



承 认 书

SPECIFICATION FOR APPROVAL

客 户 Customer:

\_\_\_\_\_

产品名称 Project:

轻触开关

\_\_\_\_\_

规格型号 Part No:


TS45055A

\_\_\_\_\_

贵公司承认印 Approval signatures

料 号/Part No.	签 章/Signatures

日期 Date:

拟制/Drawn	李春风	
审核/Check	刘学	
批准/Approved	罗孝金	



深圳市首韩科技有限公司

SHENZHEN SHOUHAN TECHNOLOGY CO., LTD

Tel: 0755-27597601 Fax: 0755-27597491

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TS45055A

1. General Characteristics 一般特性:

适用范围:

1.1 This specification is applied to the requirements for TACTILE SWITCH (MECHANICAL CONTACT)

此规格书适用于机械式轻触开关的相关要求

1.2 Operating Temperature Range:-30°C to 85°C

使用温度范围: -30°C to 85°C

1.3 Operating Relative Humidity: ≤85%RH

相对湿度: ≤85%RH

1.4 Test Conditions: Unless otherwise specified, the atmospheric conditions for making measurements and tests are as follows:

实验条件: 若没有特别说明, 则试验大气条件如下:

Ambient Temperature: 5~35°C, Relative Humidity: 45~85%

环境温度: 5~35°C, 相对湿度: 45~85%

Air Pressure: 86~106Kpa (860~1060mbar)

大气压力: 86~106Kpa(860~1060mbar)

2. Appearance, Structure and Dimensions 外观, 结构及尺寸:

2.1 Appearance: The switch shall have good finishing, and no rust, crack or plating defects.

外观: 产品外观良好, 无锈蚀、裂纹和镀层缺陷。

2.2 Structure & Dimensions: Refer to individual product drawing.

结构及尺寸: 参见产品图纸

2.3 Markings: Refer to individual product drawing.

标识: 参见产品图纸。

3. Ratings 额定负荷

DC12V 50mA

4. Electrical Characteristics 电气特性

No.	Item 项目	Criteria 标准	Test Method 实验方法
4.1	Contact Resistance 接触电阻	100mΩ Max.	在以 5V 10mA 的直流电源或不低于 1KHz 的交流电源的电路中, 以一个等于 2 倍接力的静负荷施加于手柄中心 Applying a static load of 2 times operating force to the center of the stem, measurements shall be made by 5V DC 10mA or more than 1KHZ AC small-current contact resistance meter.
4.2	Resistance Insulation 绝缘电阻	100MΩ Min.	Measurement shall be made following application of 100V DC potential, across terminals, and across terminals and cover, for one minute. 在端子之间施加 DC 100V /1min 的条件下, 测量端子之间底座、盖板的电阻值。
4.3	Dielectric Voltage 抗电强度	No dielectric breakdown shall occur. 无击穿现象发生。	250VAC (50~60Hz, cut-off current 2mA) is applied between non-connected terminals and between terminals and the metal frame for 60±5s. 在相互绝缘的所有接线端子之间 250V (50-60Hz) 交流电, 各接线端子与外壳或非载流金属零件之间加载 250V (50-60Hz) 交流电, 持续时间 60±5S。



No.	Item 项目	Criteria 标准	Test Method 实验方法
5.7	Mechanical Shock 冲击	After test, Contactresistance:200mΩMax. No functional defective occur Shall be free frommechanical abnormalities. 实验后: 接触电阻: 200mΩMax. 无功能性不良。 表面无变形且操作无异常。	Switch shall be measured after followingtest: (1) Mounting Method:Normal (2) Acceleration: 490m/s2(50G) (3) Duration:11ms (4) Test Direction: 6 directions  (5)Number of shocks: 3 times per direction (18 timesin total) 试件在下述参数条件下进行试验: (1) 安装方法: 常规方法 (2) 加速度: 490m/ s2(50G) (3) 时间: 11ms (4) 实验方向: 图示 6方向 (5) 冲击次数: 每个方向 3次 (总共 18次)
5.8	Solder Ability 可焊性	More than 90% of immersed part shall be covered withsolder. 超过 90%的浸锡面积被焊料所覆盖。	Switch shall be tested according to the following request: 1(1) Equipment: Auto-DipChamber 2(1) Solder: Normal 3(1) Flux: Rosin Flux having a nominal compositionof 25% solids by mass of water white rosin in methyl alcohol solution. 4(1) Soldering Temperature: 260±5°C 5(1) Immersing Time: 3±1s 6(1) Immersion Depth: Immersion depth shall be at copper plating portionof PCB aftermounting. (Thickness ofPCB=1.6mm) 开关在下述参数条件下进行试验: (1) 设备: 自动焊接机 (2) 焊料: 常规 (3) 焊剂: 焊剂, 质量百分比为 25% 松香, 75%甲醇的无色透明溶液。 (4) 焊接温度: 260±5°C (5) 浸渍时间: 3±1s (6) 浸渍深度: 接线端应浸到离开关根部 1.6mm处。



