

1		2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	
△				..	△				..	
△				..	△				..	
△				..	△				..	

MAIN GUIDE

DETAIL OF MOUNTING GUIDE

PANEL CUTOUT
(PANEL THICKNESS 0.7 TO 2)

DIP LOCATION DIMENSION FROM CONNECTOR INTERFACE

MAIN GUIDE

15.5±0.5

5.7±0.3

(0.5)

1.56±0.05

0.9±0.05

1.8±0.05

0.9±0.05

1.8±0.05

1.6^{+0.1}₀

5.1^{+0.1}₀

Ø8.1^{+0.1}₀

Ø11±0.3

Ø8.9^{+0.05}_{-0.2}

Ø7.2^{+0.2}_{-0.05}

Ø11.5

10±0.3 (HEX)

M8×0.5

POST DIA (φ 0.55)

1

2

5

6

3 PRESS FITTING

4 PRESS FITTING

NOTE: ① THE RECOMMENDED TIGHTEN TORQUE OF REF.NO. ⑥: 1.5 N·m.
ADHESIVE LOCTITE 242, HENKEL JAPAN LOCTITE OR EQUIVALENT IS RECOMMENDED TO PREVENT REF.NO. ⑥ FROM LOOSENING.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
3	POLYAMIDE	(BLUE)	6	BRASS	NICKEL PLATED
2	STAINLESS STEEL		5	PHOSPHOR BRONZE	NICKEL PLATED
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	4	BRASS	OVERPLATING : GOLD 0.2μm min UNDERPLATING : NICKEL 2.0μm min

CODE NO. (OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
	T.SUZUKI	y.yamada	A. Gawa	M. Sento	
	06.07.22	06.07.22	06.07.22	06.07.22	

SCALE	DRAWING NO.	PART NO.	CODE NO.
2 : 1	EDC4-025293-73	HR10-7R-6PA(73)	CL110-0061-0-73
UNITS mm	HRS HIROSE ELECTRIC CO., LTD.		1/1

FORM NO. 228