

客户 (Customer) : _____

承认书

Approval Sheet

谨致执事者：兹提供敝公司之有关详细规格及图面数据,敬请给予办理试认定手续.

同时敬请送返一份附有贵公司签认之测试认定后之样品承认书.

We are pleased in sending you herewith on specification and drawings for your approval.
Please return to us one copy "Approval sheet" with your approved signature.

型号 (Model No.) : A-SP1702R6B1C-C01-3T

发文日期 (Issue Date) : 2019/06/14 承认日期 (Approved Date) : _____

Checking signature of Amicc

Designer	Checker	Approver
Silence		

Approval signature of customer

Designer	Checker	Approver

江苏欧密格光电科技股份有限公司

Jiangsu Amicc Opto-Electronics Technology Co.,Ltd

地址:江苏省常州市湖塘鸣凰沟南工业区武南中路 98 号

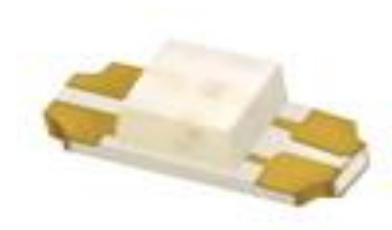
Add: 98.Wu Nan middle road.Gounan Industrial Park Changzhou

TEL:0086-519-89806999

FAX:0086-519-86523668

Multi-Color Type ■ Top view Bi-color

A-SP1702R6B1C-C01-3T



Features

- Multi-Color Type
- Compatible with infrared and vapor phase reflow solder process.
- Wide viewing angle
- Pb-free
- RoHS compliant

Description

- The Amicc 1702 SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications etc.

Applications

- LCD Back-light
- Decorative and Entertainment Lighting
- Indicators
- Automotive Telecommunication
- Switch lights

Device Selection Guide

Type	Chip Materials	Emitted Color	Resin Color
R6	AlGaInP	Brilliant Red	Water Clear
B1	InGaN	Brilliant Blue	

Absolute Maximum Ratings ($T_{\text{Soldering}}=25^{\circ}\text{C}$)

Parameter	Symbol	Color	Rating	Unit
Reverse Voltage	V_R		5	V
Forward Current	I_F		25	mA
Peak Forward Current (Duty 1/10 @1ms)	I_{FP}	R6	60	mA
		B1	60	
Power Dissipation	P_d	R6	60	mW
		B1	95	
Electrostatic Discharge(HBM)	ESD	R6	2000	V
		B1	150	
Operating Temperature	T_{opr}		-40~+85	$^{\circ}\text{C}$
Storage Temperature	T_{stg}		-40~+100	$^{\circ}\text{C}$
Soldering Temperature	T_{sol}		Reflow Soldering : 260 $^{\circ}\text{C}$ for 10 sec. Hand Soldering : 350 $^{\circ}\text{C}$ for 3 sec.	

Electro-Optical Characteristics ($T_{\text{Soldering}}=25^{\circ}\text{C}$)

Parameter	Symbol	Color	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I_v	R6	14.5	-----	36.0	mcd	$I_F=5\text{mA}$
		B1	22.5	-----	90.0		
Viewing Angle	$2\theta_{1/2}$		-----	130	-----	deg	$I_F=5\text{mA}$
Peak Wavelength	λ_p	R6	-----	632	-----	nm	$I_F=5\text{mA}$
		B1	-----	468	-----		
Dominant Wavelength	λ_d	R6	-----	622	-----	nm	$I_F=5\text{mA}$
		B1	465	-----	475		
Spectrum Radiation Bandwidth	$\Delta\lambda$		-----	20	-----	nm	$I_F=5\text{mA}$
Forward Voltage	V_F	R6	1.6	-----	2.2	V	$I_F=5\text{mA}$
		B1	2.5	-----	3.1		
Reverse Current	I_R	R6	-----	-----	10	μA	$V_R=5\text{V}$
		B1	-----	-----	10		

Notes:

1. Tolerance of Luminous Intensity $\pm 10\%$.
2. Tolerance of Dominant Wavelength: $\pm 1\text{nm}$
3. Tolerance of Forward Voltage : $\pm 0.05\text{V}$.

