



## M1F THRU M7F

VOLTAGE RANGE

50 to 1000 Volts

CURRENT

1.0 Ampere

## Features

SMAF



- Glass passivated chip
- Low forward voltage drop
- Low leakage current
- High forward surge capability
- High temperature soldering: 260°C/10S at terminals
- Component in accordance to ROHS 2002/95/1 and WEEE 2002/96/EC



## Mechanical Data

- Case: JEDEC SMAFL mold plastic Body over glass passivated chip
- Terminals: Solder plated, solderable per J-STD-002B and JESD22-B102D
- Polarity: Laser band denote cathode band
- Weight: 0.00095ounce, 0.028grams

## Maximum Ratings and Electrical Characteristics

- Ratings at 25°C ambient temperature unless otherwise specified
- Single Phase, half wave, 60Hz, resistive or inductive load
- For capacitive load derate current by 20%

TYPE NUMBER		SYMBOL S	M1F	M2F	M3F	M4F	M5F	M6F	M7F	UNITS
Maximum Repetitive Peak Reverse Voltage		V <sub>RRM</sub>	50	100	200	400	600	800	1000	Volts
Maximum RMS Voltage		V <sub>RMS</sub>	35	70	140	280	420	560	700	Volts
Maximum DC Blocking Voltage		V <sub>DC</sub>	50	100	200	400	600	800	1000	Volts
Maximum Average Forward Rectified Current		I <sub>(AV)</sub>	1.0							Amps
Peak Forward Surge Current 8.3mS single half sine-wave superimposed on rated load (JEDEC method)		I <sub>FSM</sub>	30							Amps
Maximum Instantaneous Forward Voltage at 1.0A		V <sub>F</sub>	1.1							Volts
Maximum DC Reverse Current at Rated DC Blocking Voltage	T <sub>A</sub> = 25°C	I <sub>R</sub>	5.0							µA
	T <sub>A</sub> = 125°C		50							
Typical Junction Capacitance (NOTE 1)		C <sub>J</sub>	9							pF
Typical Thermal Resistance (NOTE 2)		R <sub>θJA</sub>	80							°C/W
Operating and Storage Temperature Range		T <sub>J</sub> , T <sub>STG</sub>	-55 to +150							°C

Notes:

1. Measured at 1.0MHz and applied reverse voltage of 4.0 Volts.
2. Thermal Resistance from Junction to Ambient at 2.0×2.0mm<sup>2</sup> copper pad areas.



