LUMISSIL MICROSYSTEMS A Division of ISSI

12×16 DOTS MATRIX LED DRIVER

November 2022

GENERAL DESCRIPTION

The IS31FL3723 is a general purpose 12×16 LEDs matrix driver with 1/12 cycle rate. The device can be programmed via an I2C compatible interface. Each LED can be dimmed individually with 8-bit PWM data which allowing 256 steps of linear dimming.

IS31FL3723 features 3 Auto Breathing Modes which are noted as ABM-1, ABM-2 and ABM-3. For each Auto Breathing Mode, there are 4 timing characters which include current rising / holding / falling / off time and 3 loop characters which include Loop-Beginning / Loop-Ending / Loop-Times. Every LED can be configured to be any Auto Breathing Mode or No-Breathing Mode individually.

Each LED open and short state can be detected, IS31FL3723 store the open or short information in Open-Short Registers. The Open-Short Registers allowing MCU to read out via I2C compatible interface. Inform MCU whether there are LEDs open or short and the locations of open or short LEDs.

The IS31FL3723 operates from 2.7V to 5.5V and features a very low shutdown and operational current.

IS31FL3723 is available in QFN-48 (6mm×6mm) package. It operates from 2.7V to 5.5V over the temperature range of -40°C to +125°C.

FEATURES

- Supply voltage range: 2.7V to 5.5V
- 16 current source outputs for row control
- 12 switch current inputs for column scan control
- Up to 192 LEDs (12×16) in dot matrix
- Programmable 12×16 (64 RGBs) matrix size with de-ghost function
- 1MHz I2C-compatible interface
- 1.05kHz/ 2.1kHz/ 4.2kHz/ 8.4kHz/ 26.7kHz PWM frequency options
- 256 steps Global Current Setting
- Selectable 3 Auto Breath Modes for each dot
- Auto Breath Loop Features interrupt pin inform MCU Auto Breath Loop completed
- Auto Breath offers 128 steps gamma current, interrupt and state look up registers
- Individual Auto Breath Mode select
- Individual on/off control
- Individual 256 PWM control steps
- Individual open and short error detect function
- Cascade for synchronization of chips
- QFN-48 (6mm×6mm) package
- RoHS & Halogen-Free Compliance
- TSCA Compliance

APPLICATIONS

- Hand-held devices for LED display
- Gaming device (Keyboard, Mouse etc.)
- LED in white goods application

TYPICAL APPLICATION CIRCUIT

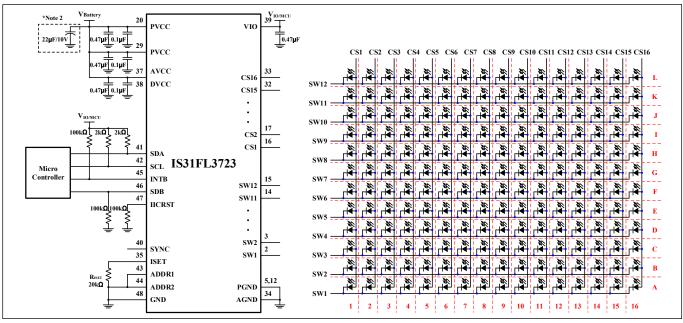


Figure 1 Typical Application Circuit (12×16)



TYPICAL APPLICATION CIRCUIT (CONTINUED)

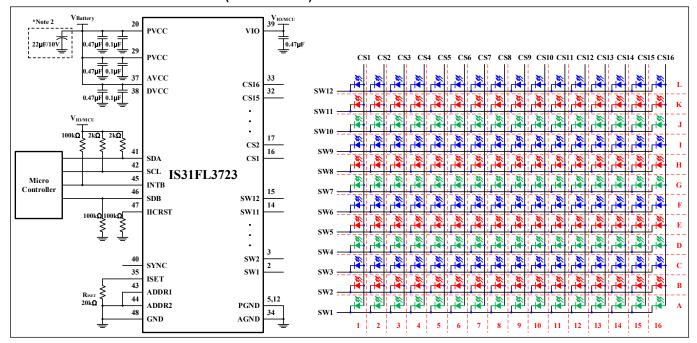


Figure 2 Typical Application Circuit (RGB)

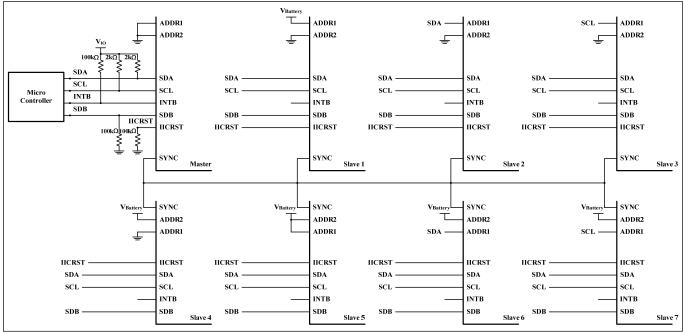


Figure 3 Typical Application Circuit (Eight Parts Synchronization-Work)

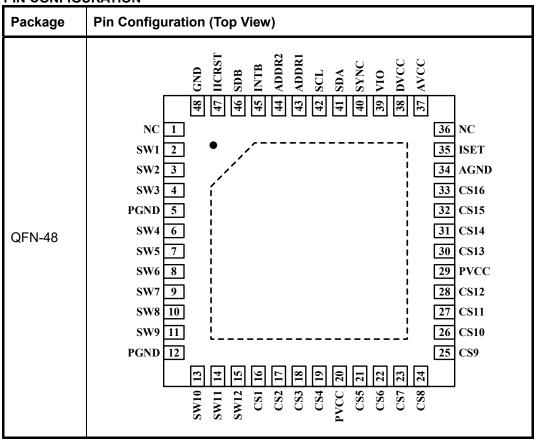
- Note 1: IC should be placed far away from the antenna in order to prevent the EMI.
- Note 2: Electrolytic/Tantalum Capacitor maybe considered for high current application to avoid audible noise interference.
- **Note 3:** The VIO should be $1.8V \le V_{IO} \le V_{CC}$. And it is recommended to be equal to V_{OH} of the micro controller. For example, if $V_{OH}=1.8V$, set $V_{IO}=1.8V$, if $V_{OH}=3.3V$, set $V_{IO}=3.3V$.

Note 4: One system should contain only one master, all slave parts should be configured as slave mode before the master is configured as master mode. Work as master mode or slave mode specified by Configuration Register (Function register, address 00h). Master part output master clock, and all the other parts which work as slave input this master clock.





PIN CONFIGURATION







PIN DESCRIPTION

No.	Pin	Description
1,36	NC	Not connect.
2~4,6~11, 13~15	SW1~SW12	Switch pin for LED matrix scanning.
5,12	PGND	Power GND.
16~19, 21~28, 30~33	CS1~CS16	Current Source.
20, 29	PVCC	Power for current source.
34	AGND	Analog GND.
35	ISET	Input terminal used to connect an external resistor. This regulates current source DC current value.
37	AVCC	Power for analog circuits.
38	DVCC	Power for digital circuits.
39	VIO	Input logic reference voltage.
40	SYNC	Synchronize pin. It is used for more than one part work synchronize. If it is not used please float this pin.
41	SDA	I2C compatible serial data.
42	SCL	I2C compatible serial clock.
43	ADDR1	I2C address setting.
44	ADDR2	I2C address setting.
45	INTB	Interrupt output pin. Register F0h sets the function of the INTB pin and active low when the interrupt event happens. Can be NC (float) if interrupt function no used.
46	SDB	Shutdown the chip when pull to low.
47	IICRST	Reset I2C when pull high, need to pull down when normal operation.
48	GND	Connect to GND.
	Thermal Pad	Need to connect to GND pins.





