

# APPROVAL SHEET

 Customer Name
 :

 Customer P/N
 :

 Frequency
 :

 AKER Approved P/N
 :

 49MN-008000-F-AL-05

 AKER MPN
 :

 49MN-008000-F-AL-05

 REVISION
 :

 ISSUED DATE
 :

 2022/9/29

APPROVED	CHECKED	PREPARED
Evernest		PTY
APPROVED BY CU	JSTOMER	

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**RoHS** compliant



Customer P/N			
AKER Approved P/N	49MN-008000-F-AL-05		
APPROVED	Earnest	Earnest SHEET	
PREPARED	piy	REV.	A0

Revison	Date	Reviser	Revised contents
A0	2022/9/29	piy	Initial Released



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#### **HC-49US SMD CRYSTAL SPECIFICATION**

#### 1. ELECTRICAL CHARACTERISTICS

(1) Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

Ambient temperature: 25±5°C

Relative humidity : 40%~70%

If there is any doubt about the results, measurement shall be made within the following limits:

Ambient temperature: 25±3°C

Relative humidity : 40%~70%

(2) Measurement Equipment: SAUNDERS 350A (Measured FL)

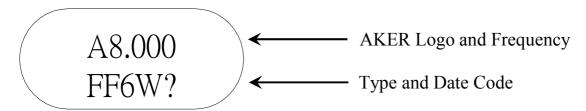
Parameters	Cymbol	Electrical Specification			Notes	
raiameters	Symbol	Min.	Тур.	Max.	Unit	Notes
Nominal Frequency	FL	{	3.000000	)	MHz	
Load Capacitance	CL		12		pF	
Frequency Tolerance		-50	?	50	ppm	At $25^{\circ}$ C $\pm 3^{\circ}$ C
Frequency Stability		-50	?	50	ppm	Related to 25 °C
Drive Level	DL			100	uW	
Operating Temperature Range		-10	?	70	°C	
Storage Temperature Range		-55	?	125	°C	
Effective Series Resistance	RR			80	Ω	
Shunt Capacitance	C0			5	pF	
Motional Capacitance	C1		N/A		fF	
Ratio Of Capacitance	r		N/A			C0/C1
Aging Rate		-3	?	3	ppm	First Year
Insulation Resistance		500			MOhms	At DC 100V

<sup>\*</sup>Please kindly be noted that AKER DO NOT guarantee parts quality which involves human security application.\*

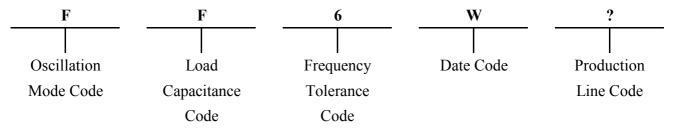


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#### 2. MARKING



## **Type and Date Code**



#### **Oscillation Mode Code**

Code	Oscillation Mode		
F	AT Cut / Fundamental		
T	AT Cut / 3rd Overtone		
В	BT Cut / Fundamental		

#### **Load Capacitance Code**

Code	CL	Code	CL
S	Series	P	4
A	16	Q	39
В	20	R	12.5
С	30	T	8
D	18	U	33
Е	32	V	7
F	12	W	6
G	22	X	17
Н	27	Y	8.5
I	10	Z	19.5
J	14	a	21.5
K	15	b	24
L	25	c	35
M	9	d	37
N	13		

#### **Frquency Tolerance Code**

Code	Tolerance	Code	Tolerance
1	±20 ppm	6	±50 ppm
2	±25 ppm	9	±10 ppm
3	±30 ppm	0	±100 ppm
5	±15 ppm		

#### **Date Code**

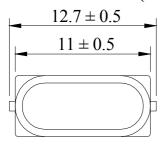
Year	2017	2018	2019	2020
	2021	2022	2023	2024
	2025	2026	2027	2028
Month	2029	2030	2031	2032
JAN	A	N	a	n
FEB	В	P	b	p
MAR	C	Q	c	q
APR	D	R	d	r
MAY	E	S	e	S
JUN	F	T	f	t
JUL	G	U	g	u
AUG	Н	V	h	V
SEP	J	W	j	W
OCT	K	X	k	X
NOV	L	Y	1	y
DEC	M	Z	m	Z

