

## Surge arrester

2-Electrode arrester

**Series/Type: DG2R350S**

**Customer:**

**Version/Date: Issue 02/2015-08-11**

**Surge arrester**

**2-Electrode arrester**

**DG2R350S**

Features	Applications
<ul style="list-style-type: none"> <li>● Extremely small size</li> <li>● Extremely fast response time</li> <li>● Excellent SMD handling</li> <li>● Stable performance over life</li> <li>● Very low capacitance</li> <li>● High insulation resistance</li> <li>● RoHS-compatible</li> <li>● UL-identification, No:E311500</li> </ul>	<ul style="list-style-type: none"> <li>● Splitter</li> <li>● PCI Cards</li> <li>● Morden</li> <li>● Line cards</li> </ul>

**Electrical specifications**

DC breakdown voltage <sup>2) 3)</sup> ——Circuit current less than 2mA	350 ±20	V %
Impulse breakdown voltage <sup>1)</sup> at 1kv/us -Typical values of distribution	<600	V
Insulation resistance at DC 100V	>1	GΩ
Capacitance at 1MHz <sup>2)</sup>	<1	Pf
Service life <sup>2)</sup> 10 operations                      8/20us	5	KA
Weight	~1	g
Storage and operations temperature	-40...+90	°C
Climatic category (GB/T 9043, IEC61643-1)	40/90/21	
Marking,Red positive	<b>2R350</b>	



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8/20us, Test wave

T1=1.25T=8us±20%

T2=20us±20%

10/700us, Test Wave

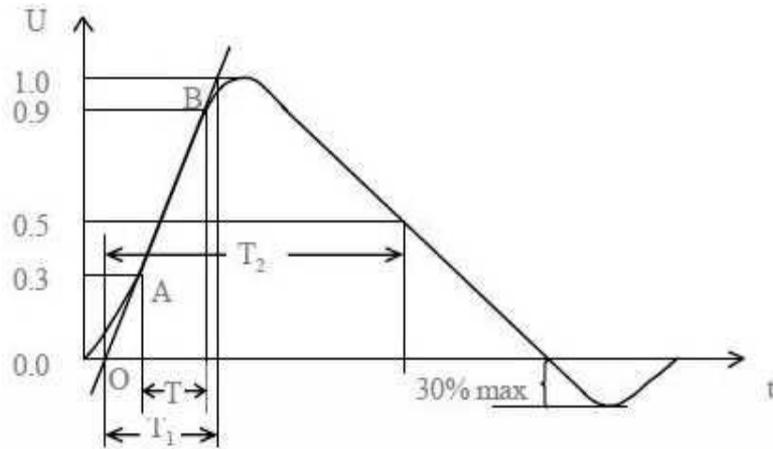
T1=1.67T=10us±20%

T2=700us±20%

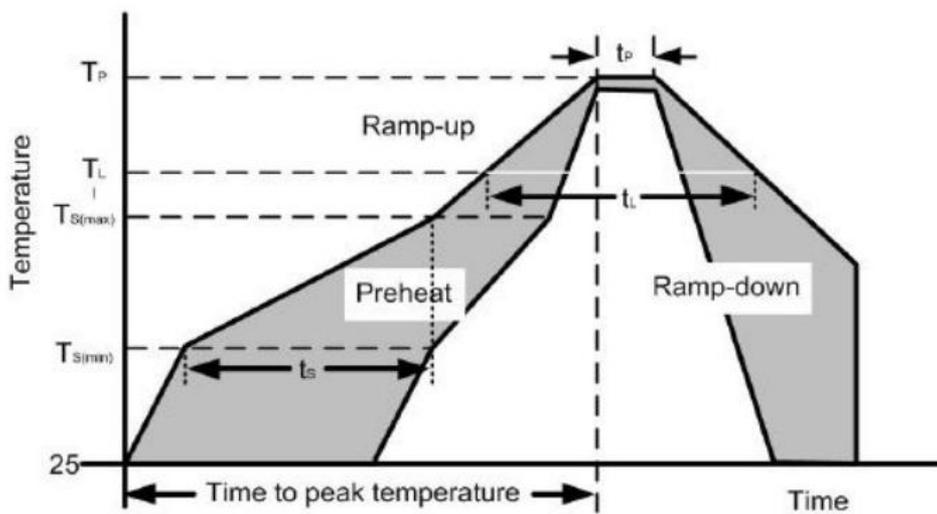
10/1000us, Test Wave

T1=1.67T=10us±20%

T2=1000us±20%



Recommended reflow profile:



Reflow Condition		Pb	-	Free
Pre Heat	Temperature Min ( $T_{s(min)}$ )	150°C		
	Temperature Max ( $T_{s(max)}$ )	200°C		
	Time (min to max) ( $t_s$ )	60 – 190 secs		
Average ramp up rate (Liquidus Temp) ( $T_L$ ) to $T_{s(max)}$		5°C/second max		
$T_{s(max)}$ to $T_L$ —Ramp-up Rate		5°C/second max		
Reflow	Temperature ( $T_L$ ) (Liquidus)	217°C		
	Temperature ( $t_l$ )	60 – 150 seconds		
Peak Temperature ( $T_P$ )		<b>260<sup>+0/-5</sup> °C</b>		
Time within actual peak Temperature ( $t_p$ )		20 – 40 seconds		
Ramp-down Rate		5°C/second max		
Time 25°C to peak Temperature ( $T_P$ )		8 minutes Max.		
Do not exceed		280°C		