ORDERING INFORMATION

Industrial Range: -40°C to +125°C

Order Part No.	Package	QTY/Reel
IS31FL3723-QFLS4-TR	QFN-48, Lead-free	2500

Copyright © 2022 Lumissil Microsystems. All rights reserved. Lumissil Microsystems reserves the right to make changes to this specification and its products at any time without notice. Lumissil Microsystems assumes no liability arising out of the application or use of any information, products or services described herein. Customers are advised to obtain the latest version of this device specification before relying on any published information and before placing orders for products.

Lumissil Microsystems does not recommend the use of any of its products in life support applications where the failure or malfunction of the product can reasonably be expected to cause failure of the life support system or to significantly affect its safety or effectiveness. Products are not authorized for use in such applications unless Lumissil Microsystems receives written assurance to its satisfaction, that:

- a.) the risk of injury or damage has been minimized;
- b.) the user assume all such risks; and
- c.) potential liability of Lumissil Microsystems is adequately protected under the circumstances



ABSOLUTE MAXIMUM RATINGS

Supply voltage, Vcc	-0.3V ~ +6.0V
Voltage at any input pin	-0.3V ~ V _{CC} +0.3V
Maximum junction temperature, T _{JMAX}	+150°C
Storage temperature range, T _{STG}	-65°C ~ +150°C
Operating temperature range, T _A =T _J	-40°C ~ +125°C
Package thermal resistance, junction to ambient (4-layer standard test PCB based on JESD 51-2A), θ_{JA}	37.2°C/W
ESD (HBM)	±8kV
ESD (CDM)	±750V

Note 5: Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other condition beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

The following specifications apply for V_{CC}= 3.6V, T_A= 25°C, unless otherwise noted.

Symbol	Parameter	Conditions	Min.	Тур.	Max.	Unit	
Vcc	Supply voltage		2.7		5.5	V	
Icc	Quiescent power supply current	V _{SDB} = V _{CC} , all LEDs off		2	3	mA	
		V _{SDB} = 0V		2	5	μA	
Isd	Shutdown current	V _{SDB} = V _{CC} , Configuration Register written "0000 0000		2	5		
l _{out}	Maximum constant current of R_{ISET} = 20kΩ		38	42	46	mA	
I _{LED}	Average current on each LED I _{LED} = I _{OUT} /12.75	R_{ISET} = 20kΩ, GCC= 255, PWM= 255	2.98	3.29	3.61	mA	
V	Current sink headroom voltage SW1~SW12	I _{SINK} = 672mA (Note 6,7)		300	400	\/	
V_{HR}	Current source headroom voltage CS1~CS16	I _{SOURCE} = 42mA (Note 6)		150	200	mV	
		PFS= "000" (8.4kHz)	90	110	130		
tscan	Period of scanning	PFS= "010" (26.7kHz)	30	35	40	μs	
		PFS= "011" (2.1kHz)	360	440	520		
	Non-overlap blanking time during	PFS= "000" (8.4kHz)	6.14	6.875	8.87		
t _{NOL}	scan, the SWy and CSx are all off	PFS= "010" (26.7kHz)	2.08	2.43	2.77	μs	
	during this time	PFS= "011" (2.1kHz)	24.5	30	35.5		
Logic El	ectrical Characteristics (SDA, SC	L, ADDR1, ADDR2, SYNC, SDB)					
VIL	Logic "0" input voltage	V _{IO} = 3.6V	GND		0.2V _{IO}	V	
ViH	Logic "1" input voltage	V _{IO} = 3.6V	0.75V _{IO}		VIO	V	
V _{HYS}	Input Schmitt trigger hysteresis	V _{IO} = 3.6V		0.2		V	
V _{OL}	Logic "0" output voltage for SYNC	I _{OL} = 8mA			0.4	V	
Vон	Logic "1" output voltage for SYNC	I _{OH} = 8mA	0.75V _{IO}			V	
I₁∟	Logic "0" input current	V _{INPUT} = 0V (Note 8)		5		nA	
I _{IH}	Logic "1" input current	V _{INPUT} = V _{IO} (Note 8)		5		nA	





DIGITAL INPUT SWITCHING CHARACTERISTICS (NOTE 8)

Cumahad	Downwortow		Fast Mode)	Fast Mode Plus			l lucito
Symbol	Parameter	Min.	Тур.	Max.	Min.	Тур.	Max.	Units
f _{SCL}	Serial-clock frequency	-		400	-		1000	kHz
t _{BUF}	Bus free time between a STOP and a START condition	1.3		-	0.5		-	μs
t _{HD, STA}	Hold time (repeated) START condition	0.6		-	0.26		-	μs
t su, sta	Repeated START condition setup time	0.6		-	0.26		-	μs
tsu, sto	STOP condition setup time	0.6		-	0.26		-	μs
t _{HD, DAT}	Data hold time	-		-	-		-	μs
tsu, dat	Data setup time	100		-	50		-	ns
t _{LOW}	SCL clock low period	1.3		-	0.5		-	μs
t _{HIGH}	SCL clock high period	0.7		-	0.26		-	μs
t _R	Rise time of both SDA and SCL signals, receiving	-		300	-		120	ns
t⊧	Fall time of both SDA and SCL signals, receiving	-		300	-		120	ns

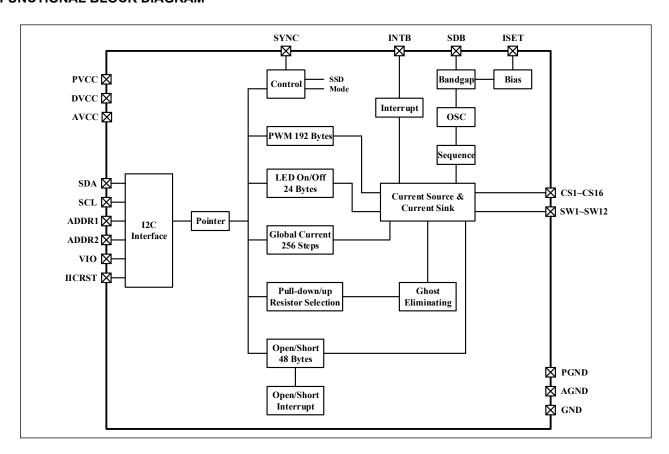
Note 6: In case of R_{ISET} = 20k Ω , Global Current Control Register (PG3, 01h) written "1111 1111", GCC = "1111 1111".

Note 7: All LEDs are on and PWM = "1111 1111", GCC = "1111 1111".

Note 8: Guaranteed by design.



