

規格承認書

PECIFICATION FOR APPROVAL

客 戶

CUSTOMER : 立創

項 目

ITEM : 贴片式压电无源蜂鸣器（内部驱动）

型 號

TYPE : GSC1370YA-3V4000

描述

DESCRIPTION : L14.0 x W14.0 x H7.0 mm 4000Hz 3V ≥80DB 正发音 LCP 材质

客戶料號

CUSTOMER NO. :

規 格 書 號

SPECIFICATION NO.:

版 本

EDITION NO. : V1.0

日 期

DATE : 2018-3-9

客戶承認

CUSTOMER CONFIRM AND SIGN

檢查 TESTED BY	審核 CHECKED BY	承認 APPROVED BY

東莞市贏海電子有限公司

DONGUAN INGHAI ELECTRONICS CO.,LTD

製作 ISSUED BY	審查 CHECKED BY	確認 APPROVED BY
周明	刘承成	

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A. SCOPE

This specification applies SMD piezoelectric buzzer, GSC1370YA-3V4000

B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	KHz	4.0±0.5	
2	Operating Voltage	VAC	2 ~25	
3	Rated Voltage	VAC	3	
4	Current Consumption	mA	MAX. 5	at Rated Voltage
5	Sound Pressure Level	dB	MIN. 80	at 10cm at Rated Voltage
6	Tone Nature		Single	
7	Operating Temperature	℃	-20~ +70	
8	Storage Temperature	℃	-30 ~ +80	
9	Dimension	mm	14 x14 x H7	See appearance drawing
10	Weight (MAX)	gram	2.0	
11	Housing Material		LCP(Black)	
12	Leading Pin		Plated Brass(Au)	See appearance drawing
13	Environmental Protection Regulation		RoHS	

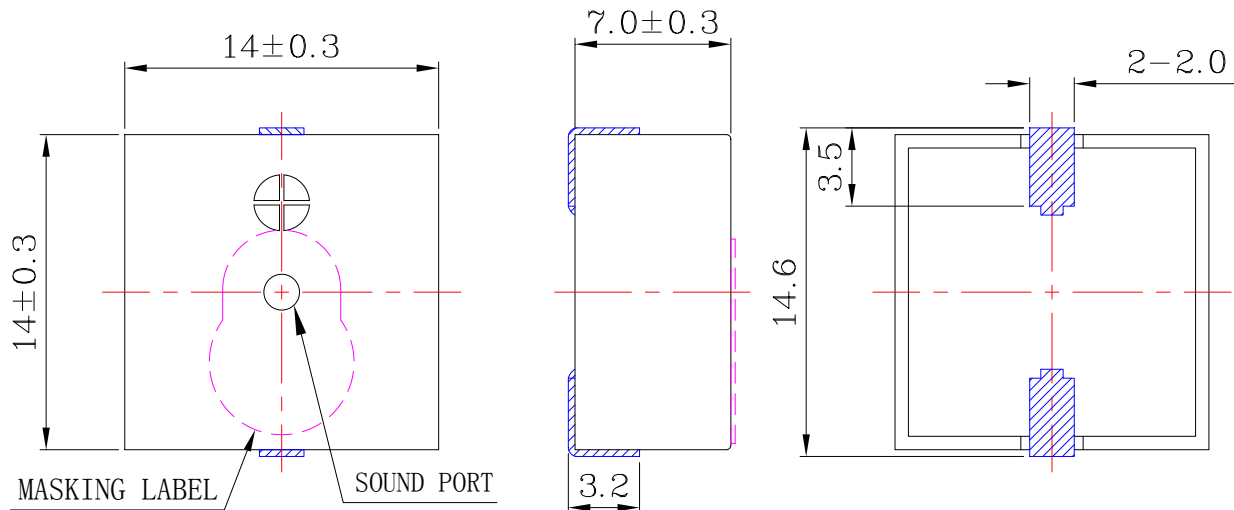
*Applying rated voltage (Resonant frequency, Square wave)

Measuring condition

Part shall be measured under a condition (Temperature: 5 ~ 35℃, Humidity: 45% ~ 85%R.H., Atmospheric pressure: 860 ~ 1060hPa) unless the standard condition (Temperature: 25±3℃, Humidity: 60±10%R.H. Atmospheric pressure: 860 ~ 1060hPa) is regulated to measure.

