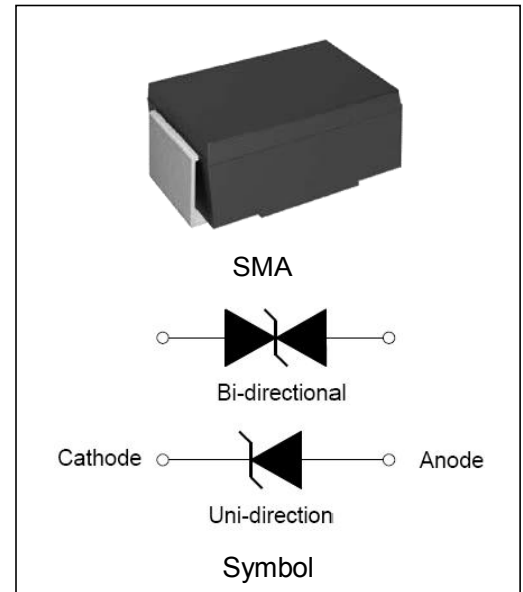


»Features

- Peak power dissipation 400W @10 x 1000 us Pulse
- Low profile package.
- Excellent clamping capability.
- Glass passivated junction.
- Fast response time: typically less than 1ps from 0 Volts to BV min
- IEC 61000-4-2 ESD 30KV(Air), 30KV(Contact)
- ESD protection of data lines in accordance with IEC 61000-4-2
- EFT protection of data lines in accordance with IEC 61000-4-4
- Halogen free and RoHS compliant
- Lead-free finish



»Mechanical Characteristics

- CASE: SMAJ (DO-214AC) Molded Plastic over glass passivated junction.
- Mounting Position: Any
- Polarity: by cathode band denotes uni-directional device, none cathode band denotes bi-directional device.
- Terminal: Solder plated

»Maximum Ratings And Characteristics @ 25°C Ambient Temperature

Parameter	Symbol	Value	Units
Peak Pulse Power Dissipation on 10/1000 us Waveform (Note 1, 2, FIG.1)	P _{PPM}	Min 400	W
Power Dissipation on Infinite Heat Sink at T _L =50°C	P _D	3.3	W
Peak Pulse Current of on 10/1000us Waveform (Note 1, FIG.3)	I _{PPM}	See Table 1	A
Peak Forward Surge Current, 8.3ms Single Half Sine-Wave (Note 2. 3)	I _{FSM}	60	A
Operating Junction Temperature Range	T _J	-55 to 150	°C
Storage Temperature Range	T _{STG}	-55 to 150	°C

Notes: 1. Non-repetitive current pulse, per Fig.3 and derated above T_A=25°C per Fig.2.

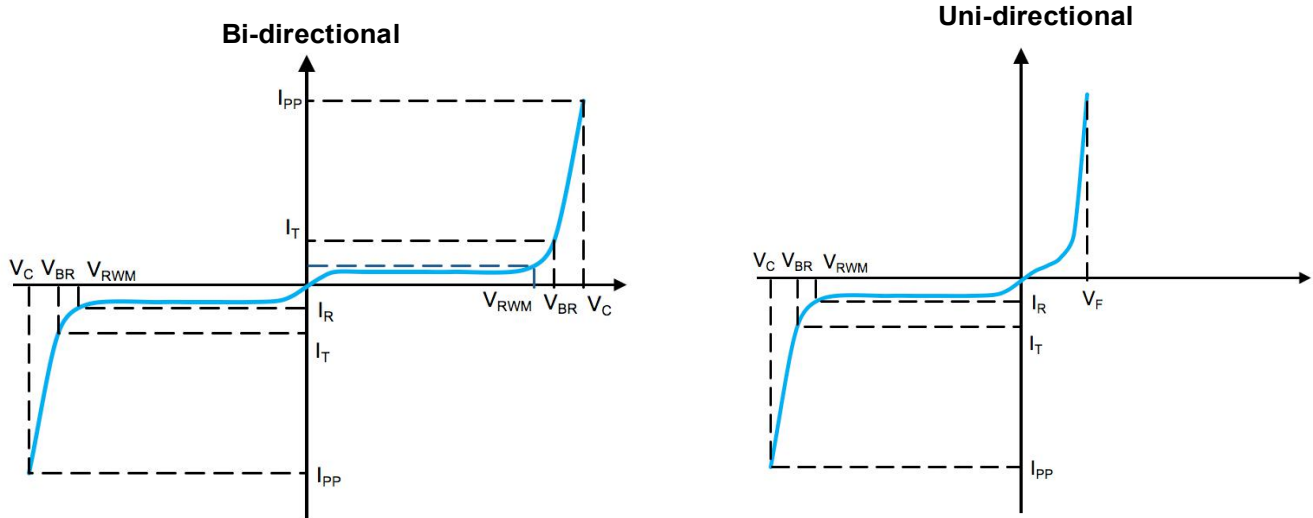
2. Mounted on 5.0x5.0mm² (0.03mm thick) Copper Pads to each terminal.