FUNCTIONAL BLOCK DIAGRAM





DETAILED DESCRIPTION

12C INTERFACE

The IS31FL3723 uses a serial bus, which conforms to the I2C protocol, to control the chip's functions with two wires: SCL and SDA. The IS31FL3723 has a 7-bit slave address (A7:A1), followed by the R/W bit, A0. Set A0 to "0" for a write command and set A0 to "1" for a read command. The value of bits A1 and A2 are decided by the connection of the ADDR1 pin. The value of bits A3 and A4 are decided by the connection of the ADDR2 pin.

The complete slave address is:

Table 1 Slave Address:

ADDR2	ADDR1	A7:A5	A4:A3	A2:A1	A0
GND	GND		00	00	
GND	SCL		00	01	
GND	SDA		00	10	
GND	VCC		00	11	
SCL	GND		01	00	
SCL	SCL		01	01	
SCL	SDA		01	10	
SCL	VCC	101	01	11	0/4
SDA	GND	101	10	00	0/1
SDA	SCL		10	01	
SDA	SDA		10	10	
SDA	VCC		10	11	
VCC	GND		11	00	
VCC	SCL		11	01	
VCC	SDA		11	10	
VCC	VCC		11	11	

ADDR1/2 connected to GND, (A2:A1)/(A4:A3)=00; ADDR1/2 connected to VCC, (A2:A1)/(A4:A3)=11; ADDR1/2 connected to SCL, (A2:A1)/(A4:A3)=01; ADDR1/2 connected to SDA, (A2:A1)/(A4:A3)=10;

The SCL line is uni-directional. The SDA line is bidirectional (open-drain) with a pull-up resistor (typically $1k\Omega$). The maximum clock frequency specified by the I2C standard is 1MHz. In this discussion, the master is the microcontroller and the slave is the IS31FL3723.

The timing diagram for the I2C is shown in Figure 4. The SDA is latched in on the stable high level of the SCL. When there is no interface activity, the SDA line should be held high.

The "START" signal is generated by lowering the SDA signal while the SCL signal is high. The start signal will alert all devices attached to the I2C bus to check the incoming address against their own chip address.

The 8-bit chip address is sent next, most significant bit first. Each address bit must be stable while the SCL level is high.

After the last bit of the chip address is sent, the master checks for the IS31FL3723's acknowledge. The master releases the SDA line high (through a pull-up resistor). Then the master sends an SCL pulse. If the IS31FL3723 has received the address correctly, then it holds the SDA line low during the SCL pulse. If the SDA line is not low, then the master should send a "STOP" signal (discussed later) and abort the transfer.

Following acknowledge of IS31FL3723, the register address byte is sent, most significant bit first. IS31FL3723 must generate another acknowledge indicating that the register address has been received.

Then 8-bit of data byte are sent next, most significant bit first. Each data bit should be valid while the SCL level is stable high. After the data byte is sent, the IS31FL3723 must generate another acknowledge to indicate that the data was received.

The "STOP" signal ends the transfer. To signal "STOP", the SDA signal goes high while the SCL signal is high.

ADDRESS AUTO INCREMENT

To write multiple bytes of data into IS31FL3723, load the address of the data register that the first data byte is intended for. During the IS31FL3723 acknowledge of receiving the data byte, the internal address pointer will increment by one. The next data byte sent to IS31FL3723 will be placed in the new address, and so on. The auto increment of the address will continue as long as data continues to be written to IS31FL3723 (Figure 7).

READING OPERATION

Register FEh, F1h, 18h~45h of Page 0 and 11h of Page 3 can be read.

To read the FEh and F1h, after I2C start condition, the bus master must send the IS31FL3723 device address with the R/\overline{W} bit set to "0", followed by the register address (FEh or F1h) which determines which register is accessed. Then restart I2C, the bus master should send the IS31FL3723 device address with the

 R/\overline{W} bit set to "1". Data from the register defined by the command byte is then sent from the IS31FL3723 to the master (Figure 8).

To read the 18h~45h of Page 0 and 11h of Page 3, the FDh should write with 00h before follow the Figure 8 sequence to read the data, that means, when you want to read 18h~45h of Page 0 and 11h of Page 3 the FDh should point to Page 0 first and you can read the Page 0 data.



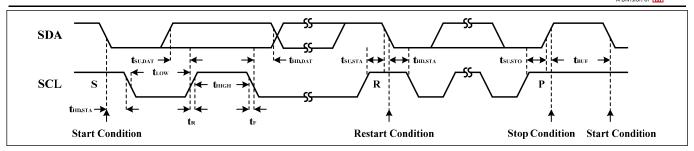


Figure 4 Interface Timing

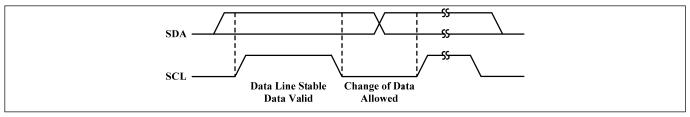


Figure 5 Bit Transfer

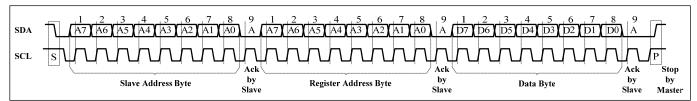


Figure 6 Writing to IS31FL3723 (Typical)

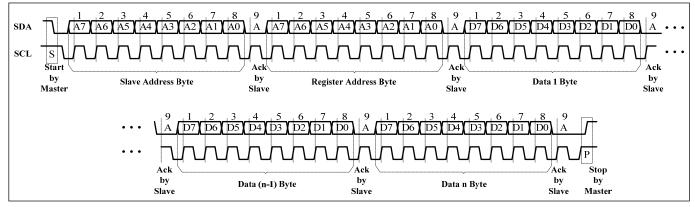


Figure 7 Writing to IS31FL3723 (Automatic Address Increment)

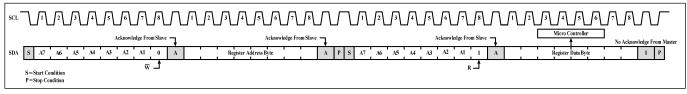


Figure 8 Reading from IS31FL3723



REGISTER DEFINITION-1

Address	Name	Function	Table	R/W	Default
FDh	Command Register	Available Page 0 to Page 3 Registers	2	W	XXXX XXXX
FEh	Command Register Write lock	To lock/unlock Command Register	3	R/W	
F0h	Interrupt Mask Register	Configure the interrupt function	4	W	0000 0000
F1h	Interrupt Status Register	Show the interrupt status	5	R	

REGISTER CONTROL

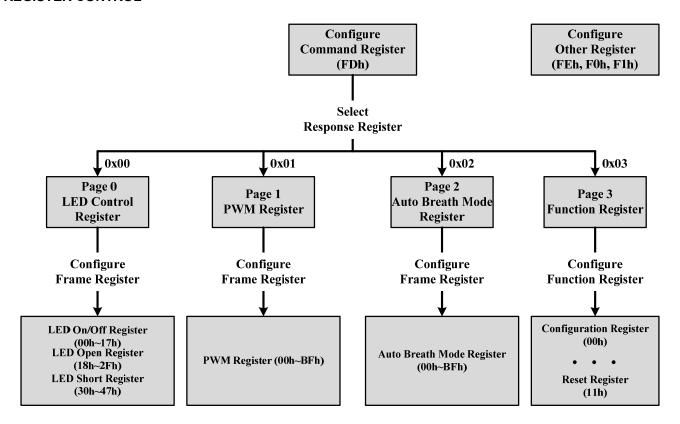


Table 2 FDh Command Register (Write Only)

isio 2 1 Bit Communic Register (Tritte City)				
Data	Function			
0000 0000	Point to Page 0 (PG0, LED Control Register is available)			
0000 0001	Point to Page 1 (PG1, PWM Register is available)			
0000 0010	Point to Page 2 (PG2, Auto Breath Mode Register is available)			
0000 0011	Point to Page 3 (PG3, Function Register is available)			
Others	Reserved			

Note: FDh is locked when power up, need to unlock this register before write command to it. See Table 3 for detail.

