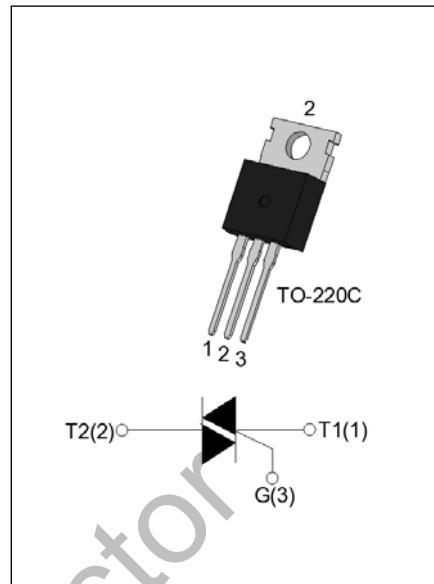


**DESCRIPTION:**

The BT138-600E triac is suitable for general purpose AC switching. It can be used as an ON/OFF function in applications such as heating regulation, induction motor starting circuits, for phase control operation in light dimmers, motor speed controllers. From T2 terminals to external heatsink. Package TO-220C is RoHS compliant.

**MAIN FEATURES**

| Symbol                      | Value       | Unit |
|-----------------------------|-------------|------|
| $I_{T(RMS)}$                | 12          | A    |
| $V_{DRM}/V_{RRM}$           | 600         | V    |
| $I_{GT\text{ I/II/III/IV}}$ | 10/10/10/25 | mA   |

**ABSOLUTE MAXIMUM RATINGS**

| Parameter   | Symbol       | Value   | Unit                   |
|---|--------------|---------|------------------------|
| Storage junction temperature range  | $T_{stg}$    | -40-150 | °C                     |
| Operating junction temperature range  | $T_j$        | -40-125 | °C                     |
| Repetitive peak off-state voltage ( $T_j=25^\circ\text{C}$ )  | $V_{DRM}$    | 600     | V                      |
| Repetitive peak reverse voltage ( $T_j=25^\circ\text{C}$ )  | $V_{RRM}$    | 600     | V                      |
| RMS on-state current ( $T_c \leq 98^\circ\text{C}$ )  | $I_{T(RMS)}$ | 12      | A                      |
| Non repetitive surge peak on-state current<br>(full cycle , $t_p=20\text{ms}$ , $T_j=25^\circ\text{C}$ )            | $I_{TSM}$    | 95      | A                      |
| Non repetitive surge peak on-state current<br>(full cycle , $t_p=16.6\text{ms}$ , $T_j=25^\circ\text{C}$ )          |              | 105     |                        |
| $I^2t$ value for fusing ( $t_p=10\text{ms}$ , $T_j=25^\circ\text{C}$ )  | $I^2t$       | 45      | $\text{A}^2\text{s}$   |
| Critical rate of rise of on-state current<br>( $I_G=2 \times I_{GT}$ , $f=100\text{Hz}$ , $T_j=125^\circ\text{C}$ ) | $dI/dt$      | 80      | $\text{A}/\mu\text{s}$ |
|   |              | 50      |                        |
| Peak gate current ( $t_p=20\mu\text{s}$ , $T_j=125^\circ\text{C}$ )   | $I_{GM}$     | 4       | A                      |
| Average gate power dissipation ( $T_j=125^\circ\text{C}$ )  | $P_{G(AV)}$  | 0.5     | W                      |
| Peak gate power   | $P_{GM}$     | 10      | W                      |
| Peak pulse voltage<br>( $T_j=25^\circ\text{C}$ ; non-repetitive,off-state;FIG.7)                                    | $V_{pp}$     | 3.5     | kV                     |

ELECTRICAL CHARACTERISTICS ( $T_j=25^\circ\text{C}$  unless otherwise specified)

| Symbol      | Test Condition   | Quadrant     | Value |               | Unit             |
|-------------|--|--------------|-------|---------------|------------------|
| $I_{GT}$    | $V_D=12\text{V}$ $R_L=33\Omega$  | I - II -III  | MAX.  | 10            | mA               |
|             |  | IV           |       | 25            |                  |
| $V_{GT}$    | ALL  |              | MAX.  | 1             | V                |
| $V_{GD}$    | $V_D=V_{DRM}$ $T_j=125^\circ\text{C}$<br>$R_L=3.3\text{K}\Omega$                 | ALL          | MIN.  | 0.2           | V                |
| $I_L$       | $I_G=1.2I_{GT}$  | I - III - IV | MAX.  | 25            | mA               |
|             |  | II           |       | 35            |                  |
| $I_H$       | $I_T=500\text{mA}$   |              | MAX.  | 25            | mA               |
| $dV/dt$     | $V_D=400\text{V}$ Gate Open $T_j=125^\circ\text{C}$                              |              | MIN.  | 150           | V/ $\mu\text{s}$ |
| $(dV/dt)_c$ | $(dI/dt)_c=5\text{A/ms}$ , $T_j=110^\circ\text{C}$                               |              | MIN.  | 5             | V/ $\mu\text{s}$ |
| $t_{on}$    | $I_G=40\text{mA}$ $I_A=200\text{mA}$ $I_R=20\text{mA}$<br>$T_j=25^\circ\text{C}$ | TYP.         | 3     | $\mu\text{s}$ |                  |
| $t_{off}$   |  |              | 30    |               |                  |

