

# 规格承认书 SPECIFICATION

编号(No):

日期(Date):

客户 (Customer): .....

品名(Product Name): 片式NTC热敏电阻 Chip NTC thermistor

恭成料号 (QAM Part Number) : QN0402X103J3950HB

客户规格(Customer's Part Number): .....

| 客户承认 CUSTOMER CONFIRM |               |             |                  |
|-----------------------|---------------|-------------|------------------|
| 承认章<br>STAMP          | 核准<br>APPROVE | 审核<br>CHECK | 经办人<br>SIGNATURE |
|                       |               |             |                  |

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## 1 外形尺寸 Shape and Dimensions

- 尺寸: 见图 1 和表 1
- PCB 焊盘: 见图 2 和表 1

Dimensions: See Fig.1 and Table 1.

Recommended PCB pattern for reflow soldering: See Fig.2 and Table 1.

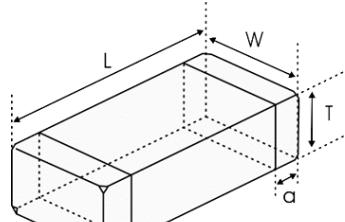


图 1 Fig.1

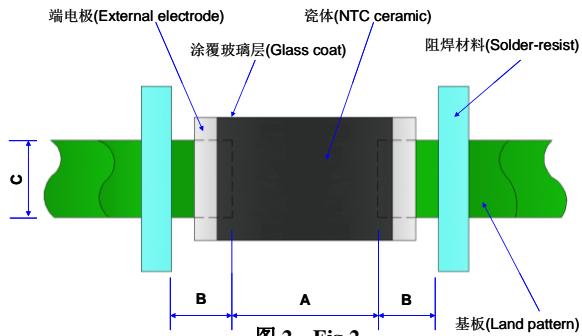


图 2 Fig.2

表 1 (Table 1)

单位 unit: inch[mm]

| 类别 Type        | L                         | W                         | T                         | a                         | A           | B         | C           |
|----------------|---------------------------|---------------------------|---------------------------|---------------------------|-------------|-----------|-------------|
| 0402<br>[1005] | 0.039±0.006<br>[1.0±0.15] | 0.020±0.006<br>[0.5±0.15] | 0.020±0.006<br>[0.5±0.15] | 0.010±0.004<br>[0.25±0.1] | [0.45-0.55] | [0.4-0.5] | [0.45-0.55] |

## 2 产品标识 (料号) Product Identification(Part Number)

| QN                                     | ① ②                                 | X   | ③ ④   | J                                      | ⑤ ⑥         | H | ⑦ ⑧ |
|--|-------------------------------------|---|-------|--|-------------|---|-----|
| ①类别 Type                               |                                     | ④25°C的零功率电阻 Nominal Zero-Power Resistance |       | ⑥B 值常数 B Constant                      |             |   |     |
| QN                                     | 片式 NTC 热敏电阻器<br>Chip NTC Thermistor | 502                                       | 5kΩ   | 3450                                   | 3450K       |   |     |
| ②外形尺寸(mm)<br>External Dimensions (L×W) |                                     | 103                                       | 10kΩ  | 3950                                   | 3950K       |   |     |
| 0201[0603]                             | 0.6×0.3                             | 474                                       | 470kΩ | 4250                                   | 4250K       |   |     |
| 0402[1005]                             | 1.0×0.5                             |   |       |  |             |   |     |
| 0603[1608]                             | 1.6×0.8                             |   |       |  |             |   |     |
| 0805[2012]                             | 2.0×1.2                             |   |       |  |             |   |     |
| ③分隔符 Delimiter                         | X                                   | ⑤电阻值公差 Tolerance of Resistance            |       | ⑦B 值公差 Tolerance of B Constant         |             |   |     |
|  |                                     | F   | ±1%   | F                                      | ±1%         |   |     |
|  |                                     | G   | ±2%   | G                                      | ±2%         |   |     |
|  |                                     | H   | ±3%   | H                                      | ±3%         |   |     |
|  |                                     | J   | ±5%   | J                                      | ±5%         |   |     |
|  |                                     |   |       | ⑧B 值计算方式 B constant calculation method |             |   |     |
|  |                                     |   |       | A                                      | 25°C & 85°C |   |     |
|  |                                     |   |       | B                                      | 25°C & 50°C |   |     |

## 3 电气特性 Electrical Characteristics

| 型号<br>Part No     | 电阻值<br>(25°C)<br>(kΩ) | B 常数<br>(25/50°C)<br>(K) | B 常数<br>B Constant<br>(25/85°C)<br>(K) | 允许工作电流<br>Permissible<br>Operating Current<br>(25°C)<br>(mA) | 耗散系数<br>Dissipation<br>Factor<br>(mW/°C) | 热时间常数<br>Thermal<br>Time<br>Constant<br>(s) | 额定功率<br>Rated Electric<br>Power<br>(25°C)<br>(mW) | 工作温度<br>Operating<br>ambient<br>temperature<br>(°C) |
|-------------------|-----------------------|--------------------------|--|--|--|---|---|---|
| QN0402X103J3950HB | 10                    | 3950                     | 3987                                   | 0.31   | 1.0                                      | <3  | 100   | -40~+125  |

## 4 检验和测试程序

### · 测试条件

如无特别规定，检验和测试的标准大气环境条件如下：

- a. 环境温度： $20 \pm 15^\circ\text{C}$ ；
- b. 相对湿度： $65 \pm 20\%$ ；
- c. 气压：86 kPa~106 kPa

如果对测试结果有异议，则在下述条件下测试：

- a. 环境温度： $25 \pm 2^\circ\text{C}$ ；
- b. 相对湿度： $65 \pm 5\% \text{RH}$ ；
- c. 气压：86kPa ~ 106kPa

### · 检查设备

外观检查：20 倍放大镜；

阻值检查：热敏电阻测试仪

## 4 Test and Measurement Procedures

### · Test Conditions

Unless otherwise specified, the standard atmospheric conditions for measurement/test as:

- a. Ambient Temperature:  $20 \pm 15^\circ\text{C}$
- b. Relative Humidity:  $65 \pm 20\%$
- c. Air Pressure: 86kPa to 106kPa

