

Ferrite Chip Bead(Lead Free)

FCM1608HF-252T02

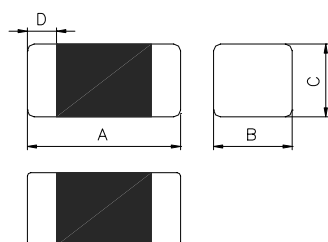
1.Features

1. Monolithic inorganic material construction.
2. Closed magnetic circuit avoids crosstalk.
3. S.M.T. type.
4. Suitable for reflow soldering.
5. Shapes and dimensions follow E.I.A. spec.
6. Available in various sizes.
7. Excellent solder ability and heat resistance.
8. High reliability.
9. 100% Lead(Pb) & Halogen-Free and RoHS compliant.
10. Operating Temperature : -55~+125°C (Including self-temperature rise)



Certificate
of
Green Partner

2.Dimensions



Chip Size	
A	1.60±0.15
B	0.80±0.15
C	0.80±0.15
D	0.30±0.20

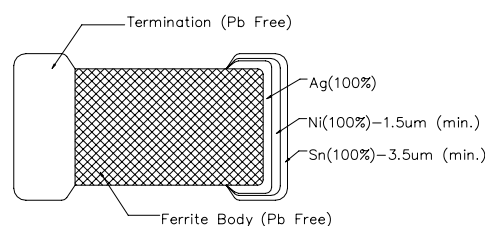
Units: mm

3.Part Numbering



A: Series
B: Dimension
C: Material
D: Impedance
E: Packaging
F: Rated Current

L x W
Lead Free Material
252=2500 Ω
T=Taping and Reel, B=Bulk(Bags)
02=200mA

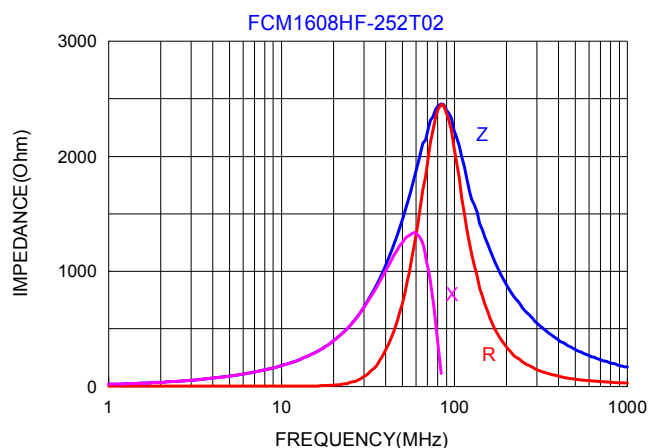


4.Specification

Tai-Tech Part Number	Impedance (Ω)	Test Frequency (Hz)	DC Resistance (Ω) max.	Rated Current (mA) max.
FCM1608HF-252T02	2500±25%	60mV/100M	1.00	200

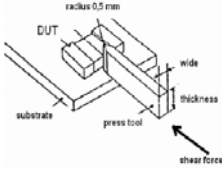
- Rated current: based on temperature rise test
- In compliance with EIA 595

