

PRELIMINARY SPECIFICATIONS



Customer Part No.: _____ HELE. Part No: **X2R026000BZ1HZ-DEHPZ**
Application For: _____ Products: **CRYSTAL**
Accepted Model: _____ Type & Freq.: **HSX221SR / 26.000MHz**
Sample Order No: _____ Date: **2014/02/21**

Approved By :

加高電子股份有限公司

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HARMONY ELECTRONICS CORP.

HSX221SR SPECIFICATION

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1. QUARTZ CRYSTAL UNIT SPECIFICATION

1. Frequency: 26.000000MHz
2. Holder type : **HSX221SR**
3. Frequency tolerance: +/-10 ppm at 25deg.C +/-3deg.C
4. Equivalent resistance: 30 ohms Max. / SERIES
5. Storage temperature range: -40 deg.C To +85 deg.C
6. Operable temperature range: -30 deg.C To +85 deg.C
7. Temperature drift: +/-10ppm -25 deg.C To +85deg.C
8. Loading capacitance (CL) : 7.0 pF
9. Drive level: 10 μ W (100uW Max)
10. Shunt Capacitance: 2.0 pF
11. Insulation resistance : More than 500M ohms at DC 100V
12. Mode of oscillation: Fundamental
13. Circuit: Measured in HP/E5100A,S&A 250B
14. Shocking : Dropping from 120 cm height 3 times on Concrete floor
Variation : Frequency less than +/-5 ppm
Resistance less than +/- 15 % or 2ohms max.
15. Aging: +/- 1ppm max. first year
+/- 1.5ppm max. second year
+/- 2.5ppm max. after 5 years
+/- 5ppm max. after 10 years
16. Holder HSX221SR Seam type
17. Dimensions and marking Refer to page.4
18. Emboss carrier tape & reel Refer to page.6 and page.7
19. Moisture Sensitivity Level Level 1
20. Note: Spurious mode series resistance within: 0.5K ohms(Min) +/-1 MHz
Tuning sensitivity (TS) : 28+/-10% ppm/pF
DLD Spec. : 10nW ~ 100uW, step ratio is $\sqrt{10}$
DLD2 : 2.5 ohm Max.
DLDH2 : 1.5 ohm Max.
FDLD : 2 ppm Max.
FDLDH : 0.7 ppm Max.

