

# Automotive Grade EMI Suppression Safety Capacitor, Ceramic Disc, Class X1, 760 V<sub>AC</sub>, Class Y1, 500 V<sub>AC</sub>



#### **LINKS TO ADDITIONAL RESOURCES**













QUICK REFERENCE DATA				
DESCRIPTION	VALUE			
Ceramic Class	2			
Ceramic Dielectric	Y5U			
Voltage (V <sub>AC</sub> )	500 760			
Min. Capacitance (pF) 470		70		
Max. Capacitance (pF)	4700			
Mounting	Rad	dial		

#### **OPERATING TEMPERATURE RANGE**

-55 °C to +125 °C

#### **TEMPERATURE CHARACTERISTICS**

Class 2: Y5U

#### SECTIONAL SPECIFICATIONS

Climatic category (according to EN 60058-1) Class 2: 40 / 125 / 21

#### COATING

According to UL 94 V-0
Epoxy resin, isolating, flame retardant

#### **APPROVALS**

IEC 60384-14 UL 60384-14 DIN EN 60384-14 CSA E60384-1:03, CSA E60384-14:09 CQC (IEC 60384-14)

#### **PACKAGING**

Bulk, tape and reel, taped ammopack

#### **FEATURES**

- AEC-Q200 qualified
- Withstands 85 / 85 / 1000 h test
- Can pass 1000 temperature cycles (from -55 °C to +125 °C)
- Can pass 10 kV pulses (10 per polarity)
- Complying with IEC 60384-14
- High reliability
- Singlelayer AC disc safety capacitors
- PPAP (AIAG version) is available
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

#### AUTOMOTIVE GRADE





ROHS
COMPLIANT
HALOGEN
FREE
GREEN
(5-2008)

#### **APPLICATIONS**

- X1, Y1 according to IEC 60384-14
- Application as Y capacitors for EMI suppression and primary-secondary coupling on battery chargers for PHEV/EV
- Application as filter capacitors on DC/DC converters for PHEV/EV and HEV
- EMI / RFI suppression and filtering

#### **DESIGN**

The capacitor consists of a ceramic disc which is copper plated on both sides. Connection leads are made of tin plated copper-clad steel having a diameter of 0.6 mm or 0.8 mm

The capacitors may be supplied with straight and vertical kink leads having a lead spacing of 10.0 mm and 12.5 mm. Encapsulation is made of flame retardant epoxy resin in accordance with UL 94 V-0.

#### **CAPACITANCE RANGE**

470 pF to 4700 pF

#### RATED VOLTAGE UR

IEC 60384-14: (X1): 760  $V_{AC}$ , 50 Hz (Y1): 500  $V_{AC}$ , 50 Hz 1500  $V_{DC}$ 

#### TEST VOLTAGE

Component test (100 %):  $4000\ V_{AC}$ , 50 Hz, 2 s Random sampling test (destructive test):  $4000\ V_{AC}$ , 50 Hz, 60 s Voltage proof of coating (destructive test):  $4000\ V_{AC}$ , 50 Hz, 60 s

#### **INSULATION RESISTANCE**

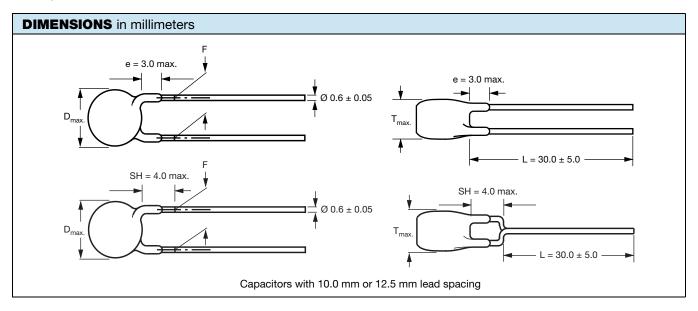
 $\geq$  10 000 M $\Omega$ 

#### **CAPACITANCE TOLERANCE**

± 20 % (code M)

#### **DISSIPATION FACTOR**

Class 2: max. 2.5 % (1 kHz)