If any doubt on the results, measurements/tests should be made within the following limits:

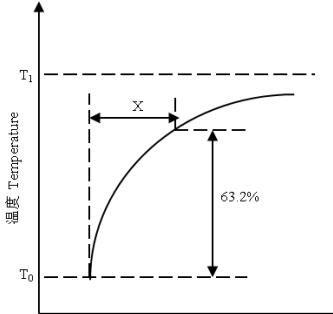
- a. Ambient Temperature:  $25 \pm 2^\circ\text{C}$
- b. Relative Humidity:  $65 \pm 5\%$
- c. Air Pressure: 86kPa to 106kPa

### · Inspection Equipment

Visual Examination:  $20 \times$  magnifier

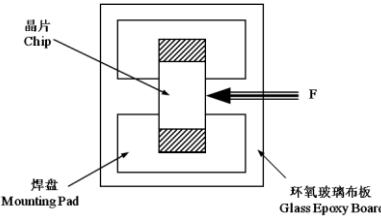
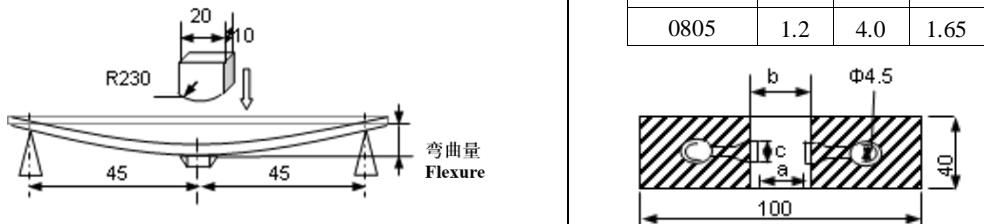
Resistance value test: Thermistor resistance tester

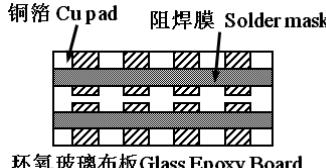
## 5 电性测试 Electrical Test

| 序号 No. | 项目 Items   | 测试方法及备注 Test Methods and Remarks  |
|--------|--|---|
| 1      | 25℃零功率电阻值<br>Nominal Zero-Power Resistance at 25°C<br>(R <sub>25</sub> ) | 环境温度 Ambient temperature: $25 \pm 0.05^\circ\text{C}$<br>测试功率 Measuring electric power: $\leq 0.1\text{mW}$   |
| 2      | B 值常数<br>Nominal B Constant  | 分别在环境温度 $25 \pm 0.05^\circ\text{C}$ , $50 \pm 0.05^\circ\text{C}$ 或 $85 \pm 0.05^\circ\text{C}$ 下测量电阻值。<br>Measure the resistance at the ambient temperature of $25 \pm 0.05^\circ\text{C}$ , $50 \pm 0.05^\circ\text{C}$ or $85 \pm 0.05^\circ\text{C}$ .<br>$B(25-50^\circ\text{C}) = \frac{\ln R_{25} - \ln R_{50}}{1/T_{25} - 1/T_{50}}$ $B(25-85^\circ\text{C}) = \frac{\ln R_{25} - \ln R_{85}}{1/T_{25} - 1/T_{85}}$<br>T: 绝对温度 (K) Absolute temperature (K)                                       |
| 3      | 热时间常数<br>Thermal Time Constant   | 在零功率条件下, 当热敏电阻的环境温度发生急剧变化时, 热敏电阻元件产生最初温度 $T_0$ 与最终温度 $T_1$ 两者温度差的 63.2% 的温度变化所需要的时间, 通常以秒(S)表示。<br>The total time for the temperature of the thermistor to change by 63.2% of the difference from ambient temperature $T_0$ ( $^\circ\text{C}$ ) to $T_1$ ( $^\circ\text{C}$ ) by the drastic change of the power applied to thermistor from Non-zero Power to Zero-Power state, normally expressed in second(S).<br> |

|   |   |  |
|---|---|--|
| 4 | 耗散系数<br>Dissipation Factor              | 在一定环境温度下, NTC 热敏电阻通过自身发热使其温度升高 1°C时所需要的功率, 通常以 mW/°C 表示。可由下面公式计算:<br>The required power which makes the NTC thermistor body temperature raise 1°C through self-heated, normally expressed in milliwatts per degree Celsius (mW/°C). It can be calculated by the following formula:<br>$\delta = \frac{W}{T - T_0}$ |
| 5 | 额定功率<br>Rated Power                     | 在环境温度 25°C 下因自身发热使表面温度升高 100°C 所需要的功率。<br>The necessary electric power makes thermistor's temperature rise 100°C by self-heating at ambient temperature 25°C.  |
| 6 | 允许工作电流<br>Permissible operating current | 在静止空气中通过自身发热使其升温为 1°C 的电流。<br>The current that keep body temperature of chip NTC on the PC board in still air rising 1°C by self-heating.  |