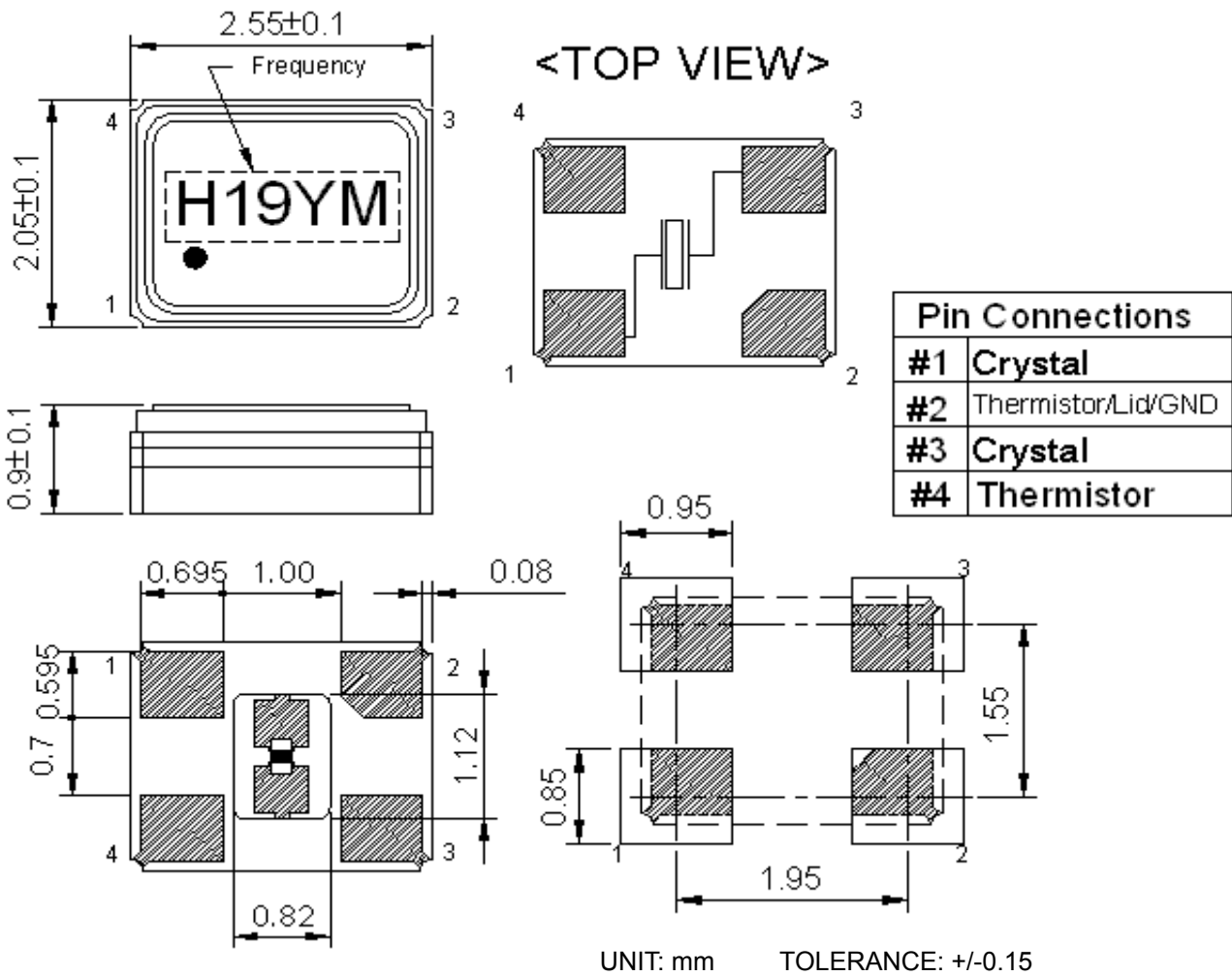
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- S curve (fL) 3rd order curve fitting coefficient requirement over operation temperature under per 2 °C test [$f(T) = C3*(T-T0)^3 + C2*(T-T0)^2 + C1*(T-T0) + C0$; $T0 = 25\text{ °C}$]
 - 1st order coefficient : -0.1 ~ -0.35
 - 2nd order coefficient : -0.0005 ~ -0.0012
 - 3rd order coefficient : 0.000087 ~ 0.00011

- Freq. slope error between measured S curve (fL) data and 3rd order curve fitting data over operation temperature under per 2 °C test
 - -10 °C ~ 60 °C : ±0.05ppm
 - -30 °C ~ 85 °C : ±0.1ppm
- Freq. perturbation : within ± 0.5 ppm
 - Residual error from the freq. vs. temperature curve fit 3rd order. Min. of 1 freq. reading per 2 degree C over operation temperature
- Full cycle temperature hysteresis : 0.5ppm Max.
 - Difference in freq. measurement at any temperature when undergoing a thermal cycle over the entire operation temperature range from -40°C to 85°C for per 2 degree test
- Small cycle temperature hysteresis : 0.05ppm Max.
 - Difference in freq. measurement at any temperature when undergoing a thermal cycle of a temperature range of 5°C for per 1 degree test

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2. HSX221SR MARKING & DIMENSIONS



*Marking should be printed as following:

Logo, Nominal Frequency, Manufactured year & month

*Nominal frequency = integer only

(ex. 14.31818 MHz → 14)

*Manufacturing Lot No.

(Y: year) ex. 2000 shall be marked as ' 0 ' (As shown on the Table-1)

(M: month) ex. June shall be marked as ' F ' (As shown on the Table-2).

Marking : Laser marking.