The Command Register should be configured first after writing in the slave address to choose the available register. Then write data in the choosing register. Power up default state is "0000 0000".

For example, when write "0000 0001" in the Command Register (FDh), the data which writing after will be stored in PWM Register (Page1).

Table 3 FEh Command Register Write Lock (Read/Write)

Bit	D7:D0
Name	CRWL
Default	0000 0000 (FDh write disable)

To select the PG0~PG3, need to unlock this register first, with the purpose to avoid misoperation of this register. When FEh is written with 0xC5, FDh is allowed to modify once, after the FDh is modified the FEh will reset to be 0x00 at once.

CRWL Command Register Write Lock

0x00 FDh write disable 0xC5 FDh write enable once

Table 4 F0h Interrupt Mask Register (Write Only)

Bit	D7:D4	D3	D2	D1	D0
Name	-	IAC	-	IS	Ю
Default	0000	0	0	0	0

Configure the interrupt function for IC.

IAC Auto Clear Interrupt Bit

0 Interrupt could not auto clear

1 Interrupt auto clear when INTB stay low exceeds 8ms

Dot Short Interrupt Bit

Disable dot short interrupt

1 Enable dot short interrupt

IO Dot Open Interrupt Bit0 Disable dot open interrupt1 Enable dot open interrupt

Table 5 F1h Interrupt Status Register (Read Only)

Bit	D7:D5	D4	D3	D2	D1	D0
Name	-	ABM3	ABM2	ABM1	SB	ОВ
Default	000	0	0	0	0	0

Show the interrupt status for IC.

ABM3 Auto Breath Mode 3 Finish Bit

0 ABM3 not finish1 ABM3 finish

ABM2 Auto Breath Mode 2 Finish Bit

0 ABM2 not finish1 ABM2 finish

ABM1 Auto Breath Mode 1 Finish Bit

0 ABM1 not finish1 ABM1 finish

SB Short BitNo shortShort happens

OB Open Bit 0 No open

1 Open happens



REGISTER DEFINITION-2

Address	Name	Function	Table	R/W	Default
PG0 (0x00)	: LED Control Register				
00h ~ 17h	LED On/Off Register	Set on or off state for each LED	7	W	
18h ~ 2Fh	LED Open Register	Store open state for each LED	8	R	0000 0000
30h ~ 47h	LED Short Register	Store short state for each LED	9	R	
PG1 (0x01)	: PWM Register				
00h~BFh	PWM Register	Set PWM duty for LED	10	W	0000 0000
PG2 (0x02)	: Auto Breath Mode Registe	er			
00h~BFh	Auto Breath Mode Register	Set operating mode of each dot	11	W	0000 0000
PG3 (0x03)	: Function Register				
00h	Configuration Register	Configure the operation mode	13	W	
01h	Global Current Control Register	Set the global current	14	W	
02h	Auto Breath Control Register 1 of ABM-1	Set fade in and hold time for breath function of ABM-1	15	W	
03h	Auto Breath Control Register 2 of ABM-1	Set the fade out and off time for breath function of ABM-1	16	W	
04h	Auto Breath Control Register 3 of ABM-1	Set loop characters of ABM-1	17	W	
05h	Auto Breath Control Register 4 of ABM-1	Set loop characters of ABM-1	18	W	
06h	Auto Breath Control Register 1 of ABM-2	Set fade in and hold time for breath function of ABM-2	15	W	
07h	Auto Breath Control Register 2 of ABM-2	Set the fade out and off time for breath function of ABM-2	16	W	
08h	Auto Breath Control Register 3 of ABM-2	Set loop characters of ABM-2	17	W	0000 0000
09h	Auto Breath Control Register 4 of ABM-2	Set loop characters of ABM-2	18	W	
0Ah	Auto Breath Control Register 1 of ABM-3	Set fade in and hold time for breath function of ABM-3	15	W	
0Bh	Auto Breath Control Register 2 of ABM-3	Set the fade out and off time for breath function of ABM-3	16	W	
0Ch	Auto Breath Control Register 3 of ABM-3	Set loop characters of ABM-3	17	W	
0Dh	Auto Breath Control Register 4 of ABM-3	Set loop characters of ABM-3	18	W	
0Eh	Time Update Register	Update the setting of 02h ~ 0Dh registers	-	W	
0Fh	SWy Pull-Up Resistor Selection Register	Set the pull-up resistor for SWy	19	W	
10h	CSx Pull-Down Resistor Selection Register	Set the pull-down resistor for CSx	20	W	
11h	Reset Register	Reset all register to POR state	-	R	



Table 6 Page 0 (PG0, 0x00): LED Control Register

LED Location		LED On/Off Register		LED Open Register		LED Short Register	
SW1(CS1~ CS8)	SW1(CS9~ CS16)	00h	01h	18h	19h	30h	31h
SW2(CS1~ CS8)	SW2(CS9~ CS16)	02h	03h	1Ah	1Bh	32h	33h
SW3(CS1~ CS8)	SW3(CS9~ CS16)	04h	05h	1Ch	1Dh	34h	35h
SW4(CS1~ CS8)	SW4(CS9~ CS16)	06h	07h	1Eh	1Fh	36h	37h
SW5(CS1~ CS8)	SW5(CS9~ CS16)	08h	09h	20h	21h	38h	39h
SW6(CS1~ CS8)	SW6(CS9~ CS16)	0Ah	0Bh	22h	23h	3Ah	3Bh
SW7(CS1~ CS8)	SW7(CS9~ CS16)	0Ch	0Dh	24h	25h	3Ch	3Dh
SW8(CS1~ CS8)	SW8(CS9~ CS16	0Eh	0Fh	26h	27h	3Eh	3Fh
SW9(CS1~ CS8)	SW9(CS9~ CS16)	10h	11h	28h	29h	40h	41h
SW10(CS1~ CS8)	SW10(CS9~ CS16)	12h	13h	2Ah	2Bh	42h	43h
SW11(CS1~ CS8)	SW11(CS9~ CS16)	14h	15h	2Ch	2Dh	44h	45h
SW12(CS1~ CS8)	SW12(CS9~ CS16)	16h	17h	2Eh	2Fh	46h	47h

Table 7 00h ~ 17h LED On/Off Register

Bit	D7:D0
Name	Ccs8: Ccs1 or Ccs16: Ccs9
Default	0000 0000

The LED On/Off Registers store the on or off state of each LED in the Matrix.

C_{X-Y} LED State Bit0 LED off1 LED on

Table 8 18h ~ 2Fh LED Open Register

14510 0 10	2: II 228 Open Regioter
Bit	D7:D0
Name	OP ₈ : OP ₁ or OP ₁₆ : OP ₉
Default	0000 0000

The LED Open Registers store the open or normal state of each LED in the Matrix.

