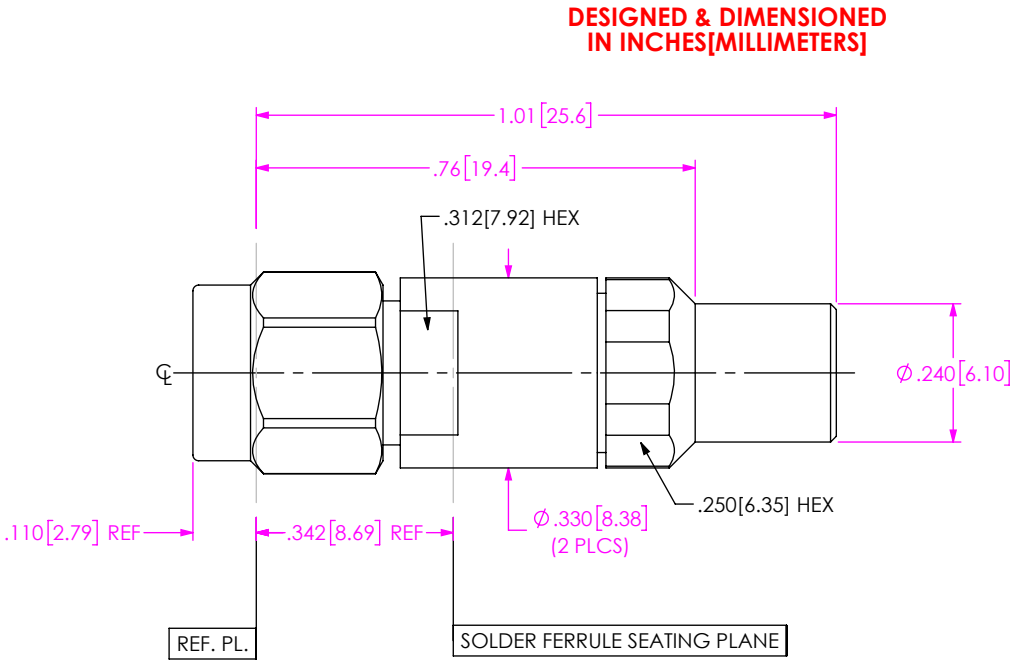


DO NOT
SCALE FROM
THIS PRINT



PRF92-P-C-EP-140-SS

SERIES
-92: 2.92mm

GENDER
-P: PLUG

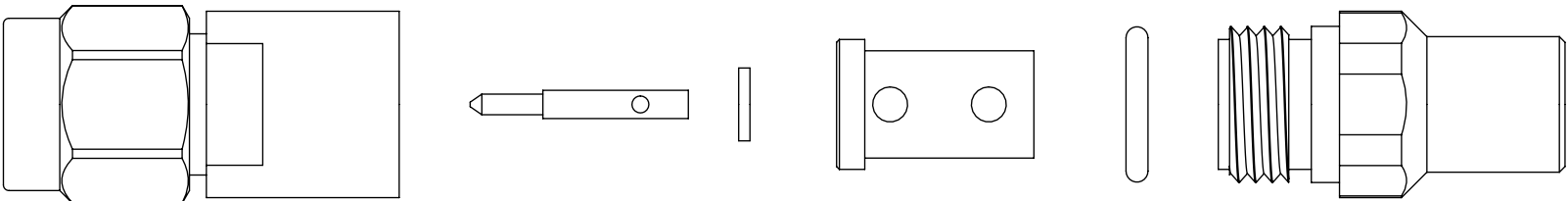
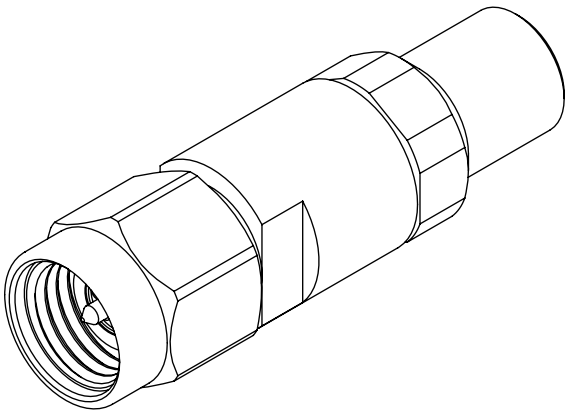
TYPE
-C: CABLE

PLATING
-EP: 50µ" EXTRA HEAVY GOLD
CENTER CONTACT, PASSIVATED
OUTER CONTACT

TERMINATION
-S: SOLDER CLAMP

ORIENTATION
-S: STRAIGHT


CABLE TYPE
-140: DYNAWAVE DF140

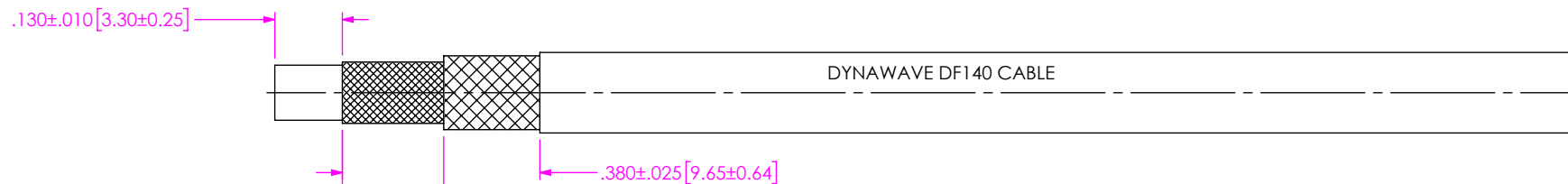


EXPLODED VIEW
NOT TO SCALE
(FOR CLARITY ONLY)

