# **Specification Sheet for Approved**

Customer Name:	
Customer Part No.:	
Ceaiya Part No:	MAI3020S Series
Spec No:	L3020

### **[** For Customer Approval Only **]**

lf	you	Approval,	Please	Stamp
	<i>j</i>			

### **【RoHS Compliant Parts】**

Approved By	Checked By	Prepared By	
李庆辉	刘志坚	劳水花	

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### [Version of Changed Record]

Rev.	Effective Date	Changed Contents	Change Reasons	Approved By
A0 2021-11-11		0 2021-11-11 New release		Li qing hui

#### 1. Scope

This specification applies to the MAI3020S Series of wire wound SMD power inductor.

#### 2. Product Description and Identification (Part Number)

1) Description:

MAI3020S series of Wire wound SMD power inductor.

2) Product Identification (Part Number)

MAI	3020	<u>s</u> -	<u>3R3</u>	<u>M</u>	<u>T</u>
1	2	3	4	(5)	6

1)		е	
MAI	Metal	<b>A</b> lloy	Inductor

3	Feature type
S	Standard Product

(5)	Inductance Tolerance
N	$\pm 30\%$
М	±20%

6	Packing
Т	Tape Carrier Package

2	External Dimensions(L $\times$ W $\times$ H)				
3020	)	$3.0 \times 3.0 \times 2.0$			

4 Nominal Inductance			
Example	Example		
1R0	1.0uH		
100	10uH		
101	100uH		

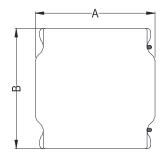
#### 3. Electrical Characteristics

Please refer to Item 5.

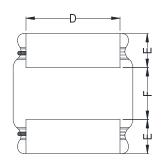
- 1) Operating temperature range (individual chip without packing):  $-40^{\circ}$ C ~ +125°C (Including Self-heating)
- 2) Storage temperature range (packaging conditions): -10°C ~ +40°C and RH 70% (Max.).

#### 4. Shape and Dimensions (Unit:mm)

Dimensions and recommended PCB pattern for reflow soldering, please see Fig4-1 and Table4-1







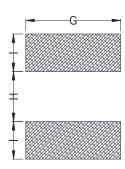


Fig4-1.

Table 4-1.

Α	В	С	D	Е	F	G	Н	I
3.0 ± 0.2	3.0± 0.2	2.2Max	2.5Ref	0.8 Ref	1.4 Ref	2.7 Ref	1.5 Ref	0.8 Ref

#### 5. Electrical Characteristics

Do d N. color	Inductance	DC Posistance		Saturation		Heat Rating	
Part Number		Resistance		Current		Current	
	1MHz/1V	Max.	Тур.	Max.	Тур.	Max.	Тур.
Units	uН	Ω	Ω	Α	Α	Α	Α
Symbol	L	DO	CR	Is	at	Irr	ns
MAI3020S-R24MT	$0.24 \pm 20\%$	0.020	0.016	12.5	14.5	6.0	7.1
MAI3020S-R33MT	0.33±20%	0.025	0.019	12.0	13.5	5.5	7.0
MAI3020S-R47MT	0.47±20%	0.025	0.019	11.0	12.5	5.8	7.0
MAI3020S-R68MT	0.68±20%	0.042	0.032	10.0	11.0	5.0	5.8
MAI3020S-1R0MT	1.0±20%	0.045	0.036	8.0	10.0	4.5	5.2
MAI3020S-1R2MT	1.2±20%	0.053	0.041	7.5	9.5	3.8	4.5
MAI3020S-2R2MT	2.2±20%	0.0885	0.068	5.3	6.0	2.5	3.0
MAI3020S-3R3MT	3.3±20%	0.128	0.099	4.6	5.5	2.3	2.8
MAI3020S-4R7MT	4.7±20%	0.152	0.118	4.0	5.5	2.2	2.6
MAI3020S-100MT	10±20%	0.403	0.310	2.3	3.0	1.5	1.9

Note: 1: Rated current: Isat(max.) or Irms(max.), whichever is smaller;

\*2: Saturation Current: Max. Value, DC current at which the inductance drops less than 30% from its value without current; Typ. Value, DC current at which the inductance drops 30% from its value without current;

3: Irms: DC current that causes the temperature rise ( $\Delta$ T) from 20°C ambient.

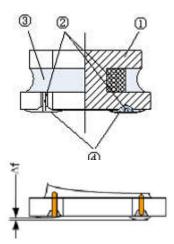
For Max. Value,  $\triangle T < 40^{\circ}C$ ; for Typ. Value,  $\triangle T$  is approximate  $40^{\circ}C$ .

The part temperature (ambient + temp. rise) should not exceed  $125^{\circ}$ C under worst case operating conditions. Circuit design, component placement, PCB trace size and thickness, airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application.

Absolute Maximum Voltage: DC 40V

#### 6. Structure

The structure of MAI3020S product.



