



Technical Data Sheet

Chip LED with Right Angle Lens

12-215/S2C-AQ1R1L/3C

Features

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.

Descriptions

- The 12-215 SMD Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

Applications

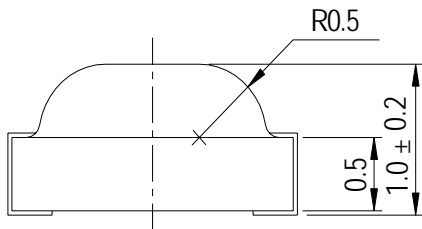
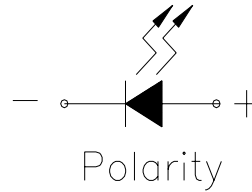
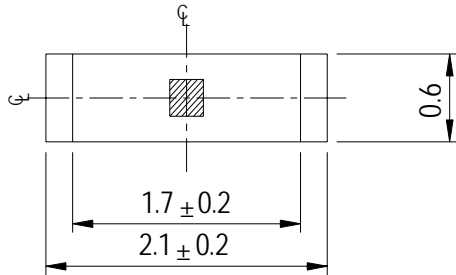
- Automotive: backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.



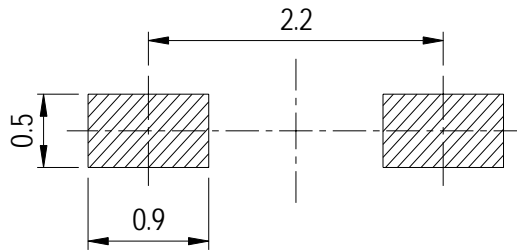
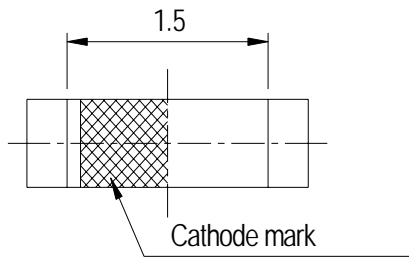
Device Selection Guide

Part No.	Chip		Lens Color
	Material	Emitted Color	
12-215/S2C-AQ1R1L/3C	AlGaInP	Brilliant Orange	Water Clear

Package Outline Dimensions



For reflow soldering (Propose)



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$, Unit = mm

12-215/S2C-AQ1R1L/3C
Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V _R	5	V
Forward Current	I _F	25	mA
Operating Temperature	T _{opr}	-40 ~ +85	°C
Storage Temperature	T _{stg}	-40 ~ +90	°C
Electrostatic Discharge	ESD	2000	V
Power Dissipation	P _d	60	mW
Peak Forward Current (Duty 1/10 @1KHz)	I _{FP}	60	mA
Soldering Temperature	T _{sol}	Reflow Soldering:260 °C for 10 sec Hand Soldering:350°C for 3 sec	

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I _v	72	-----	140	mcd	I _F =20mA
Peak Wavelength	λ _p	----	611	----	nm	
Dominant Wavelength	λ _d	600.5	-----	612.5	nm	
Spectrum Radiation Bandwidth	Δλ	-----	17	----	nm	
Viewing Angle	2θ 1/2	-----	130	----	deg	
Forward Voltage	V _F	1.70	-----	2.30	V	
Reverse Current	I _R	----	----	10	μA	V _R =5V

Notes:

- 1.Tolerance of Luminous Intensity ±10%**
- 2.Tolerance of Dominant Wavelength ±1nm**
- 3.Tolerance of Forward Voltage ±0.05V**

12-215/S2C-AQ1R1L/3C
Bin Range Of Dom. Wavelength

Groups	Bin	Min	Max	Unit	Condition
A	D8	600.5	603.5	nm	I _F =20mA
	D9	603.5	606.5		
	D10	606.5	609.5		
	D11	609.5	612.5		

