

**MESSRS.****SPECIFICATION FOR APPROVAL****承 認 书**

<b>Product</b>	<b>动态式扬声器 DYNAMIC SPEAKER</b>
<b>Part No.</b>	<b>HDK-2304CA-1C (RoHS)</b>
<b>Customer</b>	
<b>Customer Part No.</b>	

<b>Approved By</b>	<b>Checked By</b>	<b>Made By</b>
王台平 JUL-30-2014	曹丽萍 JUL-30-2014	LILY JUL-30-2014

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EDITION:1.2

**1. Specification**
**ADK-2304CA-1C (RoHS)**

ITEM		SPECIFICATIONS	
01	Type	Dynamic speaker	
02	Dimension	External diameter 23 mm	
03	Rated Input Power	1.5W.	
04	Max. Input Power	2.0W.	
05	Impedance	4 ohm $\pm$ 15% at 1000 Hz	
06	Resonance Frequency (Fo)	600 Hz $\pm$ 20% at Fo, 1V	
07	Sensitivity (S.P.L.)	90dB(0.1W/0.1m) $\pm$ 3 dB	at AVE 0.6K,0.8K,1.0K,1.2K Hz.
08	Frequency Range	Fo – 10KHz	
09	Total Harmonics Distortion	Max. 10% at 1K Hz ,1.5W.	
10	Voice Coil	Diameter 11.8 mm	
11	Magnet	Rare earth permanent (Ferrite) magnet $\Phi$ 11 x 1.5 mm	
12	Weight	5.2g $\pm$ 0.3g	
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.	
14	Operation Test	Must be normal at program source 1.5W	
15	Buzz, Rattle, etc.	Should not be audible at 2.45V sine Wave between Fo to 20KHz	
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.	
17	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.	
18	Temperature	Operating temperature: -20 $^{\circ}$ C to +60 $^{\circ}$ C Storage temperature: -30 $^{\circ}$ C to +70 $^{\circ}$ C	

## 2-1 .Test Condition

### STANDARD

Temperature : 15 ~ 35°C

Relative humidity : 45% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

### JUDGEMENT

Temperature : 20±3°C

Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

## 2-2 . Standard Test Fixture

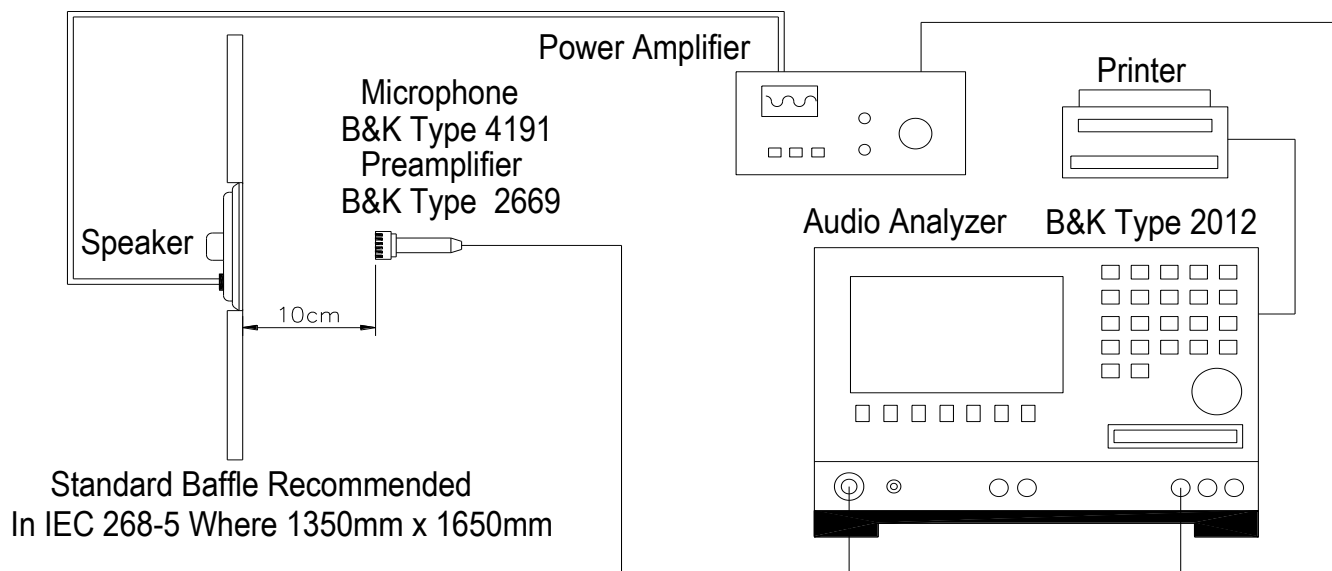
1.Input Power : 0.1W(0.63V)