OPx LED Open Bit0 LED normal1 LED open

Table 9 30h ~ 47h LED Short Register

	
Bit	D7:D0
Name	ST ₈ : ST ₁ or ST ₁₆ : ST ₉
Default	0000 0000

The LED Short Registers store the short or normal state of each LED in the Matrix.

STx LED Short Bit 0 LED normal 1 LED short



Page 1 (PG1, 0x01): PWM Register

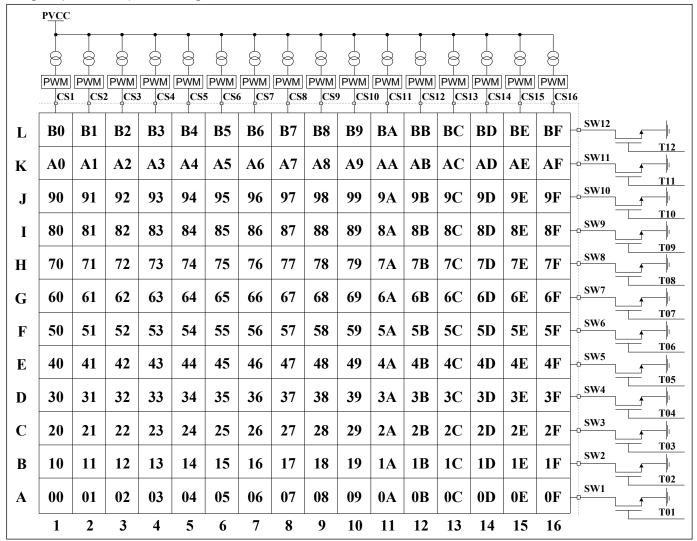


Figure 9 PWM Register

Table 10 00h ~ BFh PWM Register

Bit	D7:D0
Name	PWM
Default	0000 0000

Each dot has a byte to modulate the PWM duty in 256 steps.

The value of the PWM Registers decides the average current of each LED noted I_{LED}.

ILED computed by Formula (1):

$$I_{LED} = \frac{PWM}{256} \times I_{OUT} \times Duty$$

$$PWM = \sum_{n=0}^{7} D[n] \cdot 2^{n}$$
(1)

Where Duty is the duty cycle of SWy (PFS= "000"),

$$Duty = \frac{110\mu s}{(110\mu s + 6.875\mu s)} \times \frac{1}{12} = \frac{1}{12.75}$$
 (2)

I_{OUT} is the output current of CSx (x=1~16),

$$I_{OUT} = \frac{840}{R_{ISET}} \times \frac{GCC}{256} \tag{3}$$

GCC is the Global Current Control register (PG3, 01h) value and R_{ISET} is the external resistor of ISET pin. D[n] stands for the individual bit value, 1 or 0, in location n.

For example: if D7:D0= 10110101 (0xB5, 181), GCC=255, R_{ISET} =20k Ω (I_{OUT} =42mA),

$$I_{LED} = \frac{2^0 + 2^2 + 2^4 + 2^5 + 2^7}{256} \times I_{OUT} \times \frac{1}{12.75} = 2.34 \, mA$$



Page 2 (PG2, 0x02): Auto Breath Mode Register

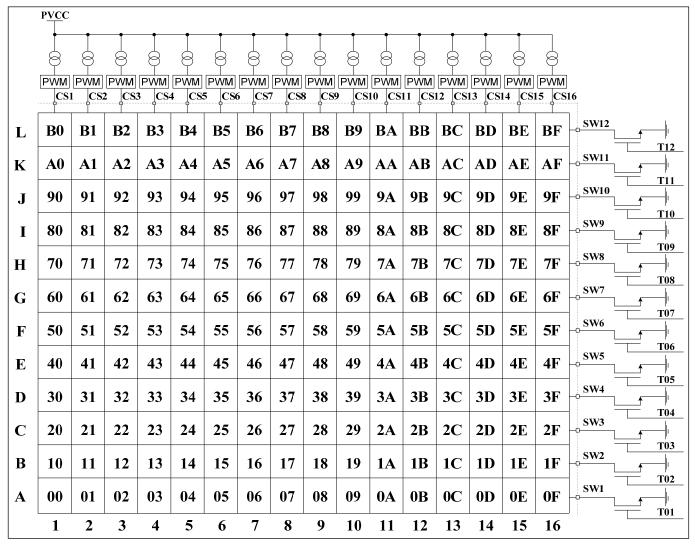


Figure 10 Auto Breath Mode Selection Register

Table 11 00h ~ BFh Auto Breath Mode Register

Bit	D7:D2	D1:D0	
Name	-	ABMS	
Default	-	00	

The Auto Breath Mode Register sets operating mode of each dot.

ABMS Auto Breath Mode Selection Bit

00 PWM control mode

01 Select Auto Breath Mode 1 (ABM-1)

10 Select Auto Breath Mode 2 (ABM-2)

11 Select Auto Breath Mode 3 (ABM-3)



Table 12 Page 3 (PG3, 0x03): Function Register

Register	Name	Function	R/W	Default
00h	Configuration Register	Configure the operation mode	W	
01h	Global Current Control Register	Set the global current	W	
02h	Auto Breath Control Register 1 of ABM-1	Set fade in and hold time for breath function of ABM-1	W	
03h	Auto Breath Control Register 2 of ABM-1	Set the fade out and off time for breath function of ABM-1	W	
04h	Auto Breath Control Register 3 of ABM-1	Set loop characters of ABM-1	W	
05h	Auto Breath Control Register 4 of ABM-1	Set loop characters of ABM-1	W	
06h	Auto Breath Control Register 1 of ABM-2	Set fade in and hold time for breath function of ABM-2	W	
07h	Auto Breath Control Register 2 of ABM-2	Set the fade out and off time for breath function of ABM-2	W	
08h	Auto Breath Control Register 3 of ABM-2	Set loop characters of ABM-2	W	0000 0000
09h	Auto Breath Control Register 4 of ABM-2	Set loop characters of ABM-2	W	0000
0Ah	Auto Breath Control Register 1 of ABM-3	Set fade in and hold time for breath function of ABM-3	W	
0Bh	Auto Breath Control Register 2 of ABM-3	Set the fade out and off time for breath function of ABM-3		
0Ch	Auto Breath Control Register 3 of ABM-3	Set loop characters of ABM-3		
0Dh	Auto Breath Control Register 4 of ABM-3	Set loop characters of ABM-3	W	
0Eh	Time Update Register	Update the setting of 02h ~ 0Dh registers		
0Fh	SWy Pull-Up Resistor Selection Register	Set the pull-up resistor for Swy	W	
10h	CSx Pull-Down Resistor Selection Register	Set the pull-down resistor for CSx	W	
11h	Reset Register	Reset all register to POR state	R	

Table 13 00h Configuration Register

Bit	D7:D6	D5:D3	D2	D1	D0
Name	SYNC	PFS	OSD	-	SSD
Default	00	000	0	0	0

The Configuration Register sets operating mode of IS31FL3723.

