

## 16-bit Single Chip Microcontroller

- 16KB/32KB Flash ROM with read/program protection function
- 1.8 to 5.5 V wide range operating voltage
- Ultra low standby power consumption (0.7  $\mu$ A during HALT state)
- Embedded A/D converter to support various sensing applications
- Various kinds of interfaces (UART, SPI, I<sup>2</sup>C)
- EEPROM emulation

### DESCRIPTIONS

The S1C17M20/M21/M22/M23/M24/M25 is a 16-bit embedded Flash MCU that features low power consumption. The embedded Flash memory can also be used as an EEPROM emulation data memory via software. The S1C17M20/M21/M22/M23/M24/M25 includes various serial interfaces, an A/D converter, and various timers as well as a high-performance 16-bit CPU. It is suitable for applications that require an A/D conversion function, such as household equipment and FA products.

### FEATURES

Model	S1C17M20/M23		S1C17M21/M24	S1C17M22/M25
	24-pin PKG	32-pin PKG		
<b>CPU</b>				
CPU core	Seiko Epson original 16-bit RISC CPU core S1C17			
Other	On-chip debugger			
<b>Embedded Flash memory</b>				
Capacity (for both instructions and data)	16K bytes (S1C17M20/M21/M22) 32K bytes (S1C17M23/M24/M25)			
Erase/program count	1,000 times (min.) * Programming by the debugging tool ICDmini			
Other	Security function to protect from reading/programming by ICDmini On-board programming function using ICDmini Flash programming voltage can be generated internally.			
<b>Embedded RAM</b>				
Capacity	2K bytes			
<b>Clock generator (CLG)</b>				
System clock source	4 sources (IOSC/OSC1/OSC3/EXOSC)			
System clock frequency (operating frequency)	21 MHz (max.)			
IOSC oscillator circuit (boot clock source)	700 kHz (typ.) embedded oscillator 23 $\mu$ s (max.) starting time (time from cancelation of SLEEP state to vector table read by the CPU)			
OSC1 oscillator circuit	-		32.768 kHz (typ.) crystal oscillator	
	-		32 kHz (typ.) embedded oscillator	
OSC3 oscillator circuit	-		Oscillation stop detection circuit included	
	-		21 MHz (max.) crystal/ceramic oscillator	
	-		12, 16, and 20 MHz-switchable embedded oscillator	
EXOSC clock input	21 MHz (max.) square or sine wave input			
Other	Configurable system clock division ratio Configurable system clock used at wake up from SLEEP state Operating clock frequency for the CPU and all peripheral circuits is selectable.			
<b>I/O port (PPORT)</b>				
Number of general-purpose ports	I/O port	17 bits (max.)	23 bits (max.)	39 bits (max.)
	Output port	1 bit (max.)		
	Other	Pins are shared with the peripheral I/O.		
Number of input interrupt ports	15 bits (max.)	19 bits (max.)	35 bits (max.)	
Number of ports that support universal port multiplexer (UPMUX)	15 bits	19 bits	32 bits	
A peripheral circuit I/O function selected via software can be assigned to each port.				
<b>Timers</b>				
Watchdog timer (WDT2)	Generates NMI or watchdog timer reset. Programmable NMI/reset generation cycle			
Real-time clock (RTCA)	128-1 Hz counter, second/minute/hour/day/day of the week/month/year counters Theoretical regulation function for 1-second correction Alarm and stopwatch functions			
16-bit timer (T16)	4 channels Generates the SPIA master clocks and the ADC12A trigger signal.			
16-bit PWM timer (T16B)	2 channels Event counter/capture function PWM waveform generation function Number of PWM output or capture input ports: 2 ports/channel			

# S1C17M20/M21/M22/M23/M24/M25

Model	S1C17M20/M23		S1C17M21/M24	S1C17M22/M25
	24-pin PKG	32-pin PKG		
<b>Supply voltage detector (SVD3)</b>				
Detection voltage	V <sub>DD</sub> or external voltage (one external voltage input port is provided and an external voltage level can be detected even if it exceeds V <sub>DD</sub> .)			
Detection level	V <sub>DD</sub> : 28 levels (1.8 to 5.0 V)/external voltage: 32 levels (1.2 to 5.0 V)			
Other	Intermittent operation mode Generates an interrupt or reset according to the detection level evaluation.			
<b>Serial interfaces</b>				
UART (UART3)	2 channels Baud-rate generator included, IrDA1.0 supported Open drain output, signal polarity, and baud rate division ratio are configurable. Infrared communication carrier modulation output function			
Synchronous serial interface (SPIA)	2 channels 2 to 16-bit variable data length The 16-bit timer (T16) can be used for the baud-rate generator in master mode.			
I <sup>2</sup> C (I2C) *1	1 channel Baud-rate generator included			
<b>Sound generator (SNDA)</b>				
Buzzer output function	512 Hz to 16 kHz output frequencies One-shot output function			
Melody generation function	Pitch: 128 Hz to 16 kHz $\approx$ C3 to C6 Duration: 7 notes/rests (Half note/rest to thirty-second note/rest) Tempo: 16 tempos (30 to 480) Tie/slur may be specified.			
<b>IR remote controller (REMC3)</b>				
Number of transmitter channels	1 channel			
Other	EL lamp drive waveform can be generated for an application example. Output inversion function			
<b>R/F converter (RFC)</b>				
Conversion method	-			CR oscillation type with 24-bit counters
Number of conversion channels				2 channels (Up to two sensors can be connected to each channel.)
Supported sensors				DC-bias resistive sensors
<b>12-bit A/D converter (ADC12A)</b>				
Conversion method	Successive approximation type			
Resolution	12 bits			
Number of conversion channels	1 channel			
Number of analog signal input ports	4 ports	6 ports	8 ports	
<b>Multiplier/divider (COPRO2)</b>				
Arithmetic functions	16-bit $\times$ 16-bit multiplier 16-bit $\times$ 16-bit + 32-bit multiply and accumulation unit 32-bit $\div$ 32-bit divider			
<b>Reset</b>				
#RESET pin	Reset when the reset pin is set to low.			
Power-on reset	Reset at power on.			
Brownout reset	Reset when the power supply voltage drops.			
Key entry reset	Reset when the P00 to P01/P02/P03 keys are pressed simultaneously (can be enabled/disabled using a register).			
Watchdog timer reset	Reset when the watchdog timer overflows (can be enabled/disabled using a register).			
Supply voltage detector reset	Reset when the supply voltage detector detects the set voltage level (can be enabled/disabled using a register).			
<b>Interrupt</b>				
Non-maskable interrupt	4 systems (Reset, address misaligned interrupt, debug, NMI)			
Programmable interrupt	External int.	1 system (8 levels)		19 systems (8 levels)
	Internal int.	17 systems (8 levels)		
<b>Power supply voltage</b>				
V <sub>DD</sub> operating voltage	1.8 to 5.5 V			
V <sub>DD</sub> operating voltage for Flash programming	2.4 to 5.5 V (When V <sub>PP</sub> (7.5 V) is supplied externally) 2.4 to 5.5 V (When V <sub>PP</sub> is generated internally)			
<b>Operating temperature</b>				
Operating temperature range	-40 to 85°C			
<b>Current consumption (typ. value)</b>				
SLEEP mode *2	0.36 $\mu$ A I <sub>OSC</sub> = OFF, OSC1 = OFF, OSC3 = OFF			
HALT mode	0.7 $\mu$ A OSC1 = 32.768 kHz (crystal oscillator), RTC = ON			