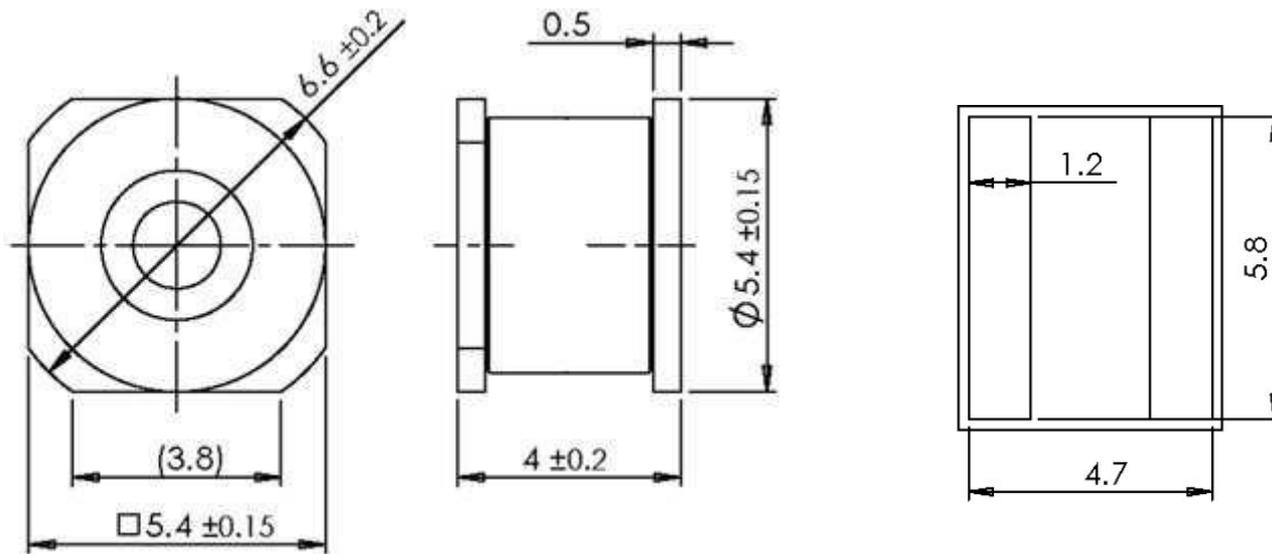
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- 1) Sampling size in accordance to AQL0.65 II (C=0)
- 2) DC spark-over voltage  $\pm 25\%$  after load
- 3) Tests according to ITU-T Rec. K. 12 and IEC61643-311

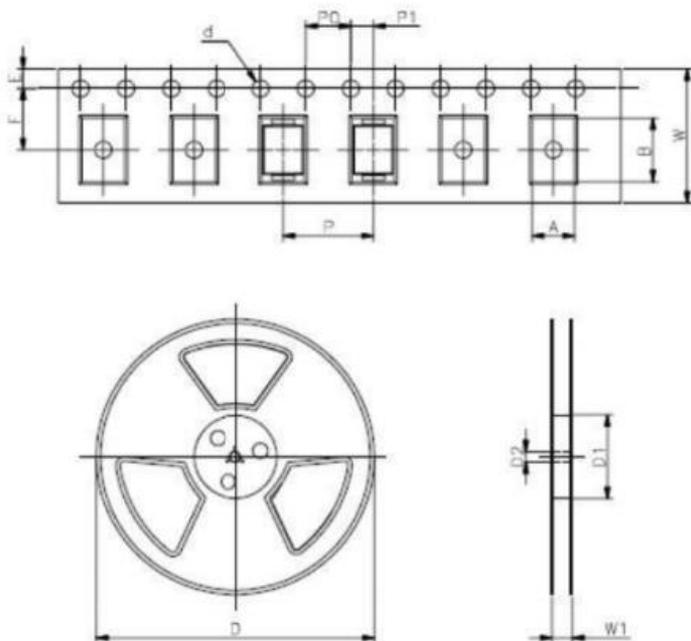
**Dimensions**



Wire Tin-plated

**Packaging**

One reel with 900pcs



REF	mm	inch
A	$5.3 \pm 0.1$	$0.209 \pm 0.004$
B	$4.5 \pm 0.2$	$0.177 \pm 0.008$
d	$\Phi 1.5 \pm 0.1$	$\Phi 0.059 \pm 0.004$
P0	$4.0 \pm 0.1$	$0.157 \pm 0.004$
P1	$2.0 \pm 0.1$	$0.079 \pm 0.004$
P	$12.0 \pm 0.1$	$0.472 \pm 0.004$
E	$1.75 \pm 0.1$	$0.069 \pm 0.004$
F	$7.5 \pm 0.1$	$0.295 \pm 0.004$
W	$16.0 \pm 0.3$	$0.630 \pm 0.012$
D	$\Phi 330.0$	$\Phi 13.0$
D1	$\Phi 50 \text{Min}$	$\Phi 1.97 \text{Min}$
D2	$\Phi 13 \pm 0.15$	$0.512 \pm 0.006$
W1	$16.8 \pm 2.0$	$0.661 \pm 0.079$

**Cautions and warnings**

- Surge arresters must not be operated directly in power supply networks
- Surge arresters may become hot in case of longer periods of current stress (danger of burning).
- If the contacts of the surge arrester are defective, current stress can lead to the formation of sparks and loud noises.
- Surge arresters may be used only within their specified values. In case of overload, the head contacts may fail or the component may be destroyed.
- Damaged surge arresters must not be re-used.

DC Elec.

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Please read Cautions and warnings and important notes at the end of this document.