Technical Data Sheet Side View LEDs (Height 0.8mm)

99-213/B7C-AT1U1N/2C

Features

- Side view LED.
- Lead frame package with individual 2 pins.
- Wide viewing angle.
- Soldering methods: IR reflow soldering.
- Pb-free.
- The product itself will remain within RoHS compliant version.



 The 99-213 series is available in soft orange, green, blue and yellow. Due to the package design, the LED has wide viewing angle, low power consumption.
 This feature makes the LED ideal for light guide application.



- LCD back light.
- Mobile phones .
- Indicators.
- Illuminations.
- Switch lights.

Device Selection Guide

| CI | | | |
|----------|---------------|-------------|--|
| Material | Emitted Color | Resin Color | |
| InGaN | Blue | Water Clear | |



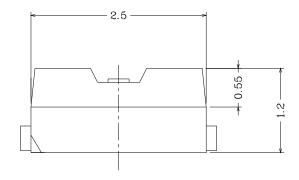
Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 2 Page: 1 of 10

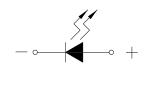
Device No.: DSE-0002099 Prepared date: 11-Sep.-2015 Prepared by: Teresa

Technical Data Sheet Side View LEDs (Height 0.8mm)

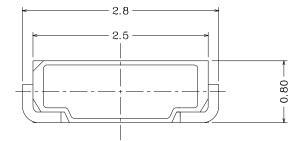
99-213/B7C-AT1U1N/2C

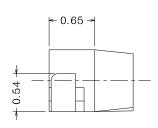
Package Outline Dimensions

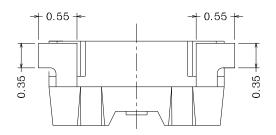




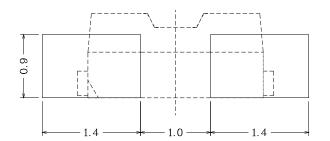
Polarity







Recommended soldering pad design



Notes: Tolerances Unless Dimension ± 0.1 mm, Unit = mm

Everlight Electronics Co., Ltd. Device No.: DSE-0002099

http://www.everlight.com Prepared date: 11-Sep.-2015 Rev. 2

Page: 2 of 10

Prepared by:Teresa

Technical Data Sheet Side View LEDs (Height 0.8mm)

99-213/B7C-AT1U1N/2C

Absolute Maximum Ratings (Ta=25°C)

| Parameter | Symbol | Rating | Unit |
|---|------------------|---|------------------------|
| Reverse Voltage | V_R | 5 | V |
| Forward Current | I_{F} | 30 | mA |
| Peak Forward Current (Duty 1/10 @10ms) | I_{FP} | 100 | mA |
| Power Dissipation | Pd | 110 | mW |
| Electrostatic Discharge(HBM) | ESD | 2000 | V |
| Operating Temperature | Topr | - 40 ∼ +85 | $^{\circ}\!\mathrm{C}$ |
| Storage Temperature | Tstg | - 40 ∼ +90 | $^{\circ}\mathrm{C}$ |
| Soldering Temperature | Tsol | Reflow Soldering: 260 °C for 10 sec. Hand Soldering: 350 °C for 3 sec. | |

^{1.} The products are sensitive to static electricity and must be carefully taken when handling products.

Electro-Optical Characteristics (Ta=25°C)

| Parameter | Symbol | Min. | Тур. | Max. | Unit | Condition |
|------------------------------|---------------------|-------|------|-------|------|--------------------|
| Luminous Intensity | I_V | 285 | | 565 | med | |
| Viewing Angle | 201/2 | | 110 | | deg | |
| Peak Wavelength | λр | | 468 | | nm | I -20 A |
| Dominant Wavelength | λd | 464.5 | | 476.5 | nm | $I_F=20\text{mA}$ |
| Spectrum Radiation Bandwidth | $\triangle \lambda$ | | 26 | | nm | |
| Forward Voltage | V_{F} | 2.70 | | 3.70 | V | |
| Reverse Current | I_R | | | 50 | uA | V _R =5V |

Notes:

1. Tolerance of Luminous Intensity: ±11%

2. Tolerance of Dominant Wavelength: ±1nm

3. Tolerance of Forward Voltage: ±0.1V

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 2 Page: 3 of 10

Device No. :DSE-0002099 Prepared date: 11-Sep.-2015 Prepared by:Teresa

Technical Data Sheet Side View LEDs (Height 0.8mm)

