

MESSRS.**SPECIFICATION FOR APPROVAL****承 認 书**

Product	DYNAMIC SPEAKER
Part No.	HDK-302008ZA-23W (RoHS)
Customer	
Customer Part No.	

Approved By	Checked By	Made By
王台平 DEC-02-2014	曹丽萍 DEC-02-2014	LILY DEC-02-2014

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1.SPECIFICATION
HDK-302008ZA-23W(RoHS)

ITEM		SPECIFICATIONS	
01	Type	Dynamic speaker	
02	Dimension	External diameter 30 × 20 mm	
03	Rated Input Power	2.0W	
04	Max. Input Power	2.2W	
05	Impedance	8 ohm ± 15% at 1500Hz.	
06	Resonance Frequency (Fo)	900Hz ± 20% at Fo, 1V	
07	Sensitivity (S.P.L.)	100dB(1.0W/0.1m) ± 3 dB	at AVE 0.8 ,1.0 ,1.2,1.5 KHz.
08	Frequency Range	Fo – 20KHz	
09	Total Harmonics Distortion	Max 8 % at 1 KHz,1.0W.	
10	Voice Coil	Diameter 13.3mm	
11	Magnet	Rare earth permanent (Nd-Fe-B) magne12.6*2.2mm	
12	Weight	8.9g ± 0.3g	
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.	
14	Operation Test	Must be normal at program source – 2.0W	
15	Buzz, Rattle, etc.	Should not be audible at 4.0V sine Wave between Fo to 20KHz	
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.	
17	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.	
18	Temperature	Operating temperature: -20℃ to +60℃ Storage temperature: -30℃ to +70℃	

Test Condition

STANDARD

Temperature : 15 ~ 35℃

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

BASIC

Temperature : 20±3℃

Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

Standard Test Fixture

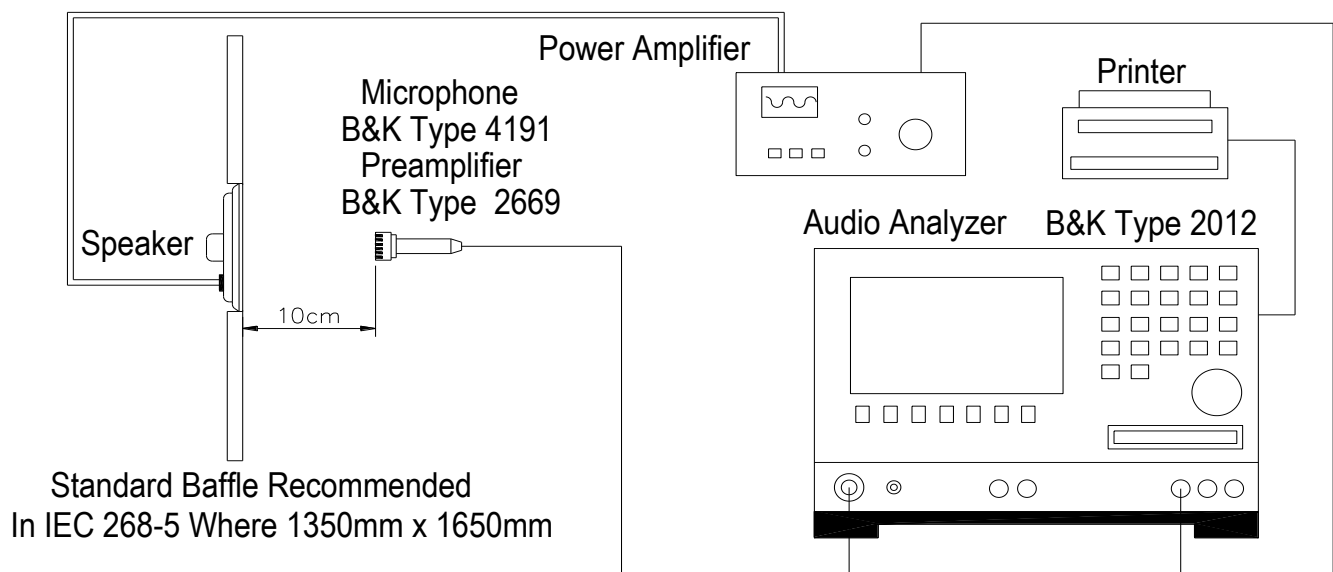
1.Input Power :1.0W (2.83V)