Bin Range Of Luminous Intensity

Bin	Min	Max	Unit	Condition
Q1	72.0	90.0	mcd	I _F =20mA
Q2	90.0	112		
R1	112	140		

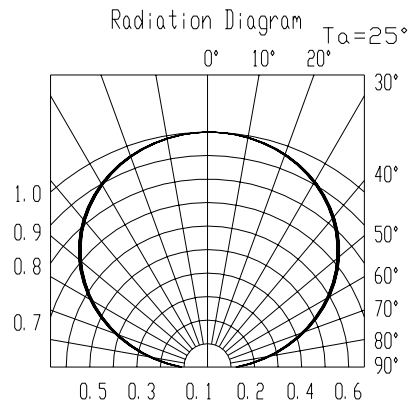
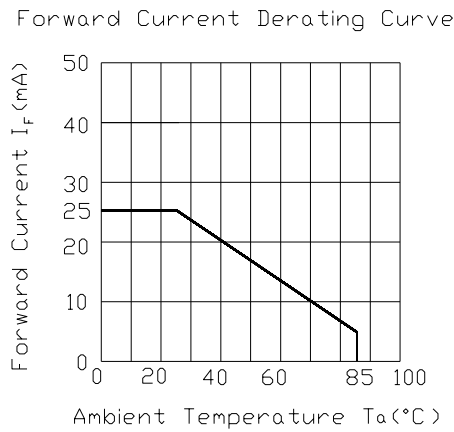
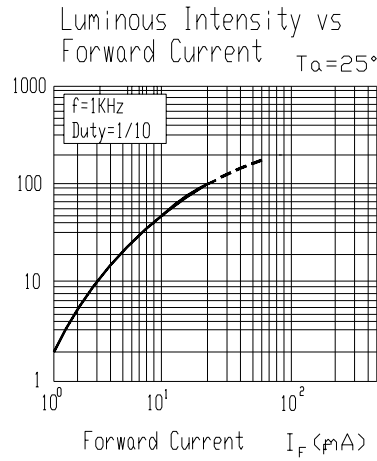
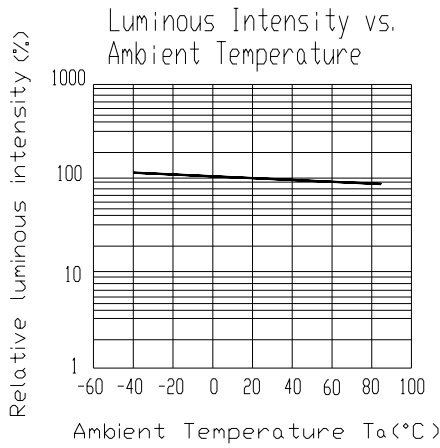
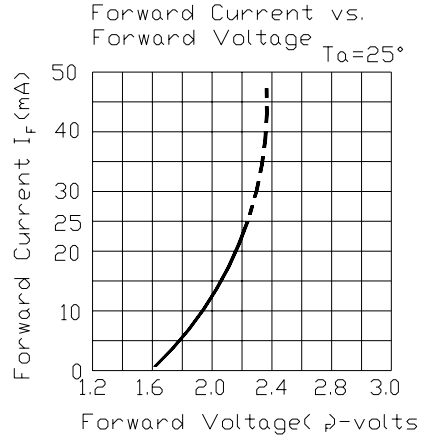
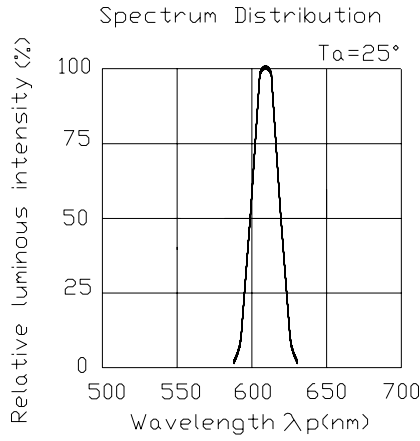
Bin Range Of Luminous Voltage