## 6 信賴性試驗 Reliability Test

| 项目<br>Items                   | 测试标准<br>Standard | 测试方法及备注<br>Test Methods and Remarks  | 要求<br>Requirements   |         |   |   |   |      |      |     |     |      |     |     |     |      |     |     |     |      |     |     |      |
|-------------------------------|------------------|--|--|---------|---|---|---|------|------|-----|-----|------|-----|-----|-----|------|-----|-----|-----|------|-----|-----|------|
| 端头附着力<br>Terminal Strength    | IEC 60068-2-21   | <p>① 将晶片焊接在测试基板上 (如右图所示的环氧玻璃布板), 按箭头所示方向施加作用力;<br/>Solder the chip to the testing jig (glass epoxy board shown in the right) using eutectic solder. Then apply a force in the direction of the arrow.</p> <p>② 0201、0402 和 0603 系列施加 5N 的作用力,<br/>0805 系列产品施加 10N 的作用力;<br/>5N force for 0201, 0402and 0603 series,<br/>10N force for 0805 series.</p> <p>③ 保持时间 Duration: 10±1s</p>   | <p>端电极无脱落且瓷体无损伤。<br/>No removal or split of the termination or other defects shall occur.</p>    |         |   |   |   |      |      |     |     |      |     |     |     |      |     |     |     |      |     |     |      |
| 抗弯强度<br>Resistance to Flexure | IEC 60068-2-21   | <p>① 将晶片焊接在测试基板上 (如右图所示的环氧玻璃布板), 按下图箭头所示方向施加作用力;<br/>Solder the chip to the test jig (glass epoxy board shown in the right) using a eutectic solder. Then apply a force in the direction shown as follow;</p> <p>② 弯曲变形量 Flexure<br/>0201: 1mm<br/>0402, 0603, 0805: 2mm</p> <p>③ 施压速度 Pressurizing Speed: &lt;0.5mm/s;</p> <p>④ 保持时间 Duration: 10s</p>  | <p>① 无外观损伤。<br/>No visible damage.</p> <p>② 试验前后 R25 的变化率: ±5% 以内;<br/>R25 variation: within ±5%</p> <p>单位 unit: mm</p> <table border="1"> <thead> <tr> <th>类型 Type</th> <th>a</th> <th>b</th> <th>c</th> </tr> </thead> <tbody> <tr> <td>0201</td> <td>0.25</td> <td>0.3</td> <td>0.3</td> </tr> <tr> <td>0402</td> <td>0.4</td> <td>1.5</td> <td>0.5</td> </tr> <tr> <td>0603</td> <td>1.0</td> <td>3.0</td> <td>1.2</td> </tr> <tr> <td>0805</td> <td>1.2</td> <td>4.0</td> <td>1.65</td> </tr> </tbody> </table> | 类型 Type | a | b | c | 0201 | 0.25 | 0.3 | 0.3 | 0402 | 0.4 | 1.5 | 0.5 | 0603 | 1.0 | 3.0 | 1.2 | 0805 | 1.2 | 4.0 | 1.65 |
| 类型 Type                       | a                | b  | c  |         |   |   |   |      |      |     |     |      |     |     |     |      |     |     |     |      |     |     |      |
| 0201                          | 0.25             | 0.3  | 0.3  |         |   |   |   |      |      |     |     |      |     |     |     |      |     |     |     |      |     |     |      |
| 0402                          | 0.4              | 1.5  | 0.5  |         |   |   |   |      |      |     |     |      |     |     |     |      |     |     |     |      |     |     |      |
| 0603                          | 1.0              | 3.0  | 1.2  |         |   |   |   |      |      |     |     |      |     |     |     |      |     |     |     |      |     |     |      |
| 0805                          | 1.2              | 4.0  | 1.65   |         |   |   |   |      |      |     |     |      |     |     |     |      |     |     |     |      |     |     |      |

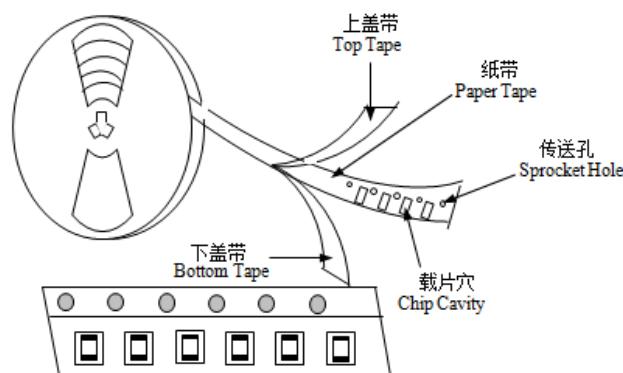
| Vibration                                 | IEC 60068-2-80 | <p>① 将晶片焊接在测试基板上（如右图所示的环氧玻璃布板）；<br/>Solder the chip to the testing jig (glass epoxy board shown in the left) using eutectic solder.</p> <p>② 晶片以全振幅为 1.5mm 进行振动，频率范围为 10Hz ~ 55 Hz；<br/>The chip shall be subjected to a simple harmonic motion having total amplitude of 1.5mm, the frequency being varied uniformly between the approximate limits of 10 and 55 Hz.</p> <p>③ 振动频率按 10Hz→55Hz→10Hz 循环，周期为 1 分钟，在空间三个互相垂直的方向上各振动 2 小时(共 6 小时)。<br/>The frequency ranges from 10 to 55 Hz and return to 10 Hz shall be traversed in approximately 1 minute. This motion shall be applied for a period of 2 hours in each 3mutually perpendicular directions (total of 6 hours).</p> | <p>无外观损伤。<br/>No visible damage.</p>    |                |         |   |         |         |   |        |        |   |         |         |   |        |        |  |
|---|----------------|--|--|----------------|---------|---|---------|---------|---|--------|--------|---|---------|---------|---|--------|--------|--|
| Dropping                                  | IEC 60068-2-32 | 从 1m 的高度让晶片自由坠落至水泥地面 10 次。<br>Drop a chip 10 times on a concrete floor from a height of 1 meter.   | 无外观损伤。<br>No visible damage.   |                |         |   |         |         |   |        |        |   |         |         |   |        |        |  |
| Solderability                             | IEC 60068-2-58 | <p>① 焊接温度 Solder temperature: 245±5°C .<br/>② 浸渍时间 Duration: 3±0.3s.<br/>③ 焊锡成分 Solder: Sn/3.0Ag/0.5Cu.<br/>④ 助焊剂 Flux: (重量比) 25% 松香和 75% 酒精<br/>25% Resin and 75% ethanol in weight.</p>  | <p>① 无外观损伤；<br/>No visible damage.</p> <p>② 元件端电极的焊锡覆盖率不小于 95% 。<br/>Wetting shall exceed 95% coverage.</p>  |                |         |   |         |         |   |        |        |   |         |         |   |        |        |  |
| 耐焊性<br>Resistance<br>to Soldering<br>Heat | IEC 60068-2-58 | <p>① 焊接温度 Solder temperature: 260±5°C .<br/>② 浸渍时间 Duration: 10±1s.<br/>③ 焊锡成分 Solder: Sn/3.0Ag/0.5Cu.<br/>④ 助焊剂 Flux: (重量比) 25% 松香和 75% 酒精<br/>25% Resin and 75% ethanol in weight.<br/>⑤ 试验后标准条件下放置 1~2 小时后测量。<br/>The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>  | <p>① 无外观损伤；<br/>No visible damage.</p> <p>② 试验前后 R25 的变化率: ±3% 以内；<br/>R25 variation: within ±3%</p> <p>③ 试验前后 B 值的变化率: ±2% 以内。<br/>B constant variation: within ±2%</p> |                |         |   |         |         |   |        |        |   |         |         |   |        |        |  |
| 温度周期<br>Temperature<br>cycling            | IEC 60068-2-14 | <p>① 无负载于下表所示的环境条件下重复 5 次。<br/>5 cycles of following sequence without loading.</p> <table border="1"> <thead> <tr> <th>步骤 Step</th> <th>温度 Temperature</th> <th>时间 Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-40±5°C</td> <td>30±3min</td> </tr> <tr> <td>2</td> <td>25±2°C</td> <td>5±3min</td> </tr> <tr> <td>3</td> <td>125±2°C</td> <td>30±3min</td> </tr> <tr> <td>4</td> <td>25±2°C</td> <td>5±3min</td> </tr> </tbody> </table> <p>② 试验后标准条件下放置 1~2 小时后测量。<br/>The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>  | 步骤 Step  | 温度 Temperature | 时间 Time | 1 | -40±5°C | 30±3min | 2 | 25±2°C | 5±3min | 3 | 125±2°C | 30±3min | 4 | 25±2°C | 5±3min | <p>① 无外观损伤；<br/>No visible damage.</p> <p>② 试验前后 R25 的变化率: ±3% 以内；<br/>R25 variation: within ±3%</p> <p>③ 试验前后 B 值的变化率: ±2% 以内。<br/>B constant variation: within ±2%</p> |
| 步骤 Step                                   | 温度 Temperature | 时间 Time  |  |                |         |   |         |         |   |        |        |   |         |         |   |        |        |  |
| 1   | -40±5°C        | 30±3min  |  |                |         |   |         |         |   |        |        |   |         |         |   |        |        |  |
| 2   | 25±2°C         | 5±3min   |  |                |         |   |         |         |   |        |        |   |         |         |   |        |        |  |
| 3   | 125±2°C        | 30±3min  |  |                |         |   |         |         |   |        |        |   |         |         |   |        |        |  |
| 4   | 25±2°C         | 5±3min   |  |                |         |   |         |         |   |        |        |   |         |         |   |        |        |  |
| 高温存放<br>Resistance<br>to dry heat         | IEC 60068-2-2  | <p>① 在 125±5°C 空气中，无负载放置 1000±24 小时。<br/>125±5°C in air, for 1000±24 hours without loading.</p> <p>② 试验后标准条件下放置 1~2 小时后测量。<br/>The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>  | <p>① 无外观损伤；<br/>No visible damage.</p> <p>② 试验前后 R25 的变化率: ±5% 以内；<br/>R25 variation: within ±5%</p> <p>③ 试验前后 B 值的变化率: ±2% 以内。<br/>B constant variation: within ±2%</p> |                |         |   |         |         |   |        |        |   |         |         |   |        |        |  |

