



AiSHI

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客户Customer:

日期Date: 2021年6月30日

承认书 SPECIFICATION

种 类 : 固态铝电解电容器

Description : Aluminum Solid Electrolytic Capacitors

艾华料号 AIHI P/N : SVZ1VM221FBRE00RAXXX

系 列 SERIES : VZ

规 格 尺 寸 ITEM : 35V220uF(Φ8*11.5)

客户料号 Customer P/N : /

编 号 No. : CRS-FX-2106227

批准 Approved by			客户确认 Client Confirmed	
制作 Prepared by	审核 Checked by	批准 Approved by	审核 Checked by	批准 Approved by
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制订/修订履历表 Make/revised curriculum vitae

1. 概述 Scope

此承认书使用于含有导电高分子电解质的VZ系列固态电解电容

These specifications specify VZ series of the Aluminum Solid Capacitors with Conductive Polymer Electrolyte.

2. 使用温度范围 Operating Temperature Range (-55~105°C)

使用温度范围是指电容在额定电压下可以稳定运行的环境温度范围。

Operating temperature range is the range of ambient temperature at which the capacitor can be operated continuously at rated voltage.

3. 特性 Characteristics

除非另有说明，标准的测量和测试环境条件如下：

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests are as follows.

环境温度 Ambient temperature : 15 to 35°C

大气压力 Air pressure : 86kpa to 106kpa

若对结果有疑问，测试则按如下标准进行

If there may be doubt on the results, measurements shall be made within the following limits.

环境温度 Ambient temperature : 20±2°C

大气压力 Air pressure : 86kpa to 106kpa

4.额定电压、浪涌电压和额定温度 Rated voltage, Surge voltage and Rated temperature

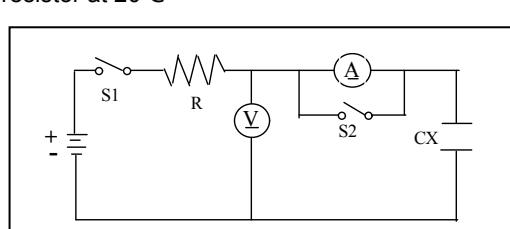
额定电压 Rated voltage(V)	额定温度 Rated temperature(°C)	浪涌电压 Surge voltage (V)	电压种类 Category voltage(V)
2.5	105	2.88	2.5
6.3	105	7.25	6.3
6.8	105	7.82	6.8
7	105	8.05	7
7.5	105	8.63	7.5
10	105	11.5	10
12	105	13.8	12
16	105	18.4	16
20	105	23	20
25	105	28.75	25
35	105	40.25	35
50	105	57.5	50
63	105	72.45	63
80	105	92	80
100	105	115	100

5. 高低温阻抗 Impedance at high and low temperature

阻抗 Impedance at 100kHz at -55±3°C or 105±2°C

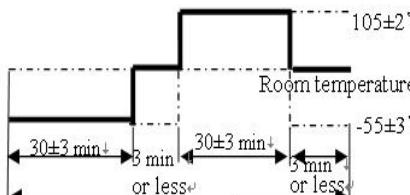
阻抗比Impedance ratio	性能Performance
$Z(-55^{\circ}\text{C}) / Z(+20^{\circ}\text{C})$	≤ 1.25
$Z(105^{\circ}\text{C}) / Z(+20^{\circ}\text{C})$	≤ 1.25

