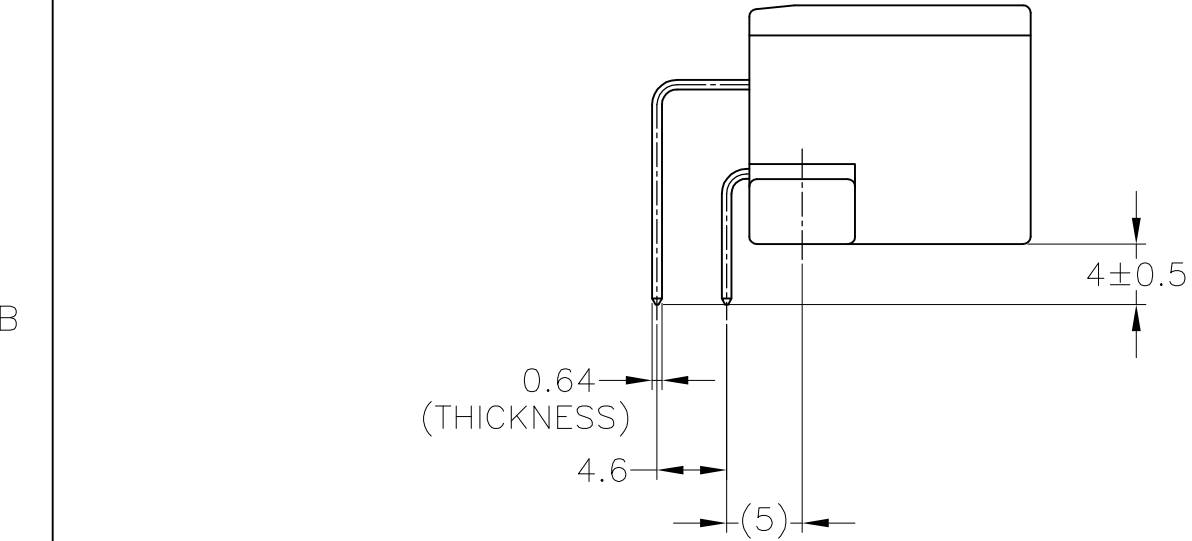
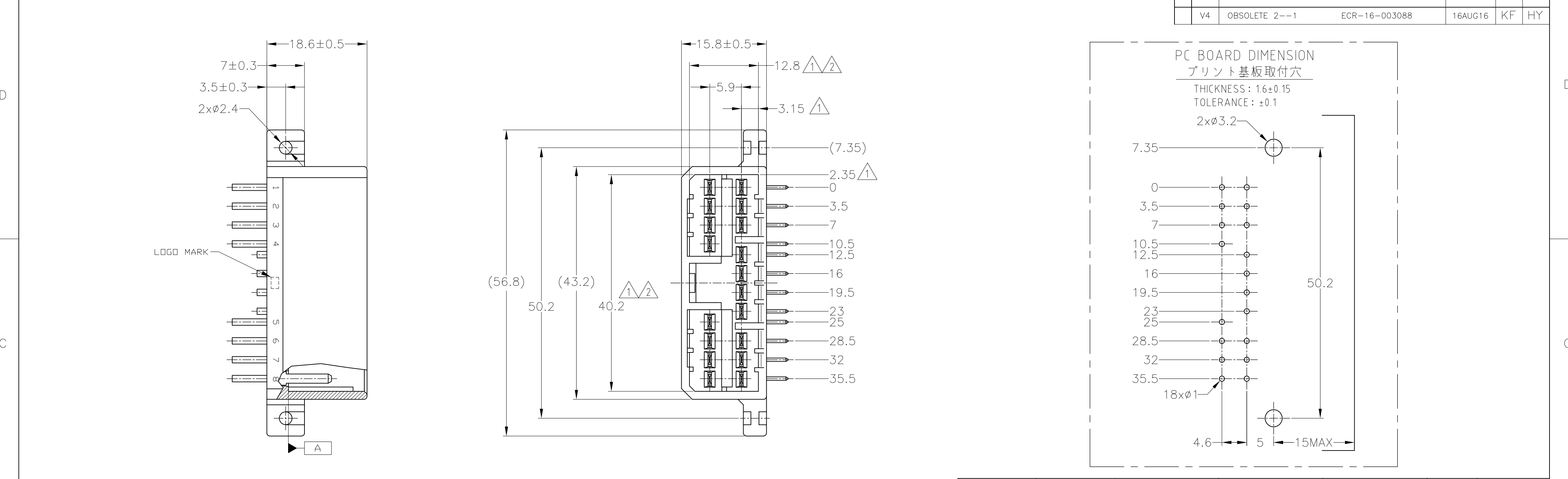




1. TO BE MEASURED BETWEEN

A

 AND 2.

2. TO BE MATE WITH PLUG HSG SMOOTHLY.

3. TO BE USE M3 TAPPING SCREW JIS B1115 OR 1122 (TYPE2 OR 4) BEFORE SOLDER (TIGHTENING TORQUE : 0.4N-m (4Kg-cm) MAX.)

4. CIRCUIT NUMBER ; SEE FIG.1.
1.

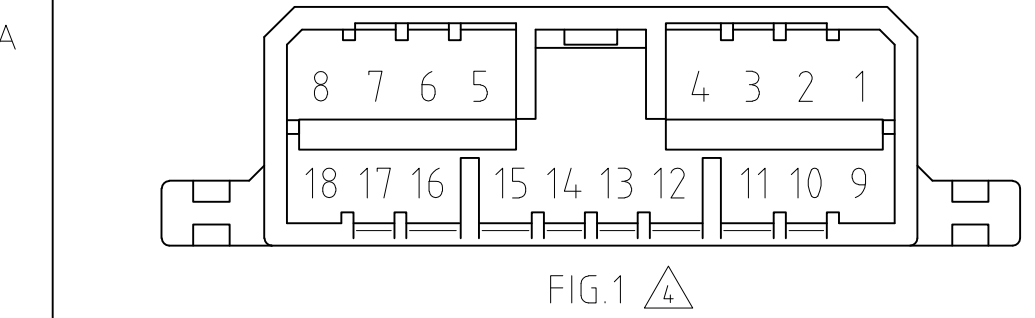
A

 面より2mmの範囲で測定。

2. 相手ハウジングと所定の機能を満足して嵌合できること。

3. プリント基板への取付は、JIS B1115又は1122, M3×6ナベ (2種又は4種)のタッピングネジで締付けた後ハンダ付する。(締付トルク : 0.4N-m (4Kg-cm)以下)