TECHNICAL I	TECHNICAL DATA						
CAPACITANCE	CAPACITANCE	BODY	BODY	LEAD SPACING	PART NUMBER		
C (pF)	TOLERANCE (%)	DIAMETER D <sub>max.</sub> (mm)	THICKNESS T <sub>max.</sub> (mm)	F (mm) ± 1 mm	MISSING DIGITS SEE ORDERING CODE BELOW		
Y5U							
470		8.0		10 or 12.5	AY1471M31Y5UC6###		
680		9.0		10 or 12.5	AY1681M35Y5UC6###		
1000		9.5		10 or 12.5	AY1102M37Y5UC6###		
1500		10.5		10 or 12.5	AY1152M41Y5UC6###		
2200	± 20	12.0	7.0	10 or 12.5	AY1222M47Y5UC6###		
2700		13.5		10 or 12.5	AY1272M53Y5UC6###		
3300		14.5		10 or 12.5	AY1332M57Y5UC6###		
3900		15.5		10 or 12.5	AY1392M61Y5UC6###		
4700		16.5		10 or 12.5	AY1472M65Y5UC6###		

ORDERING CODE										
###	15 <sup>th</sup> to 17	7 <sup>th</sup> digit	Lead con	figuration		Available	configuratio	ns see below		
Example	AY1	222	М	47	Y5U	С	6	U	L	0
	Series	Capacitance value	Tolerance code	Size code	Temperature coefficient	Compact design	Lead wire diameter	Packaging / lead length	Lead style	Lead spacing
							6 = 0.6 8 = 0.8	3 = bulk T = tape and reel U = ammopack	L = straight V = inline kink	0 = 10.0 X = 12.5

#### **LEADSPACING 10.0 mm AND 12.5 mm**

PACKAGING					
CAPACITANCE		BODY DIAMETER	P/	ACKAGING QUANTITIE	ES
VALUE	SIZE CODE	D <sub>max.</sub> (mm)	BULK	REEL	АММО
470 pF to 2200 pF	31 to 47	12.0	1000	500	500
2700 pF to 4700 pF	53 to 65	16.5	500	500	500

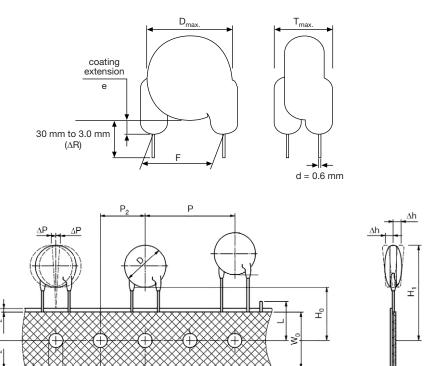
#### Note

• The capacitors are supplied in bulk packaging (cardboard boxes), in tape on reel in ammopack



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#### STRAIGHT LEADS



The hole pitch 12.7 mm for lead spacing 10.0 mm (0.4") or 12.5 mm (0.49")

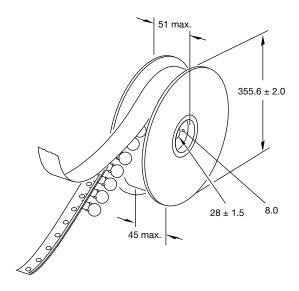
Ød

DIMENSION OF TAPE					
SYMBOL	PARAMETER	DIMENSIONS (mm)			
STIVIDUL	PARAMETER	10 mm OR 12.5 mm			
D <sup>(1)</sup>	Body diameter	16.5 max.			
d	Lead diameter	$0.6 \pm 0.05$			
Р	Pitch of component	25.4 ± 1			
P <sub>0</sub> <sup>(2)</sup>	Pitch of sprocket hole	12.7 ± 0.3			
P <sub>1</sub> <sup>(3)</sup>	Distance, hole center to lead	7.7 or 6.5 ± 1.0			
P <sub>2</sub> <sup>(3)</sup>	Distance, hole to center of component	12.7 ± 1.5			
F	Lead spacing	10.0 or 12.5 (+ 0.6/- 0.4)			
Δh	Average deviation across tape	± 1.0 max.			
ΔΡ	Average deviation in direction of reeling	± 1.0 max.			
W	Carrier tape width	18.0 + 1/- 0.5			
$W_0$	Hold-down tape width	5.0 min.			
W <sub>1</sub>	Position of sprocket hole	9.0 + 0.75/- 0.5			
$W_2$	Distance of hold-down tape	3.0 max.			
H <sub>1</sub>	Maximum component height	40			
H <sub>0</sub>	Height to seating plane	$20.0 \pm 0.5 (16.0 \pm 0.5 \text{ for kinked})$			
L	Length of cut leads	11.0 max.			
L <sub>1</sub>	Length of lead protrusion	1.0 max.			
D <sub>0</sub>	Diameter of sprocket hole	4.0 ± 0.2			
t	Total tape thickness	0.9 max.			
t <sub>1</sub>	Maximum thickness of tape and wires	1.5 max.			