(Table-1)

Year	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009
	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019
Code	0	1	2	3	4	5	6	7	8	9

(Table-2)

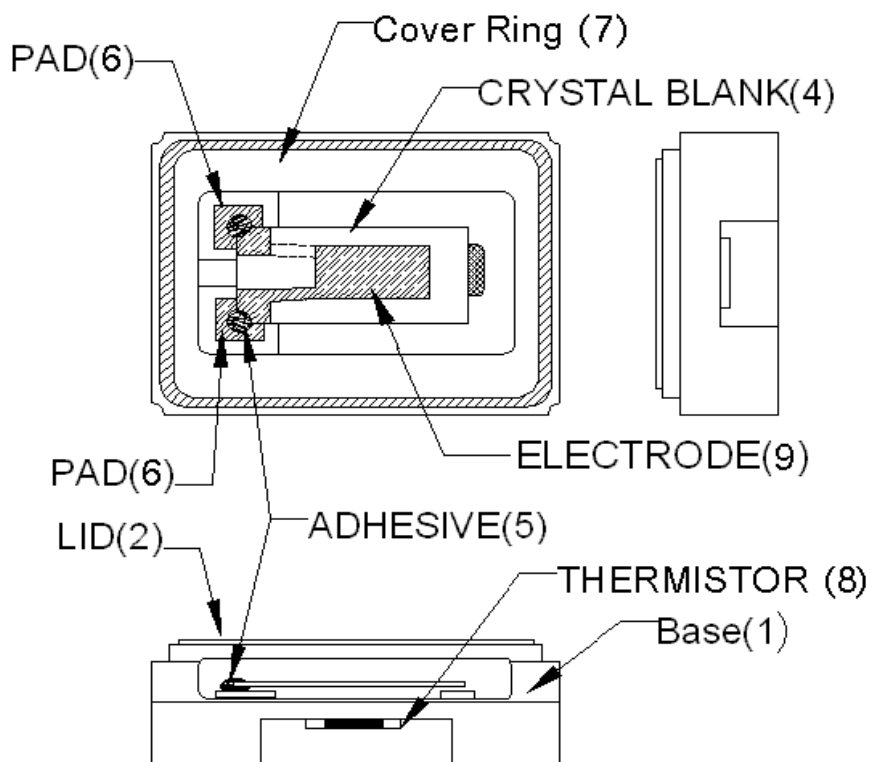
Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
A	B	C	D	E	F	G	H	J	K	L	M

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3. INSIDE STRUCTURE



※Reference drawing

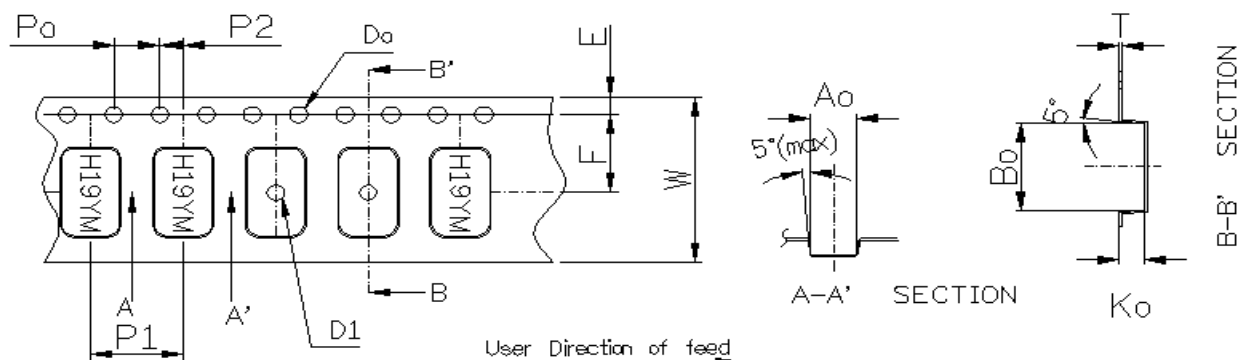
(1) Base: Alumina Ceramic (Al_2O_3) Metallized Pad: Ni Plating Au Plating
(2) Lid : Fe- Ni -Co
(3) Crystal Enclosure Seal: Seal Seam
(4) Crystal Blank Rectangular At-Cut Quartz Crystal Blank
(5) Adhesive Silver Conductive Silicon Resin
(6) PAD Alumina Ceramic (Ni. Au)
(7) Cover Ring : Fe-Ni-Co Alloy
(8) Thermistor: Resistance : $100K\Omega \pm 1\%$ B-constant : $4250K \pm 1\%$
(9) Electrode

The use prohibition chemistry substance of Table 1 of DHE-0204-1 (HE-QA-24) is not included in this item.

