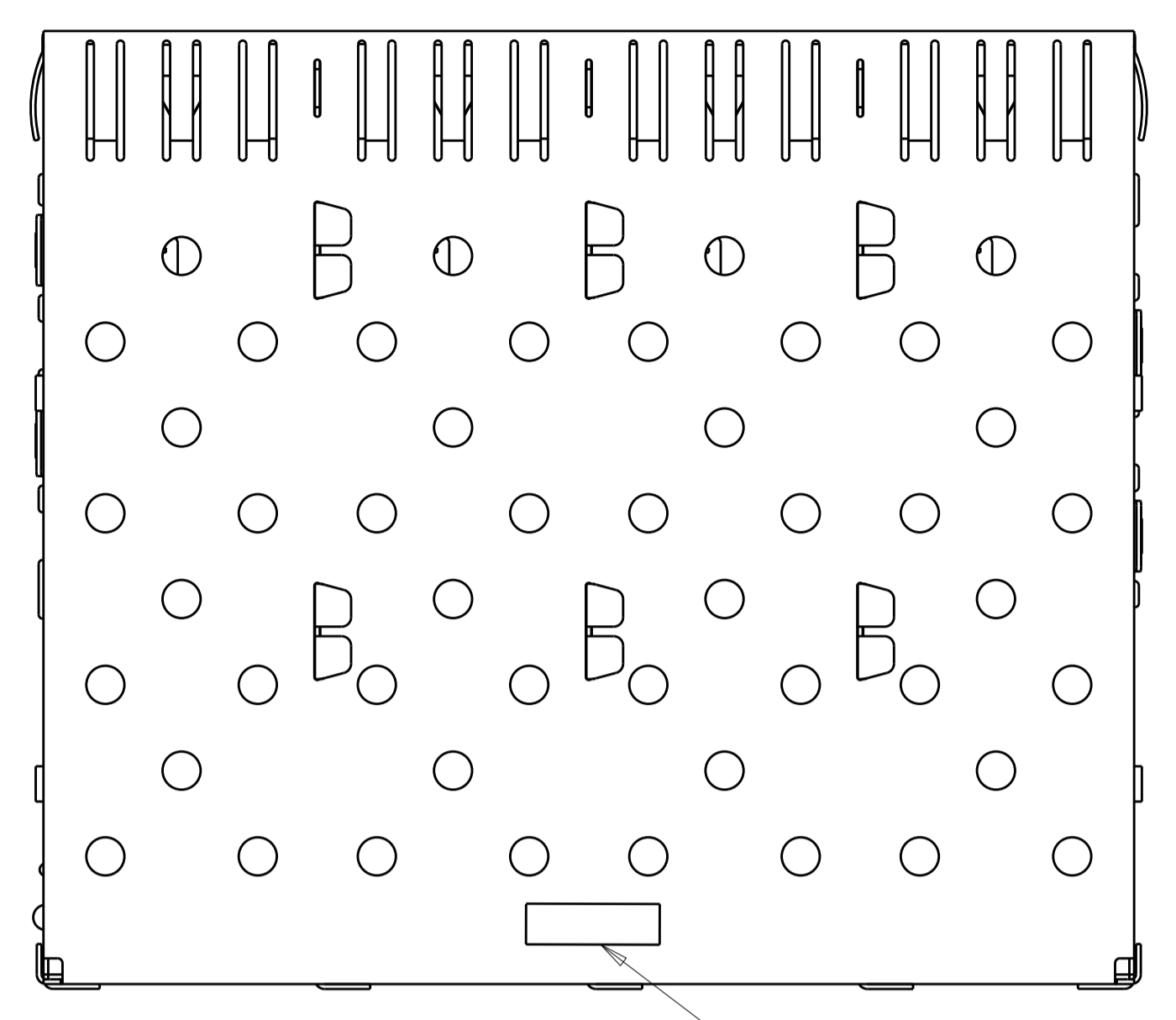
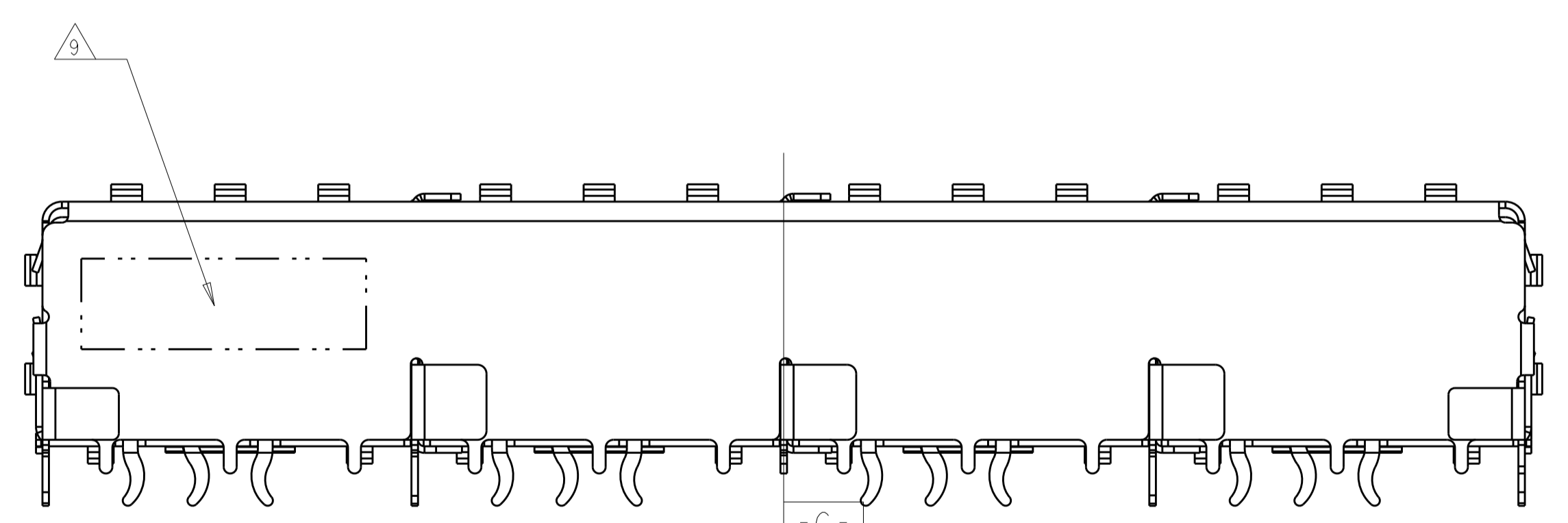