# S1C17M20/M21/M22/M23/M24/M25

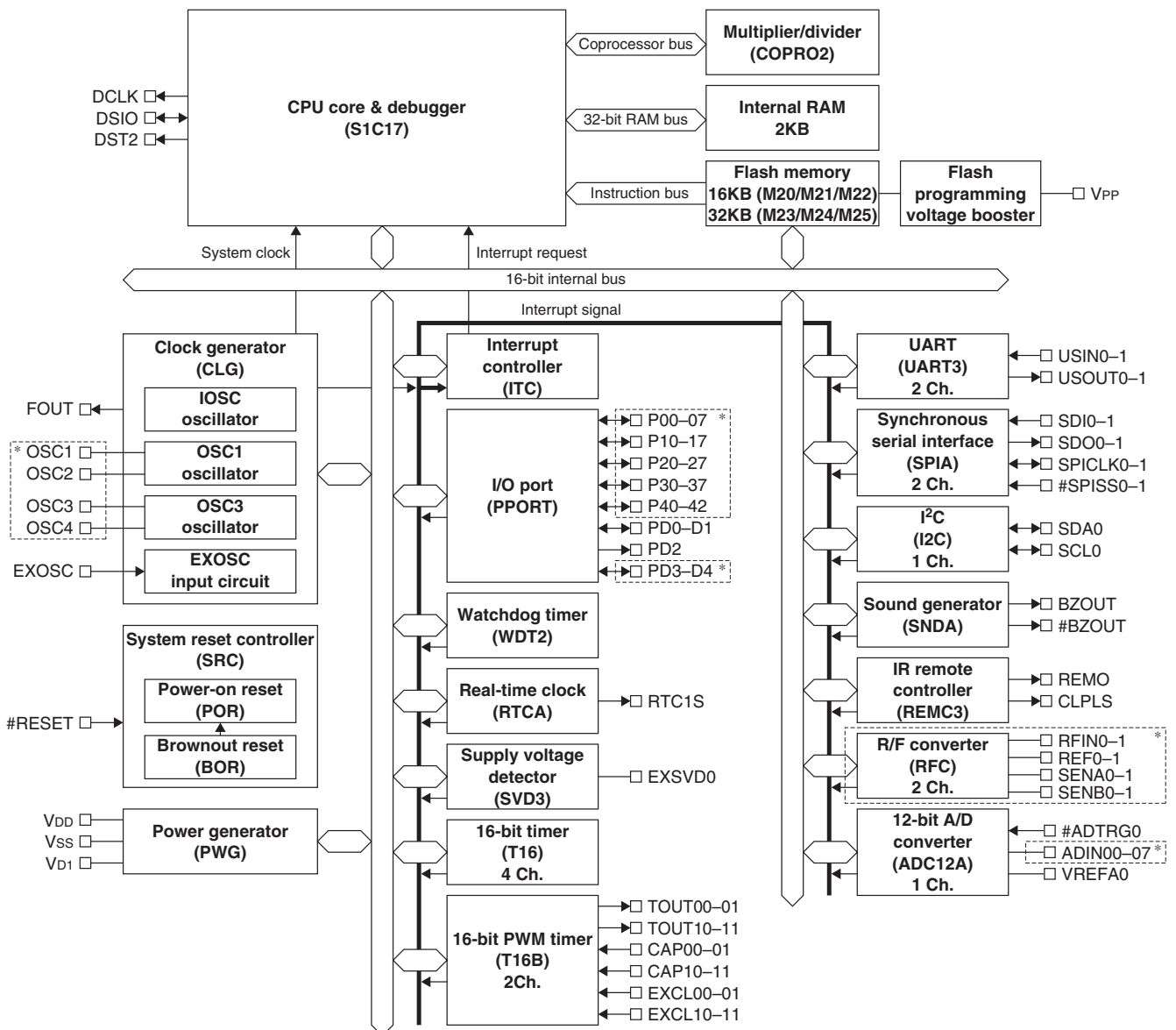
Model	S1C17M20/M23		S1C17M21/M24	S1C17M22/M25
	24-pin PKG	32-pin PKG		
<b>Current consumption (typ. value)</b>				
RUN mode	5 $\mu$ A OSC1 = 32.768 kHz (crystal oscillator), RTC = ON, CPU = OSC1			
	160 $\mu$ A OSC3 = 1 MHz (ceramic oscillator), OSC1 = 32.768 kHz (crystal oscillator), RTC = ON, CPU = OSC3			
<b>Shipping form</b>				
Package *3	SQFN4-24PIN (P-VQFN024-0404-0.50, 4 x 4 mm, t = 1 mm, 0.5 mm pitch)	SQFN5-32PIN (P-VQFN032-0505-0.50, 5 x 5 mm, t = 1 mm, 0.5 mm pitch)	TQFP12-32PIN (P-TQFP032-0707-0.80, 7 x 7 mm, t = 1.2 mm, 0.8 mm pitch)	TQFP12-48PIN (P-TQFP048-0707-0.50, 7 x 7 mm, t = 1.2 mm, 0.5 mm pitch)

\*1 The input filter in I2C (SDA and SCL inputs) does not comply with the standard for removing noise spikes less than 50 ns.