6.1 电性能 Electrical Characteristics

序号 No.	项目 Item	测试方法 Test method	性能 Performance
6.1.1	额定工作电压 Rated voltage	DC: 2.5V~100V	
6.1.2	电容量 Capacitance	测试频率 Measuring frequency : 120Hz 测试电路 Measuring circuit 等效串联电路 Series equivalent circuit 	参考特性表 Refer to characteristic table
6.1.3	损失角正切值 Dissipation Factor	测试电压 Measuring voltage: 0.5Vrms or less 直流偏压 DC bias voltage : +1.5~2.0VDC	参考特性表 Refer to characteristic table
6.1.4	等效串联电阻 ESR	测试频率 Measuring frequency: 100kHz 测试温度 Measuring temperature: 20 ±2°C 测量位置 : a) 不得超过导针焊点2mm a) Measuring point : 2mm max from the surface of a sealing resin on the lead wire b) 应在最靠近端子伸出塑料平台的两端测量 b) ESR should be measured at both of the terminal ends closest where the terminals protrude through the plastic platform.	参考特性表 Refer to characteristic table
6.1.5	漏电流 Leakage current	直流漏电流在20°C , 有串联1000±100Ω电阻的情况下以直流工作电压且充电2min后测试 DC leakage current shall be measured after 2 minutes application of the DC rated working voltage through the 1000 Ω resistor at 20°C  <p>Refer to characteristic table R : 1000±100Ω A : 电流表 DC current meter S1 : 开关 Switch S2 : 电流表保护开关 Switch for protect of current meter V: 电压表 DC voltage meter CX : 测试电容 Testing capacitor</p>	参考特性表 Refer to characteristic table

6.2 耐受能力 Endurance Performance

序号 No.	项目 Item	测试方法 Test method	性能 Performance
6.2.1	负荷寿命试验 Load Life Test	电容在 $105\pm2^{\circ}\text{C}$,加载直流电2000小时后,需在室温下放置2小时才可进行测试。 After 2000hours continuous application of DC rated working voltage at $105 \pm 2^{\circ}\text{C}$,the measurements shall be measured after 2 hours exposed at room temperature.	容量变化 : 在初始值的 $\pm 20\%$ 内 Capacitance change within $\pm 20\%$ of the initial value 损失角 : 小于规格值的150% $\tan \delta \leq 150\%$ of the initial specified value. 等效串联电阻 \leq 规格值的150% $\text{ESR} \leq 150\%$ of the initial specified value. 漏电流 \leq 0.2CV值或500 μA 中的任何一个较大值 Leakage current \leq the larger values between 0.2CV and 500 μA . 外观 : 没有明显的损伤 Appearance:No significant damage
6.2.2	振动试验 Resistance to Vibration	依照JIS C 5102 8.2和 JIS C 5025 To comply with JIS C 5102 8.2 and JIS C 5025 频率 : 10到55Hz(1分钟间隔/10→55→10Hz) Frequency: 10 to 55Hz (1 minute interval/10→55→ 10Hz) 振幅 : 0.75mm(整体偏移1.5mm) Amplitude : 0.75mm (Total excursion 1.5mm) 方向 : X, Y, Z (3 轴) Direction : X , Y , Z (3 axes) 持续时间: 2小时/轴 (共6小时) Duration : 2 hours / axial (Total 6 hours)	容量在30分钟内测量,与初始值相比不应有较大的差异,其改变在 $\pm 5\%$ 以内 Capacitance value should not show drastic change compared to the initial capacitance when the value is measured within 30 minutes.Prior to the completion of exam, capacitance change should be within $\pm 5\%$ compared to the initial value after the exam 外观: 导针不得断裂 Appearance:Don't lead wire broken
6.2.3	可焊性 Solder ability	温度 : $235 \pm 5^{\circ}\text{C}$ Temperature : $235 \pm 5^{\circ}\text{C}$ 持续时间 : 2 ± 0.5 秒 Duration : 2 ± 0.5 seconds 焊料:25wt%的松香(JIS K5902)//乙醇(JIS K 8101) Flux:Rosin (JIS K5902)//Ethanol(JIS K8101); About 25 wt.%	至少95%的浸渍表面覆盖有新的焊料 At least 95% of surface area of the dipped portion of the terminal shall be covered with new solder.