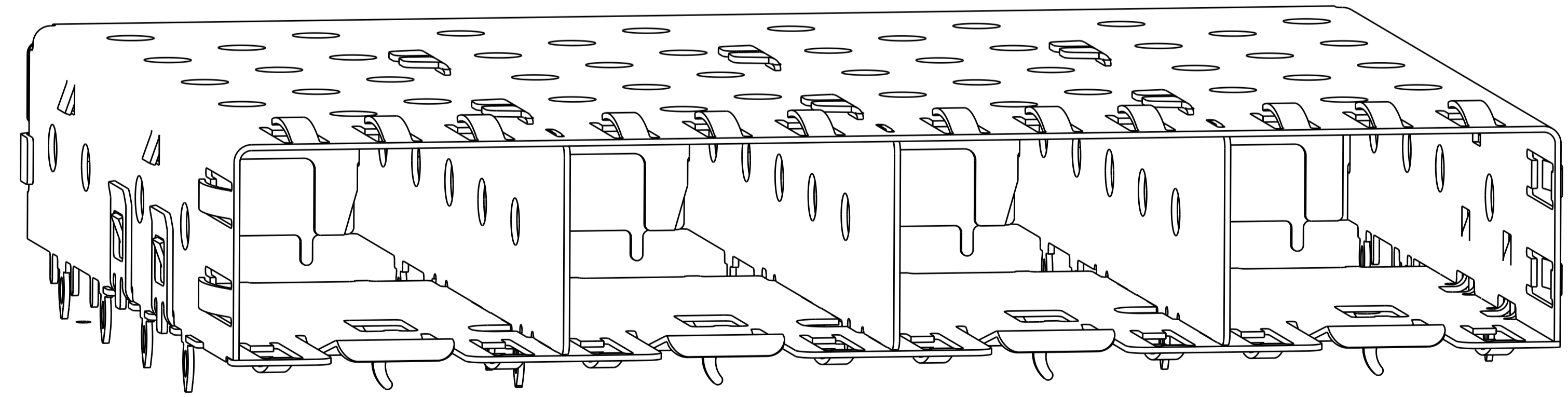
