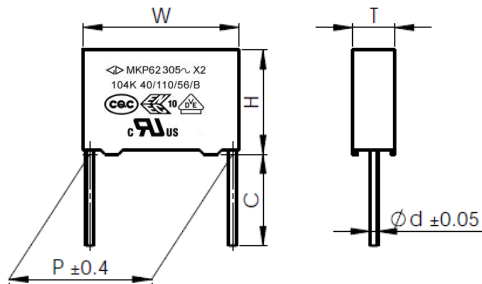


Version history

Current version	Date	Author	Change description

**Metallized polypropylene film interference suppression capacitor
(Class X2, 305Vac/275Vac)**
■ Outline Drawing

 $W \pm 0.4, H \pm 0.4, T \pm 0.4$
■ Features

- Metallized polypropylene structure
- Withstanding overvoltage stressing
- Excellent active and passive flame resistant abilities
- Used in across-the-line, interference suppression circuit (indoor applications) .

■ Safety Approvals

●		CQC	IEC 60384-14:2013, X2, 305Vac/275Vac, 0.0010 μ F~50.0 μ F, 40/110/56/B Certificate No.: CQC03001002875
●		ENEC-VDE	EN 60384-14:2013, X2, 305Vac/275Vac, 0.0010 μ F~50.0 μ F, 40/110/56/B Certificate No.: 40000358
●		UL-CUL	UL 60384-14:2009, CSA E60384-14:09, X2, 305Vac/275Vac, 0.0010 μ F~50.0 μ F, 40/110/56/B File No.: E186600, CCN: FOWX2/8
●		KC	K60384-14(2006-12), X2, 305Vac/275Vac, 0.0010 μ F~3.0 μ F, 40/110/56/B Certificate No.: SU03060-12001A/12002/12003/12004

■ Specifications

Class	Class X2	
Climatic Category / Passive Flammability	40/110/56/B	
Operating Temperature Range	-40°C ~ +110°C	
Rated Voltage	305Vac/275Vac, 50/60Hz	
Max rated supply mains voltage	250Vac, 50/60Hz	
Maximum continuous DC voltage	560Vdc	
Capacitance Range	1.0 μ F	
Capacitance Tolerance	$\pm 20\%$ (M)	
Voltage Proof	Between Terminals	4.3U _R (dc), 2s
	Between Terminals To Case	2 120Vac (1min)
Insulation Resistance	R _N ≥15 000M Ω , C _N ≤0.33 μ F RC _N ≥5 000s, C _N >0.33 μ F (20°C, 100V, 1min)	
Dissipation Factor	≤40×10 ⁻⁴ (1kHz,20°C)	



■ Part number system

The 18 digits part number is formed as follow:

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
C	4	2															

Digit 1 to 3 Series code

C42=MKP62

Digit 4 to 5 A.C. rated voltage

Q2=305V P2=275V

Digit 6 to 8 Rated capacitance value

For example : 103=10×10³ pF= 0.01μF

Digit 9 Capacitance tolerance

K=±10%, M=±20%

Digit 10 Pitch

3=7.5mm 4=10.0mm 6=15.0mm

Digit 11 Internal use

Digit 12 to 15 Lead form and packaging code

Digit 16 to 18 Internal use

Table1 Lead form and packaging code

Digit 12		Digit 13		Digit 14		Digit 15	
code	explanation	code	explanation	code	explanation	code	explanation
A	ammo-pack	3	F=7.5mm	0	Straight	1	each cap. among two consecutive holes P3=12.7mm,H=18.5mm (For P=7.5mm) P3=25.4mm;H=18.5mm (For pitch=10/15mm) (Detail parameter refer to page 11)
		4	F=10.0mm			5	
		6	F=15.0mm				
C	straight lead "C" in the figure above	code	explanation		0	Length tolerance ±0.5mm or standard length	
		00	standard lead length (18mm~26mm)				
		45	lead length 4.5mm				
		35	lead length 3.5mm				
		32	lead length 3.2mm		2	Length tolerance ±0.3mm	

■ Dimensions(mm)

305Vac						
C_N (μF)	W ± 0.4	H ± 0.4	T ± 0.4	P ± 0.4	d	Part number
1.0	17.5	20.0	12.0	15.0	0.8	C42Q2105M6SC350

Note: 1. Not for use in series with the mains, the capacitors for series with the mains, please refer to A.C. Capacitors for Capacitive Divider.