Bin Code Description

R6: Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
AL2	14.5	18.0	mcd	I _F =5mA
AM1	18.0	22.5		
AM2	22.5	28.5		
AN1	28.5	36.0		

B1: Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
MA	22.5	36.0	mcd	I _F =5mA
NA	36.0	57.0		
PA	57.0	90.0		

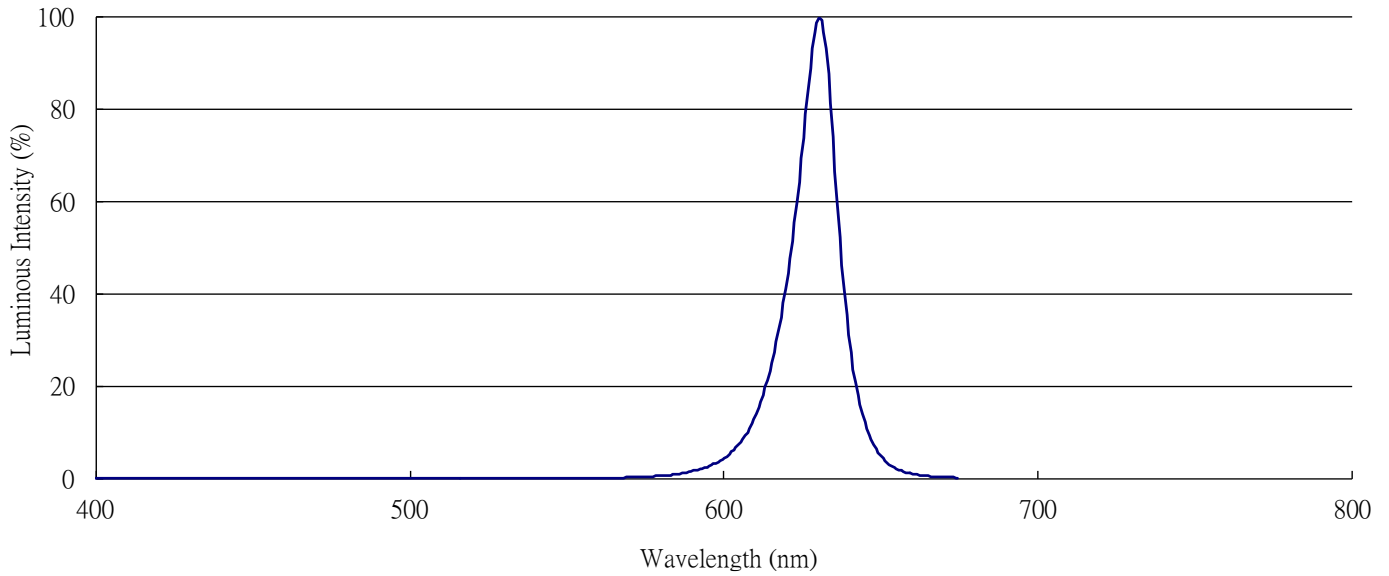
Note:
 Tolerance of Luminous Intensity: ±10%.