\*2 The RAM retains data even in SLEEP mode.

\*3 Shown in parentheses are JEITA package names.

## ■ BLOCK DIAGRAM

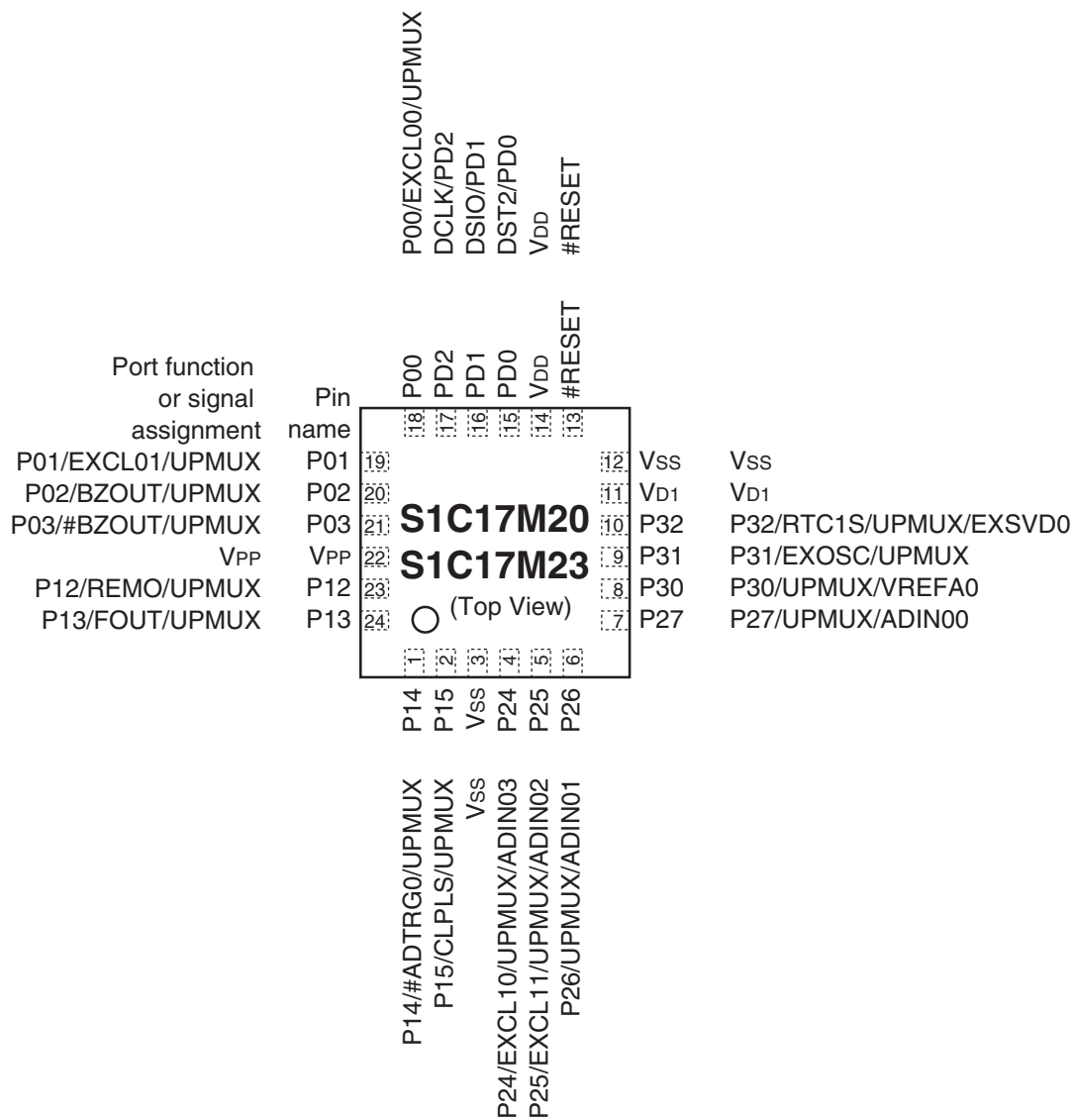


\* The pin configuration and peripheral circuit function depends on the model. For more information, refer to "PIN DESCRIPTIONS."