|  |                       |   |  |
|--|-----------------------|---|--|
| 低温存放<br>Resistance<br>to cold                        | IEC 60068-2-1         | <p>① 在-40±3°C 空气中, 无负载放置 1000±24 小时。<br/>-40±3°C in air, for 1000±24 hours without loading.</p> <p>② 试验后标准条件下放置 1~2 小时后测量。<br/>The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>                       | <p>① 无外观损伤;<br/>No visible damage.</p> <p>② 试验前后 R<sub>25</sub> 的变化率: ±5% 以内;<br/>R<sub>25</sub> variation: within ±5%</p> <p>③ 试验前后 B 值的变化率: ±2% 以内。<br/>B constant variation: within ±2%</p> |
| 湿热存放<br>Resistance<br>to damp heat                   | IEC 60068-2-78        | <p>① 在 40±2°C, 相对湿度 90~95% 空气中, 无负载放置 1000±24 小时。<br/>40±2°C, 90~95%RH in air, for 1000±24 hours without loading.</p> <p>② 试验后标准条件下放置 1~2 小时后测量。<br/>The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p> | <p>① 无外观损伤;<br/>No visible damage.</p> <p>② 试验前后 R<sub>25</sub> 的变化率: ±3% 以内;<br/>R<sub>25</sub> variation: within ±3%</p> <p>③ 试验前后 B 值的变化率: ±2% 以内。<br/>B constant variation: within ±2%</p> |
| 高温负荷<br>Resistance<br>to high<br>temperature<br>load | IEC 60539-1<br>5.25.4 | <p>① 在 85±2°C 空气中, 施加允许工作电流 1000±48 小时。<br/>85±2°C in air with permissive operating current for 1000±48 hours</p> <p>② 试验后标准条件下放置 1~2 小时后测量。<br/>The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>     | <p>① 无外观损伤;<br/>No visible damage.</p> <p>② 试验前后 R<sub>25</sub> 的变化率: ±5% 以内;<br/>R<sub>25</sub> variation: within ±5%</p> <p>③ 试验前后 B 值的变化率: ±2% 以内。<br/>B constant variation: within ±2%</p> |

## 7 编带 Taping

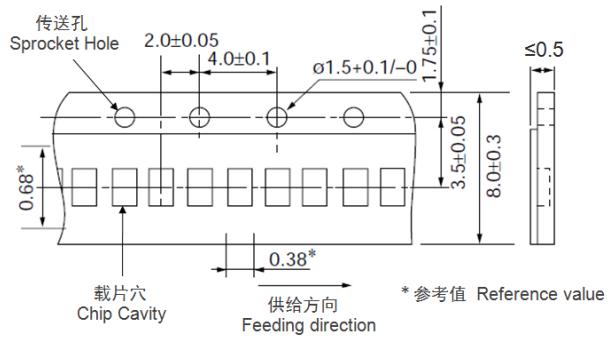
| 类型 Type                    | 0201          | 0402     | 0603     | 0805     |
|----------------------------|---------------|----------|----------|----------|
| 编带厚度<br>Tape thickness(mm) | 0.5±0.15      | 0.5±0.15 | 0.8±0.15 | 0.85±0.2 |
| 编带材质<br>Tape material      | 纸带 Paper Tape |          |          |          |
| 每盘数量<br>Quantity per Reel  | 15K           | 10K      | 4K       | 4K       |