B1: Bin Range of Dominant Wavelength

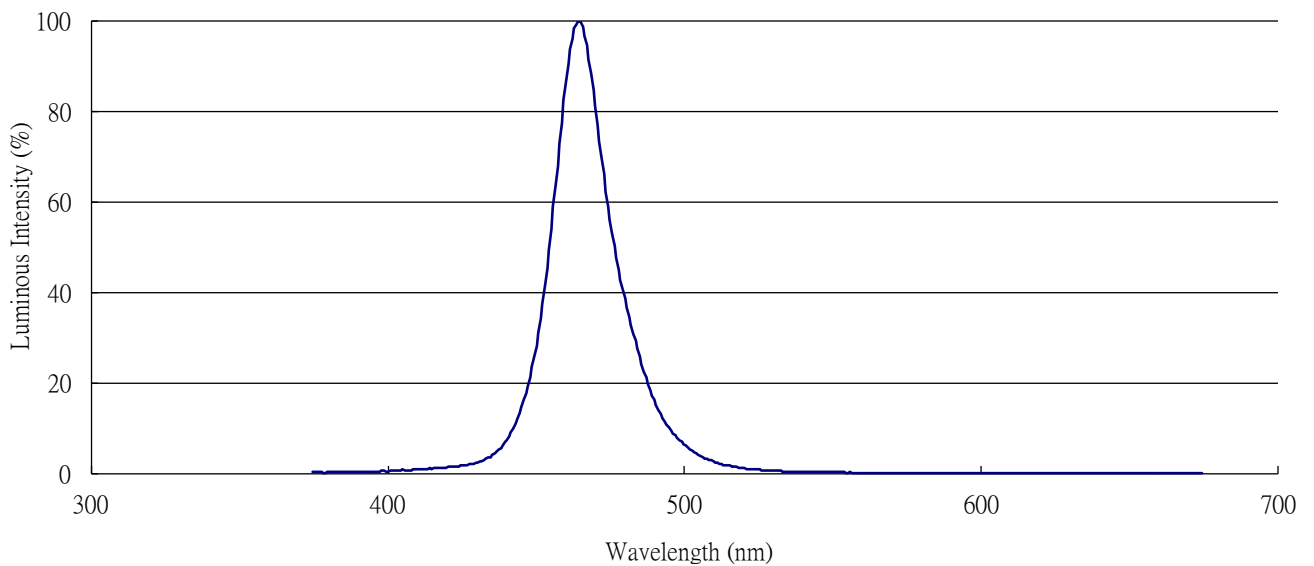
Bin Code	Min.	Max.	Unit	Condition
A6	465	470	nm	I _F =5mA
A7	470	475		

Note:
 Tolerance of Dominant Wavelength: ±1nm

R6: Spectrum Distribution



B1: Spectrum Distribution



Typical Electro-Optical Characteristics Curve (Chip code: R6)