■ Impedance-Frequency Characteristics



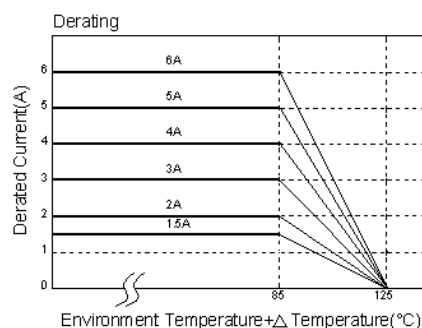
5. Reliability and Test Condition

Item	Performance					Test Condition				
Series No.	FCB	FCM	HCB	GHB	FCA	--				
Operating Temperature	-55~+125℃ (Including self-temperature rise)					--				
Transportation Storage Temperature	-55~+125℃ (on board)					For long storage conditions, please see the Application Notice				
Impedance (Z)	Refer to standard electrical characteristics list					Agilent4291 Agilent E4991 Agilent4287 Agilent16192				
DC Resistance						Agilent 4338				
Rated Current						DC Power Supply Over Rated Current requirements, there will be some risk				
Temperature Rise Test	Rated Current < 1A ΔT 20℃Max Rated Current ≧ 1A ΔT 40℃Max					1. Applied the allowed DC current. 2. Temperature measured by digital surface thermometer.				
Life test	Appearance: no damage. Impedance: within±15%of initial value. Inductance: within±10%of initial value. Q : Shall not exceed the specification value. RDC : within ±15% of initial value and shall not exceed the specification value					Preconditioning: Run through IR reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles) Temperature: 125±2℃ Applied current: rated current. Duration: 1000±12hrs. Measured at room temperature after placing for 24±2 hrs.				
Load Humidity						Preconditioning: Run through IR reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles) Humidity: 85±2%R.H. Temperature: 85±2℃. Duration:1000hrsMin.Bead:with100%ratedcurrent Inductance: with 10% rated current Measured at room temperature after placing for 24±2 hrs.				
Thermal shock	Appearance: no damage. Impedance: within±15%of initial value. Inductance: within±10%of initial value. Q : Shall not exceed the specification value. RDC : within ±15% of initial value and shall not exceed the specification value					Preconditioning: Run through IR reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles) Condition for 1 cycle Step1: -55±2℃ 30±5 min. Step2: 25±2℃ ≦ 0.5min Step3: +125±2℃ 30±5min. Number of cycles: 500 Measured at room temperature after placing for 24±2 hrs.				
Vibration	Appearance : No damage. Impedance : within±15% of initial value Inductance : within±10% of initial value Q : Shall not exceed the specification value. RDC : within ±15% of initial value and shall not exceed the specification value					Preconditioning: Run through IR reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles) Oscillation Frequency: 10Hz ~ 2KHz ~ 10Hz for 20 minutes Equipment : Vibration checker Total Amplitude:10g Testing Time : 12 hours(20 minutes, 12 cycles each of 3 orientations) *				
Bending	Appearance : No damage. Impedance : within±10% of initial value Inductance : within±10% of initial value Q : Shall not exceed the specification value. RDC : within ±15% of initial value and shall not exceed the specification value					Shall be mounted on a FR4 substrate of the following dimensions: >=0805inch(2012mm):40x100x1.2mm <0805inch(2012mm):40x100x0.8mm Bending depth: >=0805inch(2012mm):1.2mm <0805inch(2012mm):0.8mm Duration of 10 sec for a min.				
Shock	Appearance : No damage. Impedance : within±10% of initial value Inductance : within±10% of initial value Q : Shall not exceed the specification value. RDC : within ±15% of initial value and shall not exceed the specification value					Test condition:				
						Type	Peak Value (g's)	Normal duration (D) (ms)	Wave form	Velocity change (V)/ft/sec
						SMD	50	11	Half-sine	11.3
		Lead	50	11	Half-sine	11.3				
Solderability	More than 95% of the terminal electrode should be covered with solder.					a.Method B, 4 hrs @155℃ dry heat @235℃±5℃ Test time:5 +0/-0.5 seconds. b. Method D category 3. (steam aging 8hours ± 15 min)@ 260℃±5℃ Test time: 30 +0/-0.5 seconds.				