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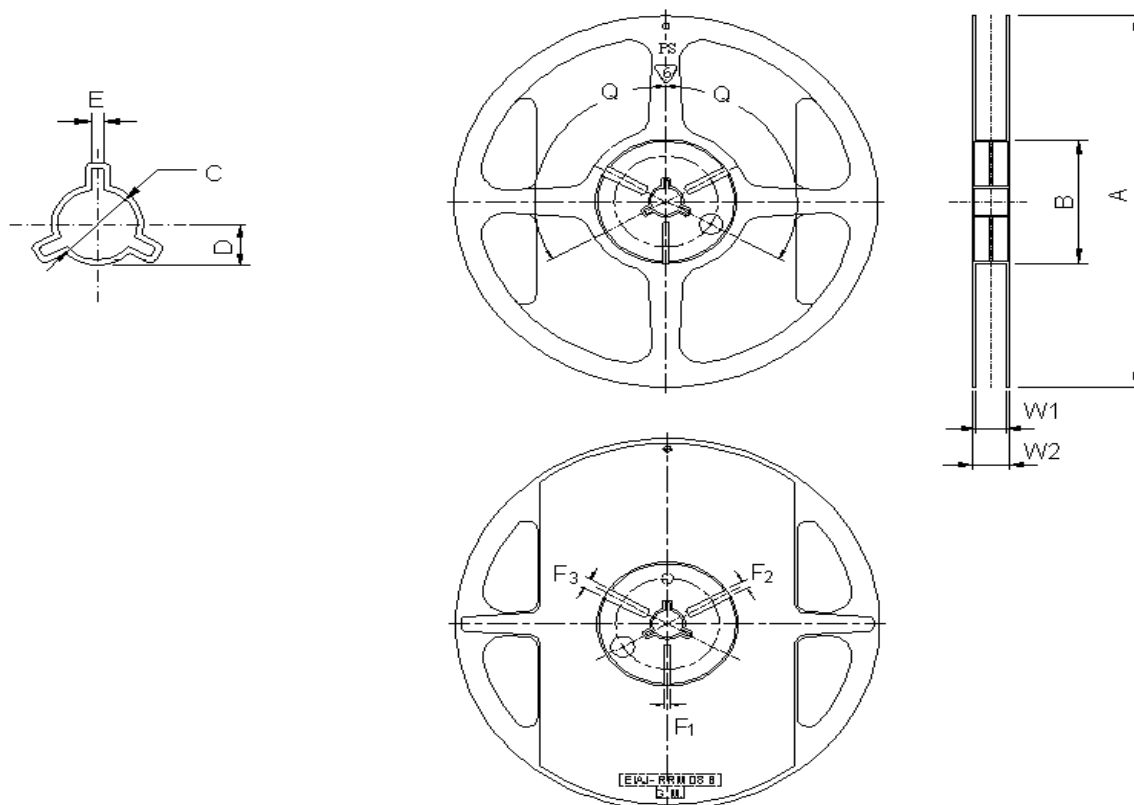
4. HSX221SR EMBOSS CARRIER TAPE & REEL

a.) Dimensions of Carrier Tape



Symbol	Ao	Bo	Ko	Po	P1	P2
Spec	2.25±0.05	2.7±0.05	1.15±0.05	4.0±0.1	4.0±0.1	2.0±0.05
Symbol	E	F	Do	D1	W	T
Spec	1.75±0.1	3.5±0.05	∅1.55±0.05	∅1.1±0.1	8.0±0.2	0.25±0.05

b.) Dimensions of Reel



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(Table-2)

(UNIT: mm)

ITEM		MARK	DIMENSIONS · ANGLE	
FLANCE	Diameter	A	ϕ 180+0/-3	
	Inner Width	W1	9.3+/-0.3	
	Outer Width	W2	11.3+/-1.0	
HUB	Out Line diameter		B	ϕ 60.5+/-0.5
	Center Core slit	Width	F1	3.0+0.5/-0
			F2	4.0+0.5/-0
			F3	5.0+0.5/-0
	Position		q	120deg
	Spindle diameter		C	ϕ 13.2+/-0.5
Key Ditch	Width	E	3.0+/-0.2	

c.) Storage condition

Temperature: +40deg.C Max.