5. Mechanical Characteristics 机械特性

No.	Item 项目	Criteria 标准	Test Method 实验方法
5.1	Operating Force 操作力	250±50gf	Apply a static load on the midpoint of the actuator (or tip of the shaft) to supply a pressure vertically from its free position to operating position. 在操作元件末端沿操作方向均匀施加静载荷，使操作元件转换到动作位置。
5.2	Return Force 回弹力	50 gf Min	The value to which the force in the actuator midpoint (or tip of the shaft) must be reduced to allow the contact to the normal position. 在操作元件末端沿操作方向均匀减少静载荷，使操作元件从动作位置转换到自由位置。
5.3	Operation Position 操作位置	0.15 ± 0.05mm	开关垂直于操作方向放置，以一个等于2倍按力的静负荷施加在开关驱动件顶端中心，测量顶端移动的距离。 Placing the switch such that the direction of switch operation is vertical and then applying static load of 2 times operating force to the center of the stem; the travel distance for the switch to come to a stop shall be measured.
5.5	Terminal Strength 端子强度	Shall be free from terminal looseness, damage and insulator breakage. No functional defective occur 端子无松动，损坏及绝缘层的破裂。无功能性不良	A static load of 0.5N shall be applied to the tip of terminal in a desired direction for 10 ± 1s. The test shall be done once per terminal. 以0.5N作用力沿轴向逐渐施加于接线端末端10 ± 1s(作用力方向为离开开关向外指向)，每个接线端子测量一次。
5.6	Vibration Proof 振动	After test, Contact resistance: 200mΩ Max. I No functional defective occur No abnormalities shall be recognized in appearance and construction. 实验后：接触电阻：200 mΩ Max. 无功能性不良。表面及结构无明显变形	Switch shall be secured to a testing machine by a normal mounting device and method. Switch shall be measured after following test. (1) Vibration frequency range 10~55Hz (2) Total amplitude 1.5mm (3) Sweep ratio: 10~55~10Hz Approx. 1 min (4) Method of changing the sweep vibration frequency: logarithmic or linear (5) Direction of vibration: Three perpendicular directions including actuating direction. (6) Duration: 2 hours (6 hours in total) 开关采用常规的安装方法牢固地安装在试验设备上，并在下述参数条件下进行试验： (1) 振频 10-55Hz (2) 振幅 1.5mm (3) 振动变化速率：10-55-10Hz 大约 1分钟 (4) 变频方法：对数或线性型式 (5) 振动方向：三个相互垂直的方向，其中一个方向应是促动元件运动的方向。 (6) 时间：每个方向 2 小时（共 6 小时）。



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No.	Item 项目	Criteria 标准	Test Method 实验方法
5.9	Solder Heat Resistance 耐焊接热	No abnormalities shall be observed in appearance and operation. No functional defective occur 无外观 及功能损坏。无功能性不良。	<p>Please practice according to below condition: (1) Preheat :150°C 90-120s (2) Soldering heat : 260°C Max 10S. (3) Immersion depth: Up to the surface of the board 焊接方法: (1) 预热: 150°C 90-120s (2) 最高焊接温度: 260°C Max 5S. (3) 浸渍深度: PCB 表面)</p> <p style="text-align: center;">回流焊曲线图</p>
5.10	Resistance to Flux 抗焊剂能力	Flux shall not be risen up to contact. The switch shall be free from abnormalities in operation. 焊剂不得上升进入开关内部, 影响接触转换。试件在操作过程中不应发生 变形。	<p>switch shall be tested according to the following request: (1) switch Equipment: Auto-Dip Chamber (2) Solder: Normal (3) Flux: Rosin Flux having a nominal composition of 25% solids by mass of water white rosin in methyl alcohol solution. (4) Soldering Temperature: 260 ± 5°C (5) Immersing Time: 3 ± 1s (6) Immersion Depth: Immersion depth shall be at copper plating portion of PCB after mounting. (Thickness of PCB) 开关在下述参数条件下进行试验: (1) 设备: 自动焊接机 (2) 焊料: 常规 (3) 焊剂: 焊剂, 质量百分比为 25%松香, 75%甲 的无色透明溶液。 (4) 焊接温度: 260 ± 5°C (5) 浸渍时间: 3 ± 1s (6) 浸渍深度: 接线端应浸到离开开关根部 处。</p>



