# ACE1V3225 Automotive grade common-mode chip inductor



#### **Product features**

- AEC-Q200 qualified
- 1210 (3225 metric) package
- Impedance range from 500 ohms to 15000 ohms
- Inductance range from 11 uH to 200 uH
- Moisture sensitivity level (MSL): 1

#### Applications

- Controller area network (CAN)
- Ethernet architectures
- · Automotive signal line filter
- Advanced driver assistance systems (ADAS)
- Infotainment, safety cameras, sensors, xEV, Powertrain
- Engine control unit (ECU)
- Electric power steering system (EPS)
- Battery management systems (BMS)

#### **Environmental data**

- Operating temperature range: -40 °C to +125 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant





#### **Product specifications**

Part number	Common-mode impedance Ζ (Ω) at 10 MHz	Common-mode inductance (µH) at 100 kHz	DCR (Ω) @ +25 ° maximum	ldc (mA) maximum	Rated voltage (Vdc) typical	Insulation resistance (MΩ) minimum
ACE1V3225-110-R	300 minimum 500 typical	11+50%/-30%	0.40	300	80	10
ACE1V3225-220-R	500 minimum 1000 typical	22+50%/-30%	0.50	250	80	10
ACE1V3225-510-R	1000 minimum 2600 typical	51+50%/-30%	0.70	200	80	10
ACE1V3225-101-R	2200 minimum 5100 typical	100+50%/-30%	1.50	150	80	10
ACE1V3225-201-R	NA	200+30%/-20%	4.80	70	80	10

1. Part Number Definition: ACE1V3225-xxn-R

ACE1V3225 = Product code and size

xx= inductance value in uH,

n= multiplication factor: 10^n (i.e. 110 = 11 \* 10^0 = 11 uH)

-R suffix = RoHS compliant

#### Mechanical parameters, schematic, pad layout (mm)



с

#### Recommended pad layout







Part Number	А	В	с	D	E	F	L	н	G1	G2
ACE1V3225-xxn-R	3.2±0.2	2.5±0.2	2.5 max	0.2±0.1	0.9 typ	08 typ	3.7 typ	2.8 typ	2.4 typ	1.2 typ

All soldering surfaces to be coplanar within 0.1 millimeters Tolerances are  $\pm 0.1$  millimeters unless stated otherwise

Pad layout dimensions are reference only

Traces or vias underneath the inductor is not recommended

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### Packaging information (mm)

Supplied in tape and reel packaging, 1000 parts per 7" diameter reel









Ao	2.80±0.10		
Во	3.60±0.10		
Ко	2.20±0.10		
W	8.00±0.20		
E	1.75±0.10		
F	3.50±0.05		
Po	4.0±0.05		
P1	4.0±0.10		
Do	1.0±0.1		

#### Performance curves



Frequency (MHz)









Impedance ( $\Omega$ )

Frequency (MHz)

Common mode measurement method:



Differential mode measurement method:



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#### Solder reflow profile



# $T_c$ -5 °C Table 1 - Standard SnPb solder (T<sub>c</sub>)

Package Thickness	Volume mm3 <350	Volume mm3 ≥350
<2.5 mm)	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

Table 2 - Lead (Pb) free solder (T<sub>c</sub>)

Package thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350 - 2000	Volume mm³ >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 – 2.5 mm	260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

#### **Reference J-STD-020**

Powerina Business Worldwide

Profile feature	Standard SnPb solder	Lead (Pb) free solder	
Preheat and soak • Temperature min. (T <sub>smin</sub> )	100 °C	150 °C	
<ul> <li>Temperature max. (T<sub>smax</sub>)</li> </ul>	150 °C	200 °C	
• Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60-120 seconds	60-120 seconds	
Ramp up rate TL to T <sub>p</sub>	3 °C/ second max.	3 °C/ second max.	
Liquidous temperature (TL) Time (tL) maintained above ${\rm T_L}$	183 °C 60-150 seconds	217 °C 60-150 seconds	
Peak package body temperature (T <sub>P</sub> )*	Table 1	Table 2	
Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$	20 seconds*	30 seconds*	
Ramp-down rate (Tp to TL)	6 °C/ second max.	6 °C/ second max.	
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.	

 $^{*}$  Tolerance for peak profile temperature (T<sub>p</sub>) is defined as a supplier minimum and a user maximum.

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