序号 No.	项目 Item	测试方法 Test method	性能 Performance
6.2.4	耐焊接热 Resistance to soldering heat	(1)焊料浴方法Solder bath method 温度Temperature : 260 ±5°C 持续时间Duration : 10±1 seconds 一直到间距为1.0mm的情况下 Until a distance of 1.0mm from the case. (2)Soldering iron method : 温度Temperature : 400 ± 10 °C 持续时间Duration : 3+1/-0 seconds	容量变化在初始值的±5%内 Capacitance change: Within ± 5% of initial capacitance 损失角≤ 规格值的130% $\tan\delta \leq 130\%$ of the initial specified value. 等效串联电阻≤ 规格值的130% $ESR \leq 130\%$ of the initial specified value. 漏电流≤0.2CV值或500μA中的任一个较大值 Leakage current ≤the larger values between 0.2CV and 500uA.
6.2.5	稳态湿热 (恒湿态) Resistance to damp heat (steady state)	温度Temperature : 60±2°C 相对湿度Relative humidity : 90% ~ 95% 持续时间Duration : 2000 (-0/+48) hrs 使用电压 : 无负荷 Applied voltage : without load	电容变化在初始值的±20%内 Capacitance change within ±20% of initial value 损失角≤ 规格值的150% $\tan\delta \leq 150\%$ of the initial specified value. 等效串联电阻≤ 规格值的150% $ESR \leq 150\%$ of the initial specified value. 漏电流≤0.2CV值或500μA中的任一个较大值 Leakage current ≤the larger values between 0.2CV and 500uA.
6.2.6	快速变温 Rapid change of temperature	 <p>Fig. 1</p> <p>使用电压 : 无负荷 Applied voltage : without load 循环次数 : 10次 Cycle number : 10 Cycles 测试图: Fig. 1 Test diagram: Fig. 1</p>	容量变化 : 在初始值的±10%内 Capacitance change : Within ±10% of the initial capacitance 损失角 : 小于或等于规格值 $\tan\delta \leq$ initial specified value. 漏电流≤0.2CV值或500μA中的任一个较大值 Leakage current ≤the larger values between 0.2CV and 500uA.

序号 No.	项目 Item	测试方法 Test method	性能 Performance
6.2.7	浪涌电压 Surge voltage	<p>额定浪涌电压充电30s后，在室温下放电5min30s。这一过程重 复1000 次，每一次循环的时间为6 min，测试温度为15°C-35 °C。测试电路如下图所示：</p> <p>Rated surge voltage shall be applied (switch on) for 30 seconds and then shall be applied (switch off) with discharge for 5min30 seconds at room temperature . This cycle shall be repeated for 1000 cycles .</p> <p>Duration of one cycle is 6 minutes .</p> <p>Test temperature: 15°C-35°C</p> <p>The test circuit is as follows:</p>	<p>漏电流≤0.2CV值或500μA中的任一个 较大值</p> <p>Leakage current ≤the larger values between 0.2CV and 500uA.</p> <p>容量改变在初始值的±20%内</p> <p>Capacitance change Within±20% of the initial value</p> <p>损失角≤规格值的150%</p> <p>$\tan\delta \leq 150\% \text{ of the initial value}$.</p> <p>等效串联电阻≤规格值的150%</p> <p>ESR≤150% of the initial specified value.</p>
		<p>Test circuit :</p>	<p>(V) : DC voltmeter</p> <p>R1 : Protective resistor 1kΩ</p> <p>R2 : Discharging resistor 1kΩ</p> <p>Cx : Capacitor under test (10pcs)</p>
6.2.8	高温储存 High temperature storage	<p>电容在105°C±2°C下放置1000小时后，需在室温下放置2小时 才可进行测试。</p> <p>Capacitor is placed under 105 °C± 2 °C after 1000 hours, should be placed at room temperature 2 hours can be tested.</p>	<p>容量变化： 在初始值的±10%内</p> <p>Capacitance change within ±10% of the initial value</p> <p>损失角： 小于规格值的150%</p> <p>$\tan \delta \leq 150\% \text{ of the initial specified value}$.</p> <p>等效串联电阻≤规格值的150%</p> <p>ESR ≤ 150% of the initial specified value.</p> <p>漏电流≤0.2CV值或500μA中的任一个 较大值</p> <p>Leakage current ≤the larger values between 0.2CV and 500uA.</p>

备注 REMARKS

如果有任何疑问，在电压处理后测量漏电流。

电压：直流额定电压适用于电容器在105℃下120分钟。

需在室温下放置2小时才可进行测试

If any doubt arises, measure the leakage current after following voltage treatment.