### (1) 编带图 Taping Drawings

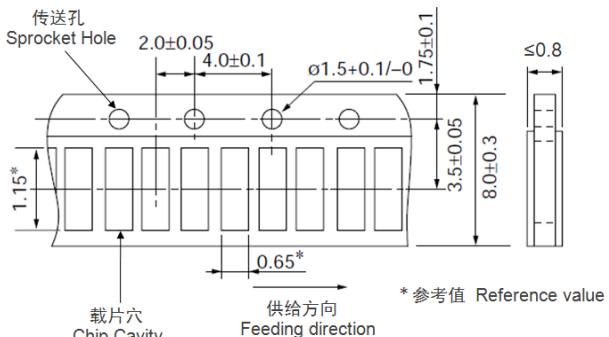


## (2) 纸带尺寸 Paper Tape Dimensions (单位 Unit: mm)

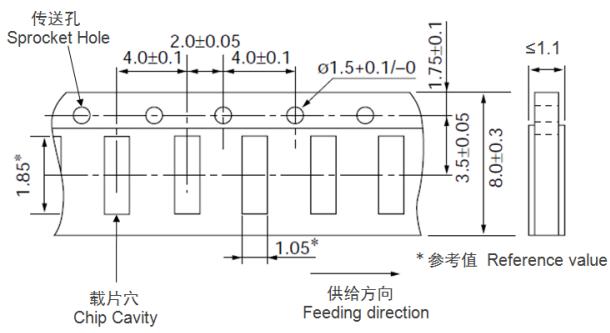
QN0201 系列 QN0201 series



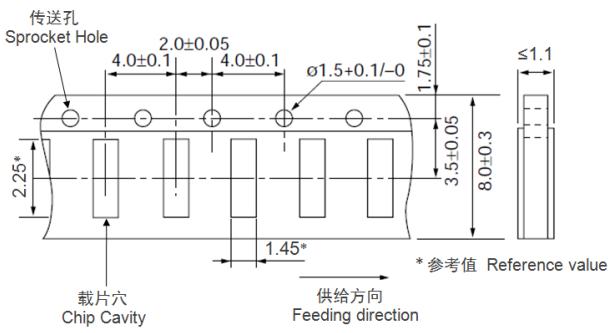
QN0402 系列 QN0402 series



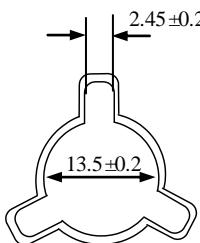
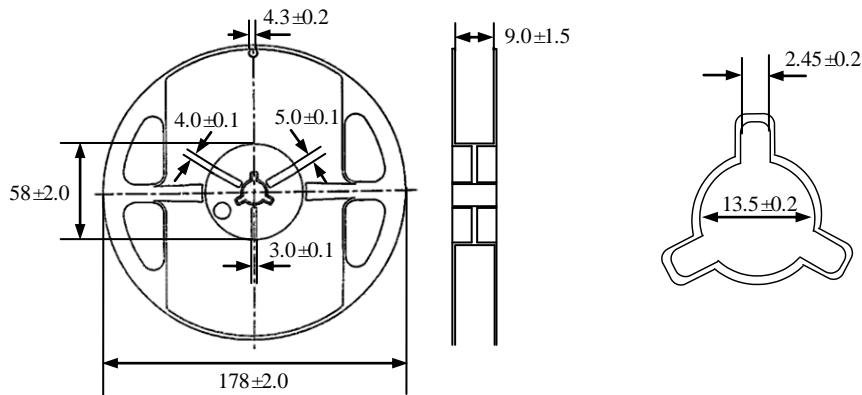
QN0603 系列 QN0603 series



QN0805 系列 QN0805 series



## (3) 卷盘尺寸 Reel Dimensions(单位 Unit: mm)



## 8 储存

- 储存条件

- a. 储存温度: -10°C ~ 40°C
- b. 相对湿度: ≤75%RH
- c. 避免接触粉尘、腐蚀性气氛和阳光

- 储存期限: 6 个月

## 9 注意事项

- QN 系列热敏电阻不可在以下条件下工作或储存:

- (1) 腐蚀性气体或还原性气体  
(氯气、硫化氢气体、氨气、硫酸气体、一氧化氮等)。
  - (2) 挥发性或易燃性气体
  - (3) 多尘条件
  - (4) 高压或低压条件
  - (5) 潮湿场所
  - (6) 存在盐水、油、化学液体或有机溶剂的场所
  - (7) 强烈振动
  - (8) 存在类似有害条件的其他场所
- 
- QN 系列热敏电阻的陶瓷属于易碎材料, 使用时不可施加过大压力或冲击。
  - QN 系列热敏电阻不可在超过目录规定的温度范围内工作。

## 8 Storage

- Storage Conditions

- a. Storage Temperature: -10°C ~ 40°C
- b. Relative Humidity: ≤75%RH
- c. Keep away from corrosive atmosphere and sunlight.

- Period of Storage: 6 Months

## 9 Notes & Warnings

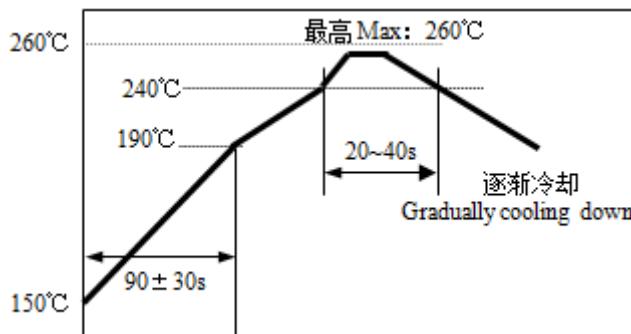
- The QN series thermistors shall not be operated and stored under the following environmental condition:
  - (1) Corrosive or deoxidized atmospheres  
(such as chlorine, sulfurated hydrogen, ammonia, sulfuric acid, nitric oxide and so on)
  - (2) Volatile or inflammable atmospheres
  - (3) Dusty condition
  - (4) Excessive high or low pressure condition
  - (5) Humid site
  - (6) Places with brine, oil, chemical liquid or organic solvent
  - (7) Intense vibration
  - (8) Places with analogously deleterious conditions
- The ceramic body of the QN series thermistors is fragile, no excessive pressure or impact shall be exerted on it.
- The QN series thermistors shall not be operated beyond the specified "Operating Temperature Range" in the catalog.