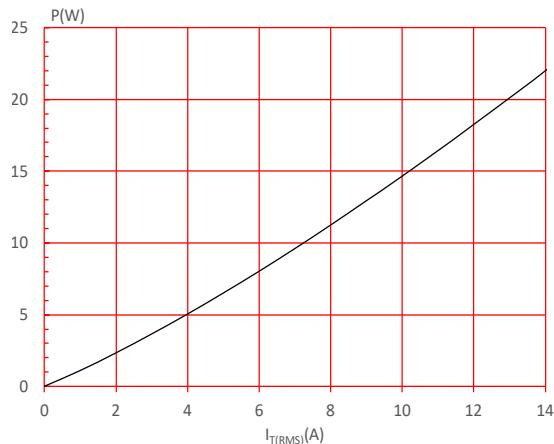
## STATIC CHARACTERISTICS

| Symbol    | Parameter                                |                         | Value(MAX.) | Unit          |
|-----------|--|-------------------------|-------------|---------------|
| $V_{TM}$  | $I_{TM}=15\text{A}$ $t_p=380\mu\text{s}$ | $T_j=25^\circ\text{C}$  | 1.6         | V             |
| $V_{TO}$  | Threshold voltage                        | $T_j=125^\circ\text{C}$ | 0.8         | V             |
| $R_D$     | Dynamic resistance                       | $T_j=125^\circ\text{C}$ | 41          | m $\Omega$    |
| $I_{DRM}$ | $V_D=V_{DRM}$ $V_R=V_{RRM}$              | $T_j=25^\circ\text{C}$  | 5           | $\mu\text{A}$ |
| $I_{RRM}$ |  | $T_j=125^\circ\text{C}$ | 0.4         | mA            |

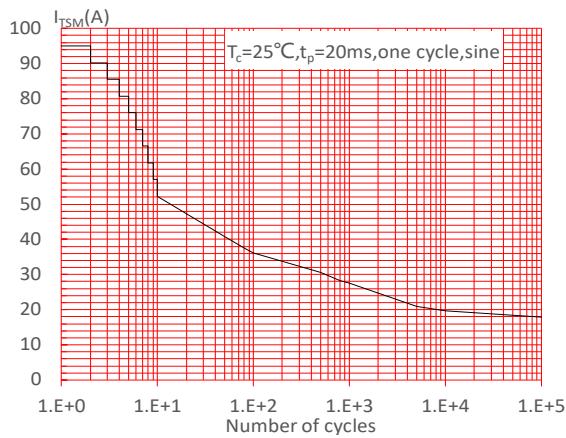
## THERMAL RESISTANCES

| Symbol        | Parameter                | Value | Unit |
|---------------|--------------------------|-------|------|
| $R_{th(j-c)}$ | junction to case (AC)    | 1.5   | °C/W |
| $R_{th(j-a)}$ | junction to ambient (AC) | 60    | °C/W |

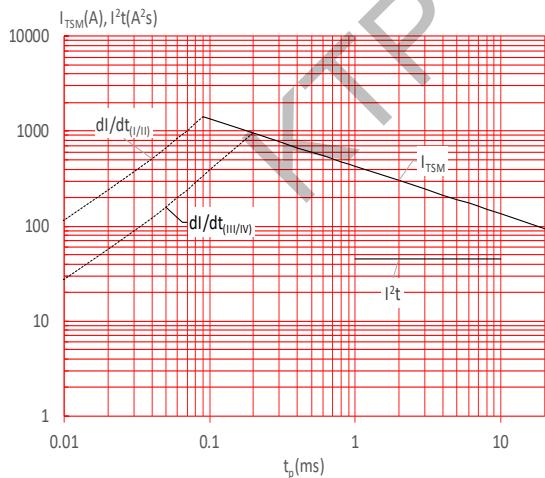
**FIG.1** Maximum power dissipation versus RMS on-state current