Fig.1-Forward Voltage Shift vs. Junction Temperature

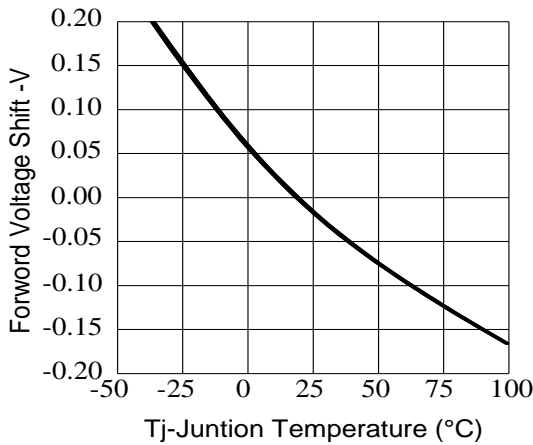


Fig.2-Relative Luminous Intensity vs. Forward Current $T_s=25^\circ\text{C}$

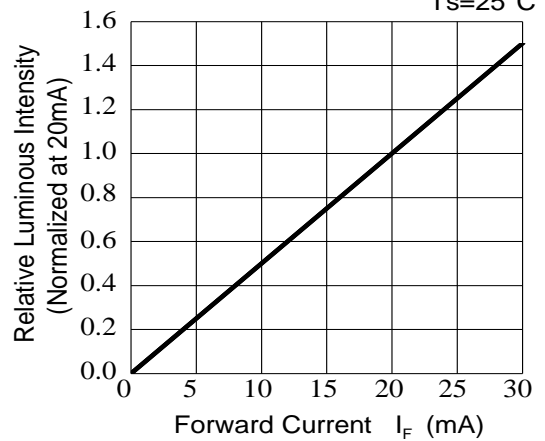


Fig.3-Relative Luminous Intensity vs. Junction Temperature

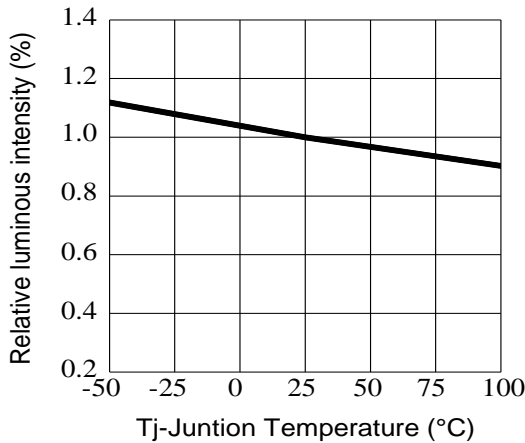


Fig.4-Forward Current vs. Forward Voltage $T_a=25^\circ\text{C}$

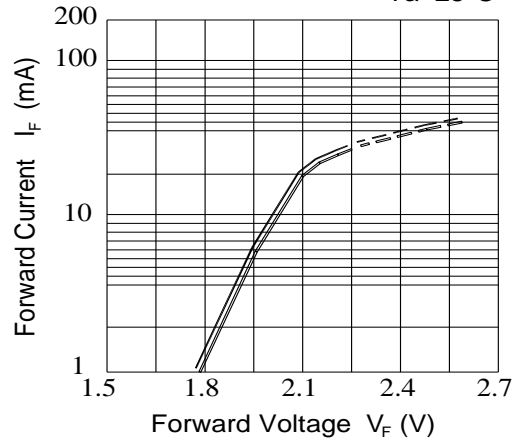


Fig.5-Max. Driving Forward Current vs. Soldering Temperature

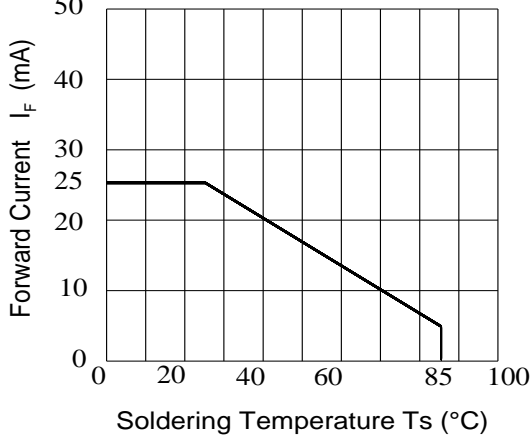
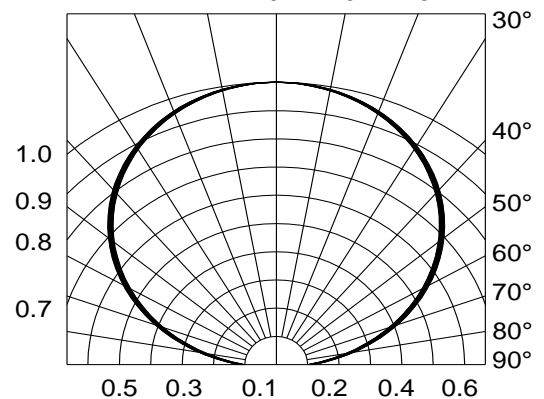


Fig.6-Radiation Diagram $T_a=25^\circ\text{C}$



Typical Electro-Optical Characteristics Curve (Chip code: B1)