Groups	Bin	Min	Max	Unit	Condition
L	19	1.70	1.80	V	I _F =20mA
	20	1.80	1.90		
	21	1.90	2.00		
	22	2.00	2.10		
	23	2.10	2.20		
	24	2.20	2.30		

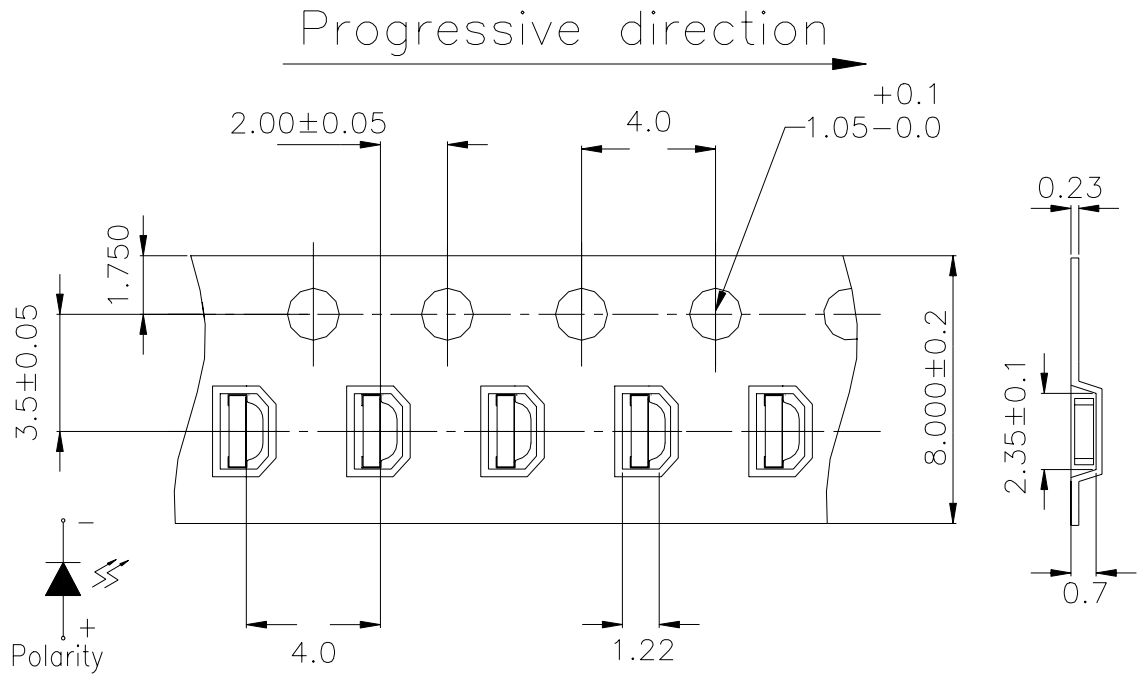
Notes:

- 1.Tolerance of Luminous Intensity $\pm 10\%$
- 2.Tolerance of Dominant Wavelength $\pm 1\text{nm}$
- 3.Tolerance of Forward Voltage $\pm 0.05\text{V}$

Electro-Optical Characteristics (Ta=25°C)