2.Zero Level : -dB

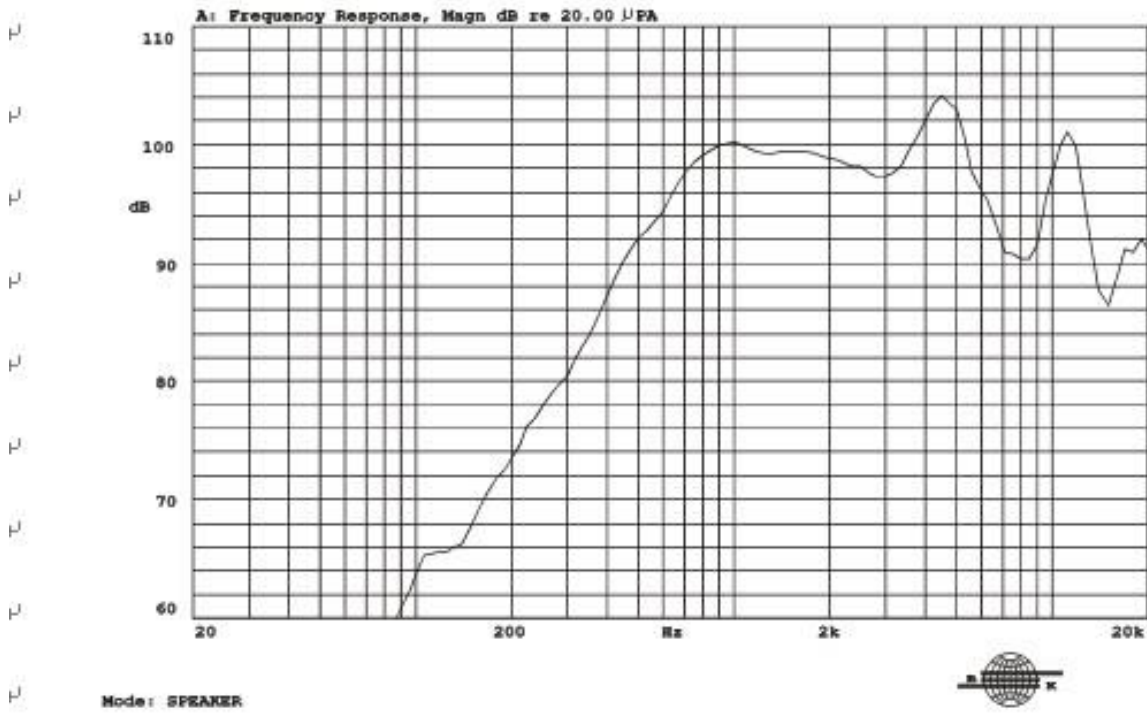
3.Mode : SPEAKER

4.potentiometer Range : 50dB

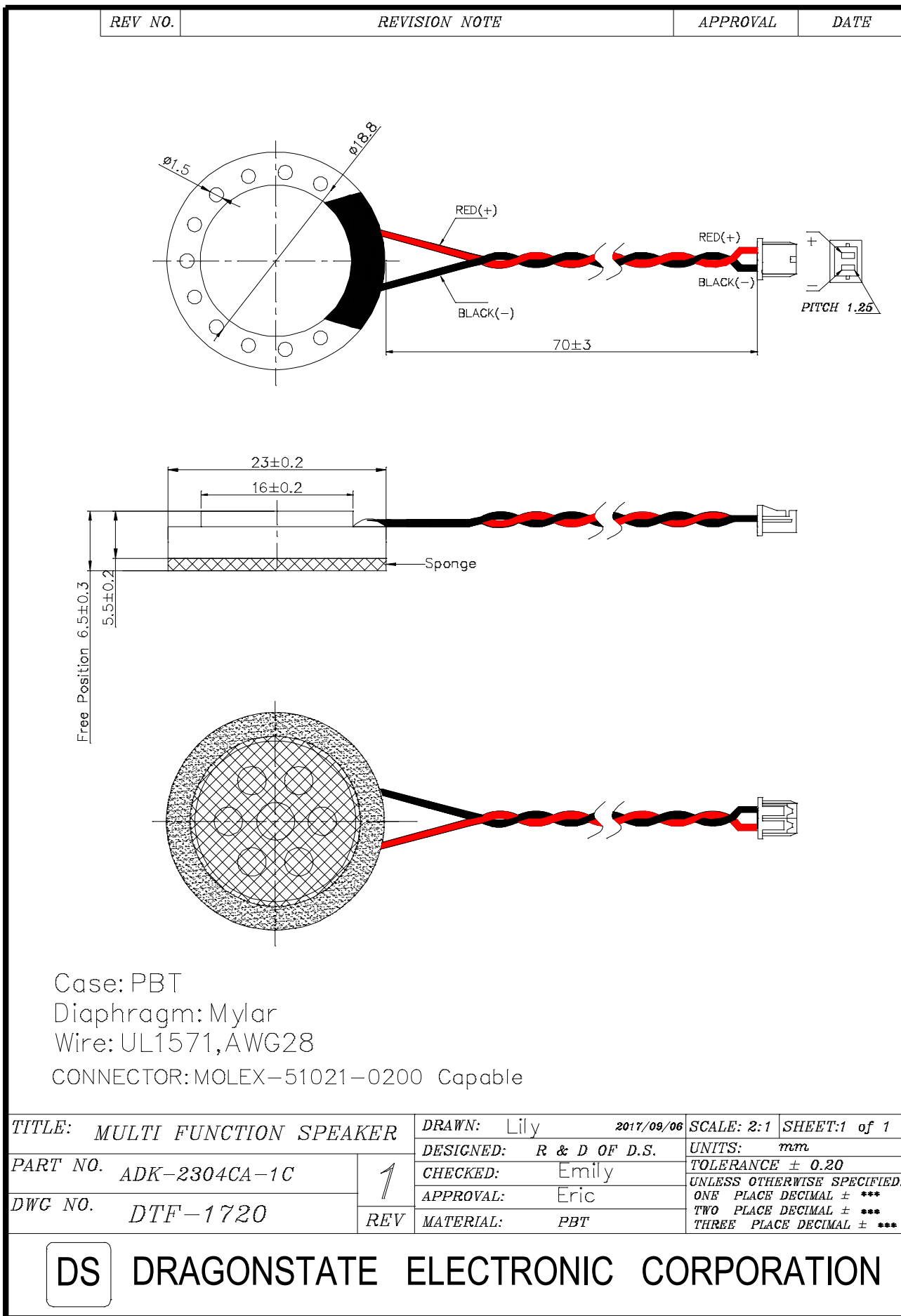
5.Sweep Time : 0.5sec



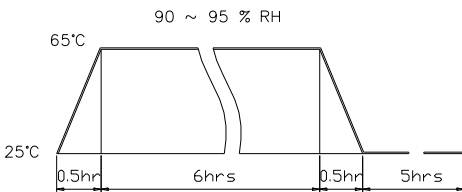
### 2-3. Frequency Response Curve



### 3. Dimension



#### 4 Reliability tests


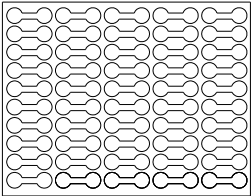
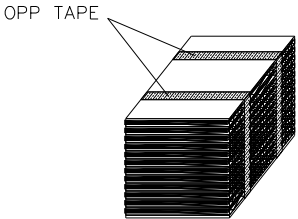
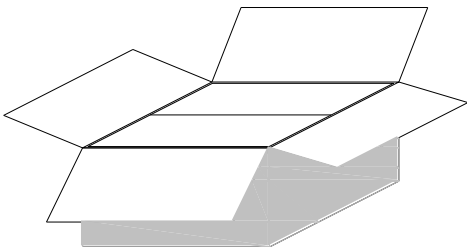
Items.		Specifications
01	High temp. Test	Keep 96 hours at $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 96 hours at $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 96 hours at $+60^{\circ}\text{C}\pm 3^{\circ}\text{C}$ relative humidity 95% and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	<p>The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of;</p> 
05	Thermal cycle test.	Low temperature: $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$ , temperature: $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$ , cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X,y, z 6 direction. 5 times each, total 30 times.
08	Free drop test	Free drop from 100cm height to the concrete floor X,Y, Z 6 direction. 1 times each, total 6 times.