Fig.1-Forward Voltage Shift vs. Junction Temperature

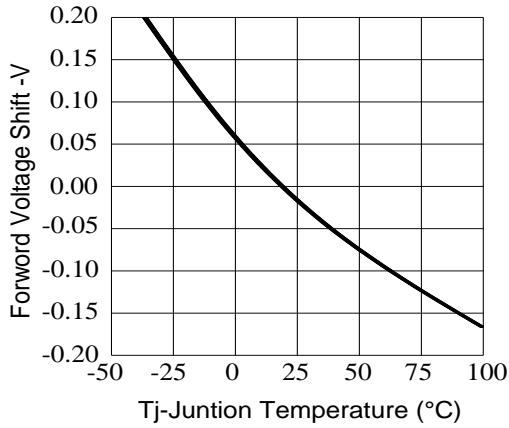


Fig.2-Relative Luminous Intensity vs. Forward Current

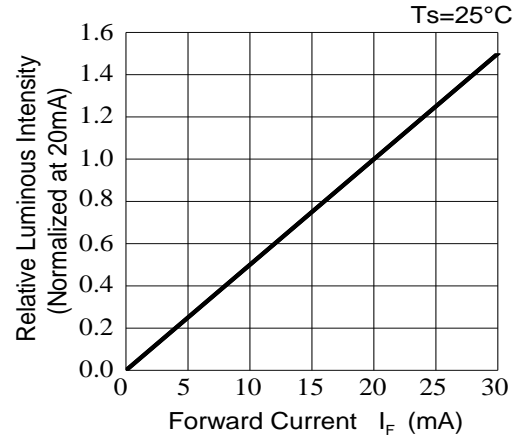


Fig.3-Relative Luminous Intensity vs. Junction Temperature

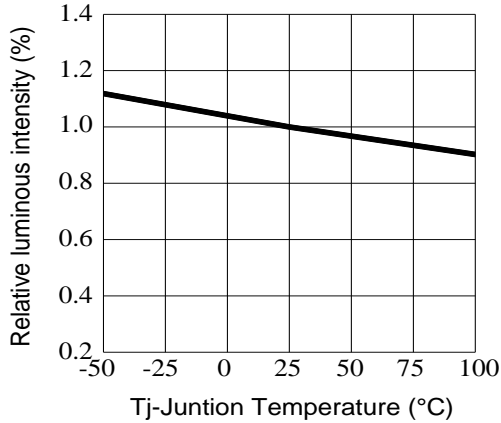


Fig.4-Forward Current vs. Forward Voltage

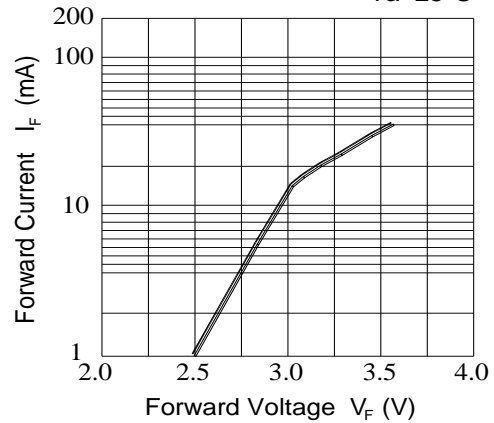


Fig.5-Max. Driving Forward Current vs. Soldering Temperature

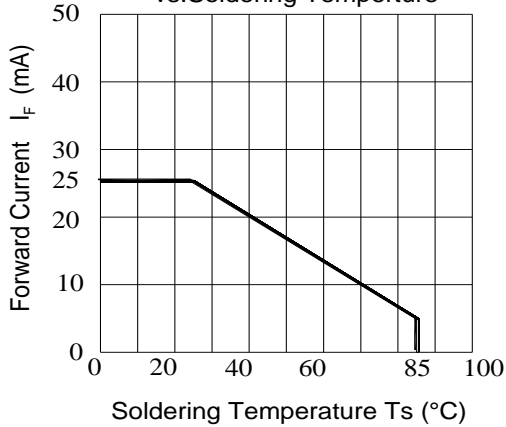
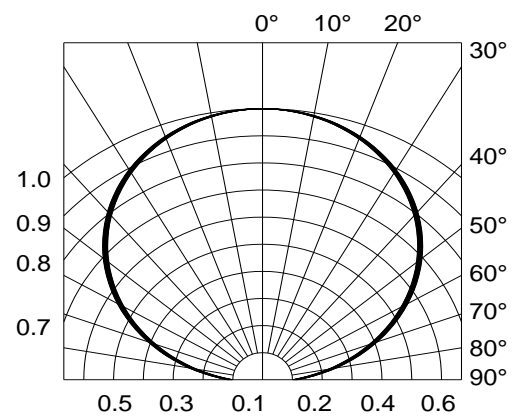
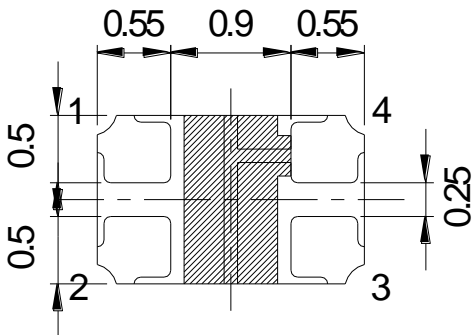
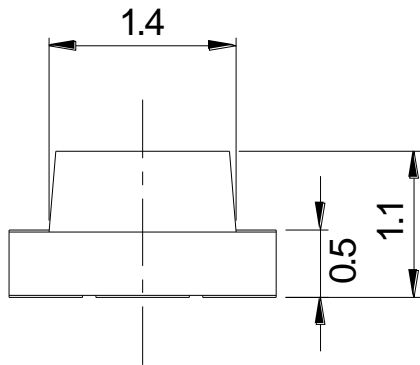
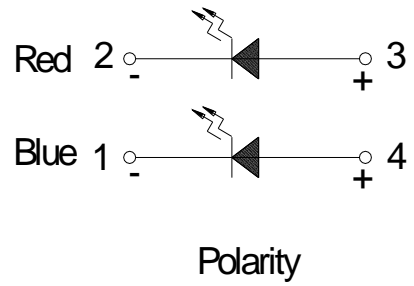
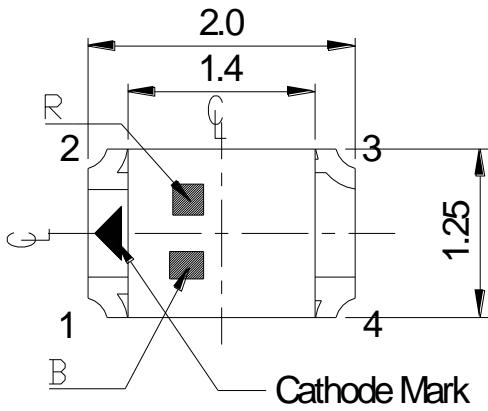