Voltage treatment : DC rated voltage are applied to the capacitors for 120 minutes at 105°C.

The measurements should be measured after 2 hours exposed at room temperature.

7.物料编码PART No. SYSTEM

S	VZ	1V	M	221	FBR	E00	R	AXXX
								<p>特殊编码 Special code(7.9) 奈印编码 Marking code(7.8)</p> <p>成型方式编码 Terminal code(7.7) 尺寸编码 Size code(7.6)</p> <p>电容量编码 Capacitance Code(7.5) 电容公差 Capacitance tolerance Code(7.4)</p> <p>电压编码 Voltage Code(7.3) 系列编码 Series Code(7.2)</p> <p>类别编码 Category Code(7.1)</p>

7.1 类别编码Category Code

编码Code	S
类别编码Category Code	固态电容Solid Capacitor

7.2 系列编码 Series Code

编码Code	VZ
系列编码Series Code	VZ

7.3 电压编码 Voltage Code

编码Code	0E	0J	1C	1E	1V	1J	1K
电压编码VoltageCode(W.V)	2.5	6.3	16	25	35	63	100

7.4 电容公差 Capacitance tolerance

“M”代表 -20 % ~ +20 % “M”stands for -20 % ~ +20 %

7.5 电容量编码 Capacitance Code

编码Code	100	101	221	471	561	681	821	122
电容量Capacitance (uF)	10	100	220	470	560	680	820	1200

7.6 尺寸编码Size Code

编码Code	D10	B09	E06	E09	E11	F09	FBR	GCR	K18
直径D (Φ)	5	5.5	6.3	6.3	6.3	8	8	10	13
高度H (mm)	10	9	6	9	11	9	11.5	12.5	18

7.7 成型方式编码 Terminal Code

编码Code	D00	E00
其他 Other	贴片、散装SMD&Bulk	贴片、编带SMD&Taping

7.8 捻印编码 Marking Code

编码Code	S	R
捺印Marking	天蓝Sky blue	红色Red

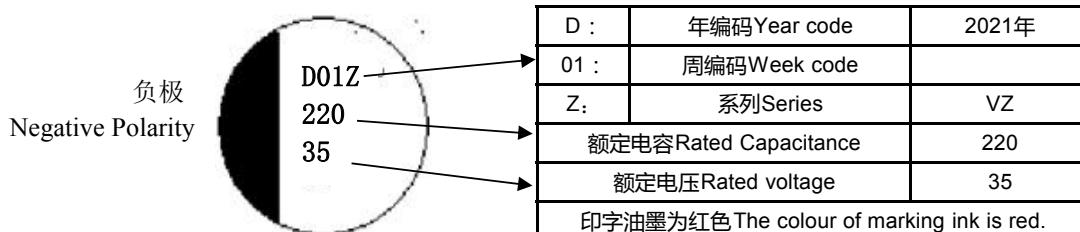
7.9 特殊编码 Special Code

“AXXX” 代表正常品， “AXXX” stands for normal products.