99-213/B7C-AT1U1N/2C

Bin Range of Luminous Intensity

| Bin Code | Min. | Max. | Unit | Condition |
|----------|------|------|------|----------------------|
| T1 | 285 | 360 | | |
| T2 | 360 | 450 | med | I _F =20mA |
| U1 | 450 | 565 | | |

Bin Range of Dominant Wavelength

| Group | Bin Code | Min. | Max. | Unit | Condition | |
|-------|----------|-------|-------|------|----------------------|--|
| A | A9 | 464.5 | 467.5 | nm | | |
| | A10 | 467.5 | 470.5 | | I _F =20mA | |
| | A11 | 470.5 | 473.5 | | | |
| | A12 | 473.5 | 476.5 | | | |

Bin Range of Forward Voltage

| Groups | Bin Code | Min. | Max. | Unit | Condition |
|--------|----------|------|------|------|----------------------|
| N | 10 | 2.70 | 2.90 | V | I _F =20mA |
| | 11 | 2.90 | 3.10 | | |
| | 12 | 3.10 | 3.30 | | |
| | 13 | 3.30 | 3.50 | | |
| | 14 | 3.50 | 3.70 | | |

Notes:

1. Tolerance of Luminous Intensity: ±11%

2. Tolerance of Dominant Wavelength: ±1nm

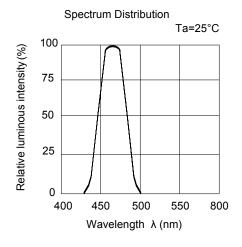
3. Tolerance of Forward Voltage: $\pm 0.1V$

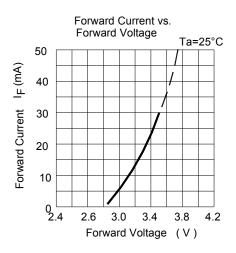
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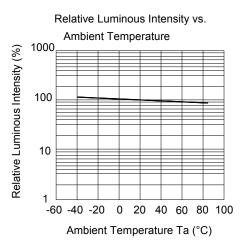
Technical Data Sheet Side View LEDs (Height 0.8mm)

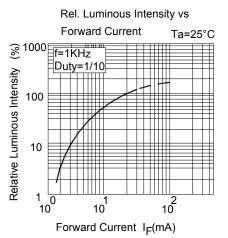
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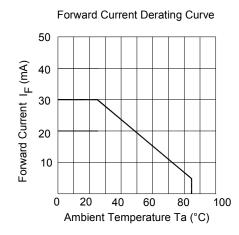
Typical Electro-Optical Characteristics Curves

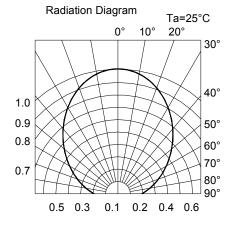












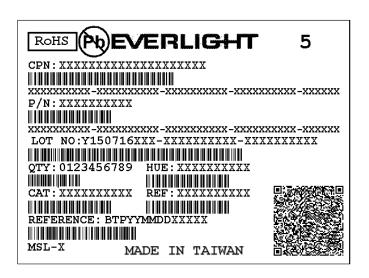
Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 2 Page: 5 of 10 Device No.:DSE-0002099 Prepared date: 11-Sep.-2015 Prepared by:Teresa

Technical Data Sheet Side View LEDs (Height 0.8mm)

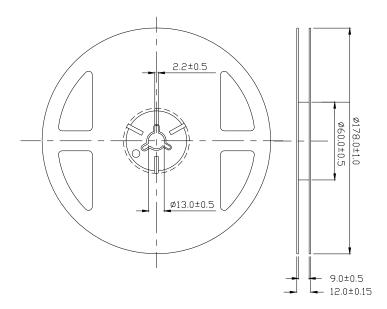
99-213/B7C-AT1U1N/2C

Label Explanation

CAT: Luminous Intensity Rank HUE: Dom. Wavelength Rank REF: Forward Voltage Rank



Reel Dimensions



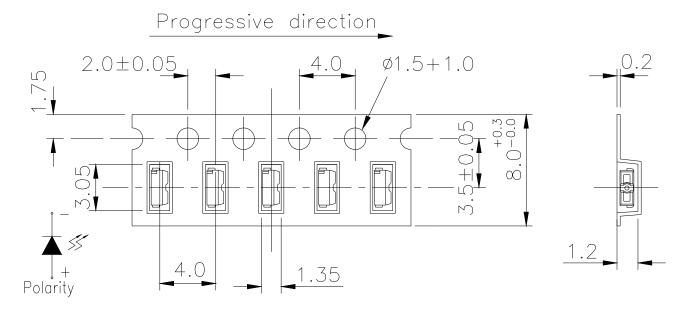
Note: The tolerances unless mentioned is ± 0.1 mm; Unit = mm