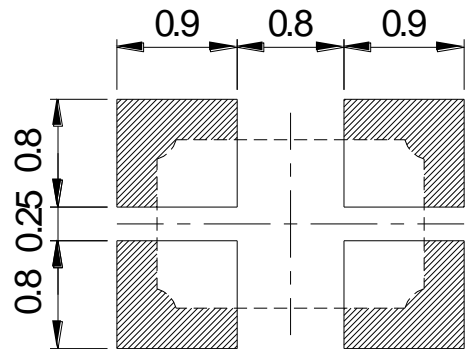
Fig.6-Radiation Diagram



Package Dimension



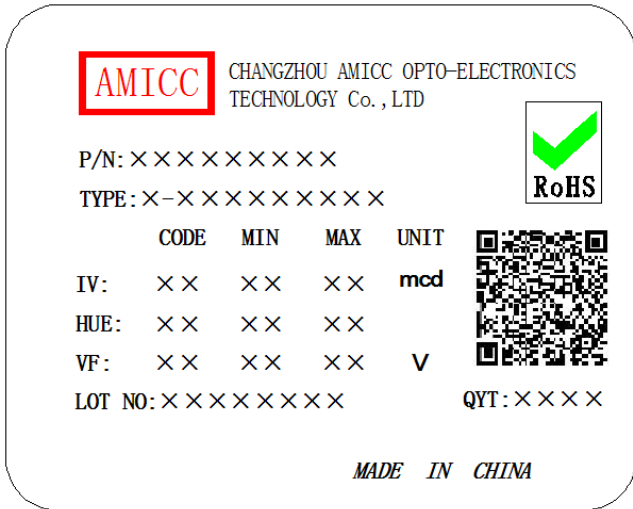
Recommended Solder Pad



Note:
Tolerance unless mentioned is ± 0.1 mm, Unit = mm.