# S1C17M20/M21/M22/M23/M24/M25

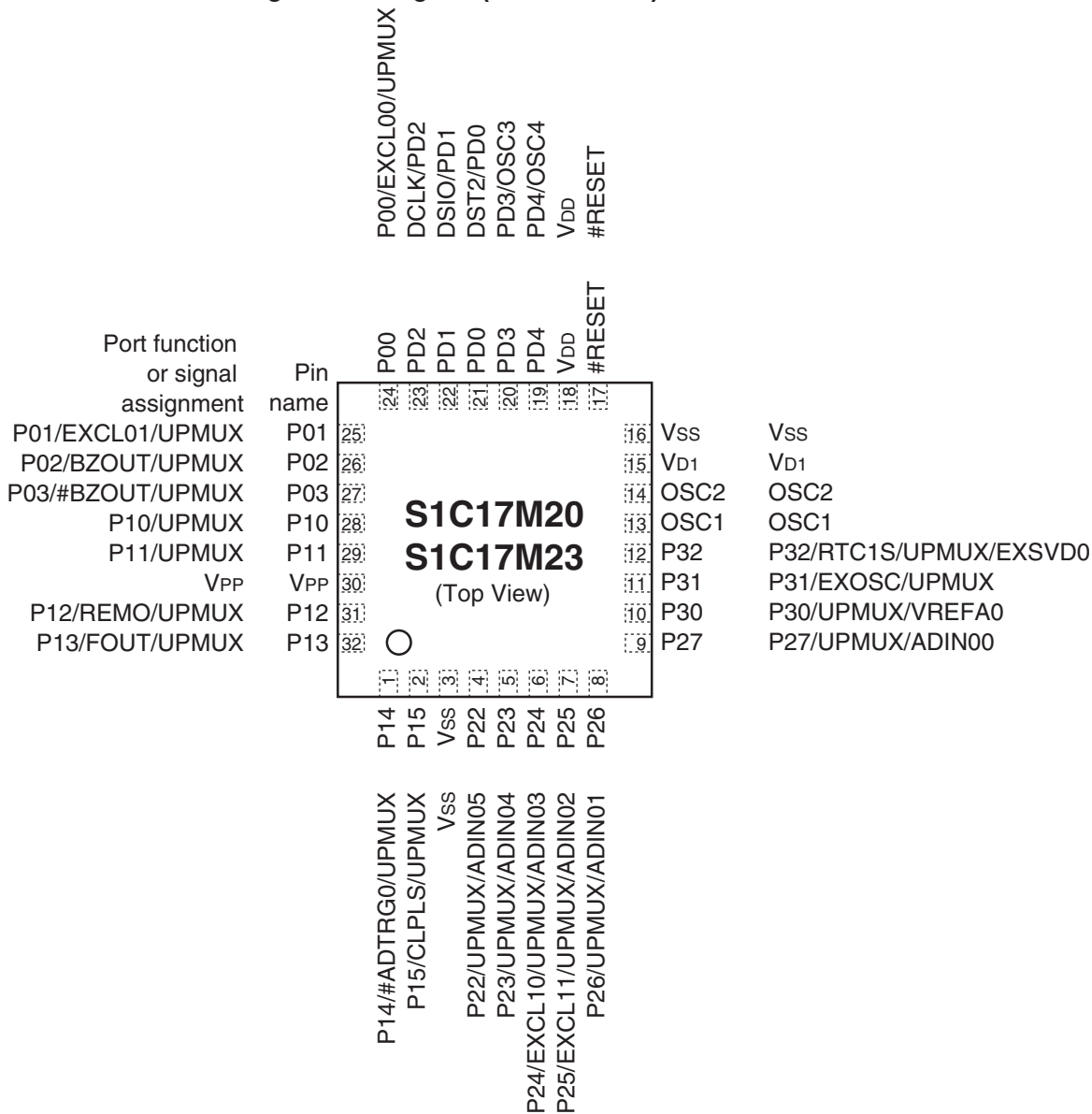
## ■ PIN CONFIGURATION DIAGRAMS

S1C17M20/M23 Pin Configuration Diagram (SQFN4-24PIN)



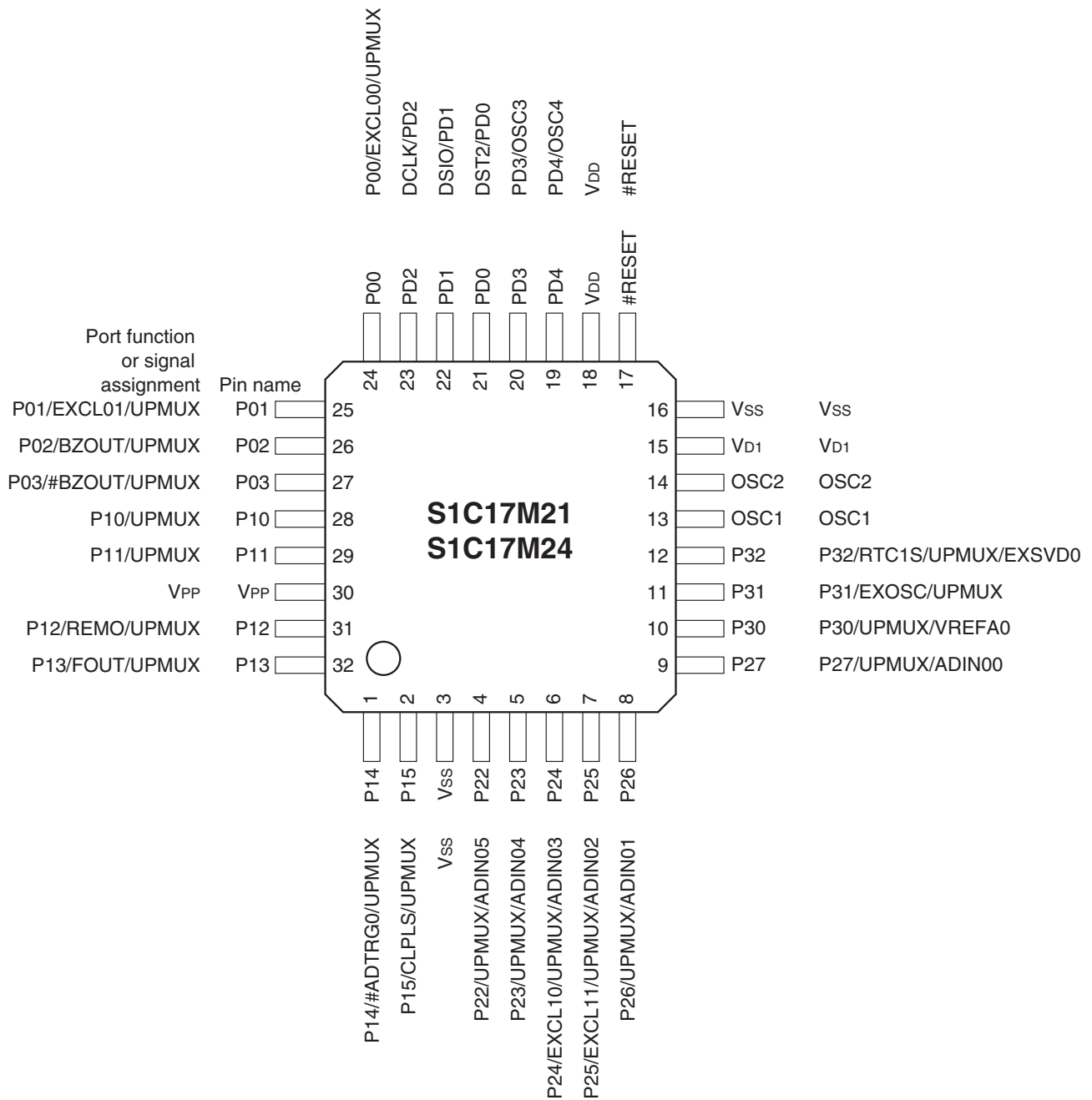
# S1C17M20/M21/M22/M23/M24/M25

S1C17M20/M23 Pin Configuration Diagram (SQFN5-32PIN)