When SYNC bits are set to "01", the IS31FL3723 is configured as the master clock source and the SYNC pin will generate a clock signal distributed to the clock slave devices. To be configured as a clock slave device and accept an external clock input the slave device's SYNC bits must be set to "10".

The PFS bits selects a fixed PWM operating frequency for all CSx, when PFS set "000", the PWM frequency is 8.4kHz, when PFS set to "010", the PWM frequency is 26.7kHz.

When OSD set high, open/short detection will be trigger once, the user could trigger OS detection again by set OSD from "0" to "1".

When SSD is "0", IS31FL3723 works in software shutdown mode and to normal operate the SSD bit should set to "1".

SYNC Synchronize Configuration

00/11 High Impedance

01 Master 10 Slave

PFS PWM Frequency Setting

000 8.4kHz(default)

010 26.7kHz 001 4.2kHz 011 2.1kHz 100 1.05kHz

OSD Open/Short Detection Enable Bit
Disable open/short detection
Enable open/short detection

SSD Software Shutdown Control

0 Software shutdown1 Normal operation

Table 14 01h Global Current Control Register

Bit	D7:D0			
Name	GCCx			
Default	0000 0000			

The Global Current Control Register modulates all CSx (x=1 \sim 16) DC current which is noted as I_{OUT} in 256 steps.

I_{OUT} is computed by the Formula (3):

$$I_{OUT} = \frac{840}{R_{ISET}} \times \frac{GCC}{256}$$

$$GCC = \sum_{n=0}^{7} D[n] \cdot 2^{n}$$
(3)

Where D[n] stands for the individual bit value, 1 or 0, in location n, R_{ISET} is the external resistor of ISET pin. For example: if D7:D0 = 1011 0101,

$$I_{OUT} = \frac{2^0 + 2^2 + 2^4 + 2^5 + 2^7}{256} \times \frac{840}{R_{ISET}}$$

Table 15 02h, 06h, 0Ah Auto Breath Control Register 1 of ABM-x

1109.010.	regioter i erriziii zi								
Bit	D7:D5	D4:D1	D0						
Name	T1	T2	-						
Default	000	0000	0						

Auto Breath Control Register 1 set the T1&T2 time in Auto Breath Mode.

T1 T1 Setting

PFS T1	000(s)	010(s)	001(s)	011(s)	100(s)
000	0.21	0.07	0.42	0.84	1.68
001	0.42	0.14	0.84	1.68	3.36
010	0.84	0.28	1.68	3.36	6.72
011	1.68	0.56	3.36	6.72	13.44
100	3.36	1.12	6.72	13.44	26.88
101	6.72	2.24	13.44	26.88	53.76
110	13.44	4.48	26.88	53.76	107.52
111	26.88	8.96	53.76	107.52	215.04

T2 T2 Setting

PFS T2	000(s)	010(s)	001(s)	011(s)	100(s)
000	0	0	0	0	0
001	0.21	0.07	0.42	0.84	1.68
010	0.42	0.14	0.84	1.68	3.36
011	0.84	0.28	1.68	3.36	6.72
100	1.68	0.56	3.36	6.72	13.44
101	3.36	1.12	6.72	13.44	26.88
110	6.72	2.24	13.44	26.88	53.76
111	13.44	4.48	26.88	53.76	107.52
1000	26.88	8.96	53.76	107.52	215.04
Others	Unavailable				

Table 16 03h, 07h, 0Bh Auto Breath Control Register 2 of ABM-x

Bit	D7:D5	D4:D1	D0
Name	T3	T4	-
Default	000	0000	0

Auto Breath Control Register 2 set the T3&T4 time in Auto Breath Mode.

LUMISSIL MICROSYSTEMS A Division of ISSI

T3 T3 Setting

PFS T3	000(s)	010(s)	001(s)	011(s)	100(s)
000	0.21	0.07	0.42	0.84	1.68
001	0.42	0.14	0.84	1.68	3.36
010	0.84	0.28	1.68	3.36	6.72
011	1.68	0.56	3.36	6.72	13.44
100	3.36	1.12	6.72	13.44	26.88
101	6.72	2.24	13.44	26.88	53.76
110	13.44	4.48	26.88	53.76	107.52
111	26.88	8.96	53.76	107.52	215.04

T4 T4 Setting

PFS T4	000(s)	010(s)	001(s)	011(s)	100(s)
0000	0	0	0	0	0
0001	0.21	0.07	0.42	0.84	1.68
0010	0.42	0.14	0.84	1.68	3.36
0011	0.84	0.28	1.68	3.36	6.72
0100	1.68	0.56	3.36	6.72	13.44
0101	3.36	1.12	6.72	13.44	26.88
0110	6.72	2.24	13.44	26.88	53.76
0111	13.44	4.48	26.88	53.76	107.52
1000	26.88	8.96	53.76	107.52	215.04
1001	53.76	17.92	107.52	215.04	430.08
1010	107.52	35.84	215.04	430.08	860.16
Others	Unavailable				

Note: Do not set T4= "0000" in Auto Breath Mode when the PWM frequency is 26.7kHz (PFS= "010").

Table 17 04h, 08h, 0Ch Auto Breath Control Register 3 of ABM-x

Bit	D7:D6	D5:D4	D3:D0
Name	LE	LB	LTA
Default	00	00	0000

Total loop times= LTA ×256 + LTB.

For example, if LTA=2, LTB=100, the total loop times is 256×2+100= 612 times.

For the counting of breathing times, do follow Figure 16 to enable the Auto Breath Mode.

If the loop starts from T4,

T4->T1->T2->T3(1)->T4->T1->T2->T3(2)->T4->T1->... and so on.

If the loop not start from T4,

Tx->T3(1) ->T4->T1->T2->T3(2)->T4-> T1->... and so on.

If the loop ends at off state (End of T3), the LED will be off state at last. If the loop ends at on state (End of T1), the LED will run an extra T4&T1, which are not included in loop.

LB	Loop Beginning Time
00	Loop begin from T1
01	Loop begin from T2
10	Loop begin from T3
11	Loop begin from T4

LE Loop End Time

Loop end at off state (End of T3)Loop end at on state (End of T1)

LTA 8-11 Bits Of Loop Times

0000 Endless loop

0001 1 0010 2



1111 1111

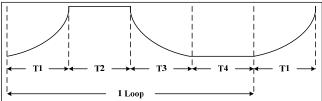


Figure 11 Auto Breathing Function

Table 18 05h, 09h, 0Dh Auto Breath Control Register 4 of ABM-x

Bit	D7:D0		
Name	LTB		
Default	0000 0000		

Total loop times= LTA ×256 + LTB.

For example, if LTA=2, LTB=100, the total loop times is 256×2+100= 612 times.

LTB 0000 0000 0000 0000 0001	0-7 Bits Of Loop Times Endless loop 1
0000 0010	2

255



0Eh Time Update Register (02h~0Dh)

The data sent to the time registers (02h~0Dh) will be stored in temporary registers. A write operation of "0000 0000" data to the Time Update Register is required to update the registers (02h~0Dh). Please follow Figure 16 to enable the Auto Breath mode and update the time parameters.

Table 19 0Fh SWy Pull-Up Resistor Selection Register

	110910101					
Bit	D7:D3	D2:D0				
Name	-	PUR				
Default	00000	000				

Set pull-up resistor for SWy.