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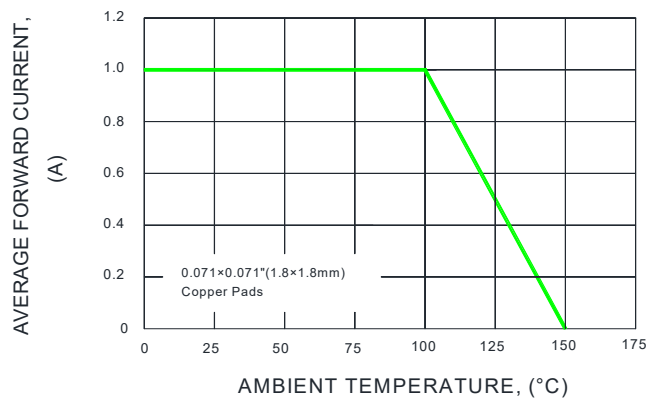
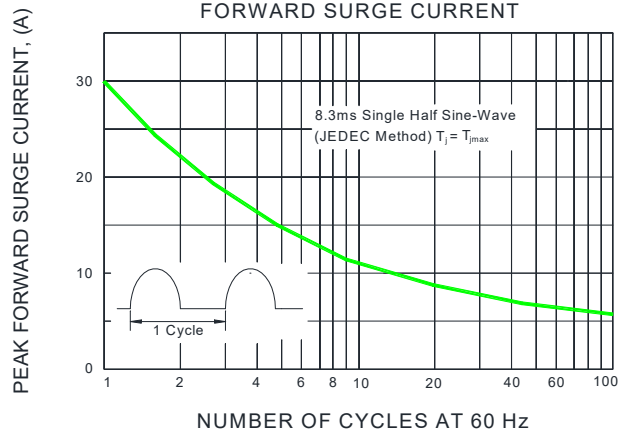
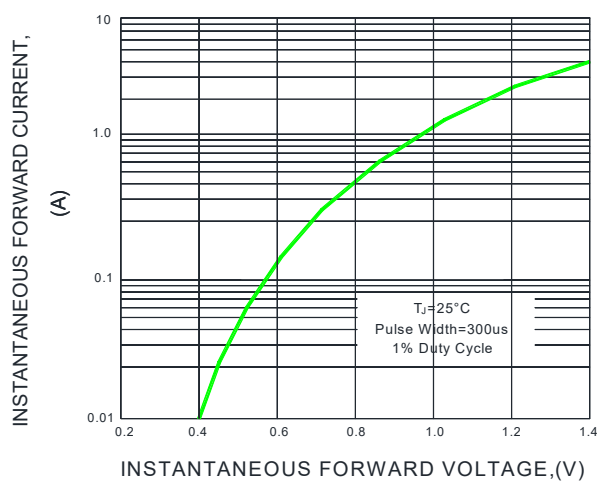
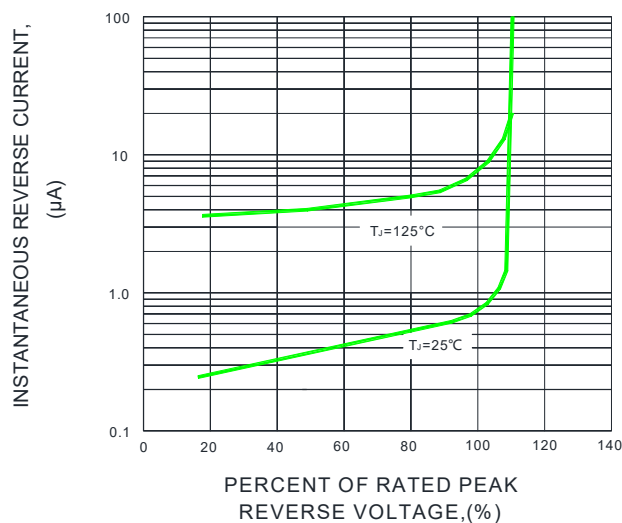
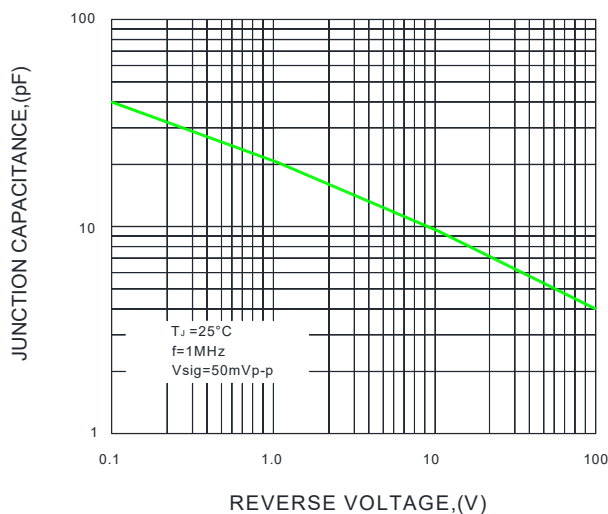
Ratings and Characteristic Curves ( $T_A=25^\circ\text{C}$  unless otherwise noted)FIG.1-TYPICAL FORWARD CURRENT  
DERATING CURVEFIG.2-MAXIMUM NON-REPETITIVE PEAK  
FORWARD SURGE CURRENTFIG.3-TYPICAL INSTANTANEOUS  
FORWARD CHARACTERISTICSFIG.4-TYPICAL REVERSE  
CHARACTERISTICS