Relative Humidity: 80% Max.


d.) Standard packing quantity

3,000PCS / REEL

e.) Material of the tape

Tape	Material
Carrier tape	PS Conductive
Top tape	Polyester

f.) Label contents

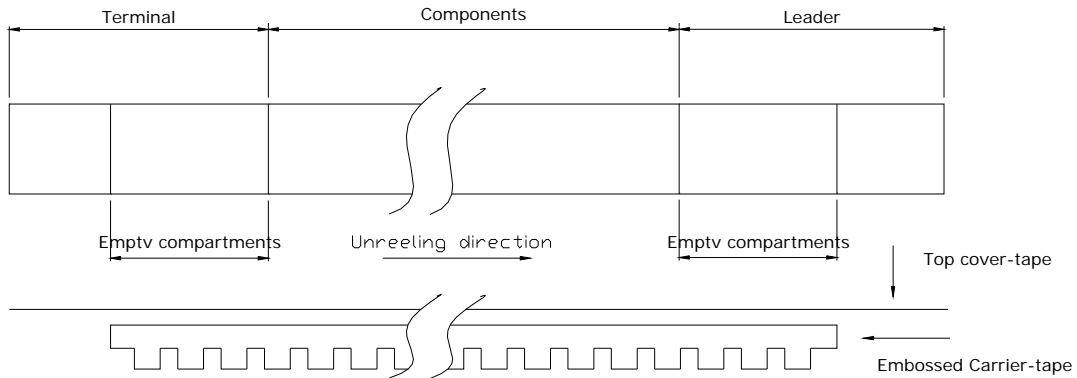
	
TYPE:	
SPEC.No.:	
Parts No.:	
Lot No.:	
FREQ.:	MHz
Q'TY:	PCS
HARMONY ELECTRONICS CORP. (H.ELE.) HSF	

Sticks label for every reel.

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g.) Taping dimension

Leader	Cover-tape	The length of cover-tape in the leader is more than 400 mm including empty embossed area.
	Carrier-tape	After all products were packaged, must remain more than twenty pieces or 400 mm empty area, which should be sealed by cover-tape.
Terminal	Cover-tape	The tip of cover-tape shall be fixed temporary by paper tape and roll around the core of reel one round.
	Carrier-tape	The empty embossed area which are sealed by top cover-tape must remain more the 40 mm.



h.) Joint of tape

The carrier-tape and top cover-tape should not be jointed.

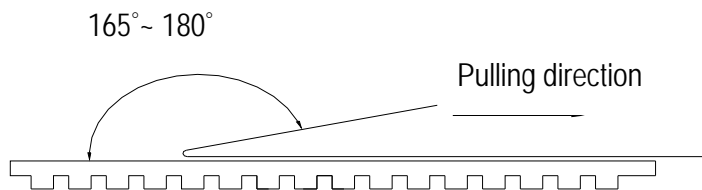
i.) Release strength of cover tape

It has to between 0.1N to 0.7N under following condition.

Pulling direction 165° to 180°

Speed 300mm/min.

Otherwise unless specified.