PUR	SWy Pull-up Resistor Selection Bit
000	No pull-up resistor
001	$0.5k\Omega$ pull-up in t_{NOL}
010	$0.5k\Omega$ pull-up in t_{NOL}
011	$3.0k\Omega$ pull-up all the time
100	$4.0k\Omega$ pull-up all the time
101	$8.0k\Omega$ pull-up all the time
110	16k Ω pull-up all the time
111	$32k\Omega$ pull-up in t_{NOL}

Table 20 10h CSx Pull-Down Resistor Selection Register

Bit	D7:D3	D2:D0	
Name	-	PDR	
Default	00000	000	

Set the pull-down resistor for CSx.

PDR	CSx Pull-down Resistor Selection Bit
000	No pull-down resistor
001	$0.5k\Omega$ pull-down in t_{NOL}
010	$0.5k\Omega$ pull-down in t_{NOL}
011	$3.0k\Omega$ pull-down all the time
100	$68k\Omega$ pull-down all the time
101	$8.0k\Omega$ pull-down all the time
110	16k $Ω$ pull-down all the time
111	32kΩ pull-down in t _{NOL}

11h Reset Register

Once user read the Reset Register, IS31FL3723 will reset all the IS31FL3723 registers to their default value. On initial power-up, the IS31FL3723 registers are reset to their default values for a blank display.

LUMISSIL MICROSYSTEMS A Division of 1531

APPLICATION INFORMATION

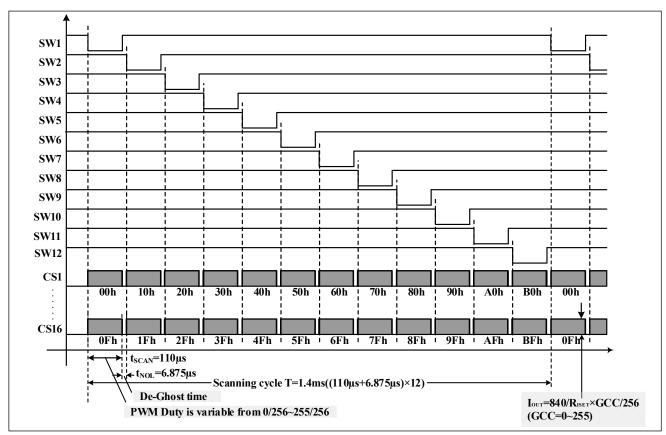


Figure 12 Scanning Timing (PFS="000")

SCANING TIMING

As shown in Figure 12, the SW1~SW12 is turned on by serial, LED is driven 16 by 16 within the SWy ($x=1\sim12$) on time (SWy, $y=1\sim12$) is sink and pull low when LED on), including the non-overlap blanking time during scan, the duty cycle of SWy (active low, $y=1\sim12$) is (PFS= "000"):

$$Duty = \frac{110\mu s}{(110\mu s + 6.875\mu s)} \times \frac{1}{12} = \frac{1}{12.75}$$
 (2)

Where 110 μ s is t_{SCAN} , the period of scanning and 8μ s is t_{NOL} , the non-overlap time.

When PFS= "010" or others, the duty result is same.

EXTERNAL RESISTOR (RISET)

The output current for each CSx can be can be set by a single external resistor, R_{ISET} , as described in Formula (3).

$$I_{OUT} = \frac{840}{R_{WET}} \times \frac{GCC}{256}$$
 (3)

GCC is Global Current Control Register (PG3, 01h) data showing in Table 14.

PWM CONTROL

After setting the I_{OUT} and GCC, the brightness of each LEDs (LED average current (I_{LED})) can be modulated with 256 steps by PWM Register, as described in Formula (1).

$$I_{LED} = \frac{PWM}{256} \times I_{OUT} \times Duty \quad (1)$$

Where PWM is PWM Registers (PG1, 00h~BFh) data showing in Table 10.

For example, in Figure 1, R_{ISET} =20k Ω , if PWM=255, and GCC=255, then

$$I_{LED} = \frac{255}{256} \times \frac{840}{20 k\Omega} \times \frac{255}{256} \times \frac{1}{12.75} = 3.27 \, mA$$

Writing new data continuously to the registers can modulate the brightness of the LEDs to achieve a breathing effect.

LED AVERAGE CURRENT (ILED)

As described in Formula (1), the LED average current (I_{LED}) is affected by 3 factors:

1. R_{ISET} , resistor which is connected ISET pin and GND. R_{ISET} sets the current of all CSx (x=1~16) based on Formula (3).



- 2. Global Current Control Register (PG3, 01h). This register adjusts all CSx (x=1~16) output currents by 256 steps as shown in Formula (3).
- 3. PWM Registers (PG1, 00h~BFh), every LED has an own PWM register. PWM Registers adjust individual LED average current by 256 steps as shown in Formula (1).

GAMMA CORRECTION

In order to perform a better visual LED breathing effect we recommend using a gamma corrected PWM value to set the LED intensity. This results in a reduced number of steps for the LED intensity setting, but causes the change in intensity to appear more linear to the human eye.

Gamma correction, also known as gamma compression or encoding, is used to encode linear luminance to match the non-linear characteristics of display. Since the IS31FL3723 can modulate the brightness of the LEDs with 256 steps, a gamma correction function can be applied when computing each subsequent LED intensity setting such that the changes in brightness matches the human eye's brightness curve.

Table 21 32 Gamma Steps with 256 PWM Steps

C(0)	C(1)	C(2)	C(3)	C(4)	C(5)	C(6)	C(7)
0	1	2	4	6	10	13	18
C(8)	C(9)	C(10)	C(11)	C(12)	C(13)	C(14)	C(15)
22	28	33	39	46	53	61	69
C(16)	C(17)	C(18)	C(19)	C(20)	C(21)	C(22)	C(23)
78	86	96	106	116	126	138	149
C(24)	C(25)	C(26)	C(27)	C(28)	C(29)	C(30)	C(31)
161	173	186	199	212	226	10	255

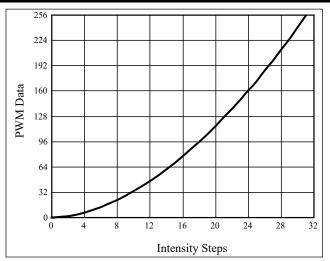


Figure 13 Gamma Correction (32 Steps)

Choosing more gamma steps provides for a more continuous looking breathing effect. This is useful for very long breathing cycles. The recommended configuration is defined by the breath cycle T. When T=1s, choose 32 gamma steps, when T=2s, choose

64 gamma steps. The user must decide the final number of gamma steps not only by the LED itself, but also based on the visual performance of the finished product.