6. Durability characteristics

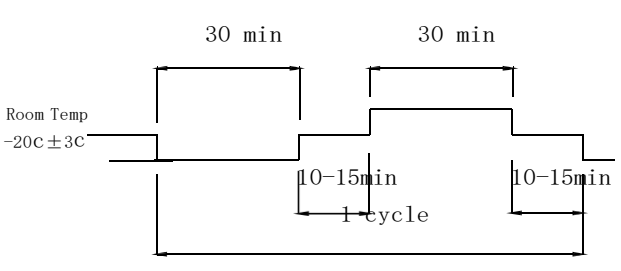
No.	Item 项目	Criteria 标准	Test Method 实验方法
6.1	Mechanical Life 机械寿命	After test, Contactresistance:500mΩ Max. Insulation resistance: 100MΩ Min. Tolerance of operating force Disintegration shall bewithin 30% of specified value No functional defective occur The switch shall be free from abnormalities in appearance construction.	10,0000 cycles of operation shall be performed continuously at a rate of 60 cycles per minute without load. 在不带负荷的条件下, 速度为 60次/分, 在寿命 试 验设备上连续转换 10,0000次。
6.2	Electronics Life 电气寿命	实验后: 接触电阻: 500mΩ Max. 绝缘 电阻: 100MΩ Min. 操作力 衰变应在±30%以内。无功能 性不良。开关外观及结 构应 无损坏。	10,0000 cycles of operation shall be performed continuously at a rate of 60 cycles per minute load as follow DC6V 50mA 在带以下负荷的条件下, 速度为 60次/分, 在寿

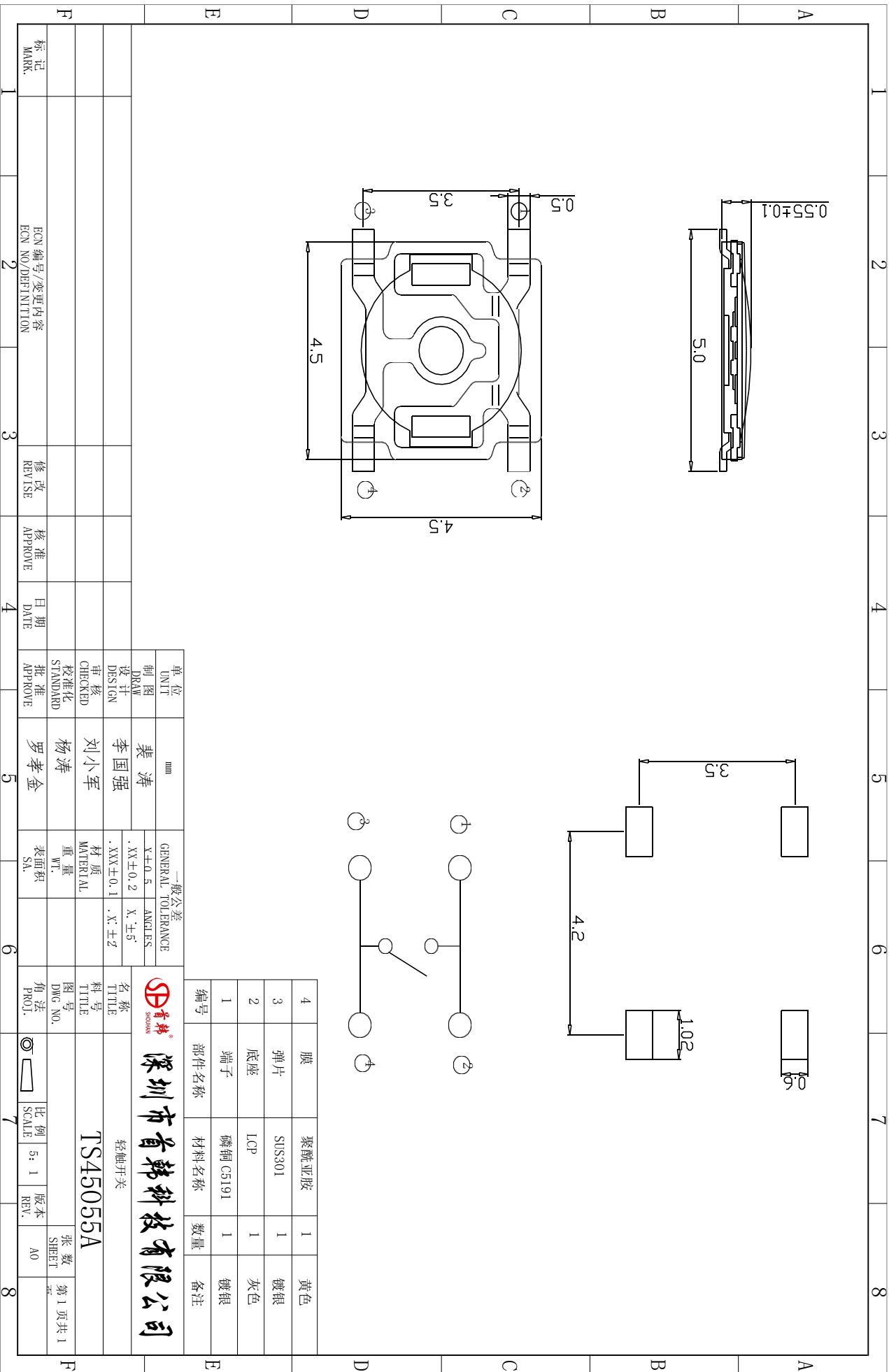
7. Weather Proof Characteristics 耐候性能:

No.	Item 项目	Criteria 标准	Test Method 实验方法
7.1	Cold Proof 低温	After test, Contactresistance:200mΩ Max. Insulation resistance: 100MΩ Min. No functional defective occur The switch shall be free from abnormalities in appearance &construction.	After testing at -20 ± 2°C for 48 hours, the shall be allowed to stand under normal and humidity conditions for 1 hour, and shall be made within 1 hour after that. Water drops shall be eliminated. 试件在-20±2°C的温控箱内保持 48 小时, 然后在正 常温度和湿度下恢复 1 小时, 并在此后 1 小时内对 试品进行测量, 水滴应消失。
7.2	Hot Proof 高温	实验后: 接触电阻: 200mΩ Max. 绝缘电阻: 100MΩ Min. 无功能性不良。开关外观 及结构应无损坏。	After testing at 70 ± 2°C for 48 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that. 试件在 70±2°C的温控箱内保持 48 小时, 然后在正 常温度和湿度下恢复 1 小时, 并在此后 1 小时内对 试品进行测量, 水滴应消失。
7.3	Moisture Resistance 恒定湿热		After testing at 40± 2°C ,90~95% RH for 48 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that. Water drops shall be eliminated. 试件在 40±2°C, 90-95%RH 的温控箱内保持 48 小 时, 然后在正常温度和湿度下恢复 1 小时, 并在 后 1小时内对试品进行测量, 水滴应消失。



7. Durability characteristics

No.	Item 项目	Criteria 标准	Test Method 实验方法
7.4	Temperature Cycling 温度转换	After test, Contact resistance: 200mΩ Max. Insulation resistance: 10MΩ Min. No functional defective occur The switch shall be free from abnormalities in appearance & construction. 实验后: 接触电阻: 200mΩ Max. 绝缘电阻: 100MΩ Min. 无功能性不良。开关外观及结构应无损坏。	After 5 cycles of following conditions, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that. Water drops shall be eliminated. 试件按下述实验条件试验 5 次, 然后在正常温度和湿度下恢复 1 小时, 并在此后 1 小时内对试品进行测量, 水滴应消失 
7.5	Salt Mist 盐雾实验	No remarkable corrosion shall be recognized in metal part. 在金属件上没有影响开关性能的斑点	The switch shall be checked after following test: (1) Temperature: 35±2°C (2) Salt Solution: 5±1% (Solids by mass) (3) Duration: 4±1 hour After test, salt deposit shall be removed by running water. 试件在下述实验后测量: (1) 温度: 35±2°C (2) 盐溶液浓度: 5±1% (质量百分比) (3) 时间: 4±1 小时 实验后的盐沉积物用水冲掉。



编号	部件名称	材料名称	数量	备注
4	膜	聚酰亚胺	1	黄色
3	弹片	SUS301	1	镀银
2	底座	LCP	1	灰色
1	端子	磷铜 C5191	1	镀银

**首韩** 深圳市首韩科技有限公司

单位名称		一般公差		名称	
制图	裴涛	X±0.5	ANGLES	料号	轻触开关
设计	李国强	.XX±0.2	X, ±5°	图号	TS45055A
审核	刘小军	.XXX±0.1	.X, ±2	图号	
校核	杨涛			DWG NO.	
标准化	罗孝金			角法	
STANDARD				PROJ.	
批准				比例	5:1
APPROVE				SCALE	
日期				版本	
DATE				REV.	
批准				张数	A0
APPROVE				SHEET	
修改				第 1 页 共 1	
REVISE					
ECN 编号/变更内容					
ECN NO./DEFINITION					
标记					
MARK.					