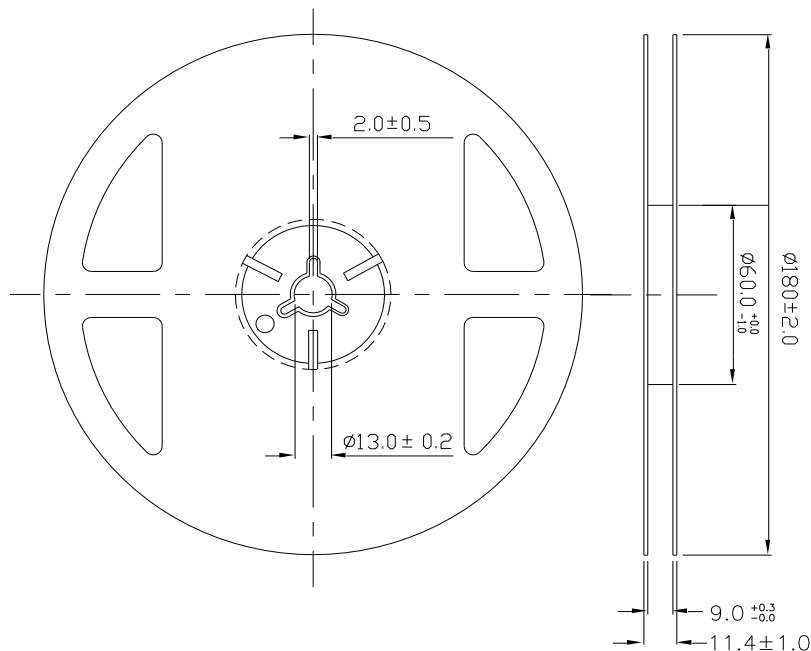
Moisture Resistant Packing Materials

Label Explanation



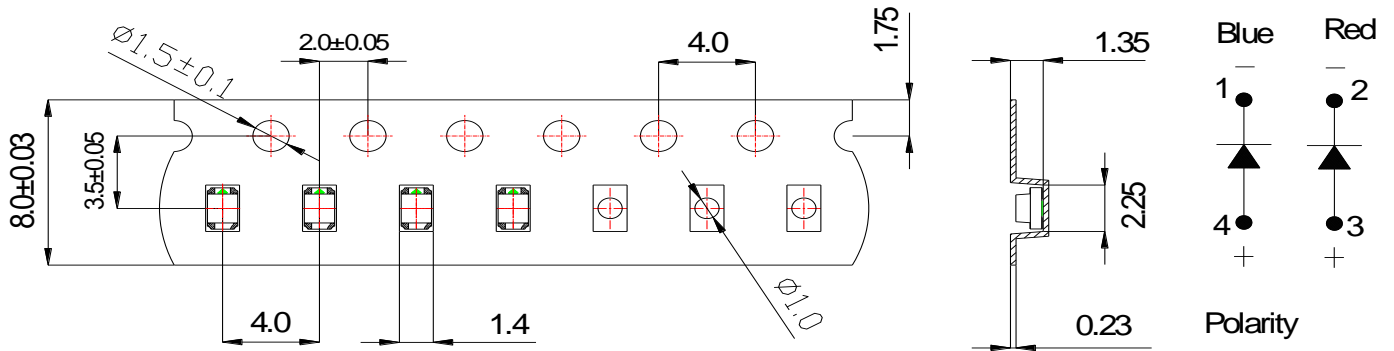
- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number

Reel Dimensions



Note:
 Tolerances unless mentioned ±0.1mm, Unit = mm.

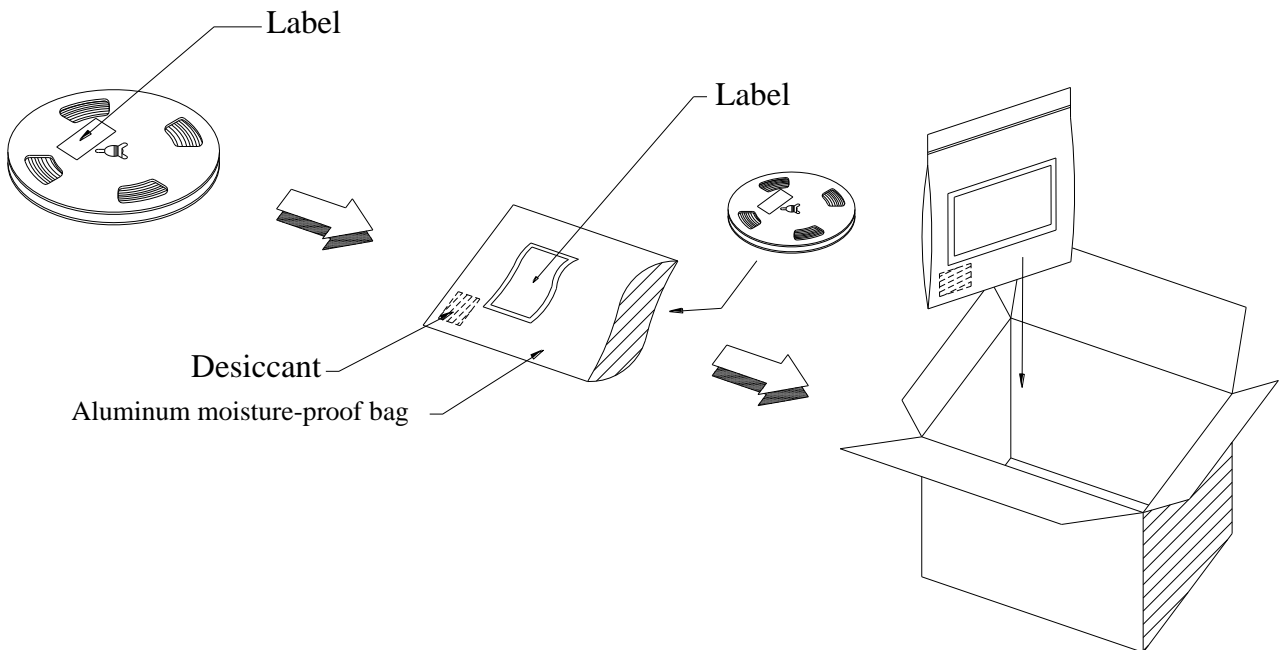
Carrier Tape Dimensions: Loaded Quantity 3000 pcs Per Reel



