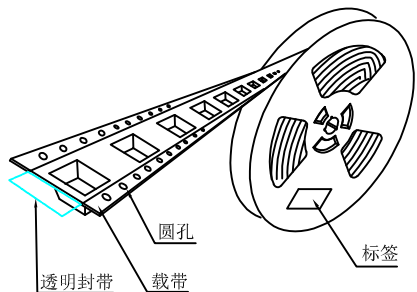




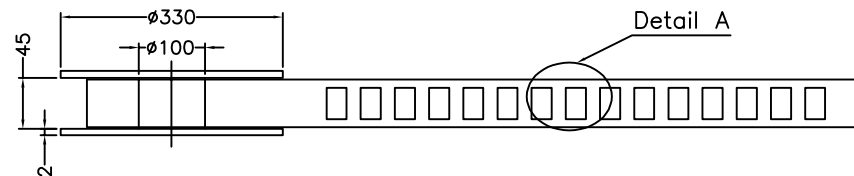
产品



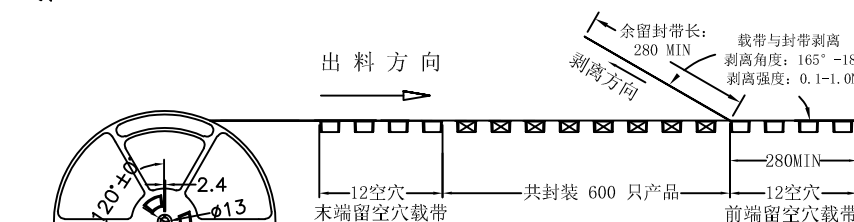
透明封带 载带

圆孔

标签



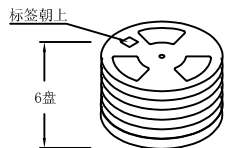
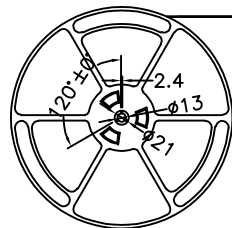
Detail A



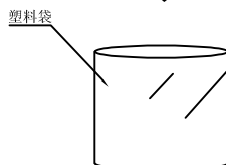
出料方向

余留封带长: 280 MIN
载带与封带剥离
剥离角度: 165°-180°
剥离强度: 0.1-1.0N

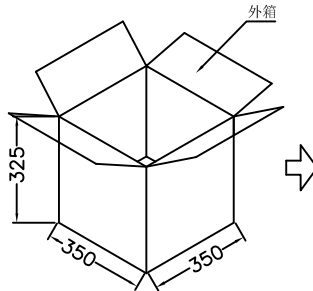
12空穴 共封装 600 只产品 12空穴
末端留空穴载带 前端留空穴载带



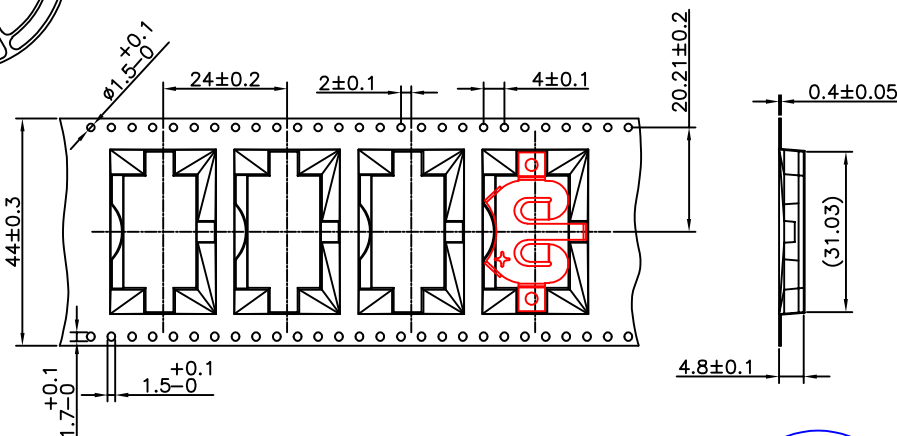
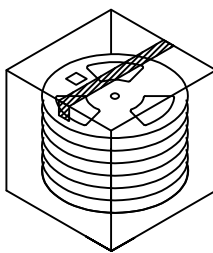
6盘



塑料袋



外箱



工程图

2023-02-10

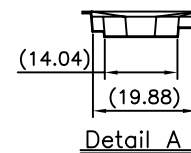
H. WANG

技术要求:

1. 圆孔十个孔距离累计允许公差为 $\pm 0.2\text{mm}$
2. 带长250mm内容许弯曲度1mm
3. 材料厚度以在载带边缘测量为准
4. 所有尺寸定义依循EIA-481-C系准则定义之
5. 材料:透明PS T=0.40mm
6. 所有卷轮为灰蓝挖空旋转塑胶卷轮
7. 整模成型长度:14.976M,
8. 非指明公差范围为: $\pm 0.1\text{mm}$; 超过250mm不计算累计误差
9. 型腔外形凡未标明处倒角R为0.2-0.3; 拔模斜度未标注的为 3° 以下

包装信息:

- 1、每卷盘装产品 600 只, 卷盘外侧贴相关标签;
- 2、每 6 卷盘放在一个塑料袋中;
- 3、每外箱装6盘, 产品总数: 3600 只;
- 4、外箱上下用胶纸封成“工”字;



Detail A

UNLESS OTHERWISE SPECIFIED TOLERANCES		MYOUNG 美阳 www.meiyoungdz.com			
DECIMALS: X.X : ±*** X.XX : ±*** X.XXX : ±***	ANGLES: X : ±*** X.X : ±***	DSND	YangFeng	DATE	2023-02-10
		CHKD	ZhouRuicai	DATE	2023-02-10
		APVD	XueShun Yong	DATE	2023-02-10
		SCALE: SIZE: A4		VIEW:	
		UNIT: mm	REV.: A/0	OBJECT: MY	TITLE: 电池扣CR2032-E Ni SMT 卷装
		SHEET 1 OF 1		PART NO.: MY-2032-32-J-R	
				DRAW NO.:MY-BD-0065	