11. 擦印Marking

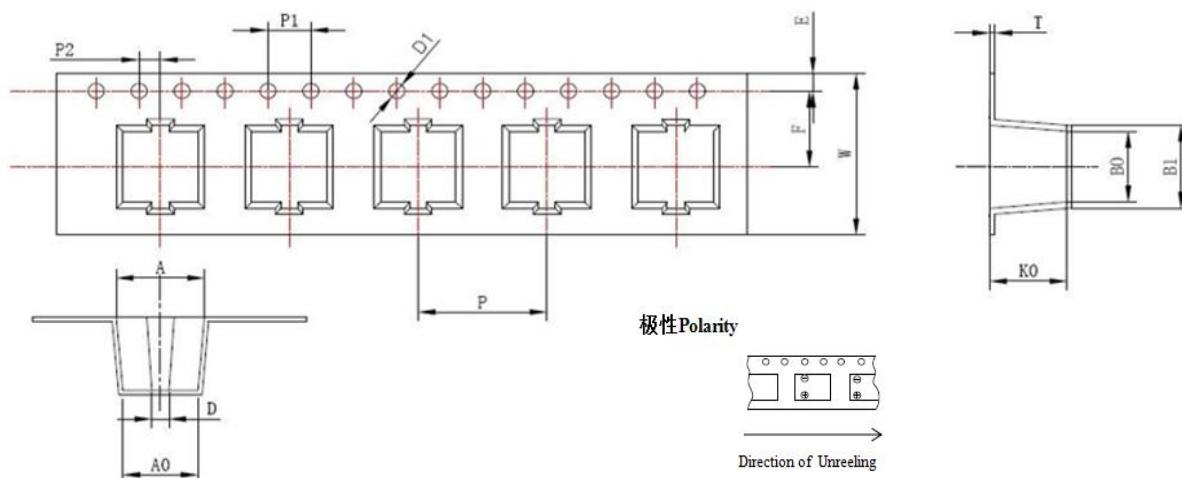
除非另有说明，擦印应该清晰地印在电容上

Unless otherwise specified. Capacitor shall be clearly marked on it body.



年份代码								
年份	2020	2021	2022	2023	2024	2025	2026	2027
代码	C	D	E	F	H	J	K	N
年份	2028	2029	2030	2031	2032	2033	2034	2035
代码	P	Q	S	T	U	V	X	Y

12. 匣盒带 Box cassette (单位Unit:mm)

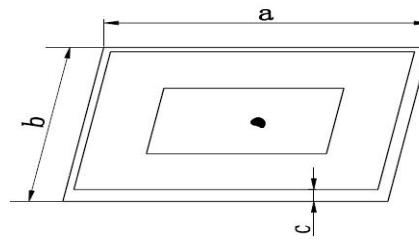
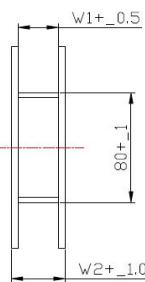
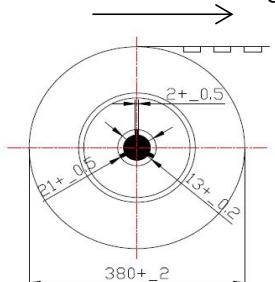
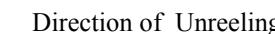


备注：K0不包含底厚

尺寸编码 Size Code	D1 ±0.1	K0 ±0.1	P ±0.1	P1 ±0.1	P2 ±0.1	T ± 0.05	W ±0.3	E ±0.1	F ±0.1	A0 ±0.2	B0 ±0.1	B1 ±0.1	D ±0.1
FBR	1.50	12.00	16.00	4.00	2.00	0.50	24.00	1.75	11.50	8.70	8.70	9.90	2.00

13. 包装Packing

Bulk: Standard

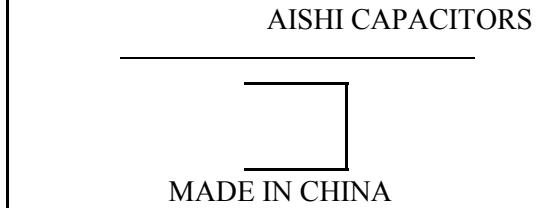


Paper carrier reel or plastic carrier reel

Zipper bag

Aishi	
P/N:	
CUSTOMER P/N	
SIZE:	
Q'TY	
DATE	

AISHI CAPACITORS



MADE IN CHINA

a

13.1 编带包装Tape Packing

编带Taping: 标准Standard

分类Classification	标准Standard				
产品尺寸 Product size D*L(mm)	承载卷轴 Carrier reel/ (pcs)	外包箱 Outer carton/ (paper carrier reel) 390*225*390 (mm)	外包箱 Outer carton/ (plastic carrier reel) 390*225*390 (mm)	承载卷轴尺寸Carrier reel size/ (mm)	
				W1±1	W2±1.0
6.3*4.5	1200	8	10	18	22
6.3*6	1000	8	10	18	22
6.3*9	800	8	10	18	22