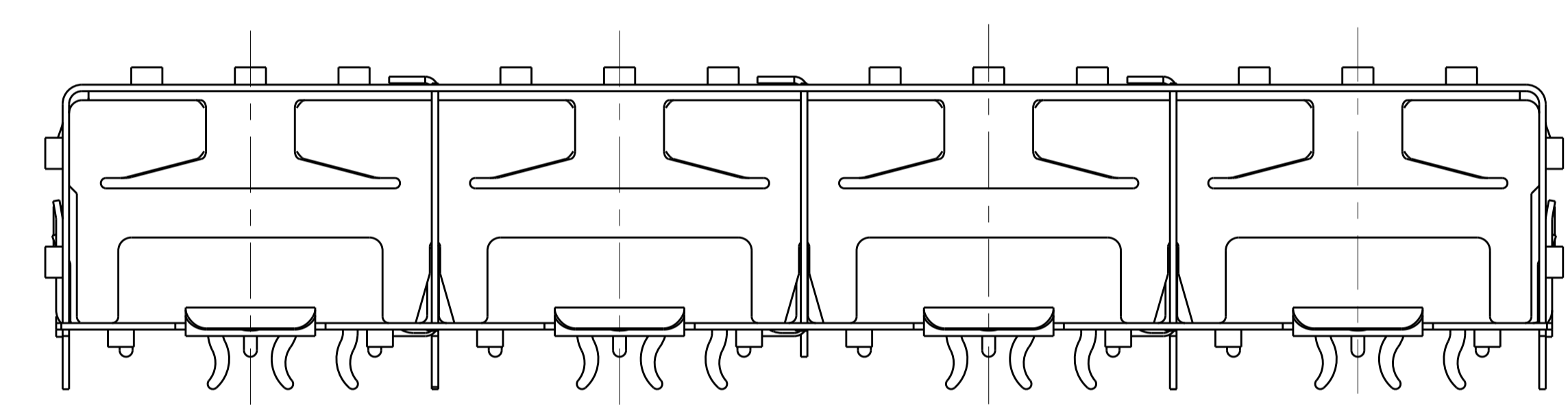
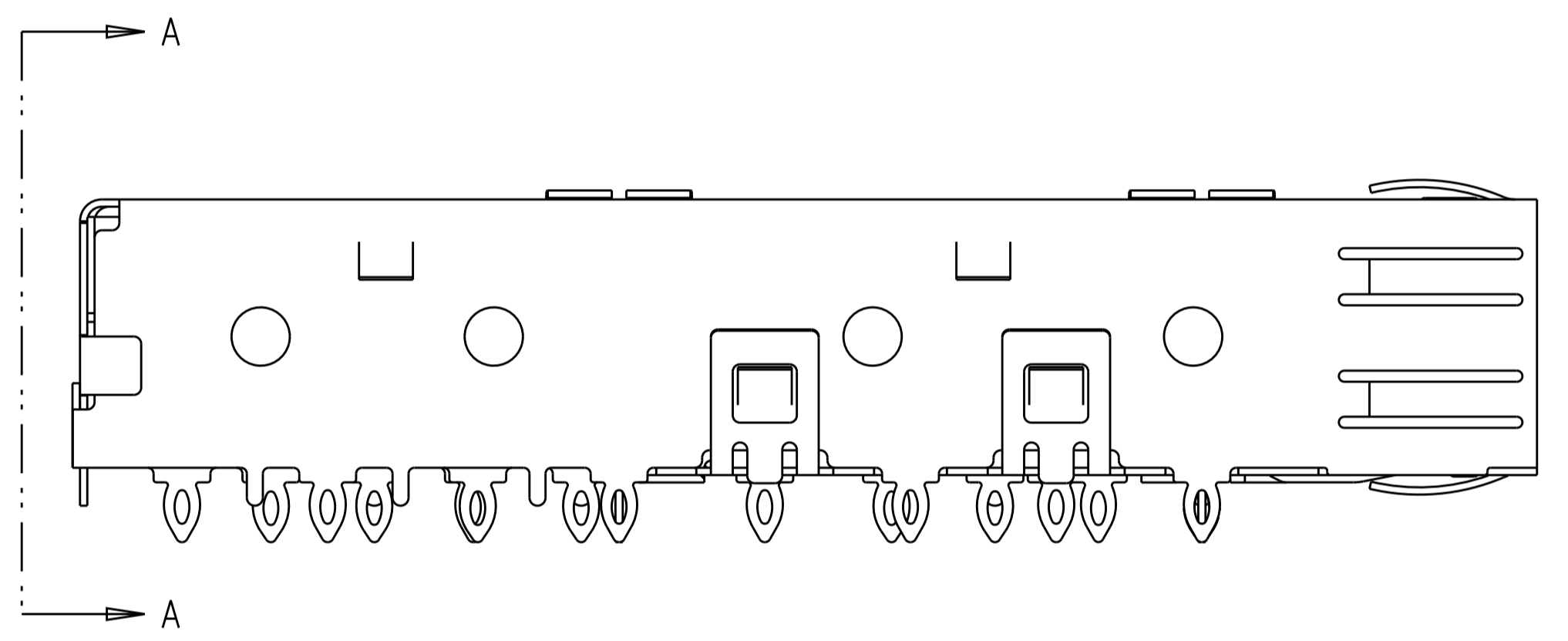


LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DWN	APVD
GP	00				
H		REVISED PER ECO-12-011010	13JUN2012	JY	CW
J		REVISED PER ECO-14-000886	20FEB2014	JW	SH
J1		REVISED PER ECO-14-010419	11JUL2014	JW	SH
K		REVISED PER ECO-15-013594	22SEP2015	JW	SH



SCALE 3:1 △7

- △1 MATERIAL: 0.25 THICK COPPER ALLOY.
- △2 FINISH: TIN PLATING PER ASTM B 545, 1.25um MINIMUM THICKNESS ALL OVER NICKEL FLASH PER QQ-N-290. NONPLATED EDGES PERMISSIBLE.
- △3 PADS AND VIAS CHASSIS GROUND.
- △4 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
- △5 REFERENCE APPLICATION SPEC 114-13120, HOLE A, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- △6 REFERENCE APPLICATION SPEC 114-13120, HOLE B, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- △7 COMPANY LOGO IN APPROXIMATE AREA SHOWN
- △8 PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25 mm.
- △9 DATE CODE AND PART NUMBER IN APPROXIMATE AREA SHOWN.
- △10 MATERIAL: 0.25 THICK NICKEL SILVER ALLOY(NO PLATING).



SECTION A-A

1658744-1&-3  
 1X4 CAGE ASSEMBLY  
 SCALE 6:1

**SUPERSEDED BY:**  
 1658744-3

NO	△10	1X4	1658744-3
△2	△1	1X4	1658744-1
FINISH	MATERIAL	POSITION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: M. SHIRK 04JUN03	TE Connectivity CAGE ASSEMBLY, 1X4 PRESS FIT, SFP
DIMENSIONS: mm		CHK: J. KOPPENHEFFER 06MAY04	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M. WALMSLEY 06MAY04	
0 PLC ± 1 PLC ±0.1 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±7°		NAME: M. WALMSLEY	
MATERIAL: △1	FINISH: △2	PRODUCT SPEC: 108-1950	RESTRICTED TO
		APPLICATION SPEC: 114-13120	SIZE: A1
		WEIGHT: -	CAGE CODE: 100779
		Customer Drawing	DRAWING NO: 1658744
		SCALE: 5:1	SHEET 1 OF 2
			REV: K