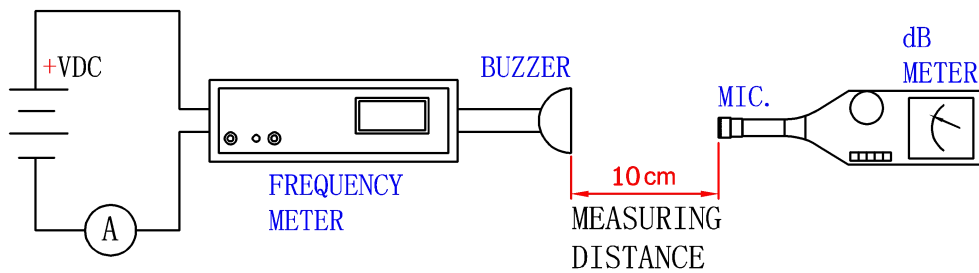
C. APPEARANCE DRAWING

Tolerance: ±0.5mm Except Specified

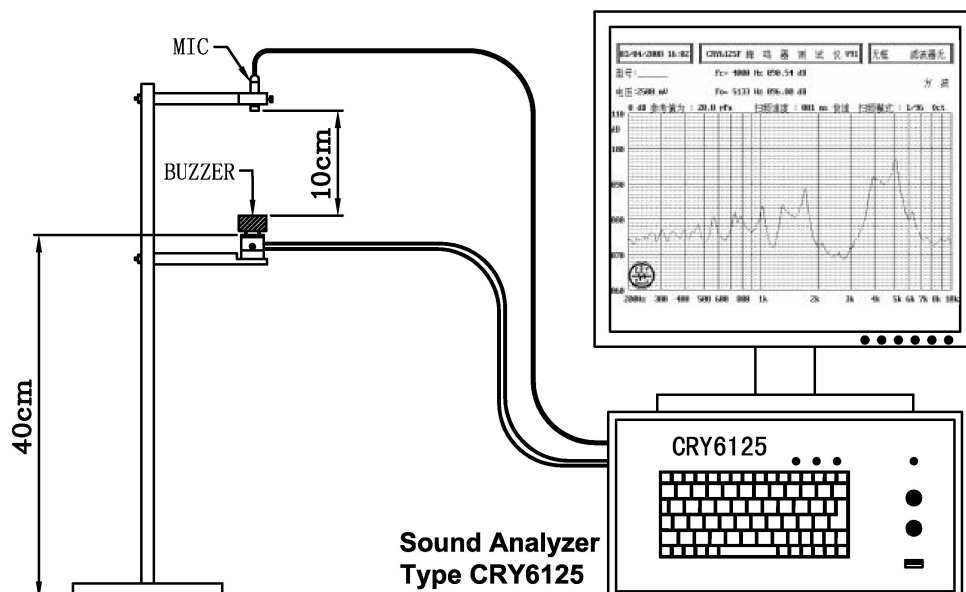


D: TEST METHOD:

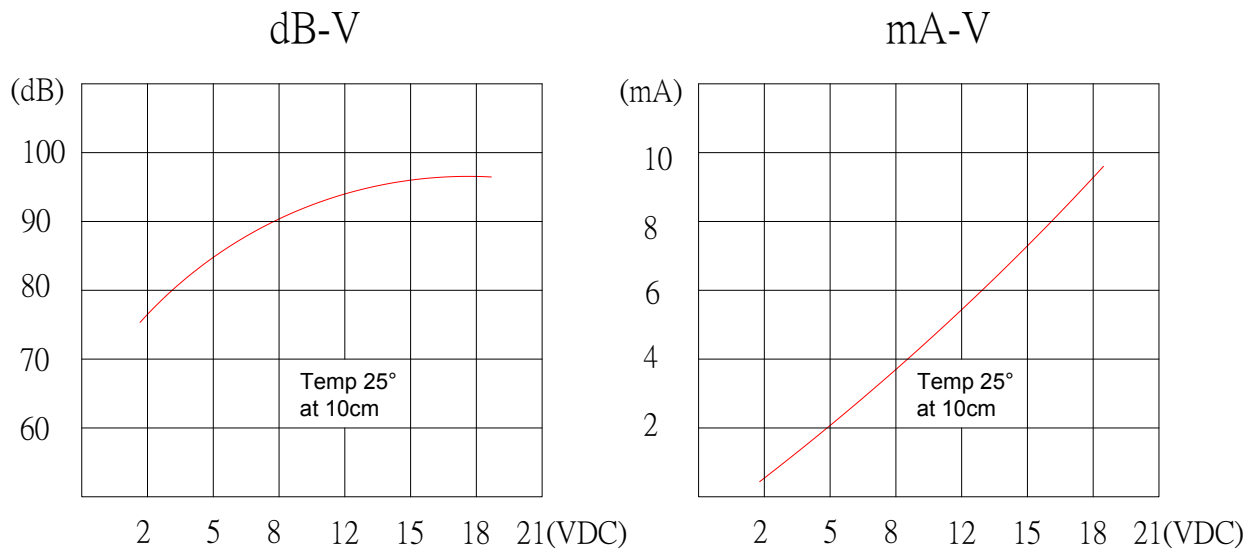
The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below.



In the measuring test, buzzer is placed as follows:



E: FREQUENCY RESPONSE:

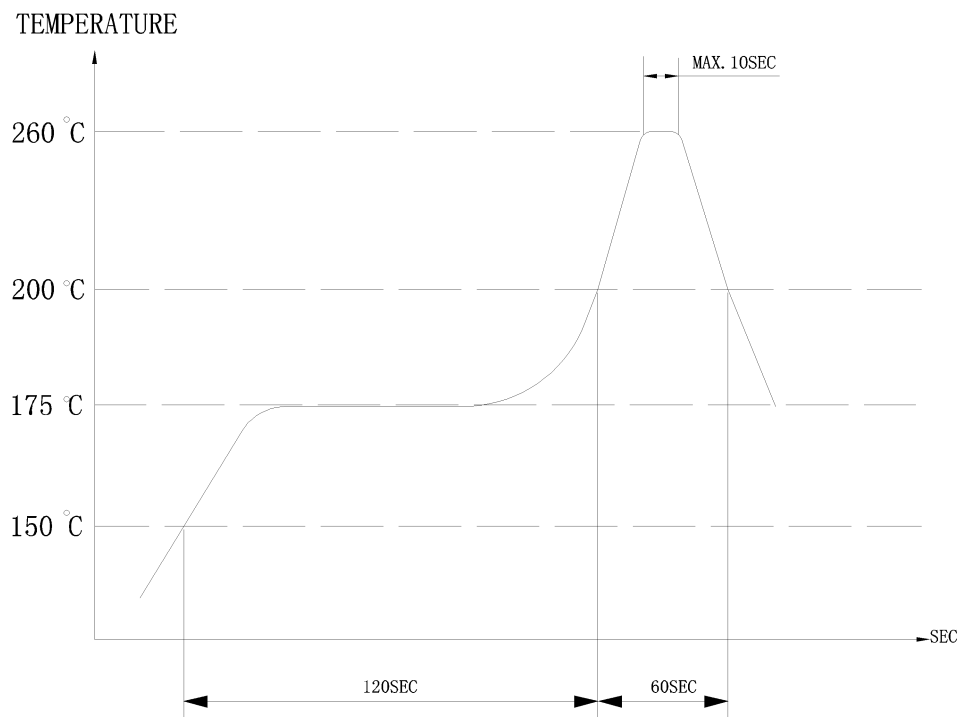


E:Recommended Temp. Profile for Reflow Oven (Fig.1)

(1)Recommendable reflow soldering condition is as follows

(Reflow soldering is twice)

Note:It is requested that reflow soldering should be executed after heat of product goes down to normal.