NO.	Components	Material
1	Core	Soft magnetic Metal
2	Wire	Polyurethane system enameled copper
		wire
3	Magnetic Glue	Epoxy resin and magnetic powder
4	Electrodes	AgNiSn or FeNiCu + Sn Alloy

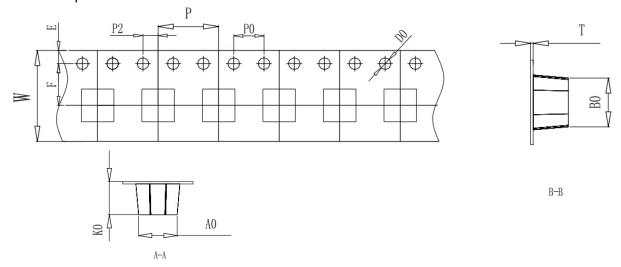
△f: Clearance between terminal and the surface of plate must be 0.15mm max when coil is placed on a flat plate.

## 6. Reliability Test

Items	Requirements	Test Methods and Remarks		
7.1 Terminal Strength	No removal or split of the termination or other defects shall occur.	board shown in Fing.7.1-1) using eutectic solder. There apply a force in the direction of the arrow. 2) 10N force. 3) Keep time: 5±2s		
7.2 High Temperature	No visible mechanical damage.     Inductance change: Within ±10%	<ol> <li>Storage Temperature :125+/-5℃</li> <li>Duration : 96 ±4 Hours</li> <li>Recovery : then measured at room ambient temperature after placing 24 hours.</li> </ol>		
7.3 Low Temperature	No visible mechanical damage     Inductance change: Within ±10%	1) Temperature and time: -40±5°C  2) Duration: 96 <sup>±</sup> 4 hours  3) TRecovery: then measured at room ambient temperature after placing 24 hours.		
7.4 Vibration test	No visible mechanical damage.     Inductance change: Within ±10%	1) Frequency range:10HZ~55HZ~10HZ 2) Amplitude:1.5mm p-p 3) Direction:X,Y,Z 4) Time:1 minute/cycle,2hours per axis		
7.5 High Temperature Storage Tested	No visible mechanical damage.     Inductance change: Within ±10%	<ol> <li>Storage Temperature :60+/-2℃</li> <li>Relative Humidity :90-95% RH</li> <li>Duration : 96 ±4 Hours</li> <li>Recovery : then measured at room ambient temperature after placing 24 hours.</li> </ol>		
7.6 Resistance to Soldering Heat  1. No visible mechanical damage. 2. Inductance change: Within ±10%  Peak 260°C Max Ramp Up Rate=3°C/sec.  Max Ramp Down Rate=5°C/sec  200°C  150°C  Time 25°C to Peak =8 min max  Fig. 7.6-1		1) Re-flowing Profile: Please refer to Fig.7.6-1 2) Test board thickness: 1.0mm 3) Test board material: glass epoxy resin 4) The chip shall be stabilized at normal condition for 1~2 hours before measuring		
7.7 Thermal Shock	1. No visible mechanical damage.  2. Inductance change: Within ±10%  105°C 30 min.  Ambient Temperature  40°C  Max 3 minute  Fig.7.7-1	<ol> <li>Temperature and time: -40±3°C for 30±3 min→105°C for 30±3min, please refer to Fig.7.7-1.</li> <li>Transforming interval: Max, 3 minute</li> <li>Tested cycle: 100 cycles</li> <li>The chip shall be stabilized at normal condition for 1~2 hours before measuring</li> </ol>		

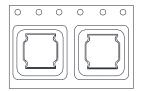
## 8. Packaging and Marking:

#### 8-1. Carrier Tape Dimensions:



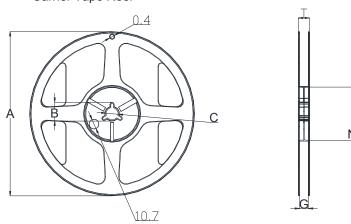
ITEM	W	A0	В0	K0	Р	F	E	D0	P0	P2	Т
DIM	12.00	3.3	3.3	2.50	8.00	5.50	1.75	1.50	4.00	2.00	0.3
TOLE	±0.3	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	+0.1	±0.1	±0.1	±0.05

#### 8-2. Taping Dimensions:



#### 8-3.Reel Dimensions:

Carrier Tape Reel



Туре	Α	В	С	G	N	T
12mm	330	21±0.8	13±0.4	12.4	100	16.4

8-4. Packaging Quantity:

3KPCS/ Reel 9KPCS/ Inner Box 27KPCS/ Outer Box

## 9. Visual Inspection Standard of Product

Visual	Inspection	Standard	of Product
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No.	Defect Item	Figure	Rejection Identification	Acceptance
1	Core Defect		The defect length(c or f)more than L/6 or W/6 , NG	AQL=0.65
2	Core Crack		Visual cracks , NG	AQL=0.65
3	Starvation		(1)Resin starved length a more than L/2, NG (2)When L>2mm,b>H/2, NG (3)When L≦2mm, b don't control	AQL=0.65
4	Excessive glue		The length, width or height of product beyond specified value, NG	AQL=0.65
5	Cold Solder		(1)For CR2520** Series , cold solder N>0.5mm,NG (2)For other series, cold solder N>1mm,NG	AQL=0.65
6	Marking Defect		The marking angle a>45°, NG	AQL=0.65