

Product Revision		Product Dimensions			Braid Dimensions	
Product Name		L max	øA min	øB min	øD max	ød min
D-106-6009	A	50.0 (1.970)	9.0 (0.354)	9.10 (0.358)	9.0 (0.354)	4.4 (0.173)
D-106-6012	A	50.0 (1.970)	12.5 (0.492)	12.0 (0.472)	12.0 (0.472)	6.4 (0.252)
D-106-6015	A	50.0 (1.970)	15.0 (0.590)	15.5 (0.610)	15.0 (0.590)	9.6 (0.378)
D-106-6018	A	50.0 (1.970)	18.0 (0.709)	18.5 (0.728)	18.0 (0.709)	12.1 (0.476)
D-106-6021	A	50.0 (1.970)	21.0 (0.827)	21.5 (0.846)	21.0 (0.827)	14.7 (0.579)
D-106-6025	A	50.0 (1.970)	25.0 (0.984)	25.5 (1.004)	25.0 (0.984)	17.2 (0.677)
D-106-6030	A	50.0 (1.970)	30.0 (1.181)	30.5 (1.200)	30.0 (1.181)	19.8 (0.780)

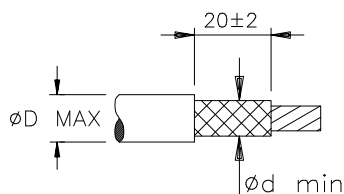
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin high density.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 FLUX: TYPE ROM1 per ANSI-J-STD-004.

APPLICATION

1. These parts are designed to attach braided ground straps to the gross shield of a cable or a shielded backshell adapter, rated for 125°C minimum, meeting the dimensional criteria listed, and having tin, silver or nickel plated parts.
2. Temperature range: -55°C to +135°C. Install using Raychem-approved convection heating tools.

For best results, prepare the cable as shown:



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CUSTOMER DRAWING

		Raychem Devices	TITLE: SOLDERSLEEVE				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO: D-106-60XX				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	REVISED PER ECO: 13-003344				
DRAWN BY: T. NGUYEN	DATE: 02/25/2013	PROD. REV. SEE TABLE	REV: C	SCALE: None	SIZE: A	SHEET: 1 of 1	

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