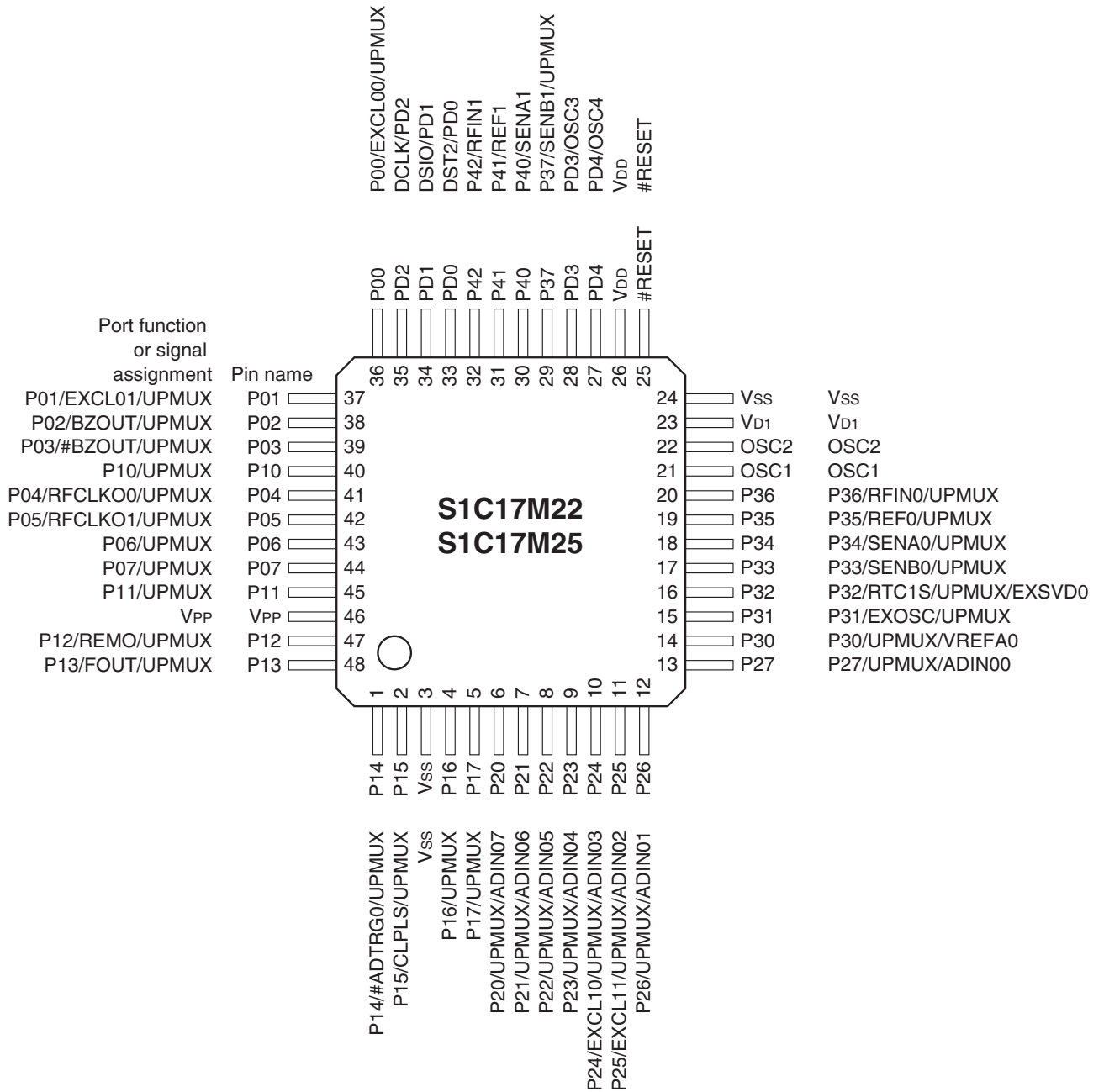
# S1C17M20/M21/M22/M23/M24/M25

S1C17M21/M24 Pin Configuration Diagram (TQFP12-32PIN)



# S1C17M20/M21/M22/M23/M24/M25

S1C17M22/M25 Pin Configuration Diagram (TQFP12-48PIN)



# S1C17M20/M21/M22/M23/M24/M25

## ■ PIN DESCRIPTIONS

### Symbol meanings

Assigned signal: The signal listed at the top of each pin is assigned in the initial state. The pin function must be switched via software to assign another signal (see the “I/O Ports” chapter).

I/O:	I	= Input
	O	= Output
	I/O	= Input/output
	P	= Power supply
	A	= Analog signal
	Hi-Z	= High impedance state
Initial state:	I (Pull-up)	= Input with pulled up
	I (Pull-down)	= Input with pulled down
	Hi-Z	= High impedance state
	O (H)	= High level output
	O (L)	= Low level output

Tolerant fail-safe structure:

✓	= Over voltage tolerant fail-safe type I/O cell included (see the “I/O Ports” chapter)
	The over voltage tolerant fail-safe type I/O cell allows interfacing without passing unnecessary current even if a voltage exceeding $V_{DD}$ is applied to the port. Also unnecessary current is not consumed when the port is externally biased without supplying $V_{DD}$ .