4. 回路番号 : FIG.1参照のこと。



TOLERANCE UNLESS OTHERWISE SPECIFIED:	
一般公差	
0<≦ 10	: ±0.2
10<≦ 30	: ±0.25
30<≦ 100	: ±0.3
ANGLE	: ±3°

HB	SELECTIVE-TIN [MATTE]	SELECTIVE GOLD x 2	5,15 (2極)	1~4,6~14,16~18 (16極)	NATURAL 自然色	4-5173862-1		
	PRE-TIN x 16							
HB	SELECTIVE-TIN [MATTE]	SELECTIVE GOLD x 2	11,12 (2極)	1~10,13~18 (16極)	NATURAL 自然色	6-5173862-1		
	PRE-TIN x 16							
HB	SELECTIVE-TIN [MATTE]	SELECTIVE GOLD x 4	1,3,9,13 (4極)	2,4~8,10~12,14~18 (14極)	GREEN 緑色	5-5173862-4		
	PRE-TIN x 14							
HB	SELECTIVE-TIN [MATTE]	SELECTIVE GOLD x 18	1~18 (全極)	-	NATURAL 自然色	2-5173862-1		
OBSOLETE	HB	SELECTIVE-TIN	PRE-TIN x 18	-	GREEN 緑色	8-173862-1		
OBSOLETE	V-2	PRE-TIN x 18	-	1~18 (全極)	NATURAL 自然色	9-173862-1		
HB	SELECTIVE-TIN	PRE-TIN x 18	-	1~18 (全極)	GRAY 灰色	7-173862-6		
SEE CUSTOMER DRAWING 7-173862-1								
HB	TIN-LEAD	SELECTIVE GOLD x 2	11,12 (2極)	1~10,13~18 (16極)	NATURAL 自然色	6-173862-1		
	PRE-TIN x 16							
HB	TIN-LEAD	SELECTIVE GOLD x 4	1,3,9,13 (4極)	2,4~8,10~12,14~18 (14極)	GREEN 緑色	5-173862-4		
	PRE-TIN x 14							
HB	TIN-LEAD	SELECTIVE GOLD x 4	1,3,9,13 (4極)	2,4~8,10~12,14~18 (14極)	NATURAL 自然色	5-173862-1		
	PRE-TIN x 14							
HB	TIN-LEAD	SELECTIVE GOLD x 2	5,15 (2極)	1~4,6~14,16~18 (16極)	NATURAL 自然色	4-173862-1		
	PRE-TIN x 16							
HB	TIN-LEAD	SELECTIVE GOLD x 6	10~13,16,17 (6極)	1~9,14,15,18 (12極)	NATURAL 自然色	3-173862-1		
	PRE-TIN x 12							
HB	TIN-LEAD	SELECTIVE GOLD x 18	1~18 (全極)	-	GREEN 緑色	2-173862-4		
	PRE-TIN x 18							
OBSOLETE	HB	TIN-LEAD	SELECTIVE GOLD x 18	1~18 (全極)	NATURAL 自然色	2-173862-1		
HB	TIN-LEAD	SELECTIVE GOLD x 2	8,18 (2極)	1~7,9~17 (16極)	NATURAL 自然色	1-173862-1		
	PRE-TIN x 16							
HB	PRE-TIN x 18		-	1~18 (全極)	GRAY 灰色	173862-6		
	PRE-TIN x 18		-	1~18 (全極)	BLUE 青色	173862-5		
HB	PRE-TIN x 18		-	1~18 (全極)	GREEN 緑色	173862-4		
	PRE-TIN x 18		-	1~18 (全極)	NATURAL 自然色	173862-3		
HB	SELECTIVE-TIN [MATTE]	SELECTIVE-TIN [BRIGHT]	-	1~18 (全極)	BLACK 黒色	173862-2		
HB	PRE-TIN x 18		-	1~18 (全極)	NATURAL 自然色	173862-1		
USED MATERIAL FLAMMABILITY	SOLDERING SIDE 半田付け面	CONTACT SIDE 接触部側	4 GOLD PLATED CIRCUIT NO. 金めっき回路番号	4 PRE-TIN CIRCUIT NO. 銅めっき回路番号	COLOR 色	PART NUMBER 製品型番		
	CONTACT FINISH コンタクト仕上							
THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN T.SHINOHARA 15AUG05	TE Connectivity 070 SERIES MULTI-LOCK I/O CONNECTOR 18POSITION CAP HOUSING ASSEMBLY				
DIMENSIONS: mm			CHK K.BETSUI 15AUG05					
			APVD K.BETSUI 15AUG05	NAME				
			PRODUCT SPEC	108-5216				
MATERIAL HSG; PBT CONTACT; BRASS			APPLICATION SPEC	—				
			FINISH	WEIGHT 9.6 g				
SEE TABLE			CUSTOMER DRAWING	SCALE 2:1	SHEET 1 of 1	REV V4		