Item	Performance	Test Condition						
Resistance to Soldering Heat	Appearance : No damage. Impedance : within±15% of initial value Inductance : within±10% of initial value Q : Shall not exceed the specification value. RDC : within ±15% of initial value and shall not exceed the specification value	Number of heat cycles: 1						
		<table><tr><th>Temperature (°C)</th><th>Time (s)</th><th>Temperature ramp/immersion and emersion rate</th></tr><tr><td>260 ±5 (solder temp)</td><td>10 ±1</td><td>25mm/s ±6 mm/s</td></tr></table>	Temperature (°C)	Time (s)	Temperature ramp/immersion and emersion rate	260 ±5 (solder temp)	10 ±1	25mm/s ±6 mm/s
		Temperature (°C)	Time (s)	Temperature ramp/immersion and emersion rate				
260 ±5 (solder temp)	10 ±1	25mm/s ±6 mm/s						
Depth: completely cover the termination								
Terminal strength	Appearance : No damage. Impedance : within±15% of initial value Inductance : within±10% of initial value Q : Shall not exceed the specification value. RDC : within ±15% of initial value and shall not exceed the specification value 	Preconditioning: Run through IR reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles) Component mounted on a PCB apply a force >0805inch(2012mm):1kg <=0805inch(2012mm):0.5kg to the side of a device being tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to shock the component being tested.						

**Derating Curve

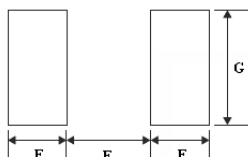
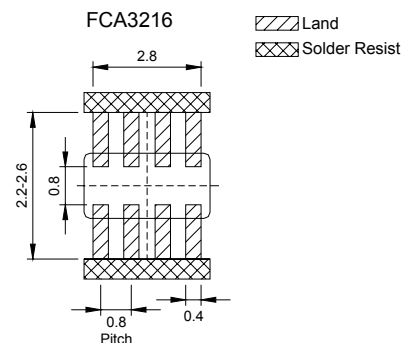
For the ferrite chip bead which withstanding current over 1.5A, as the operating temperature over 85°C, the derating current information is necessary to consider with. For the detail derating of current, please refer to the Derated Current vs. Operating Temperature curve.



6.Soldering and Mounting

6-1. Recommended PC Board Pattern

Chip Size						Land Patterns For Reflow Soldering		
Series	Type	A(mm)	B(mm)	C(mm)	D(mm)	E(mm)	F(mm)	G(mm)
FCB	1005	1.0 $\pm$ 0.10	0.50 $\pm$ 0.10	0.50 $\pm$ 0.10	0.25 $\pm$ 0.10	0.50	0.40	0.60
FCM	1608	1.6 $\pm$ 0.15	0.80 $\pm$ 0.15	0.80 $\pm$ 0.15	0.30 $\pm$ 0.20	0.80	0.85	0.95
HCB	2012	2.0 $\pm$ 0.20	1.25 $\pm$ 0.20	0.85 $\pm$ 0.20	0.50 $\pm$ 0.30	1.05	1.00	1.45
GHB		2.0 $\pm$ 0.20	1.25 $\pm$ 0.20	1.25 $\pm$ 0.20	0.50 $\pm$ 0.30			
FCI	3216	3.2 $\pm$ 0.20	1.60 $\pm$ 0.20	1.10 $\pm$ 0.20	0.50 $\pm$ 0.30	1.05	2.20	1.80
FHI	3225	3.2 $\pm$ 0.20	2.50 $\pm$ 0.20	1.30 $\pm$ 0.20	0.50 $\pm$ 0.30	1.05	2.20	2.70
FCH	4516	4.5 $\pm$ 0.20	1.60 $\pm$ 0.20	1.60 $\pm$ 0.20	0.50 $\pm$ 0.30	1.05	3.30	1.80
HCI	4532	4.5 $\pm$ 0.20	3.20 $\pm$ 0.20	1.50 $\pm$ 0.20	0.50 $\pm$ 0.30	1.05	3.30	3.40



PC board should be designed so that products can prevent damage from mechanical stress when warping the board.

6-2. Soldering

Mildly activated rosin fluxes are preferred. TAI-TECH terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

6-2.1 IR Soldering Reflow:

Recommended temperature profiles for lead free re-flow soldering in Figure 1. Table 1.1&1.2 (J-STD-020E)

6-2.2 Soldering Iron:

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended. (Figure 2.)