Pin/pad name	Assigned signal	I/O	Initial state	Tolerant fail-safe structure	Function	M20/M23 (24-pin)	M20/M23 (32-pin) M21/M24	M22/M25 (48-pin)
$V_{DD}$	$V_{DD}$	P	–	–	Power supply (+)	✓	✓	✓
$V_{SS}$	$V_{SS}$	P	–	–	GND	✓	✓	✓
$V_{PP}$	$V_{PP}$	P	–	–	Power supply for Flash programming	✓	✓	✓
$V_{D1}$	$V_{D1}$	A	–	–	$V_{D1}$ regulator output	✓	✓	✓
OSC1	OSC1	A	–	–	OSC1 oscillator circuit input	–	✓	✓
OSC2	OSC2	A	–	–	OSC1 oscillator circuit output	–	✓	✓
#RESET	#RESET	I	I (Pull-up)	–	Reset input	✓	✓	✓
P00	P00	I/O	Hi-Z	✓	I/O port	✓	✓	✓
	EXCL00	I			16-bit PWM timer Ch.0 event counter input 0	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
P01	P01	I/O	Hi-Z	✓	I/O port	✓	✓	✓
	EXCL01	I			16-bit PWM timer Ch.0 event counter input 1	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
P02	P02	I/O	Hi-Z	✓	I/O port	✓	✓	✓
	BZOUT	O			Sound generator output	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
P03	P03	I/O	Hi-Z	✓	I/O port	✓	✓	✓
	#BZOUT	O			Sound generator inverted output	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
P04	P04	I/O	Hi-Z	✓	I/O port	–	–	✓
	RFCLKO0	O			R/F converter Ch.0 clock monitor output	–	–	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	–	–	✓
P05	P05	I/O	Hi-Z	✓	I/O port	–	–	✓
	RFCLKO1	O			R/F converter Ch.1 clock monitor output	–	–	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	–	–	✓
P06	P06	I/O	Hi-Z	✓	I/O port	–	–	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	–	–	✓
P07	P07	I/O	Hi-Z	✓	I/O port	–	–	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	–	–	✓
P10	P10	I/O	Hi-Z	✓	I/O port	–	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	–	✓	✓
P11	P11	I/O	Hi-Z	✓	I/O port	–	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	–	✓	✓



# S1C17M20/M21/M22/M23/M24/M25

Pin/pad name	Assigned signal	I/O	Initial state	Tolerant fail-safe structure	Function	M20/M23 (24-pin)	M20/M23 M21/M24 (32-pin)	M22/M25 (48-pin)
P12	P12	I/O	Hi-Z	✓	I/O port	✓	✓	✓
	REMO	O			IR remote controller transmit data output	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
P13	P13	I/O	Hi-Z	✓	I/O port	✓	✓	✓
	FOUT	O			Clock external output	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
P14	P14	I/O	Hi-Z	✓	I/O port	✓	✓	✓
	#ADTRG0	I			12-bit A/D converter Ch.0 trigger input	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
P15	P15	I/O	Hi-Z	✓	I/O port	✓	✓	✓
	CLPLS	O			IR remote controller clear pulse output	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
P16	P16	I/O	Hi-Z	✓	I/O port	-	-	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	-	-	✓
P17	P17	I/O	Hi-Z	✓	I/O port	-	-	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	-	-	✓
P20	P20	I/O	Hi-Z	-	I/O port	-	-	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	-	-	✓
	ADIN07	A			12-bit A/D converter Ch.0 analog signal input 7	-	-	✓
P21	P21	I/O	Hi-Z	-	I/O port	-	-	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	-	-	✓
	ADIN06	A			12-bit A/D converter Ch.0 analog signal input 6	-	-	✓
P22	P22	I/O	Hi-Z	-	I/O port	-	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	-	✓	✓
	ADIN05	A			12-bit A/D converter Ch.0 analog signal input 5	-	✓	✓
P23	P23	I/O	Hi-Z	-	I/O port	-	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	-	✓	✓
	ADIN04	A			12-bit A/D converter Ch.0 analog signal input 4	-	✓	✓
P24	P24	I/O	Hi-Z	-	I/O port	✓	✓	✓
	EXCL10	I			16-bit PWM timer Ch.1 event counter input 0	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
	ADIN03	A			12-bit A/D converter Ch.0 analog signal input 3	✓	✓	✓
P25	P25	I/O	Hi-Z	-	I/O port	✓	✓	✓
	EXCL11	I			16-bit PWM timer Ch.1 event counter input 1	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
	ADIN02	A			12-bit A/D converter Ch.0 analog signal input 2	✓	✓	✓
P26	P26	I/O	Hi-Z	-	I/O port	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
	ADIN01	A			12-bit A/D converter Ch.0 analog signal input 1	✓	✓	✓
P27	P27	I/O	Hi-Z	-	I/O port	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
	ADIN00	A			12-bit A/D converter Ch.0 analog signal input 0	✓	✓	✓
P30	P30	I/O	Hi-Z	-	I/O port	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
	VREFA0	A			12-bit A/D converter Ch.0 reference voltage input	✓	✓	✓
P31	P31	I/O	Hi-Z	✓	I/O port	✓	✓	✓
	EXOSC	I			Clock generator external clock input	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
P32	P32	I/O	Hi-Z	✓	I/O port	✓	✓	✓
	RTC1S	O			Real-time clock 1-second cycle pulse output	✓	✓	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	✓	✓	✓
	EXSVD0	A			External power supply voltage detection input	✓	✓	✓
P33	P33	I/O	Hi-Z	✓	I/O port	-	-	✓
	SENB0	A			R/F converter Ch.0 sensor B oscillator pin	-	-	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	-	-	✓
P34	P34	I/O	Hi-Z	✓	I/O port	-	-	✓
	SENA0	A			R/F converter Ch.0 sensor A oscillator pin	-	-	✓
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	-	-	✓