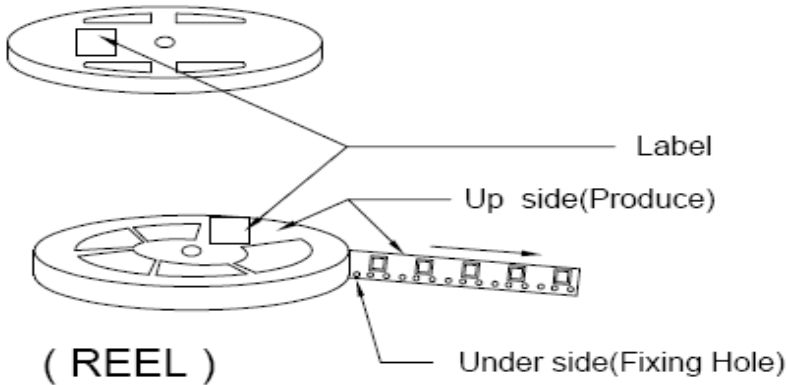


Other standards shall be based on JIS C 0806-1990.

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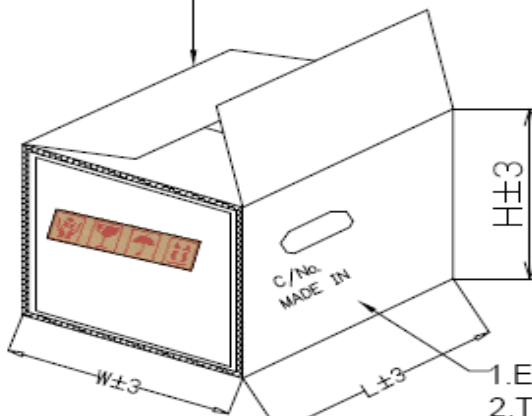
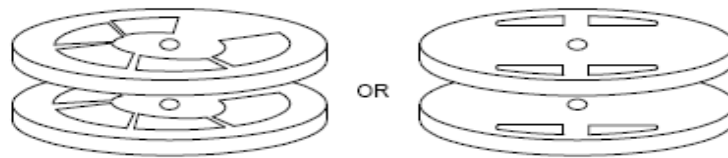
j.) Package

1.Reel : \varnothing 180



2. Carton One reel quantity:[1000pcs] &[3000pcs]

- ① Top and bottom with 2.3cm thickness foam-rubber cushion for protection.
- ② Carton's Q'TY:1~15 pcs.
- ③ Carton Type=A,B,C use 4 trigon pillar to fasten the Reel.
- ④ Need to add 3 pages dry agent in each outer box.



Carton Type	A	B	C	D
Produce Type	840/751	630/531/ 421	321/21	OTHER
Reel	15	15	15	1~7
L±3	200	200	200	195
W±3	200	200	200	195
H±3	230	230	230	150

(Carton)

1. Every Carton with 3 desiccant.
2. Top and bottom with 2.3cm thickness foam-rubber cushion for protection

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5. Mechanical Performance

Item		Test Methods	Specifications Code
1	Natural Drop	Dropping from 120 cm height 3 times on Concrete floor	A
2	Vibration	Frequency 10-55Hz, Sine Wave full amplitude of 0.8mm to X, Y and Z 3 axes, Duration of 2 hours to each axis.	A
3	Sealing Tightness	Leak Rate 1.0×10^{-8} Pa-m ³ /sec. Max. Measured by Helium leak detector. – Fine Leakage.	---
4	Solderability	After applying ROSIN Flux, dipping in solder bath at 245deg.C +/- 5deg.C for 3 +/- 0.5 sec.	B

6. Environment Performance

Item		Test Methods	Specifications Code
1	Humidity	Temperature 60°C +/- 2°C, RH 90~95%, Duration of 240 hours. Back to room temperature first, then in 1~2 hours, the component shall be checked.	A
2	Storage in Low Temperature	-40deg.C +/- 2deg.C, Duration of 240 hours. Back to the room temperature first, then in 1~2 hours, the component shall be checked.	A
3	Storage in High Temperature	+85deg.C +/- 2deg.C, Duration of 240 hours. Back to the room temperature first, then in 1~2 hours, the component shall be checked.	A
4	Temperature cycles	-40deg.C +/- 2deg.C (30min) ↔ +85deg.C +/- 2deg.C (30min) 25 cycles. Back to the room temperature first, then in 1~2 hours, the component shall be checked.	A

Specifications code	Specifications
A	Frequency variation shall be within +/- 5ppm and equivalent resistance shall be within the specification after the test
B	More than 90% of lead shall be covered by new solder.