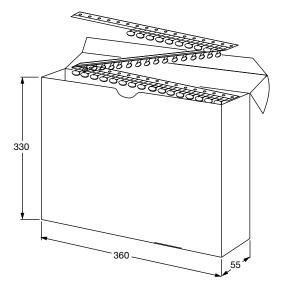
#### Notes

- (1) See "Technical Data" table
- (2) Cumulative pitch error: ± 1 mm/20 pitches
- (3) Obliquity maximum 3°

#### **REEL AND TAPE DATA** in millimeters



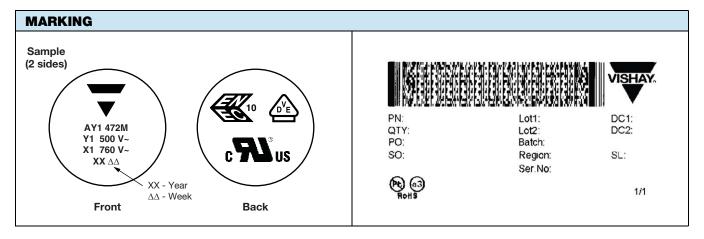
Reel with capacitors on tape



Ammopack with capacitors on tape

APPROVALS				
IEC 60384-14 - Safety tests This approval together with CB test certificate st	ubstitutes all national approvals	i.		
CB Certificate				
Y1-capacitor: CB test certificate:	US-26163-UL	470 pF to 4.7 nF	500 V <sub>AC</sub>	
X1-capacitor: CB test certificate:	US-26163-UL	470 pF to 4.7 nF	760 V <sub>AC</sub>	
VDE				
Y1-capacitor: VDE marks approval:	40012673	470 pF to 4.7 nF	500 V <sub>AC</sub>	
X1-capacitor: VDE marks approval:	40012673	470 pF to 4.7 nF	760 V <sub>AC</sub>	D.F
DIN EN 60384-14 VDE 0565-1-1:2006-04 - Safe	ty tests			
Underwriters Laboratories Inc./Canadian Sta	ndards Association			
Y1-capacitor: UL-test certificate:	E183844	470 pF to 4.7 nF	500 V <sub>AC</sub>	■ ®
X1-capacitor: UL-test certificate:	E183844	470 pF to 4.7 nF	760 V <sub>AC</sub>	
UL 60384-14, CSA E60384-1:03 2 <sup>nd</sup> edition, CSA	A E60384-14:09 2 <sup>nd</sup> edition			L = 03
Across-the-line, antenna-coupling and line-by-p	ass component			
CQC				
Y1-capacitor: CQC test certificate:	CQC05001015032	470 pF to 4.7 nF	500 V <sub>AC</sub>	600
X1-capacitor: CQC test certificate:	CQC05001015032	470 pF to 4.7 nF	760 V <sub>AC</sub>	





PERFORMANCE							
NO.	ITEMS		SPECIFICATION	TEST METHOD			
1	Visual and mechanical examination		No visible damage. The marking shall be legible. Dimensions are within specification.	Capacitors shall be visible evidence of Dimensions shall be calipers or microme	e measured with		
2	Capacitance		Within the specified tolerance.	The capacitance sh at 25 °C ± 3 °C, 75 1.0 V <sub>RMS</sub> ± 0.2 V <sub>RM</sub>	% RH maximum with		
3	Dissipation factor (D.F.)		2.5 % max.		tor shall be measured % RH maximum with <sub>S</sub> , 1 kHz.		
4	Insulation resistance (I.R.)		10 G $\Omega$ min.		e shall be measured charging at 500 V <sub>DC</sub> .		
5	Dielectric strength (between lead wires)		No damage.	4000 V <sub>AC</sub> are applied 50 mA max. (destru	ed for 60 s. uctive test)		
6	6 Temperature characteristic		perature characteristic Within specification.	The capacitance shall be measured at each step specified in table below.  The capacitance change from the value of step 3 shall not exceed the limit specified.			
				Step	Temperature		
				1	25 °C ± 3 °C		
				2	-30 °C ± 3 °C		
				3	25 °C ± 3 °C		
				4	85 °C ± 3 °C		
				5	25 °C ± 3 °C		
7	High temperature	External appearance	No visible damage. The marking shall be legible.	The specimen capacitors shall be submitted to an endurance test of 1000 h + 48 h / - 0 h in a chamber a			
	operation life	Capacitance change	± 15 % max.	125 °C ± 3 °C with	a voltage of 760 V <sub>AC</sub> .		
		Dissipation factor	5 % max. at 1 V, 1 kHz	Pre-treatment: capati 125 °C ± 3 °C fo measurements.	acitor shall be backed r 1 h before initial		
		Insulation resistance	3 GΩ min. at 500 V <sub>DC</sub> , 60 s		dition for 24 h $\pm$ 2 h		
		Dielectric strength (between lead wires)	No failure at 4000 V <sub>AC</sub> , 60 s	before measureme	nts.		



