


生产作业书

已量产

| | | | | | | | | | | | |
|-------------|-------------------|--|------------------------------|-------|------|------|-----|----|----|----|-----|
| 客户编码 | | 发行日期 | 2023-10-15 | | | | | | | | |
| 客户物料编码 | | 客户规格型号 | DRWW3*10-12UH±20% Φ0.21 蓝色套管 | | | | | | | | |
| 祥如物料编码 | XR3*10-120M-A | 祥如规格型号 | XR3*10-120M-A | | | | | | | | |
| 送样数量 | 100 PCS | 送样日期 | 2023-10-15 | | | | | | | | |
| 外观尺寸 mm | |  | | | | | | | | | |
| | | A | 4.5 MAX | | | | | | | | |
| | | B | 16.0 MAX | | | | | | | | |
| | | C | 0.6±0.1 | | | | | | | | |
| | | D | 62.0±2.0 | | | | | | | | |
| | | 标识 原理图  | | | | | | | | | |
| 绕线结构表 | | | | | | | | | | | |
| 绕组 | 起始 | 结束 | 漆包线 | 圈数 | 绕制方式 | | | | | | |
| N1 | S | F | 2UEW-0.25mm | 31TS | 圈数参考 | 平整密绕 | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| 注意事项 | | | | | | | | | | | |
| 1、电感PCV蓝色套管 | | | | | | | | | | | |
| 测试项目 | 电性范围 | 测试条件 | 测试仪器 | 参考值 | | | | | | | |
| 电感量L | 12uH±20% | at 25℃ 1KHz/0.25V | TH2829A | 12.22 | | | | | | | |
| 直流电阻DCR | 0.17Ω Max | at 25℃ | TH2829A | 0.12 | | | | | | | |
| 饱和电流Isat | L ≥ L0*90% | at 25℃ DC 700mA 1KHz/0.25V | TH2829A | | | | | | | | |
| | | | | | | | | | | | |
| 物料 | 规格型号 | 备注 | 生产厂家 | 用量 | | | | | | | |
| 接脚胶 | FK661 黑胶 无卤 | | QI FU | Kg | | | | | | | |
| 漆包线 | 2UEW(130度) | | GANYUE | Kg | | | | | | | |
| 无铅锡 | 无铅锡条 | | SONGBEN | Kg | | | | | | | |
| 套管 | Φ3.5*15mm PVC蓝色扁管 | PVC蓝色扁管 | XINGQI | m | | | | | | | |
| 导针 | 0.60mm CP线 | | BAICHUAN | Kg | | | | | | | |
| 磁芯 | C5 DRWW3*10 2*7 | | JIACHENG | K | | | | | | | |
| 作业流程 | | | | | | | | | | | |
| 产品包装 | | | | | | | | | | | |
| 包装代码 | | | | | | | | | | | |
| 包装标识 | | | | | | | | | | | |
| 包装物料 | | | | | | | | | | | |
| 包装尺寸 | | | | | | | | | | | |
| 包装说明 | | | | | | | | | | | |
| 标识示意图 | | 包装示意图 | | | | | | | | | |
| | | <table border="1"> <tr> <td>制表</td> <td>黄禾香</td> </tr> <tr> <td>审核</td> <td>饶平</td> </tr> <tr> <td>确认</td> <td>钟翠兰</td> </tr> </table> | | | | 制表 | 黄禾香 | 审核 | 饶平 | 确认 | 钟翠兰 |
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| 审核 | 饶平 | | | | | | | | | | |
| 确认 | 钟翠兰 | | | | | | | | | | |

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