3. Measured on 8.3ms single half sine-wave, or equivalent square wave, for Unidirectional device only.

»Electrical Specification @ Tamb 25°C

Type Number		Marking		Reverse Stand-Off Voltage	Breakdown Voltage Min. @I _T	Breakdown Voltage Max. @ I _T	Test Current	Maximum Clamping Voltage @I _{PP}	Peak Pulse Current	Reverse Leakage @V _{RMW}
(Uni)	(Bi)	(Uni)	(Bi)	V _{RMW} (V)	V _{BR MIN} (V)	V _{BR MAX} (V)	I _T (mA)	V _C (V)	I _{PP} (A)	I _R (uA)
SMAJ6.8A	SMAJ6.8CA	SMAJ6.8A	SMAJ6.8CA	5.8	6.45	7.14	10	10.5	39.5	500

»I-V Curve Characteristics



- P_{PPM}** Peak Pulse Power Dissipation - Max power dissipation
- V_{RWM}** Reverse Stand-off Voltage - Maximum voltage that can be applied to TVS without operation
- V_{BR}** Breakdown Voltage – Maximum voltage that flows though the TVS at a specified current (I_T)
- V_C** Clamping Voltage – Peak voltage measured across the TVS at a specified I_{PPM} (peak impulse current)
- I_R** Reverse Leakage Current – Current measured at V_R
- V_F** Forward Voltage Drop for Uni-directional

»Ratings and Characteristic Curves ($T_A=25^\circ\text{C}$ unless otherwise noted)