NOTES:

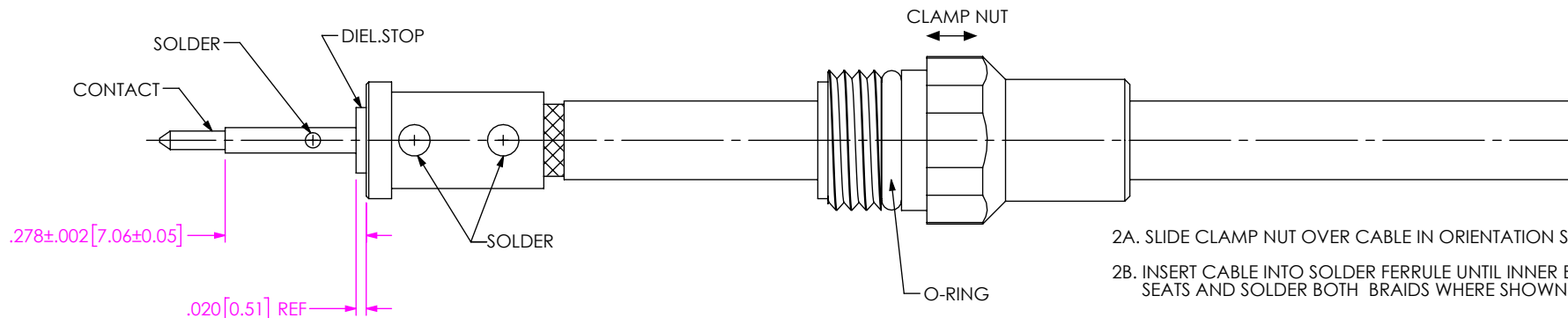
1. MATERIAL:
BODY, CLAMP NUT, COUPLING NUT: STAINLESS STEEL
CONTACT, LOCK RING: BERYLLIUM COPPER
SOLDER FERRULE: BRASS ALLOY
BEAD 1: PPE
BEAD 2: PEI
O-RING, GASKET: SILICONE RUBBER
2. FINISH:
BODY, CLAMP NUT, COUPLING NUT: PASSIVATED
CONTACT, SOLDER FERRULE: 50µ" MIN. GOLD OVER 50µ" MIN. NICKEL PLATE
3. PCI P/N: 3575

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS ANGLES .XX: ±.02[0.5] 1 ° .XXX: ±.005[0.13] .XXXX: ±.0005[0.013]	<div>PROPRIETARY NOTE</div> <div>THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.</div>	<div></div> <div>520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322</div>	
		DO NOT SCALE DRAWING	



IN-PROCESS VIEW 1

1. TRIM CABLE TO EXPOSE DIELECTRIC AND BRAIDS AS SHOWN.



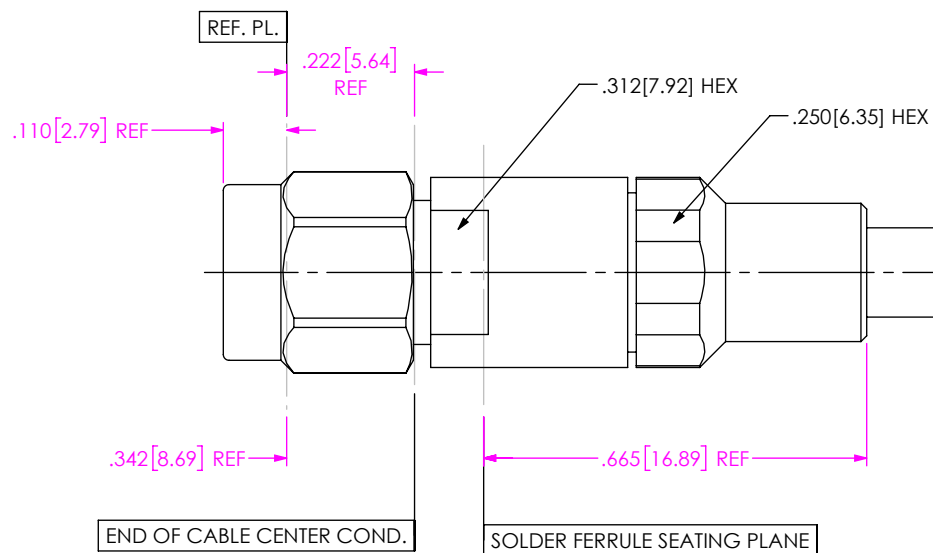
IN-PROCESS VIEW 2

2A. SLIDE CLAMP NUT OVER CABLE IN ORIENTATION SHOWN.

2B. INSERT CABLE INTO SOLDER FERRULE UNTIL INNER BRAID SEATS AND SOLDER BOTH BRAIDS WHERE SHOWN.

2C. TRIM CABLE DIELECTRIC FLUSH WITH SOLDER FERRULE FACE.

2D. SLIDE DIELECTRIC STOP OVER CABLE CENTER CONDUCTOR AND SOLDER CONTACT FLUSH TO STOP TO DIMENSION SHOWN.



DISTANCE FORM END OF
CABLE CENTER COND. TO
REF. PL. IS .222 (REF)

3. INSERT CABLE/CONTACT SUB-ASSEMBLY INTO CONNECTOR UNTIL SEATED AND TIGHTEN CLAMP NUT TO 25-35 IN/LBS.

IN-PROCESS VIEW 3

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SHEET SCALE: 3:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: 2.92MM PLUG, SOLDER CLAMP FOR DYNAWAVE DF140 CABLE

DWG. NO. PRF92-P-C-EP-140-SS

BY: CHRISTIAN S. 05/10/2019 SHEET 2 OF 2