## 10 建议焊接条件

- 回流焊
  - 温升 1~2°C/sec.
  - 预热: 150~190°C/90±30 sec.
  - 大于 240°C 时间: 20~40sec
  - 峰值温度: 最高 260°C/10 sec.
  - 焊锡: Sn/3.0Ag/0.5Cu
  - 回流焊: 最多 2 次

## 10 Recommended Soldering Technologies

- Re-flowing Profile
  - 1~2°C/sec. Ramp
  - Pre-heating: 150~190°C/90±30 sec.
  - Time above 240°C: 20~40 sec.
  - Peak temperature: 260°C Max./10 sec.
  - Solder paste: Sn/3.0Ag/0.5Cu
  - Max.2 times for re-flowing.



## • 手工焊

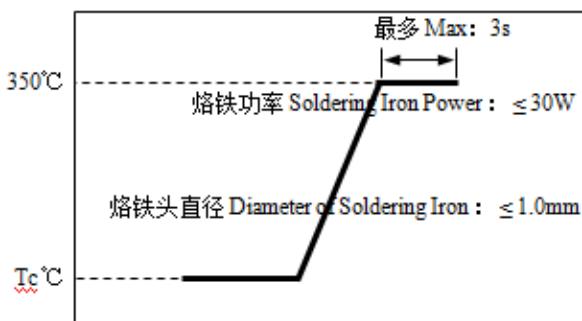
- 烙铁功率: 最大 30W
- 预热: 150°C/60sec.
- 烙铁头温度: 最高 350°C
- 焊接时间: 最多 3sec.
- 焊锡: Sn/3.0Ag/0.5Cu
- 手工焊: 最多 1 次

## • Iron Soldering Profile

- Iron soldering power: Max.30W
- Pre-heating: 150 °C/60sec.
- Soldering Tip temperature: 350 °C Max.
- Soldering time: 3 sec Max.
- Solder paste: Sn/3.0Ag/0.5Cu
- Max.1 times for iron soldering

[注: 不要使烙铁头接触到端头]

[Note: Take care not to apply the tip of the soldering iron to the terminal electrodes.]



## 11 R-T 表 R-T Table

QN0402X103J3950HB

| 温度<br>Temp. (°C) | R 最小值<br>R_Min (Kohm) | R 中心值<br>R_Cent (Kohm) | R 最大值<br>R_Max (Kohm) | 阻值公差<br>Res TOL. | 温度公差<br>Temp. TOL.(°C) |
|------------------|-----------------------|------------------------|-----------------------|------------------|------------------------|
| -40              | 294.947               | 345.275                | 403.180               | 16.77%           | 2.41                   |
| -39              | 276.298               | 322.791                | 376.165               | 16.54%           | 2.39                   |
| -38              | 258.956               | 301.925                | 351.144               | 16.30%           | 2.38                   |
| -37              | 242.820               | 282.549                | 327.957               | 16.07%           | 2.36                   |
| -36              | 227.800               | 264.549                | 306.457               | 15.84%           | 2.35                   |
| -35              | 213.811               | 247.816                | 286.512               | 15.61%           | 2.33                   |
| -34              | 200.774               | 232.254                | 267.998               | 15.39%           | 2.32                   |
| -33              | 188.620               | 217.774                | 250.804               | 15.17%           | 2.30                   |
| -32              | 177.283               | 204.292                | 234.827               | 14.95%           | 2.28                   |
| -31              | 166.703               | 191.735                | 219.974               | 14.73%           | 2.27                   |
| -30              | 156.824               | 180.032                | 206.158               | 14.51%           | 2.25                   |
| -29              | 147.596               | 169.120                | 193.300               | 14.30%           | 2.24                   |
| -28              | 138.971               | 158.941                | 181.327               | 14.08%           | 2.22                   |
| -27              | 130.906               | 149.441                | 170.174               | 13.87%           | 2.20                   |
| -26              | 123.362               | 140.571                | 159.779               | 13.66%           | 2.19                   |
| -25              | 116.302               | 132.284                | 150.086               | 13.46%           | 2.17                   |
| -24              | 109.676               | 124.522                | 141.024               | 13.25%           | 2.15                   |
| -23              | 103.472               | 117.266                | 132.568               | 13.05%           | 2.13                   |
| -22              | 97.658                | 110.480                | 124.673               | 12.85%           | 2.12                   |
| -21              | 92.209                | 104.130                | 117.298               | 12.65%           | 2.10                   |
| -20              | 87.098                | 98.185                 | 110.407               | 12.45%           | 2.08                   |
| -19              | 82.304                | 92.618                 | 103.965               | 12.25%           | 2.06                   |
| -18              | 77.804                | 87.402                 | 97.939                | 12.06%           | 2.05                   |
| -17              | 73.578                | 82.513                 | 92.301                | 11.86%           | 2.03                   |
| -16              | 69.609                | 77.927                 | 87.022                | 11.67%           | 2.01                   |
| -15              | 65.878                | 73.626                 | 82.079                | 11.48%           | 1.99                   |
| -14              | 62.371                | 69.588                 | 77.446                | 11.29%           | 1.97                   |
| -13              | 59.073                | 65.797                 | 73.105                | 11.11%           | 1.95                   |
| -12              | 55.969                | 62.237                 | 69.033                | 10.92%           | 1.94                   |
| -11              | 53.048                | 58.890                 | 65.213                | 10.74%           | 1.92                   |
| -10              | 50.297                | 55.744                 | 61.628                | 10.55%           | 1.90                   |
| -9               | 47.705                | 52.786                 | 58.262                | 10.37%           | 1.88                   |
| -8               | 45.263                | 50.002                 | 55.100                | 10.19%           | 1.86                   |
| -7               | 42.961                | 47.382                 | 52.128                | 10.02%           | 1.84                   |
| -6               | 40.790                | 44.916                 | 49.335                | 9.84%            | 1.82                   |
| -5               | 38.741                | 42.592                 | 46.709                | 9.67%            | 1.80                   |
| -4               | 36.805                | 40.400                 | 44.234                | 9.49%            | 1.78                   |
| -3               | 34.978                | 38.333                 | 41.906                | 9.32%            | 1.76                   |