Maximum permissible voltage change per unit of time

Rated Voltage (Vac)	dV/dt(V/us) at 440 Vdc						
	P=7.5mm	P=10mm	P=15mm	P=22.5mm	P=27.5mm	P=37.5mm	P=52.5mm
305/275	500	500	400	200	150	100	50

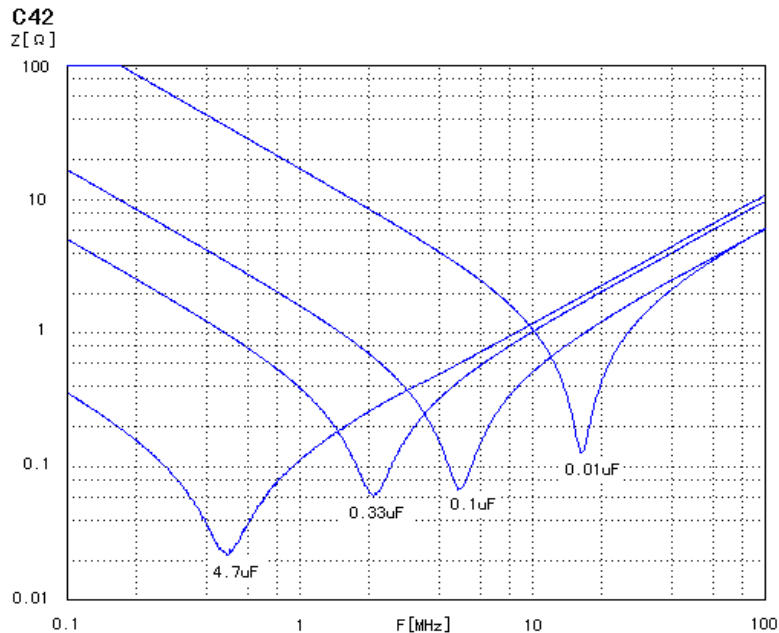
Note:

1. Rated voltage pulse slope $(dV/dt)_R$ at rated voltage.
2. If the working voltage(U) is lower than the rated voltage(U_R),the capacitor can be worked at a higher dV/dt. In this case, the maximum allowed dV/dt is obtain by multiplying the right value with U_R/U .

Impedance Vs. Frequency

TYPICAL GRAPHS

Z=f(f) Typical values


Quality ensuring test (before shipment):

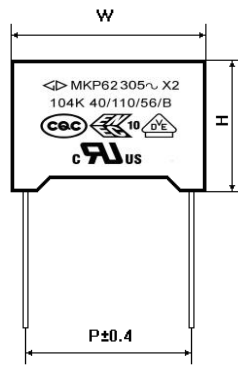
Inspection item (each batch)	Inspection level (GB/T 2828.1, ISO2859-1)	
	IL	AQL
Appearance inspection	II	1.5%
Dimensions		
Capacitance	II	0.25%
Tangent of the loss angle		
Dielectric strength		
Insulation resistance		
Solderability	S-3	2.5%

■ Test Method And Performance

No.	Item	Performance	Test Method (IEC 60384-14)
1	4.5 Solderability	Good quality of tinning	Solder temperature: 245°C ±5°C Immersion time: 2.0s±0.5s
2	4.3 Terminal strength	There shall be no visible damage	Tense: 0.50<d≤0.80, 10N 0.80<d≤1.25, 20N Bend: 0.50<d≤0.80, 5N 0.80<d≤1.25, 10N The terminals shall be bent 2 times in each direction
3	4.4 Resistance to solder heat	There shall be no visible damage $\Delta C/C \leq \pm 5\%$ (relative to the initial value)	Solder temperature: 260°C ±5°C Immersion time: 10s ±1s
4	4.20 Solvent resistance of the marking	The marking shall be legible	Solvent: Industrial isopropanol. Solvent temperature: 23°C ±5°C Dipping time: 5min ±0.5min Condition: scrub Scrub material: absorbent cotton Reverting time: No
5	4.2 Initial measurement	Capacitance, Tgδ	
	4.6 Rapid change of temperature	There shall be no evidence of deterioration.	T _A =-40°C, T _B =+110°C 5 cycles Duration: t=30min
	4.7 Vibration	There shall be no evidence of deterioration.	Amplitude 0.75mm or acceleration 100m/s ² (whichever is the smaller severity), f: 10Hz to 500Hz. Three directions, 2h for each direction, total 6h.
	4.8 Bump	There shall be no evidence of deterioration.	4 000 times, Acceleration: 400m/s ² , Pulse duration, 6ms
	Final measurement	There shall be no visible damage $\Delta C/C \leq \pm 5\%$ (relative to the initial value)	
6	4.11 Climate sequence	Initial measurement	
		Dry heat	+110°C, 16h
		Damp heat, Cyclic	Test Db, Severity: b, the first cycle
		Cold	-40°C, 2h
		Damp heat, cyclic other	Test Db, Severity b, the other cycles
		Final measurement	There shall be no visible damage, legible marking $\Delta C/C \leq \pm 5\%$ (relative to the initial value) Increase of tgδ: C _N ≤ 1μF: ≤ 0.008 (10kHz) C _N > 1μF: ≤ 0.005 (1kHz) Dielectric strength : there shall be no permanent breakdown or flashover I.R.: ≥ 50% of the rated value

