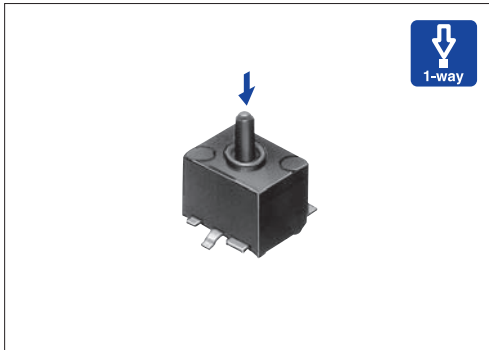


# SPPW8 One-way Operation Type

One-way operation detector switch ideal for media detection



## Typical Specifications

Items		Specifications
Rating (max.)/(min.) (Resistive load)		0.1A 30V DC / 100 $\mu$ A 3V DC
Contact resistance (Initial / After operating life)		1 $\Omega$ max. / 2 $\Omega$ max.
Operating force		0.3N max.
Operating life	Without load	100,000cycles
	With load	100,000cycles (0.1A 30V DC)

## Product Line

Poles	Positions	Terminal type	Slider height (mm)	ON start position (mm)	Total travel position (mm)	Minimum order unit (pcs)		Product No.	Drawing No.
						Japan	Export		
1	1	For PC board (Reflow)	h=6.1	h <sub>1</sub> =5.6	h <sub>2</sub> =4.45	1,000	4,000	<b>SPPW812302</b>	1
		For PC board (Dip)						<b>SPPW812300</b>	2
		For PC board (Reflow)	h=6.55	h <sub>1</sub> =6.05	h <sub>2</sub> =4.85	1,000	4,000	<b>SPPW810201</b>	1
		For PC board (Dip)						<b>SPPW810203</b>	2
		For PC board (Reflow)	h=7.6	h <sub>1</sub> =7.1	h <sub>2</sub> =5.9	850	3,400	<b>SPPW811203</b>	1
		For PC board (Dip)						<b>SPPW811200</b>	2
		For PC board (Reflow)	10.3	9.8	8.6	4,000	20,000	<b>SPPW810401</b>	3
		For PC board (Dip)						<b>SPPW810400</b>	4

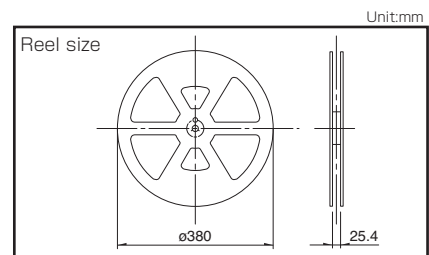
### Note

Contact us for other slider height variations.

## Packing Specifications

### Taping

Product No.	Number of packages (pcs.)			Tape width (mm)	Export package measurements (mm)
	1 reel	1 case /Japan	1 case /export packing		
<b>SPPW812302</b> <b>SPPW810201</b>	1,000	2,000	4,000	24	406×406×160
<b>SPPW811203</b>	850	1,700	3,400		



### Bulk

Product No.	Number of packages (pcs.)		Export package measurements (mm)
	1 case /Japan	1 case /export packing	
<b>SPPW812300</b> <b>SPPW810203</b> <b>SPPW811200</b> <b>SPPW810401</b> <b>SPPW810400</b>	4,000	20,000	400×270×290

Detector

Slide

Push

Rotary

Power

Dual-in-line Package Type

General-purpose Type

Water-proof Type

Fast Switching Type

# SPPW8 One-way Operation Type

Detector

Slide

Push

Rotary

Power

Dual-in-line  
Package Type

General-  
purpose Type

Water-proof  
Type

Fast Switching  
Type

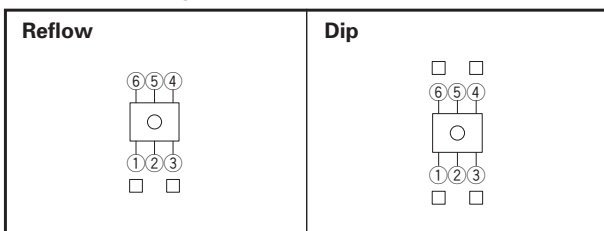
## Dimensions

Unit:mm

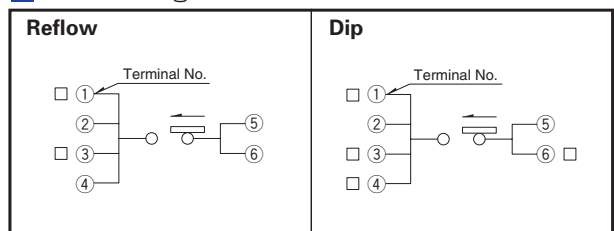
No.	Style	PC board mounting hole dimensions (Viewed from direction A)
1	<b>Reflow</b> 	
2	<b>Dip</b> 	
3	<b>Reflow</b> 	
4	<b>Dip</b> 	

- Notes**
1. Dimensions drawing is for type with location lugs.
  2. Products without location lug are also available.