09	Load test	Rated Power White noise is applied for 96 hours
10	Max Power test	Max power 1 min. on - 2 min. off 10 cycles.
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.
<p><b>Criterion :</b></p> <p><b>After these test , the change of S.P.L shall be within <math>\pm 3</math> dB</b></p>		

#### SOLDERING CONDITION

Recommend using constant branding iron in **30W**, and in temperature range  **$350\pm 10^{\circ}\text{C}$** .

Soldering time **2** seconds.

### 5.Packing

REV NO.	REVISION NOTE	APPROVAL	DATE
			
	↓		
			
	<p>Cover(350*290*5mm) Material: Paper</p>		
	<p>Box(350*290*15mm) 100pcs Material: Paper+Epe</p>		
			
	↓		
			
	<p>Middle(350*290*180mm) 1000pcs(10*100pcs) Material: Paper+Epe</p>		
	<p>Outer Box(490*360*350mm) 5000pcs(5*1000pcs) Material: Paper</p>		
	单位: mm		
TITLE: packing		DRAWN: Lily	2013/12/06
PART NO.		DESIGNED: R&D OF D.S.	SCALE: 2:1
DWC NO.		CHECKED: Emily	SHEET: 1 of 1
1 REV		APPROVAL: Eric	UNITS: mm
		MATERIAL: ***	TOLERANCE
			20~11 ± 0.3
			10~5 ± 0.2
			<4 ± 0.1
<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;">DS</div> <div>DRAGONSTATE ELECTRONIC CORPORATION</div> </div>			