- Preheat circuit and products to 150°C
- Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- 350°C tip temperature (max)
- 1.0mm tip diameter (max)
- Limit soldering time to 4~5sec.

Fig.1 IR Soldering Reflow

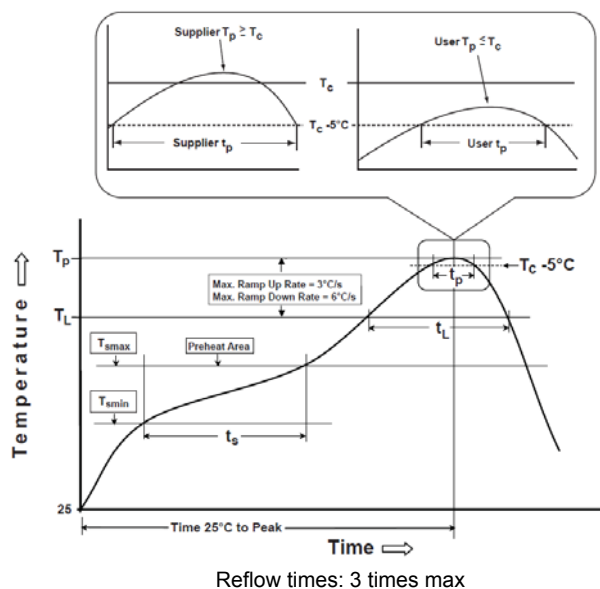


Fig.2 Iron soldering temperature profiles

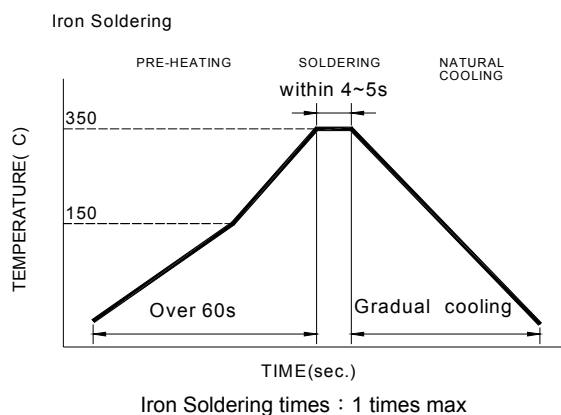


Table (1.1): Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min(T_{smin})	150°C
-Temperature Max(T_{smax})	200°C
-Time(t_s)from(T_{smin} to T_{smax})	60-120seconds
Ramp-up rate(T_L to T_p)	3°C/second max.
Liquidus temperature(T_L)	217°C
Time(t_L)maintained above T_L	60-150 seconds
Classification temperature(T_c)	See Table (1.2)
Time(t_p) at $T_c - 5^\circ\text{C}$ (T_p should be equal to or less than T_c .)	< 30 seconds
Ramp-down rate(T_p to T_L)	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

T_p : maximum peak package body temperature, T_c : the classification temperature.

For user (customer) T_p should be equal to or less than T_c .

Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

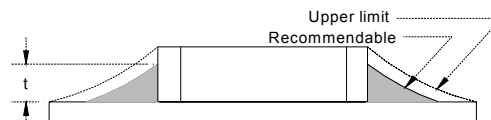
	Package Thickness	Volume mm ³ <350	Volume mm ³ 350-2000	Volume mm ³ >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E .