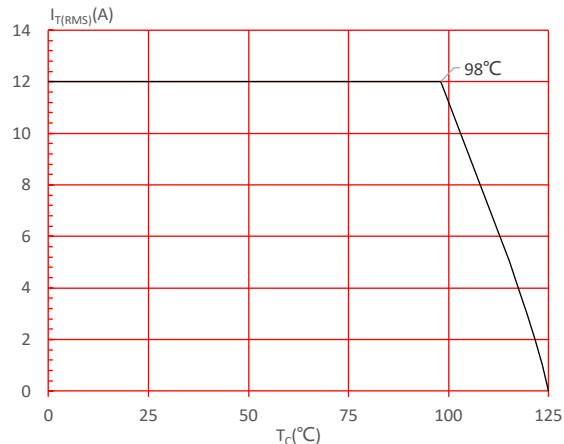
**FIG.3:** Surge peak on-state current versus number of cycles



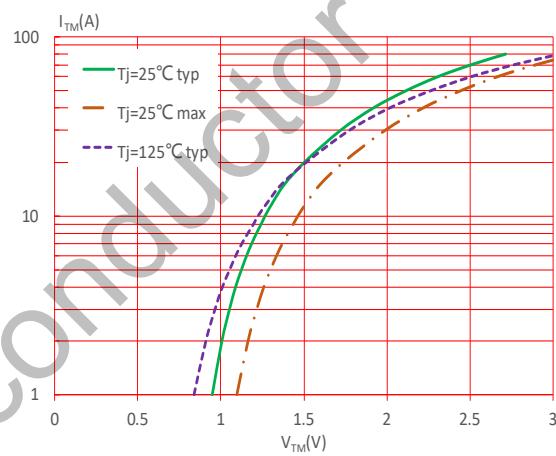
**FIG.5:** Non-repetitive surge peak on-state current for a sinusoidal pulse with width  $t_p < 20\text{ms}$ , and corresponding value of  $I^2t$  ( I - II :  $dI/dt < 80\text{A}/\mu\text{s}$ ; III-IV :  $dI/dt < 50\text{A}/\mu\text{s}$ )



**FIG.2:** RMS on-state current versus case temperature



**FIG.4:** On-state character



**FIG.6:** Relative variations of gate trigger current, holding current and latching current versus junction temperature

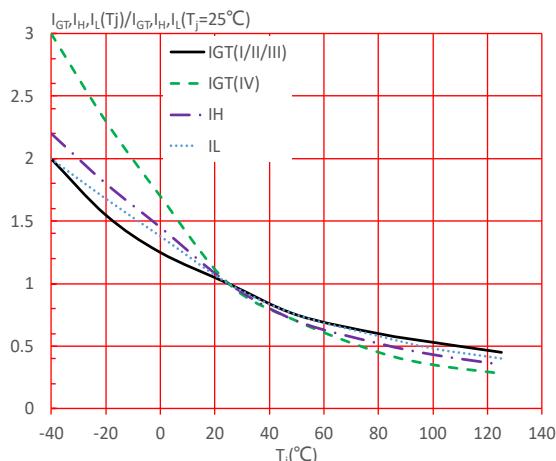
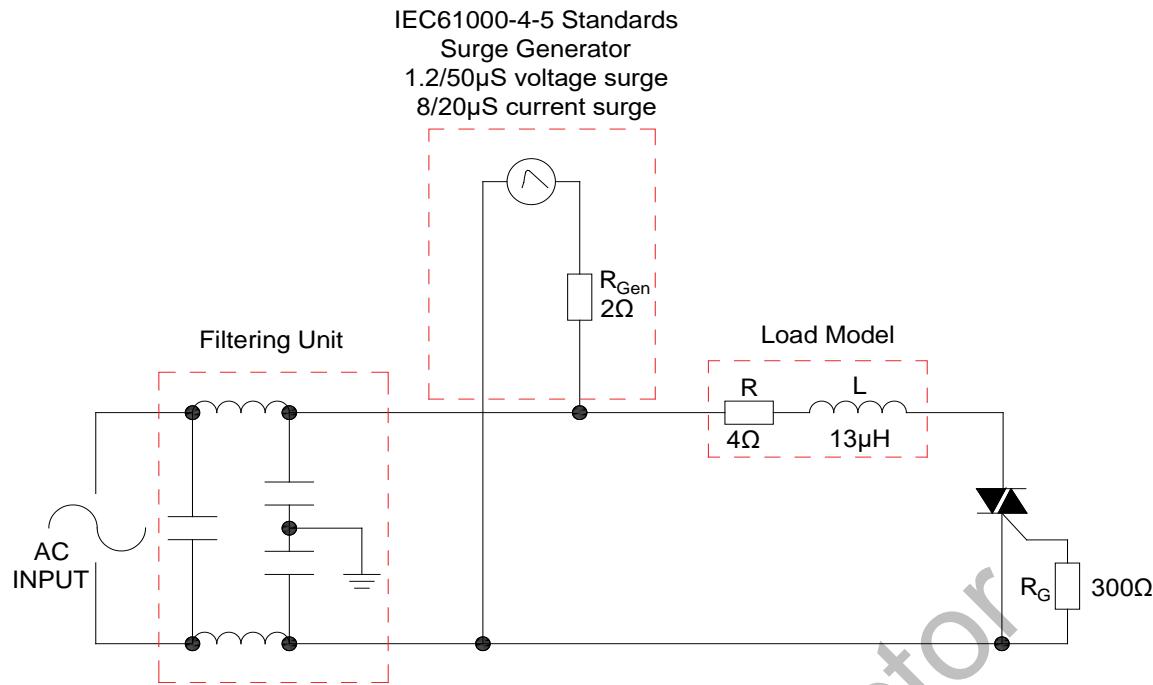
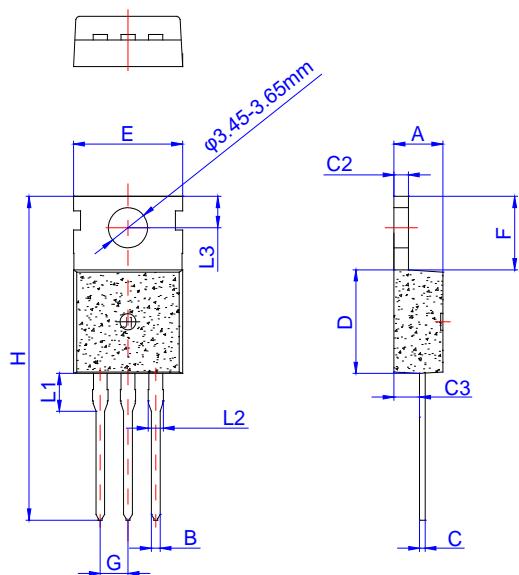