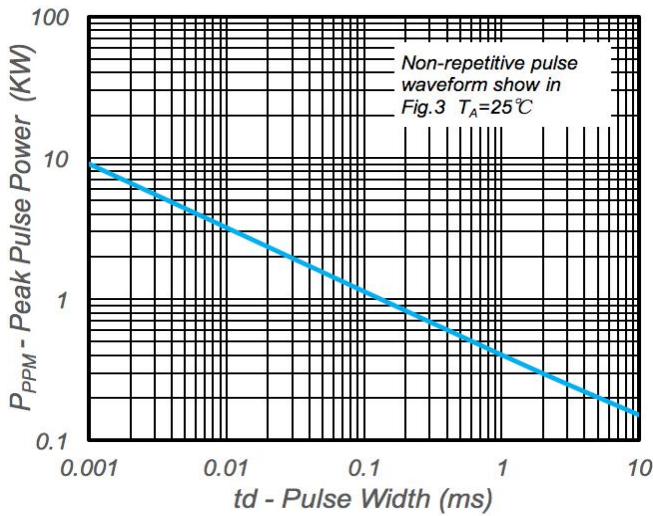


Fig.1 Peak Pulse Power Rating

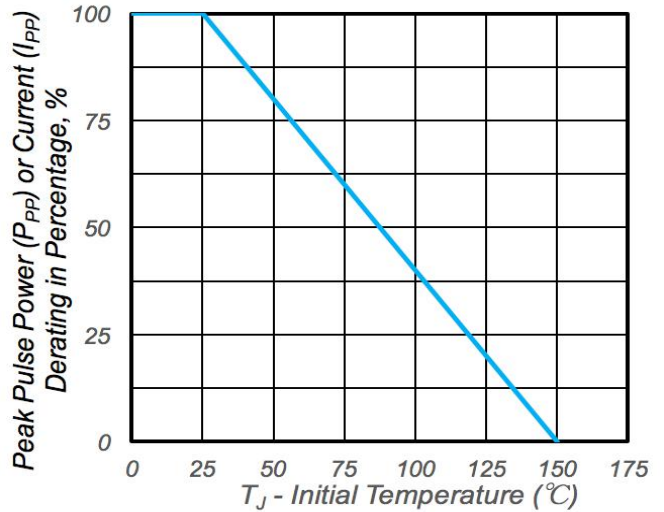


Fig.2 Pulse Derating Curve

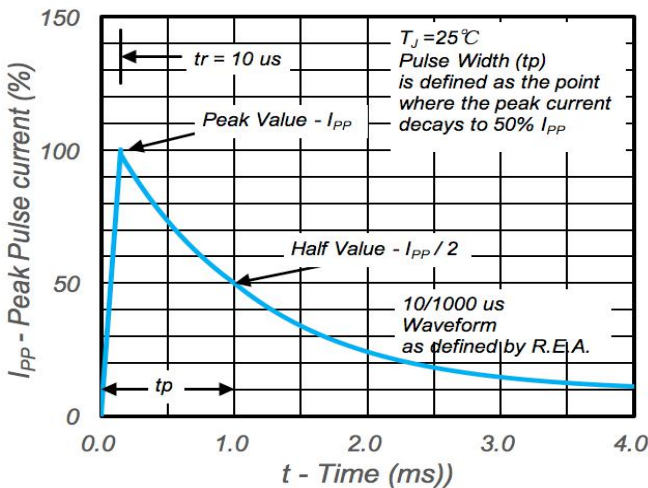


Fig.3 Pulse Waveform

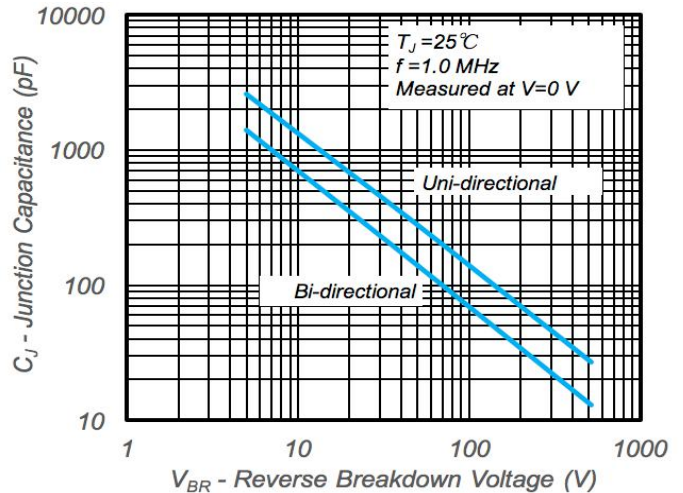
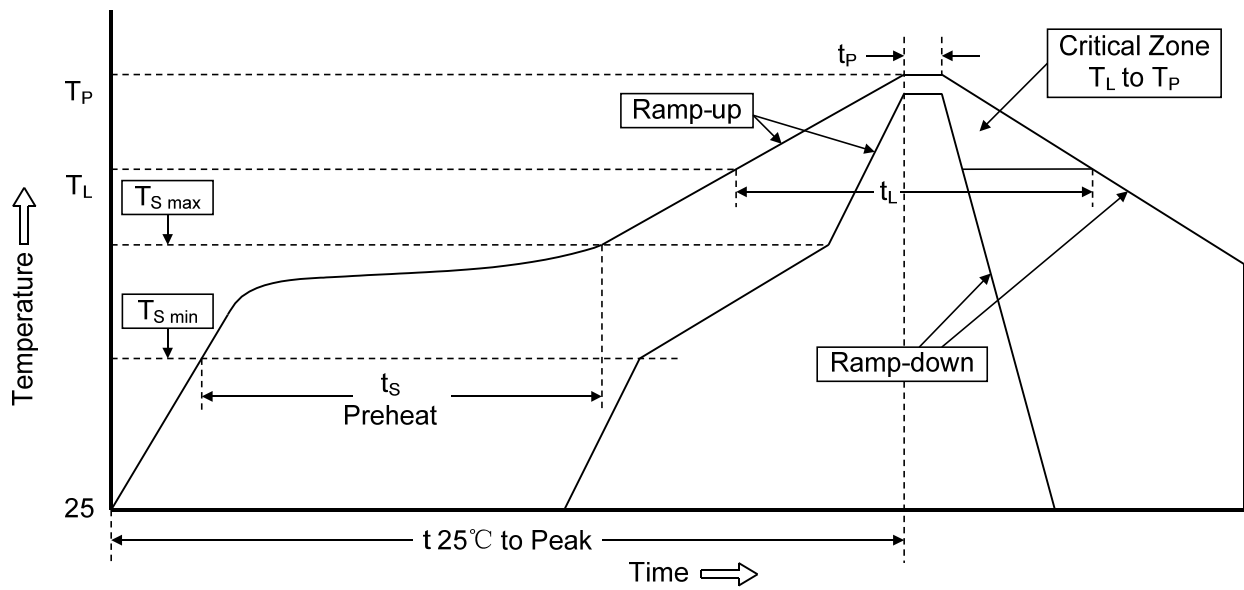