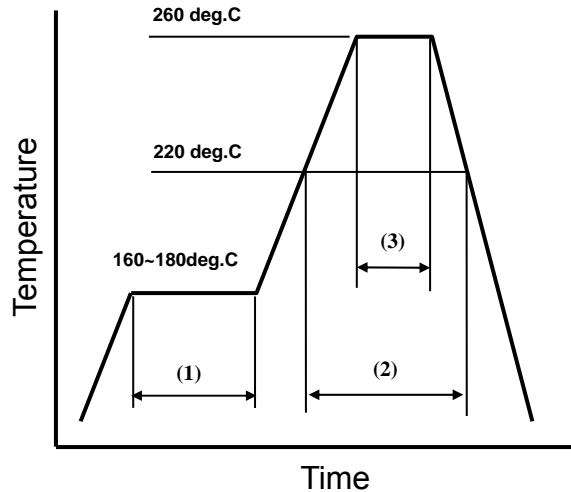
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7. Supplement

7.1.Soldering

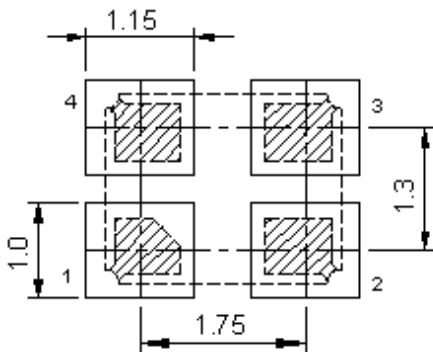
7.2.Please stay with our proposed reflow condition and do then soldering 2 times max.

Available for Lead Free Soldering



(1)	Preheat	160~180 deg.C	120sec.
(2)	Primary heat	220 deg.C	60sec.
(3)	Peak	260 deg.C	10sec. Max.

7.3.Land pattern layout(Example)



7.4.Solder iron (Example)

Bit temp.:350°C max.,Time:3sec max. ,Each terminal solder a 1 time max.

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7.5.Mounting

This component is designed for automatic insertion.

However, you are requested to do the trial with your insertion machine in order to be sure of proper operation and no damage of component.

Please pay attention to board warp which may damage the component and cause Soldering Process.

7.6.Cleaning

Cleaning liquid which corrodes Nickel shall not be used

It may cause the problem on the surface, color, marking etc.

Ultra-sonic cleaning is possible, however, you are requested to check on your board.