FIG.7: Test circuit for inductive and resistive loads to IEC-61000-4-5 standards

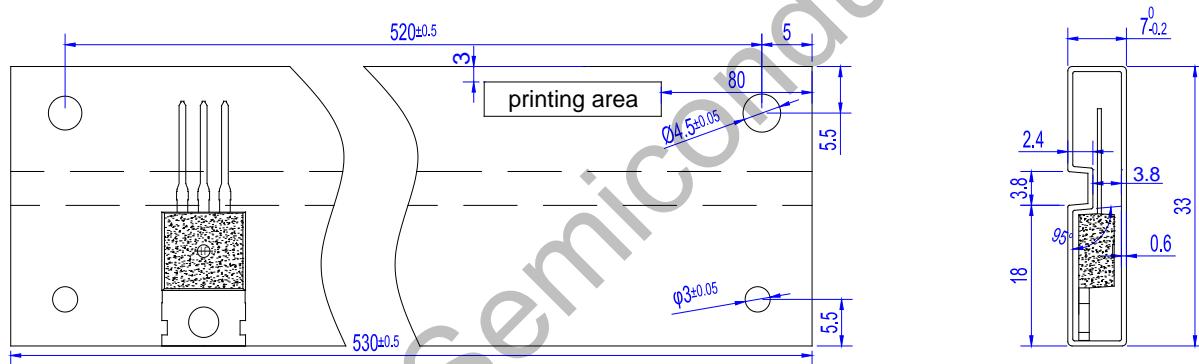


## PACKAGE MECHANICAL DATA



| Ref. | Dimensions  |      |      |        |      |       |
|------|-------------|------|------|--------|------|-------|
|      | Millimeters |      |      | Inches |      |       |
|      | Min.        | Typ. | Max. | Min.   | Typ. | Max.  |
| A    | 4.40        |      | 4.60 | 0.173  |      | 0.181 |
| B    | 0.70        |      | 0.90 | 0.028  |      | 0.035 |
| C    | 0.45        |      | 0.60 | 0.018  |      | 0.024 |
| C2   | 1.25        |      | 1.35 | 0.049  |      | 0.053 |
| C3   | 2.20        |      | 2.60 | 0.087  |      | 0.102 |
| D    | 8.90        |      | 9.90 | 0.350  |      | 0.390 |
| E    | 9.90        |      | 10.3 | 0.390  |      | 0.406 |
| F    | 6.30        |      | 6.90 | 0.248  |      | 0.272 |
| G    | 2.40        |      | 2.70 | 0.094  |      | 0.106 |
| H    | 28.0        |      | 29.8 | 1.102  |      | 1.173 |
| L1   | 2.70        |      | 3.30 | 0.106  |      | 0.130 |
| L2   | 1.14        |      | 1.70 | 0.045  |      | 0.067 |
| L3   | 2.65        |      | 2.95 | 0.104  |      | 0.116 |

## DELIVERY MODE



| PACKAGE | OUTLINE | TUBE<br>(PCS) | INNER BOX<br>(PCS) | PER CARTON |
|---------|---------|---------------|--------------------|------------|
| TO-220C | TUBE    | 50            | 1,000              | 5,000      |