|    |        |        |        |       |      |
|----|--------|--------|--------|-------|------|
| -2 | 33.252 | 36.385 | 39.714 | 9.15% | 1.74 |
| -1 | 31.622 | 34.548 | 37.649 | 8.98% | 1.72 |
| 0  | 30.081 | 32.814 | 35.705 | 8.81% | 1.70 |
| 1  | 28.627 | 31.179 | 33.874 | 8.64% | 1.68 |
| 2  | 27.251 | 29.636 | 32.148 | 8.48% | 1.66 |
| 3  | 25.950 | 28.178 | 30.520 | 8.31% | 1.64 |
| 4  | 24.718 | 26.800 | 28.984 | 8.15% | 1.61 |
| 5  | 23.551 | 25.497 | 27.534 | 7.99% | 1.59 |
| 6  | 22.445 | 24.263 | 26.162 | 7.83% | 1.57 |
| 7  | 21.397 | 23.096 | 24.867 | 7.67% | 1.55 |
| 8  | 20.404 | 21.992 | 23.644 | 7.51% | 1.53 |
| 9  | 19.463 | 20.947 | 22.487 | 7.36% | 1.51 |
| 10 | 18.571 | 19.958 | 21.394 | 7.20% | 1.48 |
| 11 | 17.725 | 19.022 | 20.362 | 7.05% | 1.46 |
| 12 | 16.923 | 18.135 | 19.385 | 6.89% | 1.44 |
| 13 | 16.162 | 17.294 | 18.460 | 6.74% | 1.42 |
| 14 | 15.439 | 16.498 | 17.585 | 6.59% | 1.39 |
| 15 | 14.753 | 15.742 | 16.756 | 6.44% | 1.37 |
| 16 | 14.101 | 15.025 | 15.970 | 6.29% | 1.35 |
| 17 | 13.481 | 14.345 | 15.226 | 6.14% | 1.33 |
| 18 | 12.892 | 13.699 | 14.521 | 6.00% | 1.30 |
| 19 | 12.332 | 13.086 | 13.852 | 5.85% | 1.28 |
| 20 | 11.800 | 12.504 | 13.218 | 5.71% | 1.26 |
| 21 | 11.293 | 11.951 | 12.616 | 5.56% | 1.23 |
| 22 | 10.811 | 11.426 | 12.045 | 5.42% | 1.21 |
| 23 | 10.352 | 10.926 | 11.503 | 5.28% | 1.18 |
| 24 | 9.916  | 10.452 | 10.989 | 5.14% | 1.16 |
| 25 | 9.500  | 10.000 | 10.500 | 5.00% | 1.14 |
| 26 | 9.080  | 9.570  | 10.062 | 5.14% | 1.17 |
| 27 | 8.681  | 9.162  | 9.645  | 5.28% | 1.21 |
| 28 | 8.301  | 8.773  | 9.247  | 5.41% | 1.25 |
| 29 | 7.940  | 8.402  | 8.868  | 5.55% | 1.29 |
| 30 | 7.597  | 8.049  | 8.507  | 5.69% | 1.33 |
| 31 | 7.271  | 7.713  | 8.162  | 5.82% | 1.37 |
| 32 | 6.960  | 7.393  | 7.834  | 5.96% | 1.41 |
| 33 | 6.665  | 7.088  | 7.520  | 6.09% | 1.45 |
| 34 | 6.383  | 6.797  | 7.220  | 6.22% | 1.49 |
| 35 | 6.115  | 6.520  | 6.934  | 6.36% | 1.54 |
| 36 | 5.860  | 6.255  | 6.661  | 6.49% | 1.58 |
| 37 | 5.616  | 6.003  | 6.400  | 6.62% | 1.62 |
| 38 | 5.384  | 5.762  | 6.151  | 6.75% | 1.66 |
| 39 | 5.163  | 5.532  | 5.913  | 6.88% | 1.70 |