NO.	ITEMS		SPECIFICATION	TEST METHOD
8	Life test	External appearance	No visible damage. The marking shall be legible.	Test voltage: 4000 V <sub>AC</sub> , 60 s Impulse voltage: each individual capacitor shall be subjected to a 10 kV impulse for ten times each polarity. Before the capacitors are applied to life test.
		Capacitance change	± 15 % max.	100 % 90 % 50 % 30 % T <sub>1</sub> = 1.2 μs T <sub>2</sub> = 50 μs
		Dissipation factor	5 % max. at 1 V, 1 kHz	The specimen capacitors shall be submitted to an endurance test of
		Insulation resistance	3 GΩ min. at 500 V <sub>DC</sub> , 60 s	1000 h + 48 h / - 0 h in a chamber at 125 °C ± 3 °C with a voltage of 1500 V <sub>A</sub> .  Pre-treatment: capacitor shall be backed at 125 °C ± 3 °C for 1 h before initial measurements.
		Dielectric strength (between lead wires)	No failure at 4000 V <sub>AC</sub> , 60 s	Post-treatment: capacitors shall be placed at room condition for 24 h ± 2 h before measurements.
9	Humidity test (under steady state)	External appearance	No visible damage.	Ambient temperature: 40 °C ± 2 °C Relative humidity: 90 % to 95 % RH Duration: 500 h + 48 h / - 0 h
		Capacitance change	± 20 %	Without loading
		Dissipation factor	5 % max. at 1 V, 1 kHz	Pre-treatment: capacitor shall be stored at 40 °C ± 2 °C for 24 h ± 5 h before initial
		Insulation resistance	3 G $\Omega$ min. at 500 V $_{DC}$ , 60 s	measurements.
		Dielectric strength (between lead wires)	No failure at 4000 V <sub>AC</sub> , 60 s	<ul> <li>Post-treatment: capacitor shall be store for 2 h at room conditions before final measurements.</li> </ul>
10	(under load	External appearance	No visible damage. The marking shall be legible.	Ambient temperature: 40 °C ± 2 °C Relative humidity: 90 % to 95 % RH Duration: 500 h + 48 h / - 0 h
	state)	Capacitance change	± 15 %	Loading voltage: 760 V <sub>AC</sub> Pre-treatment: capacitor shall be stored
		Dissipation factor	5 % max. at 1 V, 1 kHz	at 40 °C ± 5 °C for 24 h ± 2 h before initial measurements.
		Insulation resistance	3 GΩ min. at 500 V <sub>DC</sub> , 60 s	Post-treatment: capacitor shall be store for 2 h at room conditions before final measurements.
		Dielectric strength (between lead wires)	No failure at 4000 V <sub>AC</sub> , 60 s	