Note:

1. Tolerance unless mentioned is ± 0.1 mm, Unit = mm.
2. Minimum packing amount is 1000/2000 pcs per reel.

Moisture Resistant Packing Process



Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

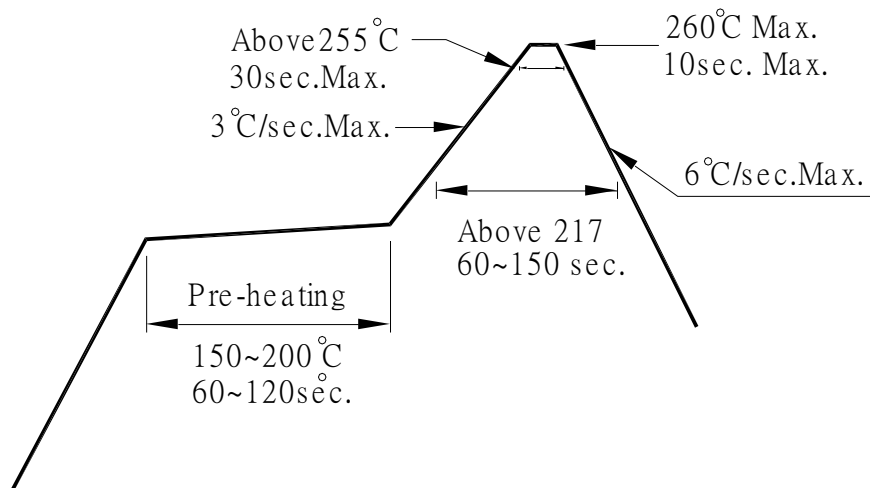
Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C/10sec.	6 Min.	22 PCS.	0/1
2	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	300 Cycles	22 PCS.	0/1
3	Temperature Cycle	H : +100°C 15min ∫ 5 min L : -40°C 15min	300 Cycles	22 PCS.	0/1
4	High Temperature/Humidity Reverse Bias	Ta=85°C,85%RH	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Ta=-40°C	1000 Hrs.	22 PCS.	0/1
6	High Temperature Storage	Ta=100°C	1000 Hrs.	22 PCS.	0/1
7	DC Operation Life	Ta=25°C, I _F = 5 mA	1000 Hrs.	22 PCS.	0/1

Precautions for Use

1. Over-current-proof
Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).
2. Storage
 - 2.1 Do not open moisture proof bag before the products are ready to use.
 - 2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.
 - 2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
 - 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.
Baking treatment: 60±5°C for 24 hours.
3. Soldering Condition
 - 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
 - 3.3 When soldering, do not put stress on the LEDs during heating.
 - 3.4 After soldering, do not warp the circuit board.
4. Soldering Iron
Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.
 5. Repairing
Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.