产品尺寸 Product size D*L(mm)	承载卷轴 Carrier reel/ (pcs)	外包箱 Outer carton/ (paper carrier reel) 390*225*390 (mm)	承载卷轴尺寸Carrier reel size/ (mm)	
			W1±1	W2±1.0
8*9.5	600	6	26	32
8*11.5	500	6	26	32
10*12.5	500	6	26	32

14. 操作注意事项 Operating Precautions

14.1 极性Polarity

AishiCAP是具有正负极的固态铝电解电容，使用中不可反接，若接反，则电容会因为漏电流不断增大或短路而造成寿命缩短。

AishiCAP is a solid aluminum electrolytic capacitor with positive and negative electrodes. Do not reverse the polarity when using. If it is used with the polarities reversed, its life may shorten because of increasing leakage current or short circuit.

14.2 禁止电路 Prohibited circuits

因为焊接及其它动作可造成电容的漏电流增加，AishiCAP不可使用在下列电路中：

Since problems can be expected due to leakage current increasing during soldering and other processes, AishiCAP cannot be used in the following circuits

- 1) 高阻抗电路 1) High impedance circuits;
 - 2) 耦合电路 2) Coupling circuits ;
 - 3) 时限恒量电路 3) Time constant circuits ;
 - 4) 为提高耐电压而串联两个或多个电容于电路中
 - 4) Connection of two or more capacitors in series for higher withstand voltage ;

* 除漏电流的波动上升外，电容的使用条件如在承认书中规定的高温和低温，温热和耐受性条件都会影响电容量。若电容作为时限恒量电容使用，因其对电容量的变动的敏感性，电容量的改变会造成影响。不要将其作为时限恒量电容使用，同时若因电压原因要串联多个AishiCAP串容，请联系湖南艾华集团股份有限公司。

* In addition to the leakage current fluctuation above, the operational conditions such as characteristics at high and low temperature, damp heat and endurance stipulated in the specifications will affect the capacitance. The fluctuation of the capacitance may cause problem if it is used as a time constant capacitor, which is extremely sensitive to the fluctuation of the capacitance. Do not use it as a time constant capacitor. Additionally, please contact Hunan Aihua Group Co., Ltd. for usage of two or more AishiCAP in series for voltage proof.

14.3 电压Over voltage

电压若超过额定电压，即便只是一瞬间也可能造成短路。

Over voltage exceeding the rated voltage may not be applied even for an instant as it may cause a short circuit.

14.4 快速充放电 Rapid charge and discharge

快速充放电是不适用的（为了维持高的可靠性）。若充放瞬间电流超过10A或10倍允许纹波电流超过10A，为防止快速的充放电造成短路、漏电增大及容量衰减，电路中应加上一个保护电路用以分流过大的电流。

Rapid charging and discharging is unsuitable(for maintenance of high-proof reliability). If the instantaneous current of charging and discharging is more than 10A or 10 times of the allowable ripple current is more than 10A, in order to prevent the capacitor short ,leakage increase and capacity reduction caused by rapid charging and discharging, a protection circuit shall be added to the circuit to reduce the excessive current.

14.5 烙接注意事项 Considerations when soldering

焊接条件要在承认书的规定范围内。若没有遵守承认书的条件，则电容漏电流可能急剧增加，容量衰减。

The soldering conditions are to be within the range prescribed in specifications. If the specifications are not followed, there is a possibility of the cosmetic defect, the intensive increase of leakage current, and the capacitance reduction.

使用注意 Things to be noted before mounting

- (a) 已安装过的或加过电压的AishiCAP请勿再使用。经历了周期性电性能测试的AishiCAP不可再用。
(a) Do not reuse AishiCAP that have been assembled in a set and energized. Excluding AishiCAP that have been removed for measuring electrical characteristics during a periodic inspection, AishiCAP cannot be reused.

(b) AishiCAP贮藏一年时间后，漏电流可能会增大，使用前，请在105℃，额定电压及接有1 kΩ电阻的条件下充电2小时。

(b) Leakage current may increase when AishiCAP are stored for one year. In this case, apply rated voltage for 2 hours at 105°C with load of 1 kΩ resistor.