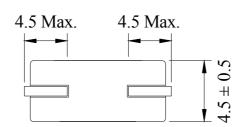
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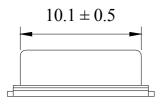


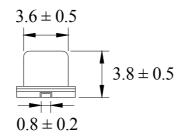
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# 3. DIMENSIONS: (Unit: mm)

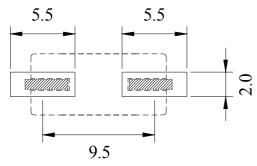




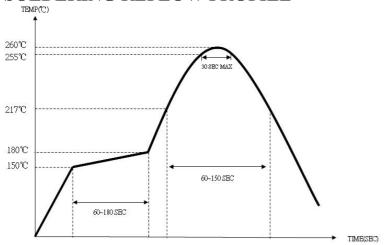




# 4. SUGGESTED LAND PATTERN: (Unit: mm)



# 5. SOLDERING REFLOW PROFILE



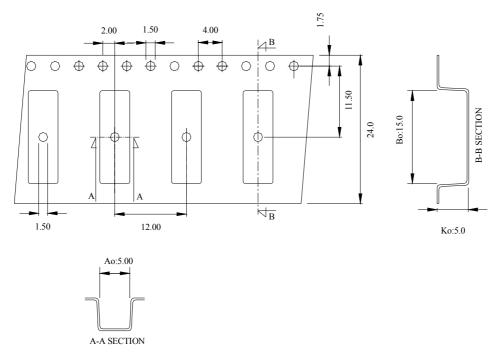
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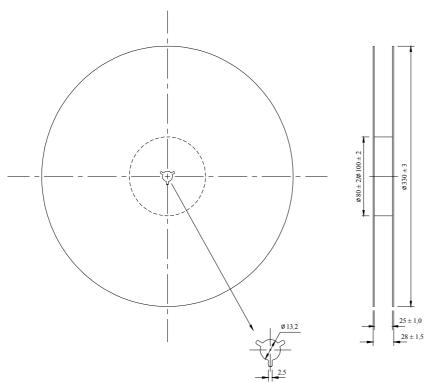
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# 6. PACKING: (Unit:mm) 1000pcs/reel

#### **6.1 TAPE SPECIFICATION**



## **6.2 REEL SPECIFICATION**



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# 7. RELIABILITY SPECIFICATION

No	Test Item	Test Methods	Performance	
1	Drop Test	Free drop from 50 cm height onto a hard wooden board for 3 times	To satisfy the electrical characteristics	
2	Mechanical Shock	1000 G, 0.5 msec, 3 times for each direction ( X, Y, Z )		
3	Vibration	Frequency range: 20 ~ 2000 Hz Amplitude: 1.52 mm / 20G		
		Sweep time: 20 minutes Test time for each direction: 2 Hours (Total 6 Hours)		
4	Gross Leak	Alcohol, Test Pressure : > -40cm-Hg	No bubbles stream	
5	Fine Leak	5 kgf/cm <sup>2</sup> Helium bombing for 2 Hours	$\leq 10^{-8}$ atm.cc./sec	
6	Solderability	Temperature : $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$	90% min. coverage	
		Immersion time : $5 \pm 1$ seconds	of new solder	
7	Resistance To Soldering Heat	Solder pot test  Test temperature: $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$ Test time: $10 \pm 1$ seconds		
8	High Temperature Storage	+ 125 $^{\circ}$ C ± 3 $^{\circ}$ C for 500 ± 12 Hours		
9	Low Temperature Storage	- 55 °C ± 3 °C for 500 ± 12 Hours		
10	Temperature Cycle	Total 100 cycles of the following temperature cycle  1 cycle  25° C ± 3° C  -55° C ± 3° C  15 min.	To satisfy the electrical characteristics	
11	High Temperature And Humidity	$85^{\circ}$ C ± 5°C, RH 85% ± 5%, 500 ± 12 Hours		