# S1C17M20/M21/M22/M23/M24/M25

Pin/pad name	Assigned signal	I/O	Initial state	Tolerant fail-safe structure	Function	M20/M23 (24-pin)	M20/M23 (32-pin)	M21/M24	M22/M25 (48-pin)
P35	P35	I/O	Hi-Z	✓	I/O port	-	-	✓	
	REF0	A			R/F converter Ch.0 reference oscillator pin	-	-	✓	
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	-	-	✓	
P36	P36	I/O	Hi-Z	✓	I/O port	-	-	✓	
	RFIN0	A			R/F converter Ch.0 oscillation input	-	-	✓	
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	-	-	✓	
P37	P37	I/O	Hi-Z	✓	I/O port	-	-	✓	
	SENB1	A			R/F converter Ch.1 sensor B oscillator pin	-	-	✓	
	UPMUX	I/O			User-selected I/O (universal port multiplexer)	-	-	✓	
P40	P40	I/O	Hi-Z	✓	I/O port	-	-	✓	
	SENA1	A			R/F converter Ch.1 sensor A oscillator pin	-	-	✓	
P41	P41	I/O	Hi-Z	✓	I/O port	-	-	✓	
	REF1	A			R/F converter Ch.1 reference oscillator pin	-	-	✓	
P42	P42	I/O	Hi-Z	✓	I/O port	-	-	✓	
	RFIN1	A			R/F converter Ch.1 oscillation input	-	-	✓	
PD0	DST2	O	O (L)	✓	On-chip debugger status output	✓	✓	✓	
	PD0	I/O			I/O port	✓	✓	✓	
PD1	DSIO	I/O	I (Pull-up)	✓	On-chip debugger data input/output	✓	✓	✓	
	PD1	I/O			I/O port	✓	✓	✓	
PD2	DCLK	O	O (H)	-	On-chip debugger clock output	✓	✓	✓	
	PD2	O			Output port	✓	✓	✓	
PD3	PD3	I/O	Hi-Z	✓	I/O port	-	✓	✓	
	OSC3	A			OSC3 oscillator circuit input	-	✓	✓	
PD4	PD4	I/O	Hi-Z	✓	I/O port	-	✓	✓	
	OSC4	A			OSC3 oscillator circuit output	-	✓	✓	

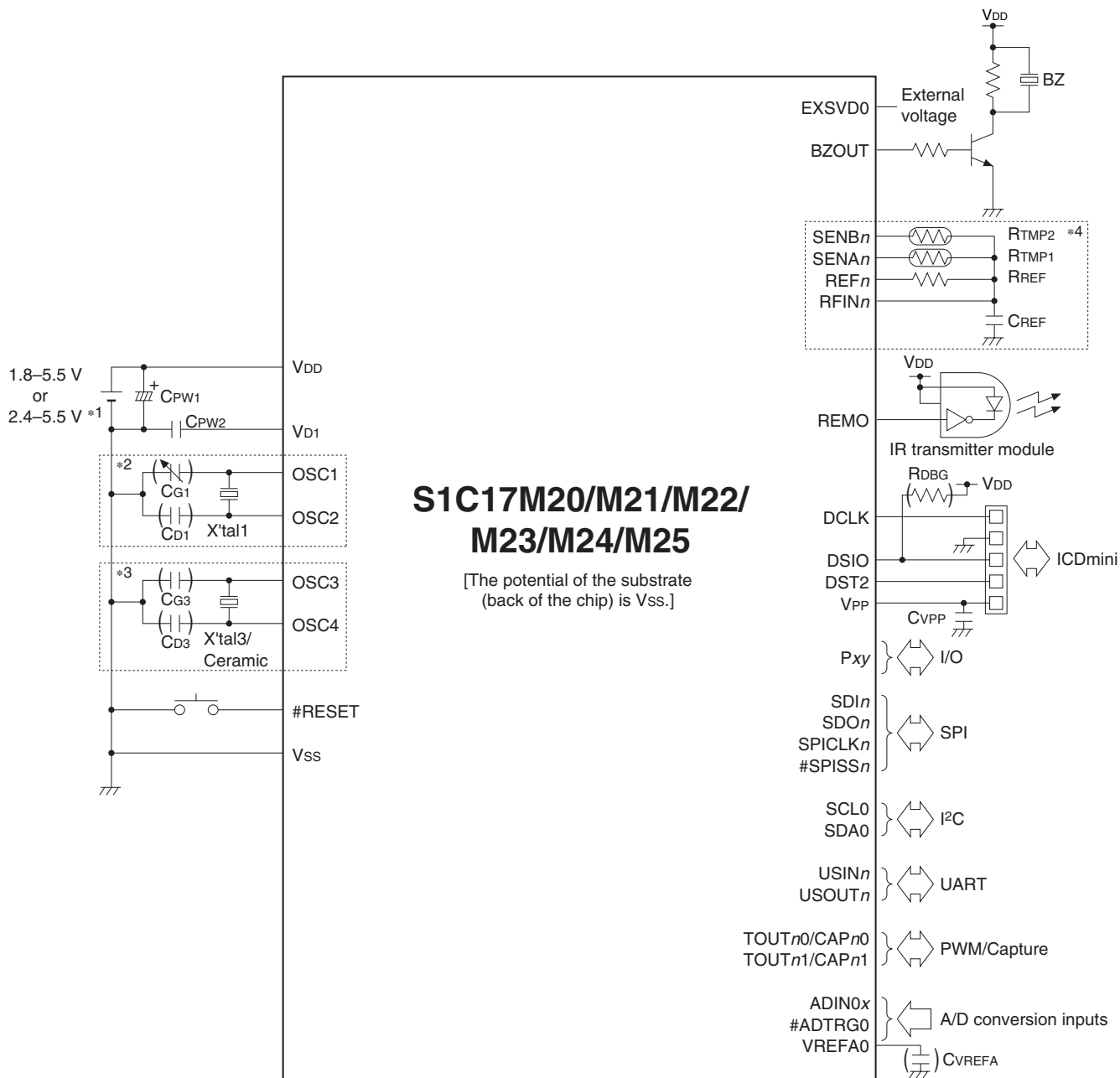
## Universal port multiplexer (UPMUX)

The universal port multiplexer (UPMUX) allows software to select the peripheral circuit input/output function to be assigned to each pin from those listed below. Note, however, that a function cannot be assigned to two or more pins simultaneously.