## Terminal Layout (Viewed from Direction A)




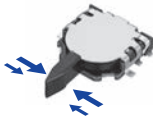


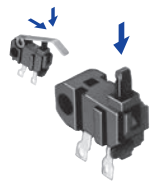





## Circuit Diagram



- Notes**
1. □ Mark shows a cutting terminal.
  2. Contact us for other terminal types.

# Detector Switches

## List of Varieties

Series		General-purpose Type				
		SPPW8	SSCQ	SSCM	SPVL	SPPB
Photo						
Operation type		One-way	Two-way Two-direction type	Two-way	Three-way	One-way Two-way
Dimensions (mm)	W	5	3.8	5	5.55	6.3
	D	4	3.6	4	6.6	3
	H		0.9	1.5	1	4.9
Operating temperature range		-10°C to +60°C			-40°C to +85°C	
Automotive use		—	—	—	●	●
Life cycle (availability)						
Poles / Positions		1/1	1 / Two-direction type 2-position each side	1/2	1/1	
Rating (max.) (Resistive load)		0.1A 30V DC	1mA 5V DC			0.1A 30V DC
Rating (min.) (Resistive load)		100μA 3V DC	50μA 3V DC			
Durability	Operating life without load	100,000cycles 2Ω max.	50,000cycles 5Ω max.			50,000cycles 2Ω max.
	Operating life with load Rating (max.) (Resistive load)	100,000cycles 2Ω max.	50,000cycles 5Ω max.			50,000cycles 2Ω max.
Electrical performance	Initial contact resistance	1Ω max.	2Ω max.			1Ω max.
	Insulation resistance	100MΩ min. 100V DC				
	Voltage proof	100V AC for 1 minute				
Mechanical performance	Terminal strength	3N for 1minute	0.5N for 1minute		1N for 1minute	3N for 1minute
	Actuator strength	10N	1N	2N	5N	10N
Environmental performance	Cold	-20°C 96h			-40°C 500h	
	Dry heat	85°C 96h			85°C 500h	
	Damp heat	40°C, 90 to 95%RH 96h			60°C, 90 to 95%RH 500h	
Operation force		0.3N max.	0.35N max.			
Page		29	31	32	33	34

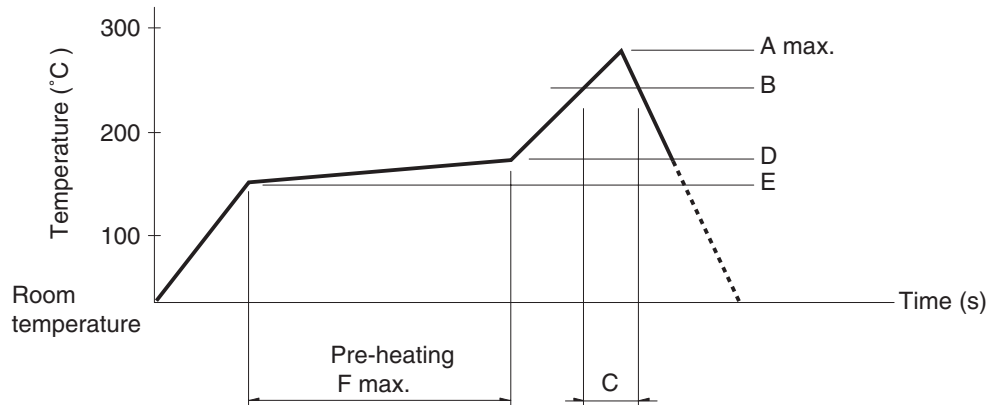
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**Note**  
● Indicates applicability to all products in the series.

# Detector Switches Soldering Conditions

## Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple  $\phi 0.1$  to  $0.2$  CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
3. Temperature profile



Series (Reflow type)	A (°C) 3s max.	B (°C)	C (s)	D (°C)	E (°C)	F (s)
<b>SPPB</b>	250	230	40	180	150	120
<b>SPPW8</b>			35			
<b>SPVE</b>	260		40			
<b>SPVL</b>						
<b>SPVM</b>						
<b>SPVN</b>						
<b>SPVR</b>						
<b>SPVS</b>						
<b>SPVT</b>						
<b>SSCM</b>						
<b>SSCQ</b>						
<b>SPVQC, SPVQE</b>	250					

### Notes

1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

### Reference for Hand Soldering

Series	Soldering temperature	Soldering time
<b>SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SPPW8, SSCQ, SSCM, SPVL, SSCT, SPVQC, SPVQE</b>	350±5°C	3s max.
<b>SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA</b>	300±10°C	3 + 1 / 0s
<b>SPPB (Reflow)</b>	300±5°C	5s max.
<b>SSCF, SPPB (For Lead, Dip)</b>	350±10°C	3 + 1 / 0s

### Reference for Dip Soldering

(For PC board terminal types)

Series	Items		Dip soldering	
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
<b>SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA</b>	100±10°C	60s max.	260±5°C	5±1s
<b>SPPW8, SPPB</b>	100 °C max.	60s max.	255±5°C	5±1s
<b>SSCF</b>	—		260±5°C	5±1s