PER	FORMANCE				
NO.	ITEMS			SPECIFICATION	TEST METHOD
11	Biased humidity	External appe	arance	No visible damage. The marking shall be legible.	Loading voltage: 760 V <sub>AC</sub> Ambient temperature: 85 °C ± 3 °C Relative humidity: 85 % RH
		Capacitance of	change	± 15 %	Duration: 1000 h + 48 h / - 0 h
		Dissipation fa	ctor	5 % max. at 1 V, 1 kHz	Pre-treatment: capacitor shall be stored at 40 °C ± 5 °C for 24 h ± 2 h, then place at room condition for 24 h ± 2 h before initial measurements.
		Insulation resi	istance	3 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s	Post-treatment: capacitor shall be stored
		Dielectric stre		No failure at 4000 V <sub>AC</sub> , 60 s	for 24 h at room conditions before final measurements.
12	Termination strength	Pull test	External appearance	Lead wire should not be cut off, capacitor should not be broken.	As a figure, fix the body of capacitor, apply a tensile weight gradually to each lead wire in the radial direction of
			Capacitance change	Within specification	capacitor up to 20 N, and keep it for 10 s ± 1 s.
			Dissipation factor	Within specification	/////////
			Insulation resistance	Within specification	w l
		Bending test	External appearance	Lead wire should not be cut off, capacitor should not be broken.	Bending each lead wire to 90° from the lead egress with 2.5 N force, then back to original position and bent again from the same direction.  Totally 3 bends, 3 s each time.  1 bend: bending to 90° the return to normal position is one bend.  Start from 1.6 mm to 3.2 mm from the part body.
13	Resistance to solder heat			No visible damage. The marking shall be legible.	The lead wire shall be immersed into the melted solder of 260 °C ± 5 °C up to about 1.5 mm to 2 mm from the main body for 10 s ± 2 s.  Inspect under 10 x magnification
				Within ± 10 %	Thermal screen 1.5 mm
				5 % max. at 1 V, 1 kHz	to 2.0 mm  to 2.0 mm  Molten solder
				1 G $\Omega$ min. at 500 V $_{DC}$ , 60 s	Pre-treatment: Capacitor shall be stored at 125 °C ± 5 °C for 1 h, then placed at room condition for
		Dielectric stre (between lead		No failure at 4000 V <sub>AC</sub> , 60 s	24 h ± 2 h before initial measurements.  Post-treatment: Capacitor shall be stored for 24 h ± 2 h at room condition.

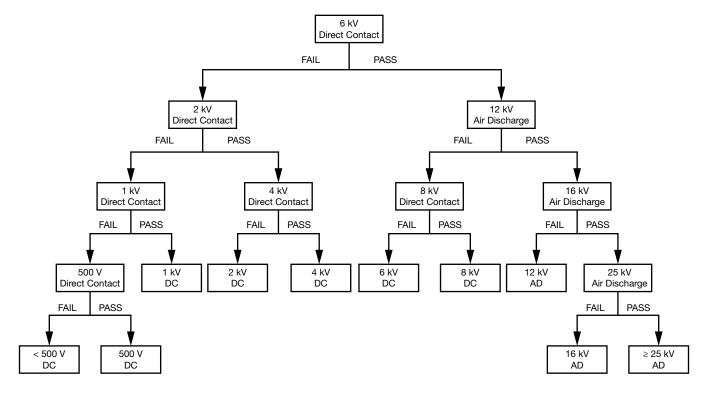


PER	FORMANCE			
NO.	ITEMS		SPECIFICATION	TEST METHOD
14	Solderability	External appearance	95 % of terminations evenly covered with solder under 10 x magnification.	Method A at category 3, steam aging for 8 h $\pm$ 15 min. Solder and temperature:
				a) Lead (Pb)-free solder (Sn-3Ag-0.5Cu) 245 °C ± 5 °C
				b) H63 eutectic solder 235 °C $\pm$ 5 °C dip lead wire into an ethanol solution of 25 % $\pm$ 0.5 % rosin and then into molten solder for 5 s + 0 s / - 0.5 s.
				Depth of immersion within 1.25 mm, immerse and withdraw at 25 mm/s ± 6 mm/s
15	Vibration test	Visual	No visible damage. The marking shall be legible.	Resin (adhesive)
		Capacitance change	Within ± 10 %	
				Solder the capacitor and gum up the body
		Dissipation factor	5 % max. at 1 V, 1 kHz	to the test jig by resin (adhesive). The capacitor should be firmly soldered to the supporting lead wire. Vibration change from 10 Hz to 2000 Hz, then back to 10 Hz.
		Insulation resistance	10 GΩ min. at 500 V <sub>DC</sub> , 60 s	Total amplitude: 1.5 mm with 5 g max., 12 cycles, 20 min for each mutually perpendicular directions, 3 directions.
16	Mechanical shock	External appearance	No visible damage. The marking shall be legible.	Resin (adhesive)
		Capacitance change	Within the specified tolerance.	
		Dissipation factor	5 % max. at 1 V, 1 kHz	Solder the capacitor and gum up the body to the test jig by resin (adhesive).  3 shocks in 2 directions should be applied, totally 3 mutually perpendicular axes, 18 shocks.
		Insulation resistance	10 GΩ min. at 500 V <sub>DC</sub> , 60 s	Shock from: half-sine Duration: 6 ms Acceleration: 100 <i>g</i>
17	Resistance to solvents	External appearance	No visible damage. The marking shall be legible.	Leave parts in solvent for 3 to 8 min at $25 ^{\circ}\text{C} \pm 5 ^{\circ}\text{C}$ , 1 min air-drying Rub parts against wet bristle 10 times (3 x for marking, 10 x for part damage)
				Solvent 1: 1 part (by volume) of isopropyl alcohol, 3 parts (by volume) of mineral spirits
				Solvent 2: Terpene defluxer
				Solvent 3: 42 parts (by volume) of water, 1 part (by volume) of propylene glycol, 1 part (by volume) of monoethanolomine