(c) Reflow soldering 回流焊接

用于SMD系列 Use flow soldering for SMD type

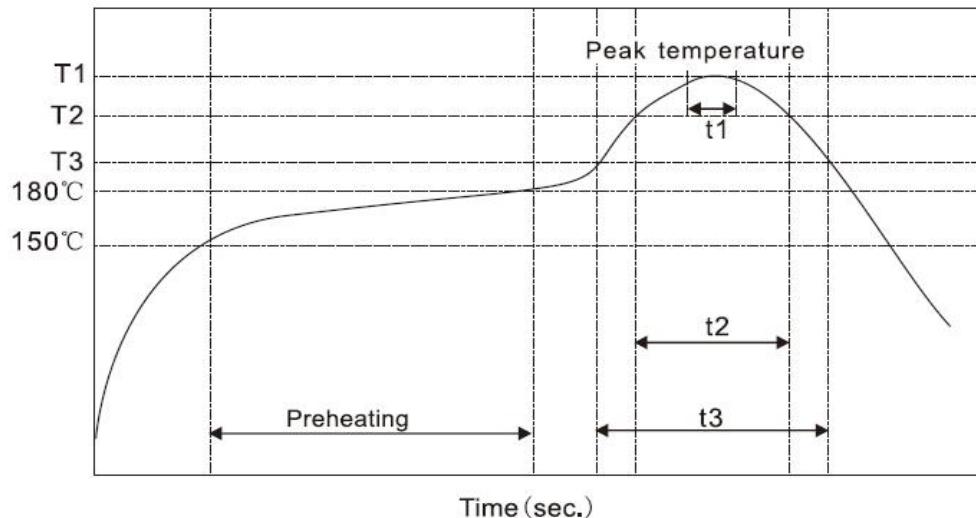
回流焊接 Reflow soldering

焊接条件应该在下列范围内。

Soldering condition should be under the following ranges.

建议回流焊接条件

Recommended reflow soldering condition



Item	Preheating	T1(°C)	T2(°C)	T3(°C)	t1(sec.)	t2(sec.)	t3(sec.)	Reflow cycle
Condition 1	150°C to 180°C within 90sec.	≤260	230	200	≤10	≤40	≤60	1
Condition 2		≤250	230	200	≤10	≤40	≤60	2

(d) Handling after soldering 焊接后处理

在这之后，不要倾斜，弯曲或扭曲AishiCAP Do not tilt, bend or twist the AishiCAP after it

不可通过抓握AishiCAP来移动印刷电路板Do not move the PCB with catching AishiCAP itself.

堆叠印刷电路板时确保AishiCAP没有碰触到其它电路板或部件

When stacking PCB make sure that the AishiCAP does not touch other PCB or components.

不可将AishiCAP与其它物品堆放Do not dump the AishiCAP with objects.

14.6 使用AishiCAP于工业设备 Use of AishiCAP for industrial equipments

为确保AishiCAP在工业设备上的可靠性，设计必须与之相符。

To ensure reliability when the AishiCAP is used in industrial equipments, design must allow for its

14.7 使用AishiCAP于生命保障系统Use of AishiCAP for human life equipments

若使用于与人类生命有关的设备上（如空间设备、航空设备、原子设备等），请与湖南艾华集团股份有限公司详细咨询，不要使用没有湖南艾华集团股份有限公司承认文件的AishiCAP。

In case of using equipments regarding human life(e.g. Space equipment, aeronautic equipment and atomic equipment etc.), be sure to talk over the matter with Hunan Aihua Group Co., Ltd.

14.10.5 失效模式 Failure mode

AishiCAP含有导电聚合物，其寿命的终止大部分是由于偶然失效模式，主要是短路。如果短路，AishiCAP将会因持续电流流过而过热，然后铝壳会因内部压力的增加而脱离电容。

AishiCAP contains a conductive polymer. The life ends mostly due to random failure mode, mainly short circuit. In case of short circuit, AishiCAP can be overheated by continuous current flow, then case of AishiCAP would be removed by internal pressure increasing.

14.10.6 变更提前通知 Advance consultation for changing

如果承认书改变，我们会提前通知

It is conducted under an advance consultation with you if this specification is changed.