Fig.4 Typical Junction Capacitance

»Recommended Soldering Conditons

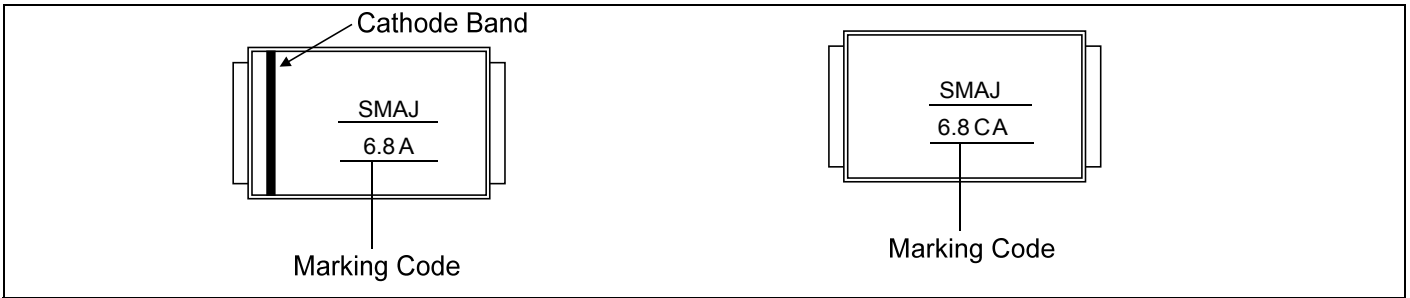
Reflow Soldering



Recommended Conditions

Profile Feature	Pb-Free Assembly
Average ramp-up rate (T_L to T_P)	3°C/second max.
Preheat -Temperature Min ($T_{S\ min}$) -Temperature Max ($T_{S\ max}$) -Time (min to max) (t_s)	150°C 200°C 60-180 seconds
$T_{S\ max}$ to T_L -Ramp-up Rate	3°C/second max.
Time maintained above: -Temperature (T_L) -Time (t_L)	217°C 60-150 seconds
Peak Temperature (T_P)	260°C
Time within 5°C of actual Peak Temperature (t_p)	20-40 seconds
Ramp-down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max.