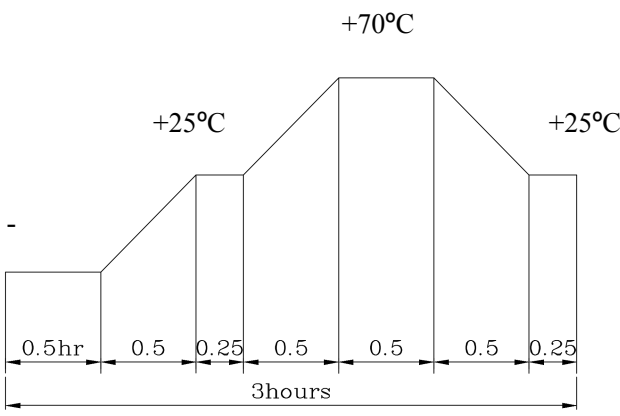


Heat resistant line

(Used when heat resistant reliability test is performed)

(2)Manual soldering

Manual soldering temperature 350 °C within 5 sec.

NO.	ITEM	TEST CONDITION AND REQUIREMENT
1	High Temperature Test (Storage)	After being placed in a chamber with 80 °C for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: 10dB.
2	Low Temperature Test (Storage)	After being Placed in a chamber with -30 °C for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: 10dB.
3	Humidity Test	After being Placed in a chamber with 90-95% R.H. at 40 °C for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: 10dB.
4	Temperature Cycle Test	<p>The part shall be subjected to 5 cycles. One cycle shall be consist of:</p>  <p>Allowable variation of SPL after test: 10dB.</p>
5	Drop Test	Drop on a hard wood board of 4cm thick, any directions ,6 times, at the height of 75cm . Allowable variation of SPL after test: 10dB.
6	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55 Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours . Allowable variation of SPL after test: 10dB.
7	Solderability Test	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +300 °C for 3 1 seconds . 90% min. lead terminals shall be wet with solder (Except the edge of terminals).
8	Terminal Strength Pulling Test	The force of 9.8N(1.0kg) is applied to each terminal in axial direction for 10 seconds. No visible damage and cutting off.

TEST CONDITION.

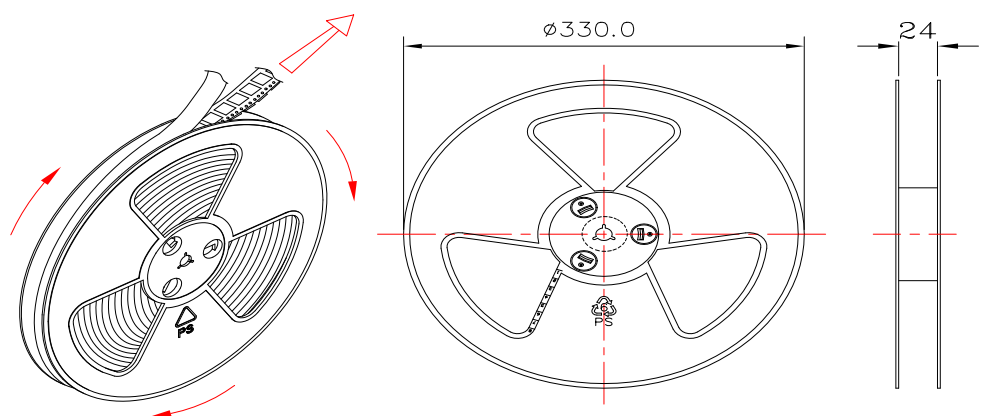
Standard Test Condition :a) Temperature : +5 ~ +35°C b) Humidity : 45-85% c) Pressure : 860-1060mbar