FIG.5-TYPICAL JUNCTION CAPACITANCE





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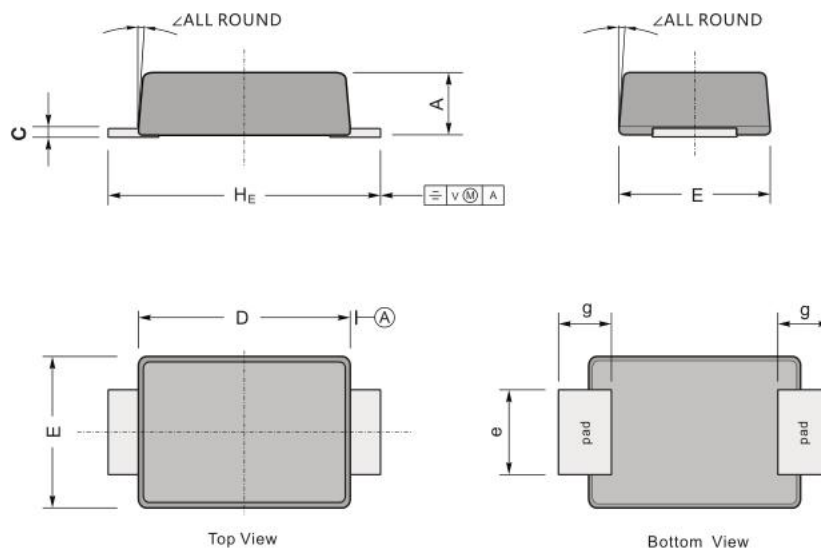
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## Package Outline Dimensions in inches (millimeters)



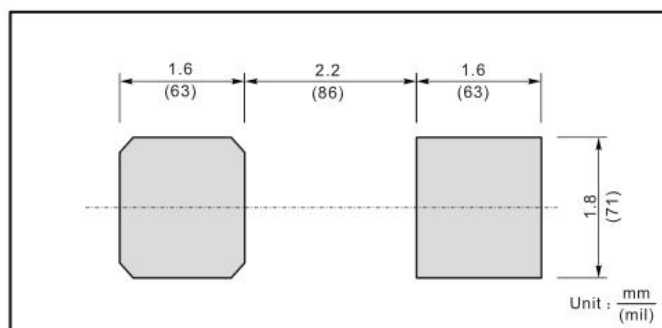
UNIT		A	C	D	E	e	g	H <sub>E</sub>	∠
mm	max	1.10	0.20	3.70	2.70	1.60	1.20	4.90	5-7°
	min	0.90	0.12	3.30	2.40	1.30	0.80	4.40	
mil	max	43	7.90	146	106	63	47	193	
	min	35	4.70	130	94	51	31	173	

## The Recommended Mounting Pad Size

### Marking

Type number	Marking code
M1F	M1
M2F	M2
M3F	M3
M4F	M4
M5F	M5
M6F	M6
M7F	M7

### The recommended mounting pad size





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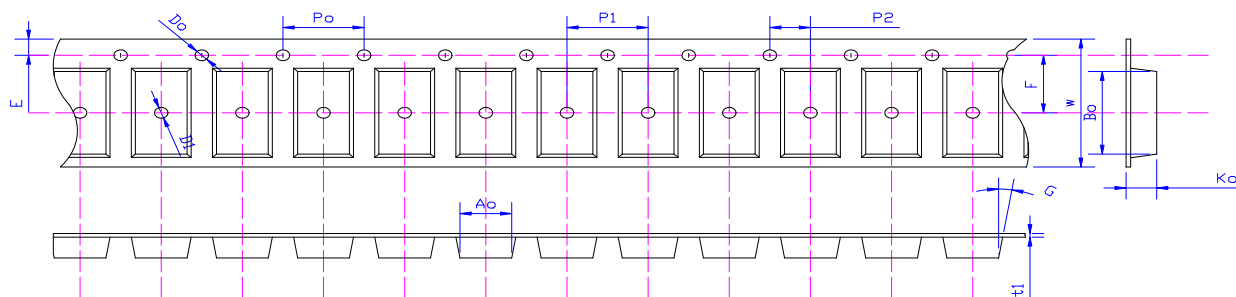
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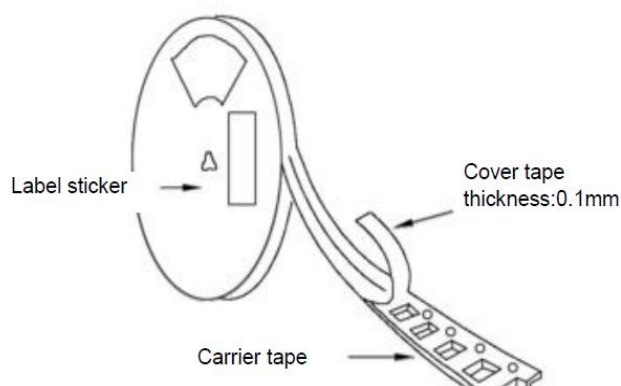
## Packing Requirments