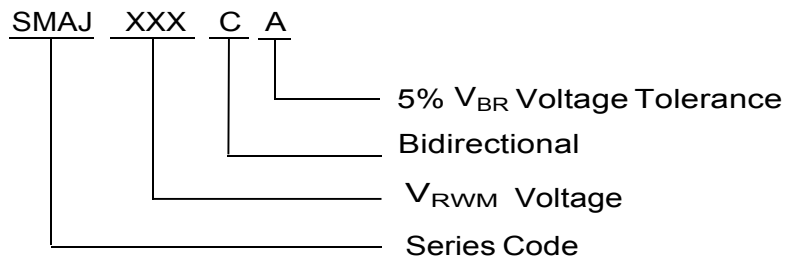
»Marking Code



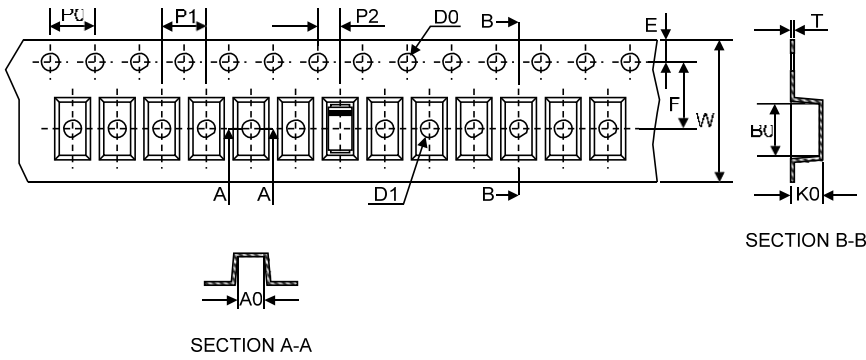
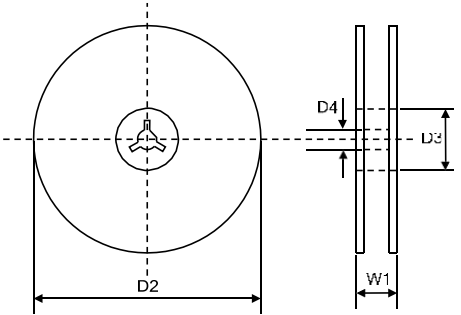
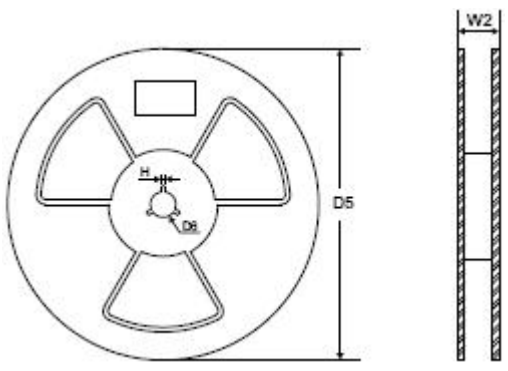
»Package Outline Dimensions and Pad Layouts (DO-214AC)

Dim	Millimeters		Inches	
	Min	Max	Min	Max
L	4.06	4.57	0.160	0.180
D	2.40	2.84	0.095	0.112
D1	1.30	1.60	0.052	0.063
T	5.01	5.39	0.197	0.213
T1	0.76	1.52	0.030	0.060
d	-	0.203	-	0.008
H	2.15	2.65	0.085	0.104
H1	2.03	2.47	0.080	0.097

»Ordering Information



»Packaging

Tape	Symbol	Dimension(mm)
	W	12.00±0.20
	P0	4.00±0.10
	P1	4.00±0.10
	P2	2.00±0.10
	D0	Φ1.5±0.10
	D1	Φ1.5±0.10
	E	1.75±0.10
	F	5.50±0.05
	A0	2.79±0.10
	B0	5.33±0.10
	K0	2.55±0.15
	T	0.25±0.05
	7" Reel	D2
	D3	Φ50.0Min.
	D4	Φ13.0±0.5
	W1	16.0±2.0
	Quantity:2000PCS	
13" Reel	D5	Φ330.0±2.0
	D6	Φ13.5±0.5
	H	2.5±1.0
	W2	16.0±2.0
	Quantity: 5000PCS	