|    |       |       |       |        |      |
|----|-------|-------|-------|--------|------|
| 40 | 4.952 | 5.313 | 5.685 | 7.01%  | 1.75 |
| 41 | 4.751 | 5.103 | 5.467 | 7.14%  | 1.79 |
| 42 | 4.559 | 4.903 | 5.259 | 7.27%  | 1.83 |
| 43 | 4.376 | 4.711 | 5.060 | 7.40%  | 1.88 |
| 44 | 4.201 | 4.529 | 4.869 | 7.53%  | 1.92 |
| 45 | 4.034 | 4.354 | 4.687 | 7.65%  | 1.96 |
| 46 | 3.875 | 4.187 | 4.512 | 7.78%  | 2.01 |
| 47 | 3.723 | 4.027 | 4.345 | 7.90%  | 2.05 |
| 48 | 3.577 | 3.874 | 4.185 | 8.03%  | 2.10 |
| 49 | 3.438 | 3.728 | 4.032 | 8.15%  | 2.14 |
| 50 | 3.306 | 3.588 | 3.885 | 8.28%  | 2.19 |
| 51 | 3.179 | 3.454 | 3.745 | 8.40%  | 2.23 |
| 52 | 3.057 | 3.326 | 3.610 | 8.53%  | 2.28 |
| 53 | 2.941 | 3.203 | 3.480 | 8.65%  | 2.33 |
| 54 | 2.830 | 3.086 | 3.356 | 8.77%  | 2.37 |
| 55 | 2.723 | 2.973 | 3.237 | 8.89%  | 2.42 |
| 56 | 2.621 | 2.865 | 3.123 | 9.01%  | 2.47 |
| 57 | 2.524 | 2.761 | 3.014 | 9.13%  | 2.51 |
| 58 | 2.430 | 2.662 | 2.908 | 9.25%  | 2.56 |
| 59 | 2.341 | 2.567 | 2.807 | 9.37%  | 2.61 |
| 60 | 2.255 | 2.476 | 2.711 | 9.49%  | 2.66 |
| 61 | 2.173 | 2.388 | 2.618 | 9.61%  | 2.71 |
| 62 | 2.095 | 2.304 | 2.528 | 9.73%  | 2.76 |
| 63 | 2.019 | 2.224 | 2.443 | 9.84%  | 2.81 |
| 64 | 1.947 | 2.146 | 2.360 | 9.96%  | 2.85 |
| 65 | 1.878 | 2.072 | 2.281 | 10.08% | 2.90 |
| 66 | 1.811 | 2.001 | 2.205 | 10.19% | 2.95 |
| 67 | 1.747 | 1.932 | 2.131 | 10.31% | 3.00 |
| 68 | 1.686 | 1.866 | 2.061 | 10.42% | 3.05 |
| 69 | 1.627 | 1.803 | 1.993 | 10.54% | 3.11 |
| 70 | 1.570 | 1.742 | 1.927 | 10.65% | 3.16 |
| 71 | 1.516 | 1.684 | 1.865 | 10.76% | 3.21 |
| 72 | 1.464 | 1.628 | 1.805 | 10.88% | 3.26 |
| 73 | 1.414 | 1.574 | 1.747 | 10.99% | 3.31 |
| 74 | 1.366 | 1.522 | 1.691 | 11.10% | 3.36 |
| 75 | 1.320 | 1.472 | 1.637 | 11.21% | 3.42 |
| 76 | 1.276 | 1.424 | 1.585 | 11.32% | 3.47 |
| 77 | 1.233 | 1.378 | 1.535 | 11.43% | 3.52 |
| 78 | 1.192 | 1.333 | 1.487 | 11.54% | 3.58 |
| 79 | 1.153 | 1.290 | 1.441 | 11.65% | 3.63 |
| 80 | 1.115 | 1.249 | 1.396 | 11.76% | 3.68 |
| 81 | 1.078 | 1.209 | 1.353 | 11.87% | 3.74 |

|     |       |       |       |        |      |
|-----|-------|-------|-------|--------|------|
| 82  | 1.043 | 1.171 | 1.311 | 11.98% | 3.79 |
| 83  | 1.009 | 1.134 | 1.271 | 12.09% | 3.85 |
| 84  | 0.977 | 1.099 | 1.233 | 12.19% | 3.90 |
| 85  | 0.946 | 1.065 | 1.196 | 12.30% | 3.96 |
| 86  | 0.915 | 1.032 | 1.160 | 12.40% | 4.01 |
| 87  | 0.886 | 1.000 | 1.125 | 12.51% | 4.07 |
| 88  | 0.858 | 0.969 | 1.091 | 12.62% | 4.12 |
| 89  | 0.832 | 0.940 | 1.059 | 12.72% | 4.18 |
| 90  | 0.806 | 0.911 | 1.028 | 12.82% | 4.24 |
| 91  | 0.780 | 0.884 | 0.998 | 12.93% | 4.30 |
| 92  | 0.756 | 0.857 | 0.969 | 13.03% | 4.35 |
| 93  | 0.733 | 0.831 | 0.941 | 13.13% | 4.41 |
| 94  | 0.711 | 0.807 | 0.913 | 13.24% | 4.47 |
| 95  | 0.689 | 0.783 | 0.887 | 13.34% | 4.53 |
| 96  | 0.668 | 0.760 | 0.862 | 13.44% | 4.58 |
| 97  | 0.648 | 0.738 | 0.837 | 13.54% | 4.64 |
| 98  | 0.629 | 0.716 | 0.814 | 13.64% | 4.70 |
| 99  | 0.610 | 0.695 | 0.791 | 13.74% | 4.76 |
| 100 | 0.592 | 0.675 | 0.769 | 13.84% | 4.82 |
| 101 | 0.574 | 0.656 | 0.748 | 13.94% | 4.88 |
| 102 | 0.558 | 0.637 | 0.727 | 14.04% | 4.94 |
| 103 | 0.541 | 0.619 | 0.707 | 14.14% | 5.00 |
| 104 | 0.526 | 0.602 | 0.688 | 14.24% | 5.06 |
| 105 | 0.510 | 0.585 | 0.669 | 14.33% | 5.12 |
| 106 | 0.496 | 0.569 | 0.651 | 14.43% | 5.18 |
| 107 | 0.481 | 0.553 | 0.633 | 14.53% | 5.25 |
| 108 | 0.468 | 0.538 | 0.616 | 14.62% | 5.31 |
| 109 | 0.455 | 0.523 | 0.600 | 14.72% | 5.37 |
| 110 | 0.442 | 0.508 | 0.584 | 14.82% | 5.43 |
| 111 | 0.429 | 0.495 | 0.568 | 14.91% | 5.50 |
| 112 | 0.417 | 0.481 | 0.553 | 15.01% | 5.56 |
| 113 | 0.406 | 0.468 | 0.539 | 15.10% | 5.62 |
| 114 | 0.394 | 0.456 | 0.525 | 15.20% | 5.69 |
| 115 | 0.384 | 0.443 | 0.511 | 15.29% | 5.75 |
| 116 | 0.373 | 0.432 | 0.498 | 15.38% | 5.81 |
| 117 | 0.363 | 0.420 | 0.485 | 15.47% | 5.88 |
| 118 | 0.353 | 0.409 | 0.473 | 15.57% | 5.94 |
| 119 | 0.344 | 0.399 | 0.461 | 15.66% | 6.01 |
| 120 | 0.334 | 0.388 | 0.449 | 15.75% | 6.07 |
| 121 | 0.326 | 0.378 | 0.438 | 15.84% | 6.14 |
| 122 | 0.317 | 0.368 | 0.427 | 15.93% | 6.20 |
| 123 | 0.309 | 0.359 | 0.416 | 16.02% | 6.27 |

|     |       |       |       |        |      |
|-----|-------|-------|-------|--------|------|
| 124 | 0.300 | 0.350 | 0.406 | 16.11% | 6.34 |
| 125 | 0.293 | 0.341 | 0.396 | 16.20% | 6.40 |