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 2 Page: 6 of 10 Device No. :DSE-0002099 Prepared date: 11-Sep.-2015 Prepared by:Teresa

Technical Data Sheet Side View LEDs (Height 0.8mm)

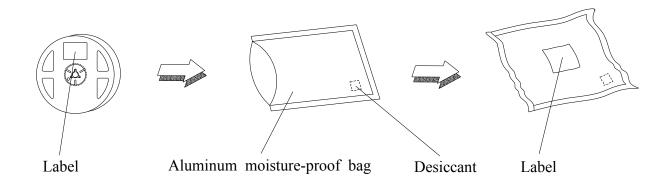
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Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel



Note: 1. The tolerances unless mentioned is ± 0.1 mm; Unit = mm

Moisture Resistant Packaging



Everlight Electronics Co., Ltd. Device No.: DSE-0002099

http://www.everlight.com Prepared date: 11-Sep.-2015 Rev. 2 Page: 7 of 10

Prepared by:Teresa

Technical Data Sheet Side View LEDs (Height 0.8mm)

99-213/B7C-AT1U1N/2C

Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

| No. | Items | Test Condition | Test Hours/Cycles | Sample Size | Ac/Re |
|-----|-------------------------------------|--|----------------------|----------------|-------|
| 1 | Reflow Soldering | Temp. : 260°C±5°C Max. 10 sec. | 6 Min. | 22 pcs. | 0/1 |
| 2 | Temperature Cycle | H:+100°C 15min ∫5 min L:-40°C 15min | 300 Cycles | 22 pcs. | 0/1 |
| 3 | Thermal Shock | H:+100°C 5min $\int 10 \text{ sec}$ L:-10°C 5min | 300 Cycles | 22 pcs. | 0/1 |
| 4 | High Temperature Storage | Temp. : 100°C | 1000 Hrs. | 22 pcs. | 0/1 |
| 5 | Low Temperature Storage | Temp. : -40°C | 1000 Hrs. | 22 pcs. | 0/1 |
| 6 | DC Operating Life | $I_F = 20 \text{ mA} / 25^{\circ}\text{C}$ | 1000 Hrs. | 22 pcs. | 0/1 |
| 7 | High Temperature / High Humidity | 85°C/85%RH | 1000 Hrs. | 22 pcs. | 0/1 |

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 2 Page: 8 of 10

Device No. :DSE-0002099 Prepared date: 11-Sep.-2015 Prepared by:Teresa

Technical Data Sheet Side View LEDs (Height 0.8mm)

99-213/B7C-AT1U1N/2C

Precautions for Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

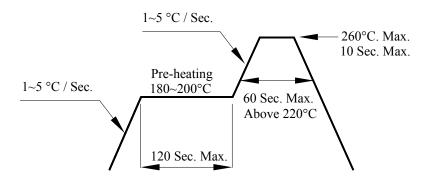
2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.
- 2.3 After opening the package: The LED's floor life is 1 year under 30℃ or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
- 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

 Baking treatment: 60±5°C for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 2 Page: 9 of 10

Device No. :DSE-0002099 Prepared date: 11-Sep.-2015 Prepared by:Teresa

Technical Data Sheet Side View LEDs (Height 0.8mm)

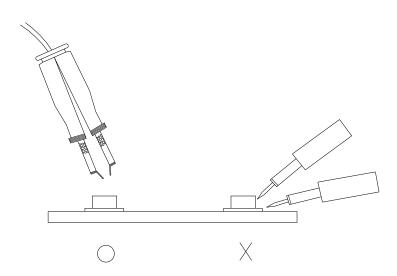
99-213/B7C-AT1U1N/2C

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



EVERLIGHT ELECTRONICS CO., LTD.

Office: No 25, Lane 76, Sec 3, Chung Yang Rd, Tucheng, Taipei 236, Taiwan, R.O.C Tel: 886-2-2267-2000, 2267-9936

Fax: 886-2267-6244, 2267-6189, 2267-6306

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Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 2 Page: 10 of 10

Device No.: DSE-0002099 Prepared date: 11-Sep.-2015 Prepared by: Teresa