2.Zero Level : -dB

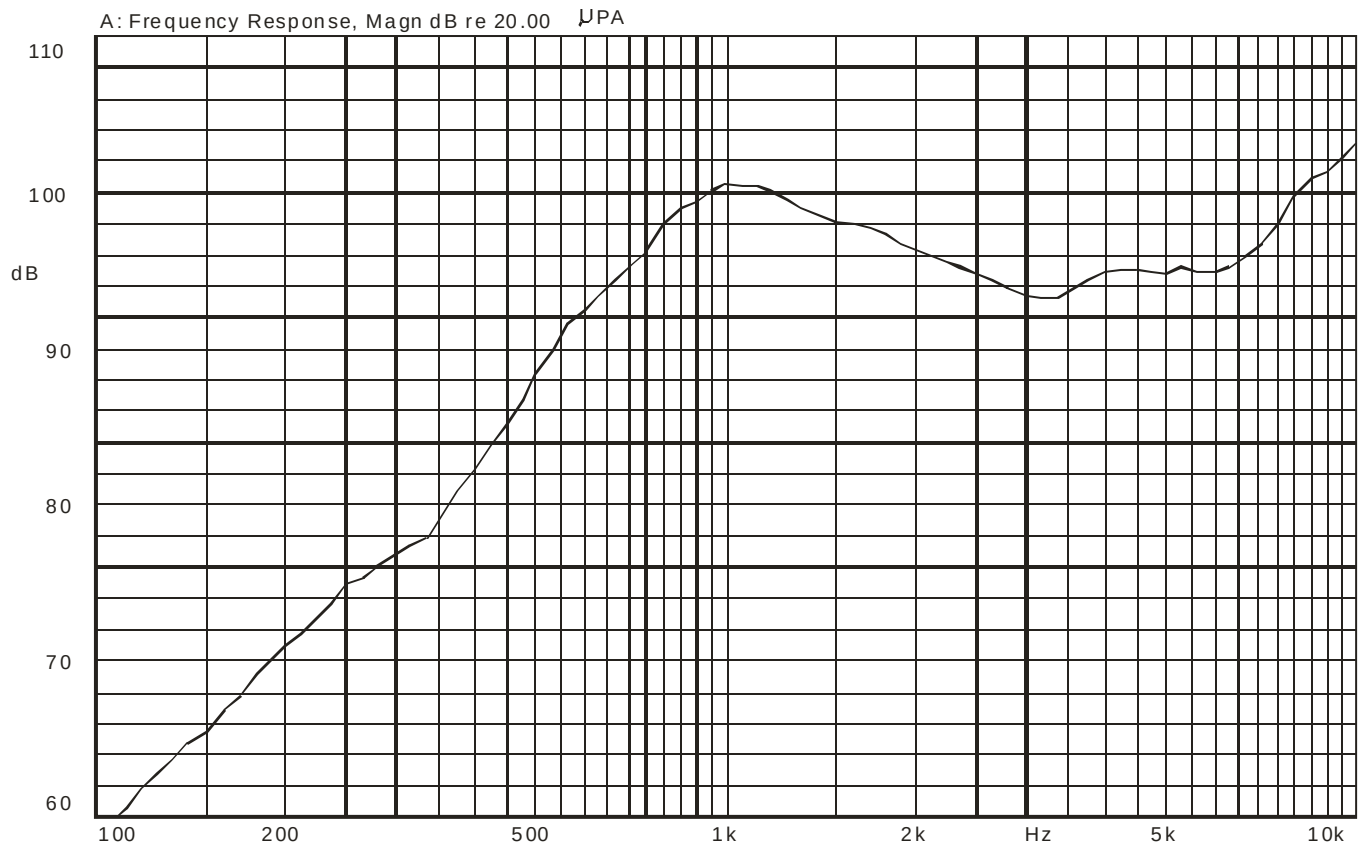
3.Mode : SPEAKER

4.potentiometer Range : 50dB

5.Sweep Time : 0.5sec

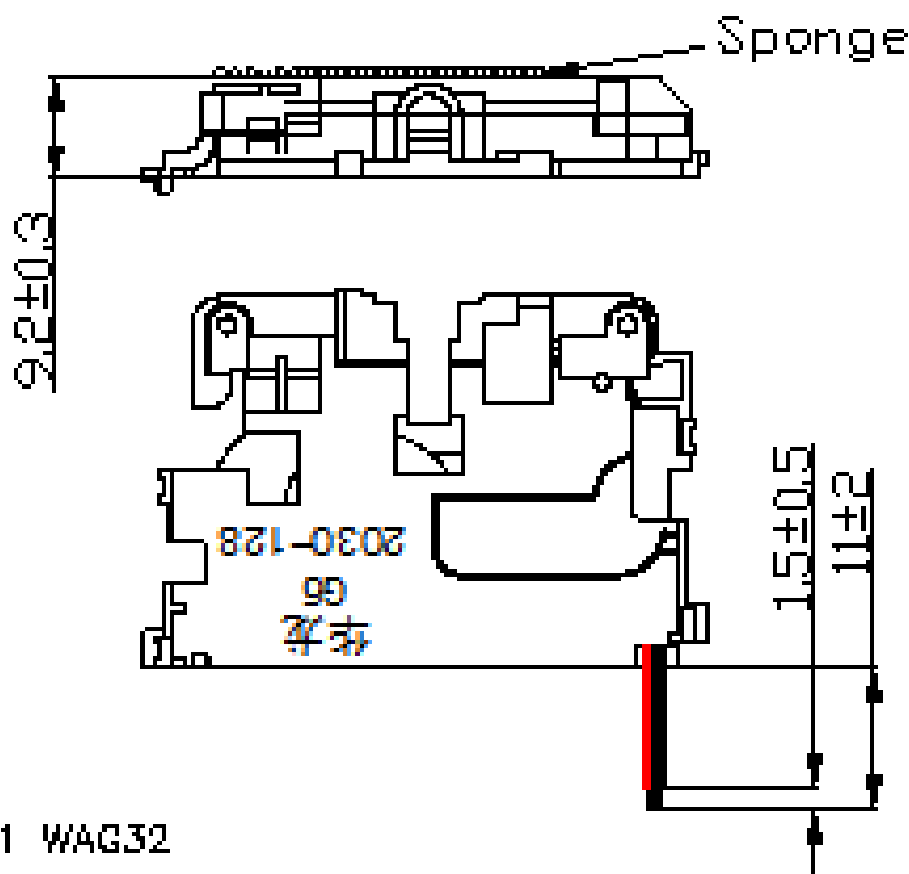
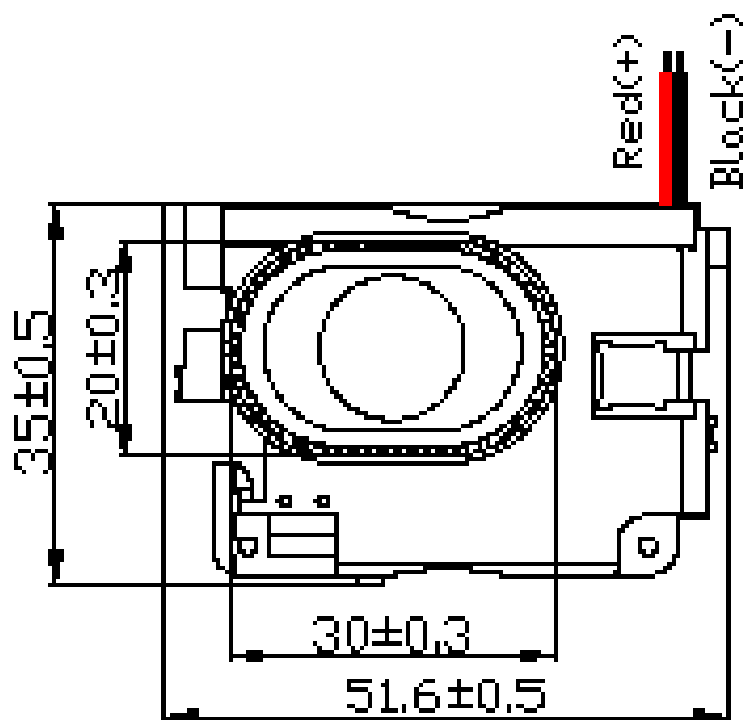


2-3. Frequency Response Curve



Mode: SPEAKER

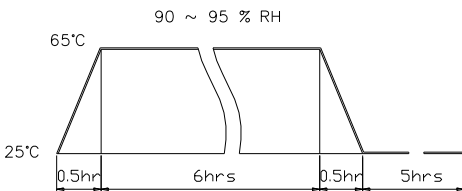




Wire: UL1571 WAG32

TYPE: DYNAMIC SPEAKER		PART: 	DATE: 04/11/14	STATUS: A/Y	REVISION: 1
PART NO. HDE-802008EA-33W		REVISION: 001 OF 01	STATUS: FREE		
QTY NO. 1		COMMENTS: 	DIMENSIONS ± 0.5		
REF: 1		APPROVAL: 	SPEAKER DIMENSIONS: 100mm		
DATE: 03-10-02		REVISION: 1.0	MAX. POWER: 33W		
			TYP. POWER: 10W		
			SPEAKER: 8Ω		

4.RELIABILITY TESTS

Items.		Specifications
01	High temp. Test	Keep 96 hours at $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 96 hours at $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 96 hours at $+60^{\circ}\text{C}\pm 3^{\circ}\text{C}$ relative humidity 95% and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of; 
05	Thermal cycle test.	Low temperature: $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$, temperature: $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X, y, z 6 direction. 5 times each, total 30 times.
08	Free drop test	Free drop from 100cm height to the concrete floor X, y, z 6 direction. 1 times each, total 6 times.
09	Rated Power test	Rated Power white noise is applied for 96 hours
10	Max Power test	Max power 1 min on – 2 min off 10 cycles.
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.
Criterion: After these test , the change of S.P.L shall be within $\pm 3\text{ dB}$.		

SOLDERING CONDITION

Recommend using constant branding iron in **15 ~ 30W**, and in temperature range **$350\pm 10^{\circ}\text{C}$** .

Soldering time not over **3** seconds.