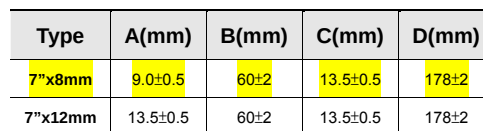
6-2.3 Solder Volu

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance. Solder shall be used not to be exceed as shown in right side:

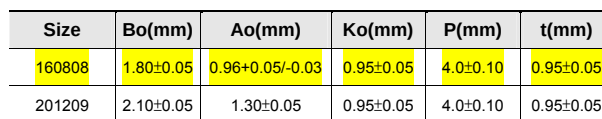
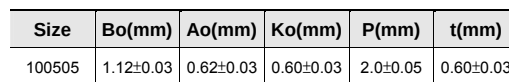
Minimum fillet height = soldering thickness + 25% product height



7-1. Reel Dimension



■Material of taping is paper



Technical drawing of a 6-hole plate. The drawing includes the following dimensions and tolerances:

- $P2.2 \pm 0.05$ (Pitch between hole centers)
- $Po.4 \pm 0.1$ (Pitch offset)
- $E:1.75 \pm 0.1$ (Edge distance)
- $F:3.5 \pm 0.05$ (Front flange thickness)
- $D1.5 \pm 0.1$ (Hole diameter)
- $D1.1 \pm 0.1$ (Inner hole diameter)
- A (Distance from hole center to front flange)
- $W:8.0 \pm 0.1$ (Plate width)
- P (Pitch between hole centers)
- Ao (Hole offset)
- t (Plate thickness)
- B_o (Back flange width)
- K_o (Back flange offset)

SECTION A-A

Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
201212	2.10±0.10	1.28±0.10	1.28±0.10	4.0±0.10	0.22±0.05	1.0±0.10
321611	3.35±0.10	1.75±0.10	1.25±0.10	4.0±0.10	0.23±0.05	1.0±0.10
322513	3.42±0.10	2.77±0.10	1.55±0.10	4.0±0.10	0.22±0.05	1.0±0.10
321609	3.40±0.10	1.77±0.10	1.04±0.10	4.0±0.10	0.22±0.05	1.0±0.10

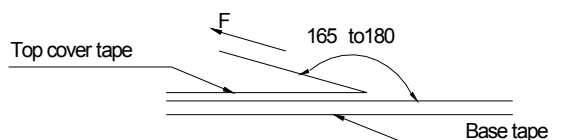
Technical drawing of a 5-hole plate. The drawing shows a top view and a side view. The top view is a rectangle with a width of $W:12.0 \pm 0.1$ and a length of P . There are five holes arranged in a row, with a center-to-center distance of P . The holes have a diameter of $D:1.5 \pm 0.1$. The plate has a thickness of t . The side view shows the plate with a width of B_0 and a height of K_0 . The top view also shows a distance of $P_0:4 \pm 0.1$ from the left edge to the first hole center, and a distance of $P_{22}:0 \pm 0.05$ from the last hole center to the right edge. The top view also shows a distance of A_0 from the center of the plate to the center of the hole.

Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
451616	4.70±0.10	1.75±0.10	1.75±0.10	4.0±0.10	0.24±0.05	1.5±0.10
453215	4.70±0.10	3.45±0.10	1.60±0.10	8.0±0.10	0.24±0.05	1.5±0.10

7-3. Packaging Quantity

Chip Size	453215	451616	322513	321611	321609	201212	201209	160808	100505
Chip / Reel	1000	2000	2500	3000	3000	2000	4000	4000	10000
Inner box	4000	8000	12500	15000	15000	10000	20000	20000	50000
Middle box	20000	40000	62500	75000	75000	50000	100000	100000	250000
Carton	40000	80000	125000	150000	150000	100000	200000	200000	500000

7-4. Tearing Off Force



The force for tearing off cover tape is 15 to 60 grams in the arrow direction under the following conditions.

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed mm/min
5~35	45~85	860~1060	300

Application Notice

• Storage Conditions(component level)

To maintain the solder ability of terminal electrodes:

1. TAI-TECH products meet IPC/JEDEC J-STD-020D standard-MSL, level 1.
2. Temperature and humidity conditions: Less than 40°C and 60% RH.
3. Recommended products should be used within 12 months from the time of delivery.
4. The packaging material should be kept where no chlorine or sulfur exists in the air.

• Transportation

1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
3. Bulk handling should ensure that abrasion and mechanical shock are minimized.