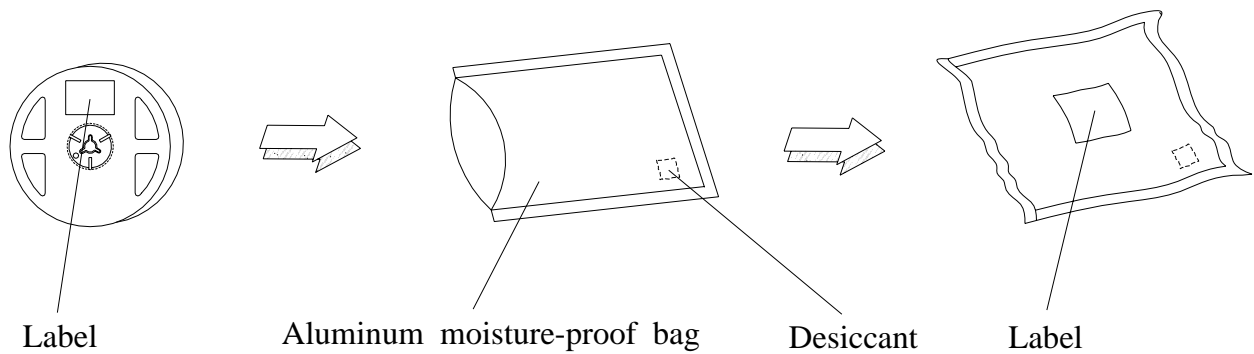


Carrier Tape Dimensions: Loaded quantity 3000 PCS per reel



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$, Unit = mm

Moisture Resistant Packaging



12-215/S2C-AQ1R1L/3C**Reliability Test Items And Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C ±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H : +100°C 15min ∫ 5 min L : -40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	IF = 20 mA	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C / 85% RH	1000 Hrs.	22 PCS.	0/1

Precautions For Use

1. Over-current-proof

Customer must apply resistors for protection , otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package:The LEDs should be kept at 30°C or less and 90%RH or less.

2.3 After opening the package:The LEDs should be kept at 30°C or less and 70%RH or less.(Floor life)

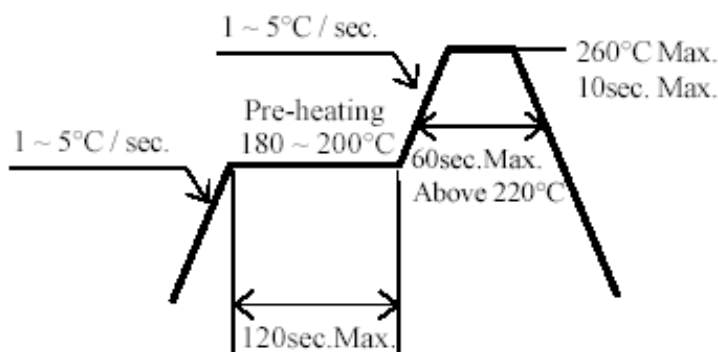
However,it's recommended that the LEDs should be used within 168 hours (7 days) after opening the package.If unusede LEDs remain,it should be stored in moisture proof packages.

3. If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5°C for 24 hours.

Soldering Condition

3.1 Pb-free solder temperature profile



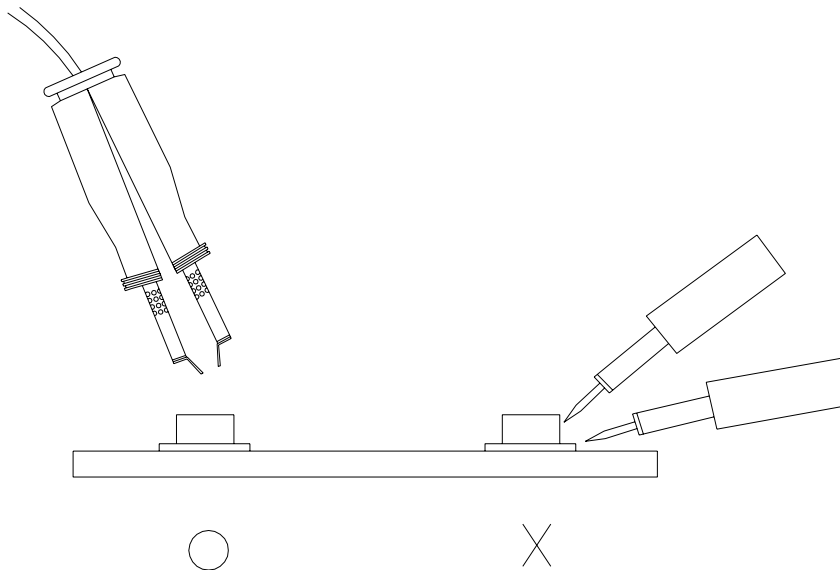
- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

12-215/S2C-AQ1R1L/3C**4.Soldering Iron**

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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