No.	Item	Performance	Test Method (IEC 60384-14)
7	4.12 Damp heat steady state	There shall be no visible damage, legible marking $\Delta C/C \leq \pm 5\%$ (relative to the initial value) Increase of $\text{tg}\delta$: $C_N \leq 1\mu\text{F}$: ≤ 0.008 (10kHz) $C_N > 1\mu\text{F}$: ≤ 0.005 (1kHz) Dielectric strength : there shall be no permanent breakdown or flashover I.R.: $\geq 50\%$ of the rated value	Temperature: $40^\circ\text{C} \pm 2^\circ\text{C}$ Humidity: $93 \pm 3\% \text{RH}$ Duration: 56 days
8	4.14 Endurance	There shall be no visible damage, legible marking $\Delta C/C \leq \pm 10\%$ (relative to the initial value) Increase of $\text{tg}\delta$: $C_N \leq 1\mu\text{F}$: ≤ 0.008 (10kHz) $C_N > 1\mu\text{F}$: ≤ 0.005 (1kHz) Dielectric strength : There shall be no breakdown or flashover I.R. : $\geq 50\%$ of the rated value	$+110^\circ\text{C}$, $1.25U_R \text{V.a.c.}$, 1 000h
9	4.15 Charging and discharging	$\Delta C/C \leq \pm 10\%$ (relative to the initial value) Increase of $\text{tg}\delta$: $C_N \leq 1\mu\text{F}$: ≤ 0.008 (10kHz) $C_N > 1\mu\text{F}$: ≤ 0.005 (1kHz) I.R.: $\geq 50\%$ of the rated value	Times: 10 000 Duration of charging: 0.5s Duration of discharging: 0.5s Charging voltage: $\sqrt{2} U_R \text{V.d.c.}$ Charging resistance: $220/C_N (\Omega)$ or the current $\leq 1.0\text{A}$ (whichever is the minor) Discharging resistance: $R = \frac{\sqrt{2} U_R}{C_N \times \frac{dU}{dt}} (\Omega)$ C_N : Capacitance (μF) $dU/dt (\text{V/us})$: 100V/ μs
10	4.17 Passive flammability	The flaming time of each capacitor shall not go beyond 10s after it is taken apart from the flame. Drop of each capacitor caused by flame shall not fire the tissue below.	Ref.item 4.17 Needle flame test The category of flammability: B Expose time: 1 time Capacitor Volume Exposing time $250 < V(\text{mm}^3) \leq 500$ 20s $500 < V(\text{mm}^3) \leq 1750$ 30s $V(\text{mm}^3) > 1750$ 60s

