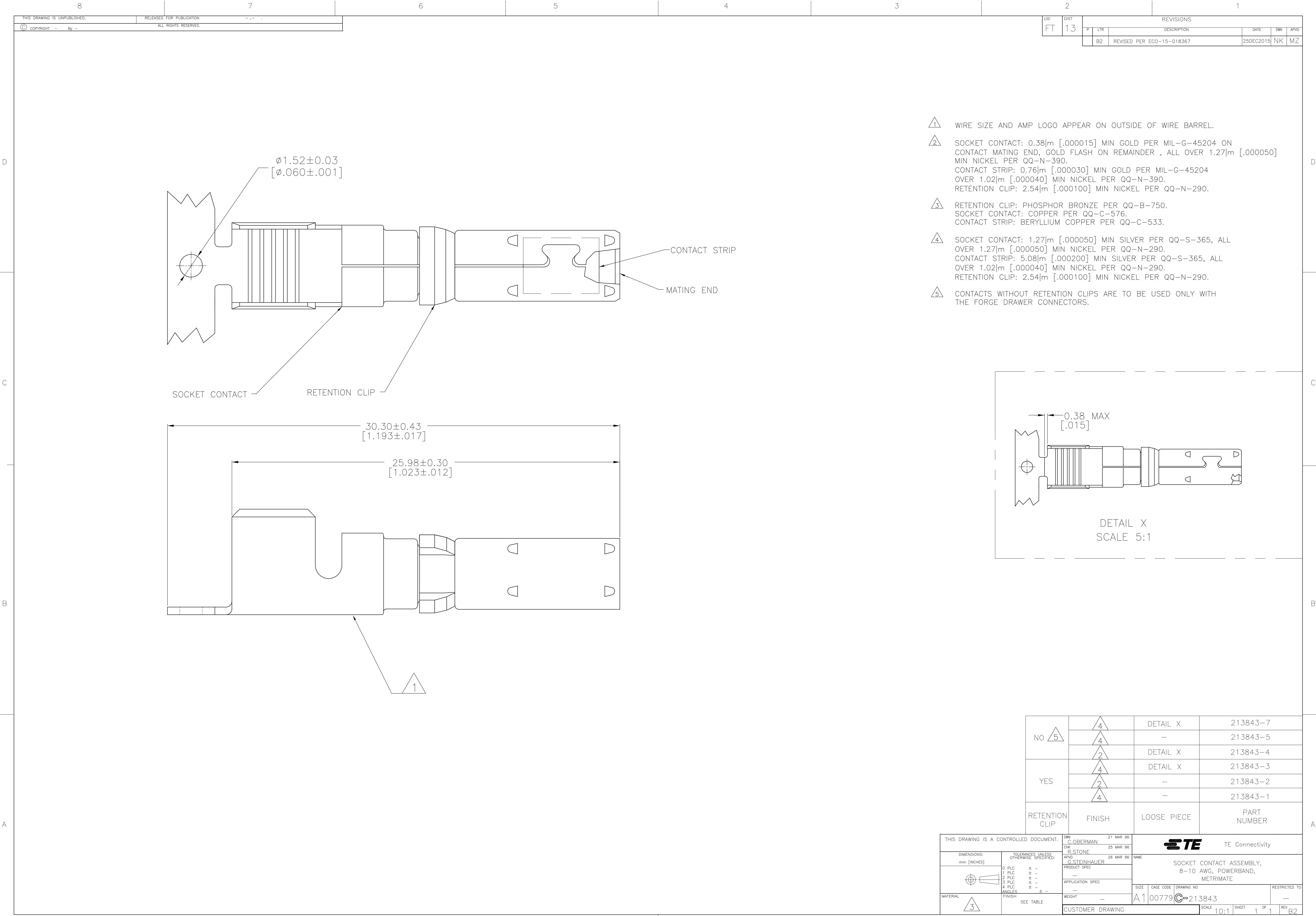




- 1 WIRE SIZE AND AMP LOGO APPEAR ON OUTSIDE OF WIRE BARREL.
- 2 SOCKET CONTACT: 0.38[m [.000015] MIN GOLD PER MIL-G-45204 ON CONTACT MATING END, GOLD FLASH ON REMAINDER , ALL OVER 1.27[m [.000050] MIN NICKEL PER QQ-N-390.
CONTACT STRIP: 0.76[m [.000030] MIN GOLD PER MIL-G-45204 OVER 1.02[m [.000040] MIN NICKEL PER QQ-N-390.
RETENTION CLIP: 2.54[m [.000100] MIN NICKEL PER QQ-N-290.
- 3 RETENTION CLIP: PHOSPHOR BRONZE PER QQ-B-750.
SOCKET CONTACT: COPPER PER QQ-C-576.
CONTACT STRIP: BERYLLIUM COPPER PER QQ-C-533.
- 4 SOCKET CONTACT: 1.27[m [.000050] MIN SILVER PER QQ-S-365, ALL OVER 1.27[m [.000050] MIN NICKEL PER QQ-N-290.
CONTACT STRIP: 5.08[m [.000200] MIN SILVER PER QQ-S-365, ALL OVER 1.02[m [.000040] MIN NICKEL PER QQ-N-290.
RETENTION CLIP: 2.54[m [.000100] MIN NICKEL PER QQ-N-290.
- 5 CONTACTS WITHOUT RETENTION CLIPS ARE TO BE USED ONLY WITH THE FORGE DRAWER CONNECTORS.

NO 5	4	DETAIL X	213843-7
	4	-	213843-5
	2	DETAIL X	213843-4
YES	4	DETAIL X	213843-3
	2	-	213843-2
	4	-	213843-1
RETENTION CLIP	FINISH	LOOSE PIECE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. OBERMAN 21 MAR 96	TE Connectivity	
		CHK R. STONE 25 MAR 96		
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD G. STEINHÄUER 26 MAR 96	NAME	PRODUCT SPEC
	0 PLC ± -	APPLICATION SPEC		
	1 PLC ± -			
	2 PLC ± -	SIZE		
	3 PLC ± -			
MATERIAL	FINISH	WEIGHT	SCALE	RESTRICTED TO
3	SEE TABLE	-	A1 00779 213843	-
CUSTOMER DRAWING		SCALE	SHEET	REV
		10:1	1 OF 1	B2