Peripheral circuit	Signal to be assigned	I/O	Channel number <i>n</i>	Function
Synchronous serial interface (SPIA)	SDIn	I	<i>n</i> = 0, 1	SPIA Ch. <i>n</i> data input
	SDOn	O		SPIA Ch. <i>n</i> data output
	SPICLK <sub>n</sub>	I/O		SPIA Ch. <i>n</i> clock input/output
	#SPISS <sub>n</sub>	I		SPIA Ch. <i>n</i> slave-select input
I <sup>2</sup> C (I2C)	SCL <sub>n</sub>	I/O	<i>n</i> = 0	I2C Ch. <i>n</i> clock input/output
	SDA <sub>n</sub>	I/O		I2C Ch. <i>n</i> data input/output
UART (UART3)	USIN <sub>n</sub>	I	<i>n</i> = 0, 1	UART3 Ch. <i>n</i> data input
	USOUT <sub>n</sub>	O		UART3 Ch. <i>n</i> data output
16-bit PWM timer (T16B)	TOUT <sub>n0</sub> /CAP <sub>n0</sub>	I/O	<i>n</i> = 0, 1	T16B Ch. <i>n</i> PWM output/capture input 0
	TOUT <sub>n1</sub> /CAP <sub>n1</sub>	I/O		T16B Ch. <i>n</i> PWM output/capture input 1

# S1C17M20/M21/M22/M23/M24/M25

## ■ BASIC EXTERNAL CONNECTION DIAGRAM



\*1: For Flash programming

\*2: When the OSC1 crystal oscillator is used (except for the S1C17M20/M23 (24-pin package))

\*3: When the OSC3 crystal/ceramic oscillator is used (except for the S1C17M20/M23 (24-pin package))

\*4: When the R/F converter is used (available in the S1C17M22/M25)

( ): Do not mount components if unnecessary.

# S1C17M20/M21/M22/M23/M24/M25

## NOTICE : PLEASE READ CAREFULLY BELOW BEFORE USING THIS DOCUMENT

The contents of this document are subject to change without notice.

1. This document may not be copied, reproduced, or used for any other purpose, in whole or in part, without the consent of the Seiko Epson Corporation ("Epson").
2. Before purchasing or using Epson products, please contact our sales representative for the latest information and always be sure to check the latest information published on Epson's official web sites and other sources.
3. Information provided in this document such as application circuits, programs, usage, etc., are for reference purposes only. Using the application circuits, programs, usage, etc. in the design of your equipment or systems is your own responsibility. Epson makes no guarantees against any infringements or damages to any third parties' intellectual property rights or any other rights resulting from the information. This document does not grant you any licenses, intellectual property rights or any other rights with respect to Epson products owned by Epson or any third parties.
4. Epson is committed to constantly improving quality and reliability, but semiconductor products in general are subject to malfunction and failure. By using Epson products, you shall be responsible for your hardware. Software and systems must be designed well enough to prevent death or injury as well as any property damage even if any of the malfunctions or failures might be caused by Epson products. When designing your products using Epson products, please be sure to check and comply with the latest information regarding Epson products (this document, specifications, data sheets, manuals, Epson's web site, etc.). When using the information included above materials such as product data, charts, technical contents, programs, algorithms and application circuit examples, you shall evaluate your products both on a stand-alone basis as well as within your overall systems. You shall be solely responsible for deciding whether or not to adopt and use Epson products.
5. Epson has prepared this document and programs provided in this document carefully to be accurate and dependable, but Epson does not guarantee that the information and the programs are always accurate and complete. Epson assumes no responsibility for any damages which you incur due to misinformation in this document and the programs.
6. No dismantling, analysis, reverse engineering, modification, alteration, adaptation, reproduction, etc., of Epson products is allowed.
7. Epson products have been designed, developed and manufactured to be used in general electronic applications (office equipment, communications equipment, measuring instruments, home electronics, etc.) and applications individually listed in this document ("General Purpose"). Epson products are NOT intended for any use beyond the General Purpose uses that requires particular/higher quality or reliability in order to refrain from causing any malfunction or failure leading to death, injury, serious property damage or severe impact on society, including, but not limited to those listed below. Therefore, you are advised to use Epson products only for General Purpose uses. Should you desire to buy and use Epson products for a particular purpose other than a General Purpose use, Epson makes no warranty and disclaims with respect to Epson products, whether express or implied, including without limitation any implied warranty of merchantability or fitness for any particular purpose. Please be sure to contact our sales representative and obtain approval in advance.
  - [Particular purpose]
  - Space equipment (artificial satellites, rockets, etc.)
  - Transportation vehicles and their control equipment (automobiles, aircraft, trains, ships, etc.)
  - Medical equipment (other than applications individually listed in this document) / Relay equipment to be placed on ocean floor
  - Power station control equipment / Disaster or crime prevention equipment / Traffic control equipment / Financial equipment
  - Other applications requiring similar levels of reliability as those listed above
8. Epson products listed in this document and our associated technologies shall not be used in any equipment or systems that laws and regulations in Japan or any other countries prohibit to manufacture, use or sell. Furthermore, Epson products and our associated technologies shall not be used for developing weapons of mass destruction, or any other military purposes or applications. If exporting Epson products or our associated technologies, you shall comply with the Foreign Exchange and Foreign Trade Control Act in Japan, Export Administration Regulations in the U.S.A. (EAR) and other export-related laws and regulations in Japan and any other countries and follow the required procedures as provided by the relevant laws and regulations.
9. Epson assumes no responsibility for any damages (whether direct or indirect) caused by or in relation with your non-compliance with the terms and conditions in this document.
10. Epson assumes no responsibility for any damages (whether direct or indirect) incurred by any third party that you assign, transfer, loan, etc., Epson products to.
11. For more details or other concerns about this document, please contact our sales representative.
12. Company names and product names listed in this document are trademarks or registered trademarks of their respective companies.

(Rev. e1.0, 2021.9)

©Seiko Epson Corporation 2022, All rights reserved.

## SEIKO EPSON CORPORATION

Sales & Marketing Division

MD Sales & Marketing Department  
JR Shinjuku Miraina Tower, 4-1-6 Shinjuku,  
Shinjuku-ku, Tokyo 160-8801, Japan

EPSON semiconductor website

[https://global.epson.com/products\\_and\\_drivers/semicon/](https://global.epson.com/products_and_drivers/semicon/)

Document Code: 413530302  
First Issue July 2016  
Revised August 2022 in JAPAN ©