■ Marking

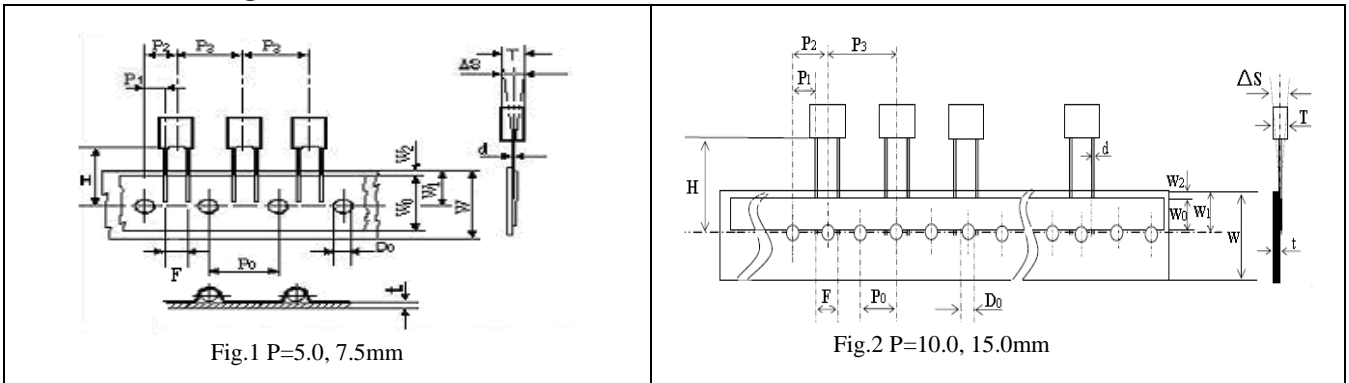


Marking Introduction

Sign	explain	Sign	explain
	Brand	40/110/56/B	Climate category / Passive Flammability Class
MKP62	Type		ENEC-VDE Approval
305~	Rated voltage		CQC Approval
X2	Class		UL,CUL Approval
104K	Rated capacitance and tolerance		

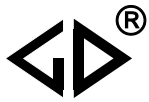
■ Taping specification for box-type capacitors

▲ Outline Drawing



▲ Taping Dimensions(mm)

▲ Packing Quantity



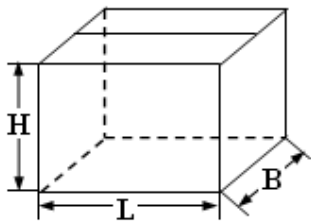
Technology index title	Code	Dimensions				
		P=5.0	P=7.5	P=10.0	P=15.0	Tolerance
Taping type	—	Fig 1	Fig 1	Fig2	Fig 2	—
Part number Digit12-15	Ammo-pack	A201	A301	A405	A605	
Taping pitch	P ₃	12.7	12.7	25.4	25.4	±1.0
Feed hole pitch	P ₀	12.7	12.7	12.7	12.7	±0.3
Center of wire	P ₁	3.85	2.6	7.7	5.2	±0.7
Center of body	P ₂	6.35	6.35	12.7	12.7	±1.3
Pitch of taping wire	F**	5.0	7.5	10.0	15.0	+0.6 -0.1
Component alignment	△S	0	0	0	0	±2.0
Height of component from tape center	H***	18.5	18.5	18.5	18.5	±0.5
Carrier tape width	W	18.0	18.0	18.0	18.0	+1.0 -0.5
Hold down tape width	W ₀	6min	10min	10min	10min	—
Hole position	W ₁	9.0	9.0	9.0	9.0	±0.5
Hold down tape sition	W ₂	3max	3max	3max	3max	—
Feed hole dia.	D ₀	4.0	4.0	4.0	4.0	±0.2
Tape thickness	t	0.7	0.7	0.7	0.7	±0.2

Pitch (mm)	Box thickness T(mm)	Ammo-pack (pcs/box)	
		Domestic	Export
5.0	2.5	2500	2 000
	3.5	1 700	1 500
	4.5	1 400	1 300
	5.0	1 200	1 000
	6.0	1 000	800
7.5	3.5	1 700	1 500
	4.0	1 500	1 350
	5.0	1 200	1 050
	6.0	1 000	850
10.0/ 15.0	4.0	750	650
	5.0	600	500
	6.0	500	450
15.0	7.5	400	350
	8.5	350	300
	10.0	300	250
	11.0	250	220

Note: * P₀=15mm is also available;
 **F can be other lead spacing;
 ***H=16.5mm is available;

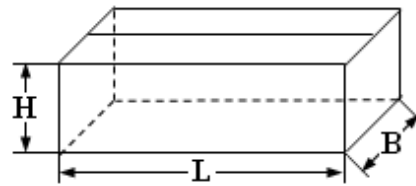
■ Packing box sizes(mm)

1. Out packing box for bulk



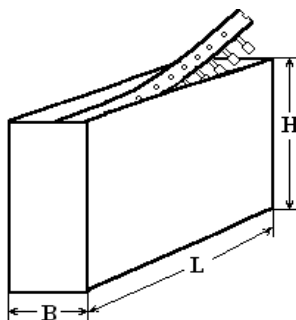
L:375±5
 B:375±5
 H:265±5

2. Inner packing box for bulk



L:355±3
 B:175±3
 H:118±3

3. Box sizes for Ammo-pack



L:330±3
 B:48±3
 H:260±3