一般测试条件: a) 温度 : +5 ~ +35°C b) 湿度 : 45-85% c) 气压 : 860-1060mbar

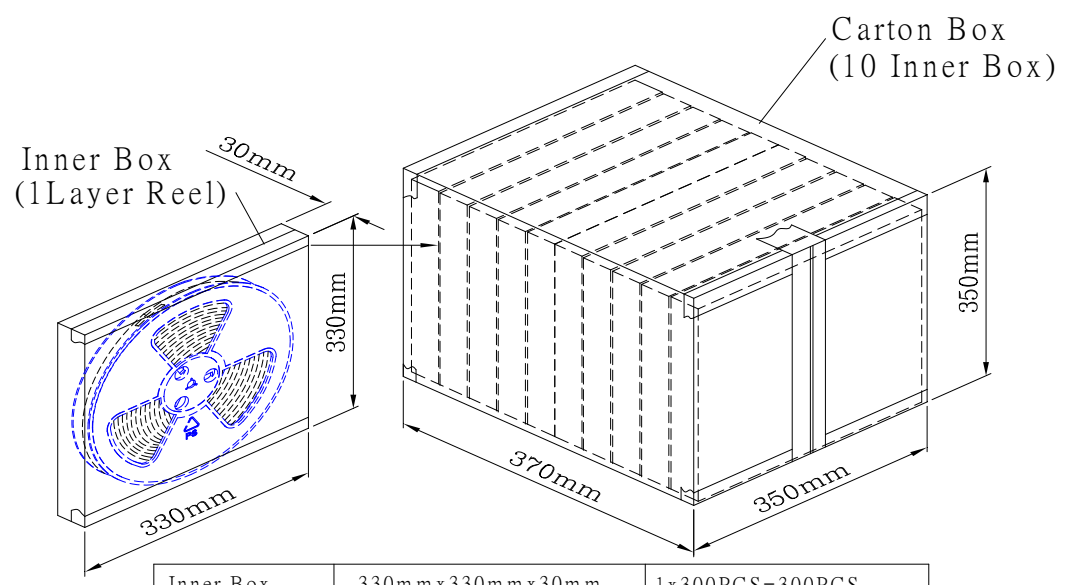
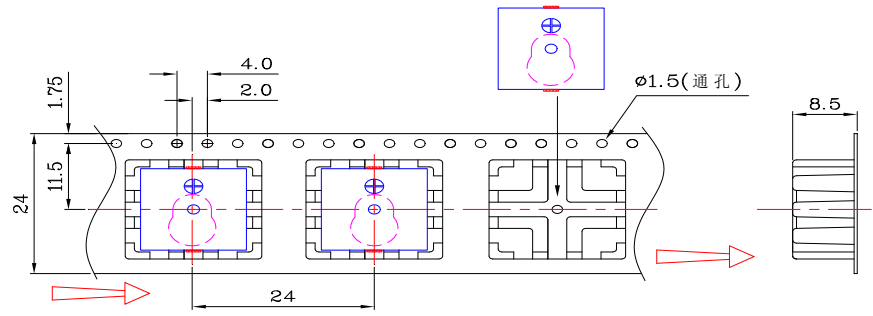
Judgment Test Condition:a) Temperature : +25 ± 2°C b) Humidity : 60-70% c) Pressure : 860-1060mbar

争议时测试条件: a) 温度 : +25 ± 2°C b) 湿度 : 60-70% c) 气压 : 860-1060mbar

F: PACKING:



1 Reel : 300PCS



Inner Box	330mm x 330mm x 30mm	1 x 300PCS = 300PCS
Carton Box	350mm x 350mm x 370mm	10 x 300PCS = 3,000PCS