NO.	ITEMS		SPECIFICATION	TEST METHOD
18	Temperature cycle	Capacitance change	Within ± 20 %	The capacitor should be run 1000 temperature cycles. Step as below: Step 1-55 °C + 0 °C / - 3 °C, dwell time < 30 min
		Dissipation factor	5 % max. at 1 V, 1 kHz	Step 2Transition time $\leq 1$ min Step 3+125 °C + 3 °C / - 0 °C, dwell time $\leq 30$ min
		Insulation resistance	3 GΩ min at 500 V <sub>DC</sub> , 60 s	Step 4Transition time ≤ 1 min
				Pre-treatment:
		Dielectric strength	No failure at 4000 V <sub>AC</sub> , 60 s	capacitor shall be stored at 125 °C ± 3 °C for 1 h, then placed at room condition for 24 h ± 2 h before initial measurement.
		External appearance	No visible damage. The marking shall be legible.	Post-treatment: capacitor shall be stored for 24 h $\pm$ 2 h at room condition.
19	High temperature exposure	External appearance	No visible damage. The marking shall be legible.	Storage capacitor at 125 °C $\pm$ 3 °C for 1000 h + 48 h / - 0 h without loading.
	(storage)	Capacitance change	Within ± 20 %	Pre-treatment: capacitor shall be stored at 125 °C ± 3 °C
		Dissipation factor	5 % max. at 1 V, 1 kHz	for 1 h, then placed at room condition for 24 h ± 2 h before initial measurement.
		Insulation resistance	1 GΩ min. at 500 V <sub>DC</sub> , 60 s	Post-treatment: capacitor shall be stored for 24 h ± 2 h at room condition.
20	ESD	External appearance	No visible damage. The marking shall be legible.	See chart "ESD Test Method" below
		Capacitance change	Within ± 10 %	
		Dissipation factor	5 % max. at 1 V, 1 kHz	
		Insulation resistance	1 GΩ min. at 500 V <sub>DC</sub> , 60 s	

#### **ESD TEST METHOD**

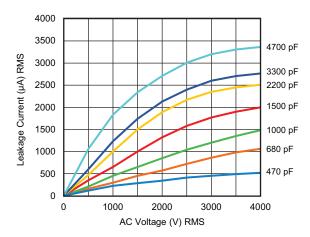


#### Notes

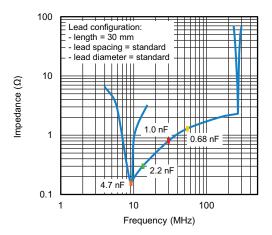
- · DC means "direct contact discharge"
- · AC means "air discharge"
- · Classify the components according to the highest ESD voltage level survived during ESD testing



#### **LEAKAGE CURRENT VS. VOLTAGE (Typical)**



#### **IMPEDANCE VS. FREQUENCY** (Typical)



#### Note

The capacitors meet the essential requirements of "EIA 198". Unless stated otherwise all electrical values apply at an ambient temperature
of 25 °C ± 3 °C, at normal atmospheric conditions

RELATED DOCUMENTS		
General Information	www.vishay.com/doc?28536	
VDE Marks Approval	www.vishay.com/doc?22251	
UL Test Certificate	www.vishay.com/doc?22250	
CQC Test Certificate	www.vishay.com/doc?22248	

SAMPLE KIT	
Part Number	AY1-KIT-GA
Link	www.vishay.com/doc?28567



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