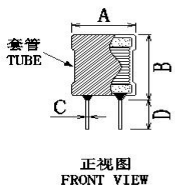
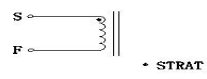


|                                                                                                        |               |                                                                                                                                                                                                                                                                                                                                 |                |                                                                                                         |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |
|--------------------------------------------------------------------------------------------------------|---------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|---------------------------------------------------------------------------------------------------------|--|---|----------|---|---------|---|----------|--|--|---|---------|--|--|---|----------|--|--|----|--|--|--|
| 客户编码                                                                                                   |               | 发行日期                                                                                                                                                                                                                                                                                                                            | 2023/3/22      |                                                                                                         |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |
| 客户物料编码                                                                                                 |               | 客户规格型号                                                                                                                                                                                                                                                                                                                          | 8*10-27UH-0.4线 |                                                                                                         |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |
| 样如物料编码                                                                                                 | XR8*10-270K-L | 样如规格型号                                                                                                                                                                                                                                                                                                                          | XR8*10-270K-L  |                                                                                                         |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |
| 送样数量                                                                                                   | 0PCS          | 送样日期                                                                                                                                                                                                                                                                                                                            | 2023/3/22      |                                                                                                         |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |
| 外观尺寸 mm                                                                                                |               | <table border="1"> <tr> <td>A</td> <td>10.0 MAX</td> <td>E</td> <td>5.0±0.5</td> </tr> <tr> <td>B</td> <td>13.0 MAX</td> <td></td> <td></td> </tr> <tr> <td>C</td> <td>0.6±0.1</td> <td></td> <td></td> </tr> <tr> <td>D</td> <td>15.0±2.0</td> <td></td> <td></td> </tr> <tr> <td>标识</td> <td colspan="3"></td> </tr> </table> |                |                                                                                                         |  | A | 10.0 MAX | E | 5.0±0.5 | B | 13.0 MAX |  |  | C | 0.6±0.1 |  |  | D | 15.0±2.0 |  |  | 标识 |  |  |  |
| A                                                                                                      | 10.0 MAX      | E                                                                                                                                                                                                                                                                                                                               | 5.0±0.5        |                                                                                                         |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |
| B                                                                                                      | 13.0 MAX      |                                                                                                                                                                                                                                                                                                                                 |                |                                                                                                         |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |
| C                                                                                                      | 0.6±0.1       |                                                                                                                                                                                                                                                                                                                                 |                |                                                                                                         |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |
| D                                                                                                      | 15.0±2.0      |                                                                                                                                                                                                                                                                                                                                 |                |                                                                                                         |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |
| 标识                                                                                                     |               |                                                                                                                                                                                                                                                                                                                                 |                |                                                                                                         |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |
| <br>正视图<br>FRONT VIEW |               | <br>顶视图<br>TOP VIEW                                                                                                                                                                                                                            |                | <br>底视图<br>BOTTOM VIEW |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |
|                                                                                                        |               | <br>原理图                                                                                                                                                                                                                                      |                |                                                                                                         |  |   |          |   |         |   |          |  |  |   |         |  |  |   |          |  |  |    |  |  |  |

|       |    |    |             |        |      |      |  |
|-------|----|----|-------------|--------|------|------|--|
| 绕线结构表 |    |    |             |        |      |      |  |
| 绕组    | 起始 | 结束 | 漆包线         | 圈数     | 绕制方式 |      |  |
| N1    | S  | F  | 2UEW-0.40mm | 27.5TS | 圈数参考 | 平整密绕 |  |
|       |    |    |             |        |      |      |  |
|       |    |    |             |        |      |      |  |

注意事项  
 1、起线，收线入磁芯槽口 2、绕线要均匀平整，不能大小边 3、用黑色少字套管

|          |            |                           |         |       |
|----------|------------|---------------------------|---------|-------|
| 测试项目     | 电性范围       | 测试条件                      | 测试仪器    | 参考值   |
| 电感量L     | 27uH±10%   | at 25℃ 1KHz/0.25V         | TH2829A | 26.90 |
| 直流电阻DCR  | 90mΩ MAX   | at 25℃ 1KHz/0.25V         | TH2829A | 69.10 |
| 饱和电流Isat | L ≥ L0*90% | at 25℃ DC 1.5A 1KHz/0.25V | TH2829A |       |
|          |            |                           |         |       |

|     |                     |      |          |    |
|-----|---------------------|------|----------|----|
| 物料  | 规格型号                | 备注   | 生产厂家     | 用量 |
| 套管  | Φ8*12.5mm UL黑色扁管    |      | XINGQI   | m  |
|     | Φ8.5mm UL黑色扁管       |      | XINGQI   | m  |
| 磁芯  | R250 DR2W8*10 4-6-5 | 镁锌材质 | LIANXING | K  |
|     |                     |      |          |    |
| 漆包线 | 2UEW(155) 0.40mm    |      | GANYUE   | Kg |
| 接脚胶 | FK661 黑胶 无卤         |      | QI FU    | Kg |
|     |                     |      |          |    |
| 无铅锡 | 无铅锡条                |      | SONGBEN  | Kg |
|     |                     |      |          |    |
|     |                     |      |          |    |
|     |                     |      |          |    |

作业流程

|      |  |  |  |  |  |
|------|--|--|--|--|--|
| 产品包装 |  |  |  |  |  |
| 包装代码 |  |  |  |  |  |
| 包装标识 |  |  |  |  |  |
| 包装物料 |  |  |  |  |  |
| 包装尺寸 |  |  |  |  |  |
| 包装说明 |  |  |  |  |  |

|       |  |       |  |
|-------|--|-------|--|
| 标识示意图 |  | 包装示意图 |  |
|       |  |       |  |
|       |  |       |  |
|       |  |       |  |

|    |     |
|----|-----|
| 制表 | 黄禾香 |
| 审核 | 饶平  |
| 确认 | 钟翠兰 |