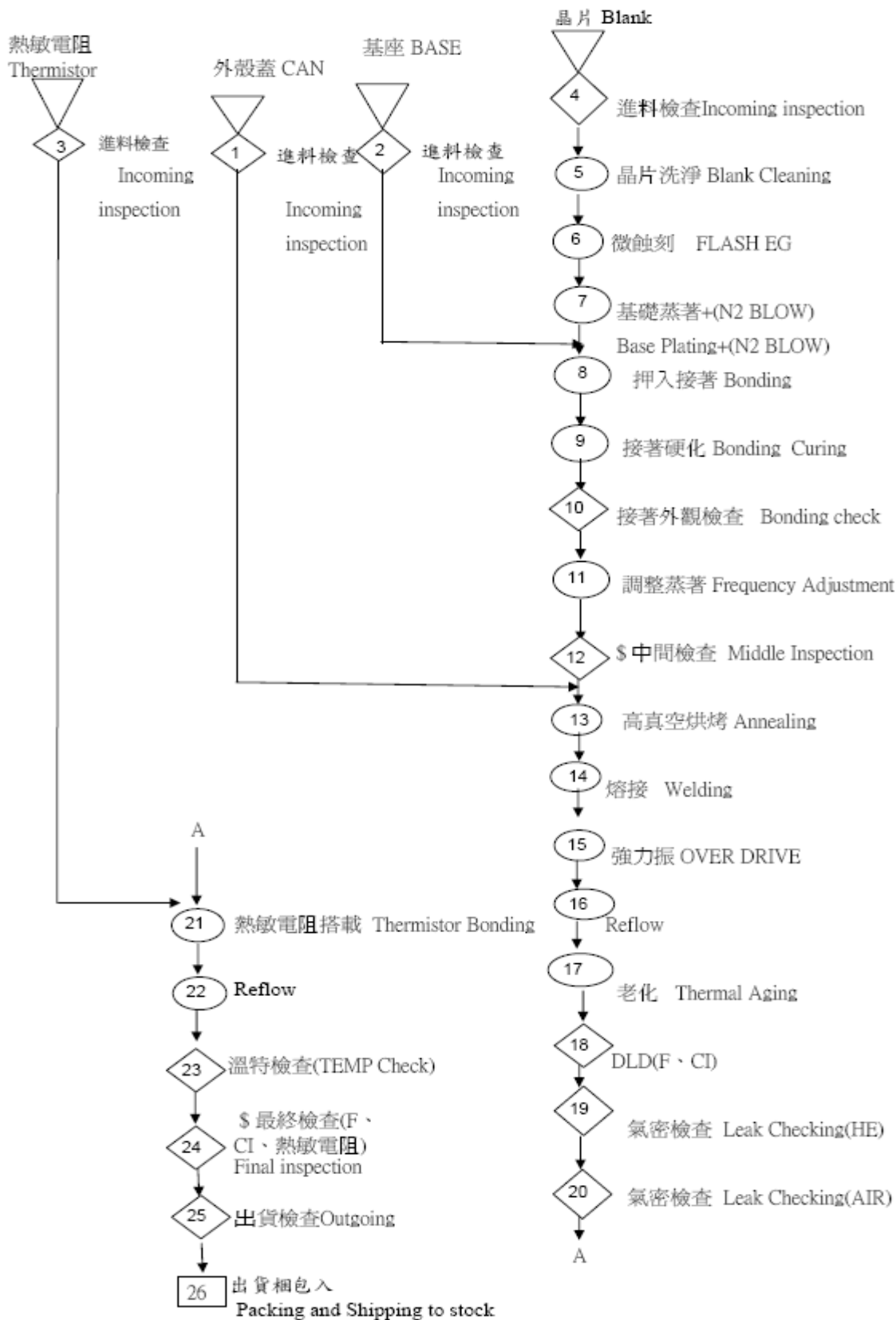
Because we only checked as single unit.

7.7.Storage

Please keep away from high temperature and high humidity ,which may cause put solderbility. No direct Sunlight, No dew as well.

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8. Flow Chart



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REV. No.	DATE	REASON	CONTENTS
0	2012/12/17	New	
1	2014/02/21		<p>新增 page4. 20.Note:</p> <ul style="list-style-type: none"> ▪ S curve (fL) 3rd order curve fitting coefficient requirement over operation temperature under per 2 °C test [f(T) = C3*(T-T0)^3 + C2*(T-T0)^2 + C1*(T-T0) + C0 ; T0 = 25 °C] <ul style="list-style-type: none"> - 1st order coefficient : -0.1 ~ -0.35 - 2nd order coefficient : -0.0005 ~ -0.0012 - 3rd order coefficient : 0.000087 ~ 0.00011 ▪ Freq. slope error between measured S curve (fL) data and 3rd order curve fitting data over operation temperature under per 2 °C test <ul style="list-style-type: none"> - -10 °C ~ 60 °C : ±0.05ppm - -30 °C ~ 85 °C : ±0.1ppm ▪ Freq. perturbation : within ± 0.5 ppm <ul style="list-style-type: none"> - Residual error from the freq. vs. temperature curve fit 3rd order. Min. of 1 freq. reading per 2 degree C over operation temperature ▪ Full cycle temperature hysteresis : 0.5ppm Max. <ul style="list-style-type: none"> - Difference in freq. measurement at any temperature when undergoing a thermal cycle over the entire operation temperature range from -40°C to 85°C for per 2 degree test ▪ Small cycle temperature hysteresis : 0.05ppm Max. <ul style="list-style-type: none"> - Difference in freq. measurement at any temperature when undergoing a thermal cycle of a temperature range of 5°C for per 1 degree test

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