- PS black anti-static carrier tape packing



Specifications	Ao	Bo	Ko	Po	W	t1
SMAFL	2.83±0.10	4.90±0.10	1.45±0.10	4.00±0.1	12.0±0.05	0.23±0.02

- 13 "antistatic plastic reel



DEVICE TYPE	13" Reel			
	Q'TY/REEL(pcs)	REEL/BOX	BOX/CARTOON	Q'TY/CARTON(pcs)
SMAFL	10000	2	8	160000



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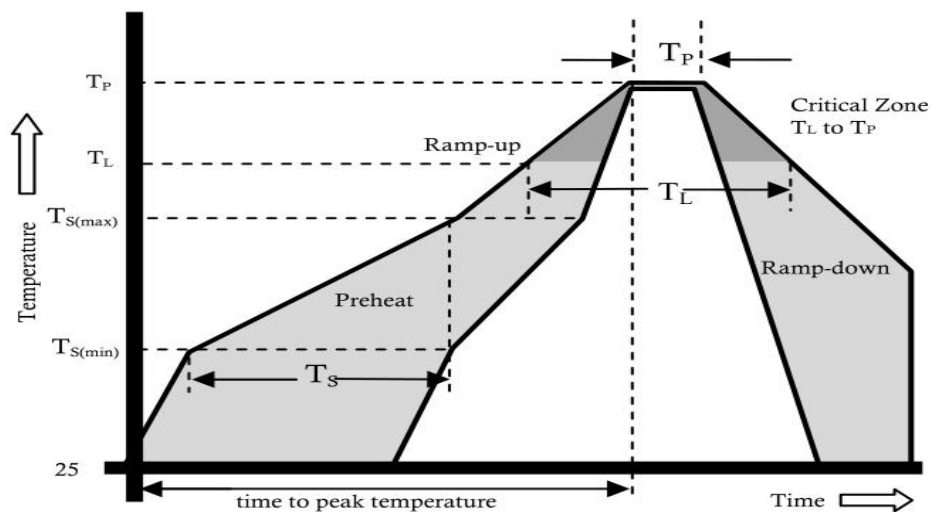
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## Reflow Profile



Reflow Condition		Pb-Free Assembly
Pre Heat	Temperature Min.	+150°C
	Temperature Max.	+200°C
	Time(Min to Max)	60-180 secs.
Average ramp up rate(Liquidus Temp( $T_L$ ) to peak)		3°C/sec. Max.
$T_{S(max)}$ to $T_L$ - Ramp-up Rate		3°C/sec. Max.
Reflow	Temperature ( $T_L$ )(Liquidus)	+217°C
	Temperature ( $T_L$ )	60-150 secs.
Peak Temp ( $T_P$ )		+(260+0/-5 )°C
Time within 5°C of actual Peak Temp ( $T_P$ )		25 secs.
Ramp-down Rate		6°C/sec. Max.
Time 25°C to peak Temp ( $T_P$ )		8 min. Max.
Do not exceed		+260°C

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## Disclaimer

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