Table 22 64 Gamma Steps with 256 PWM Steps

Table 22 04 Callina Steps With 2301 Will Steps							
C(0)	C(1)	C(2)	C(3)	C(4)	C(5)	C(6)	C(7)
0	1	2	3	4	5	6	7
C(8)	C(9)	C(10)	C(11)	C(12)	C(13)	C(14)	C(15)
8	10	12	14	16	18	20	22
C(16)	C(17)	C(18)	C(19)	C(20)	C(21)	C(22)	C(23)
24	26	29	32	35	38	41	44
C(24)	C(25)	C(26)	C(27)	C(28)	C(29)	C(30)	C(31)
47	50	53	57	61	65	69	73
C(32)	C(33)	C(34)	C(35)	C(36)	C(37)	C(38)	C(39)
77	81	85	89	94	99	104	109
C(40)	C(41)	C(42)	C(43)	C(44)	C(45)	C(46)	C(47)
114	119	124	129	134	140	146	152
C(48)	C(49)	C(50)	C(51)	C(52)	C(53)	C(54)	C(55)
158	164	170	176	182	188	195	202
C(56)	C(57)	C(58)	C(59)	C(60)	C(61)	C(62)	C(63)
209	216	223	230	237	244	251	255

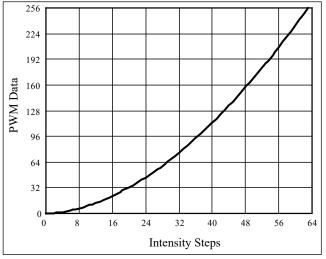


Figure 14 Gamma Correction (64 Steps)

Note: The data of 32 gamma steps is the standard value and the data of 64 gamma steps is the recommended value.

AUTO BREATH MODE

By setting the B_EN bit of the Configuration Register (PG3, 00h) to "1", breath function enables. When set the B_EN bit to "0", breath function disables.

By setting the Auto Breath Mode Register bits of the Page 2 (PG2, 00h~BFh) to "01" (ABM-1), "10" (ABM-2) or "11" (ABM-3), the IS31FL3723 operates in Auto Breath Mode.

IS31FL3723 has three auto breath modes, Auto Breath Mode 1, Auto Breath Mode 2 and Auto Breath Mode 3. Each ABM has T1, T2, T3 and T4, as shown below:

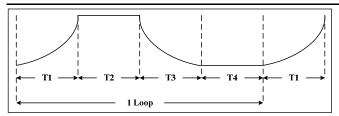


Figure 15 Auto Breathing Function

T1/T3 is variable from 0.21s to 26.88s, T2/T4 is variable from 0s to 26.88s, for each loop, the start point can be T1 \sim T4 and the stop point can be on state (T2) and off state (T4), also the loop time can be set to $1\sim$ 2¹² times or endless. Each LED can select ABM-1 \sim ABM-3 to work.

The setting of ABM-1~ABM-3 (PG2, 02h~0Dh) need to write the 0Eh in PG3 to update before effective.

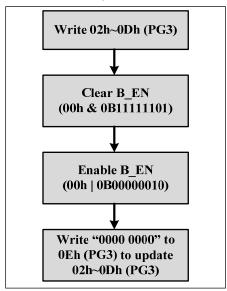


Figure 16 Enable Auto Breath Mode

If not follow this flow, first loop's start point may be wrong.

OPEN/SHORT DETECT FUNCTION

IS31FL3723 has open and short detect bit for each LED.

By setting the OSD bit of the Configuration Register (PG3, 00h) from "0" to "1", the LED Open Register and LED Short Register will start to store the open/short information and after at least 2 scanning cycle (3.264ms) the MCU can get the open/short information by reading the 18h~2fh/30h~47h, for those dots are turned off via LED On/Off Registers (PG0, 00h~17h), the open/short data will not get refreshed when setting the OSD bit of the Configuration Register (PG3, 00h) from "0" to "1".

The Global Current Control Register (PG3, 01h) need to set to 0x01 in order to get the right open/short data.

The detect action is one-off event and each time before reading out the open/short information, the

OSD bit of the Configuration Register (PG3, 00h) need to be set from "0" to "1" (clear before set operation).

INTERRUPT CONTROL

IS31FL3723 has an INTB pin, by setting the Interrupt Mask Register (F0h), it can be the flag of LED open, LED short.

For example, if the IO bit of the Interrupt Mask Register (F0h) set to "1", when LED open happens, the INTB will pull be pulled low and the OB bit of Interrupt Status Register (F1h) will store open status at the same time.

The INTB pin will be pulled high after reading the Interrupt Status Register (F1h) operation or it will be pulled high automatically after it stays low for 8ms (Typ.) if the IAC bit of Interrupt Mask Register (F0h) is set to "1". The bits of Interrupt Status Register (F1h) will be reset to "0" after INTB pin pulled high.

SYNCHRONIZE FUNCTION

SYNC bits of the Configuration Register (PG3, 00h) sets SYNC pin input or output synchronize clock signal. It is used for more than one part working synchronize. When SYNC bits are set to "01", SYNC pin output synchronize clock to synchronize other parts as master. When SYNC bits are set to "10", SYNC pin input synchronize clock and work synchronization with this input signal as slave. When SYNC bits are set to "00/11", SYNC pin is high impedance, and synchronize function is disabled. SYNC bit default state is "00" and SYNC pin is high impedance when power up.

DE-GHOST FUNCTION

The "ghost" term is used to describe the behavior of an LED that should be OFF but instead glows dimly when another LED is turned ON. A ghosting effect typically can occur when multiplexing LEDs. In matrix architecture any parasitic capacitance found in the constant-current outputs or the PCB traces to the LEDs may provide sufficient current to dimly light an LED to create a ghosting effect.

To prevent this LED ghost effect, the IS31FL3723 has integrated pull-up resistors for each SWy (y=1~12) and pull-down resistors for each CSx (x=1~16). Select the right SWy pull-up resistor (PG3, 0Fh) and CSx pull-down resistor (PG3, 10h) which eliminates the ghost LED for a particular matrix layout configuration.

Typically, selecting the $32k\Omega$ will be sufficient to eliminate the LED ghost phenomenon.

The SWy pull-up resistors and CSx pull-down resistors are active only when the CSx/SWy outputs are in the OFF state and therefore no power is lost through these resistors



I2C RESET

The I2C will be reset if the IICRST pin is pull-high, when normal operating the I2C bus, the IICRST pin need to keep low.

SHUTDOWN MODE

Shutdown mode can be used as a means of reducing power consumption. During shutdown mode all registers retain their data.

Software Shutdown

By setting SSD bit of the Configuration Register (PG3, 00h) to "0", the IS31FL3723 will operate in software shutdown mode. When the IS31FL3723 is in software shutdown, all current sources are switched off, so that the matrix is blanked. All registers can be operated. Typical current consume is $3\mu A$.

Hardware Shutdown

The chip enters hardware shutdown when the SDB pin is pulled low. All analog circuits are disabled during hardware shutdown, typical the current consume is $3\mu A$.

The chip releases hardware shutdown when the SDB pin is pulled high. During hardware shutdown state Function Register can be operated.

If V_{CC} has risk drop below 1.75V but above 0.1V during SDB pulled low, please re-initialize all Function Registers before SDB pulled high.

POWER DISSIPATION

The power dissipation of the IS31FL3723 can calculate as below:

$$P_{3723}=I_{PVCC}\times PV_{CC}+I_{Q}\times DV_{CC}(AV_{CC})-I_{PVCC}\times V_{F(AVR)}$$
 (4)

$${\thickapprox}I_{PVCC}{\bigstar}PV_{CC}-I_{PVCC}{\bigstar}V_{F(AVR)}$$

$$\approx I_{PVCC} \times (PV_{CC} - V_{F(AVR)})$$

Where I_{PVCC} is the current of PVCC and $V_{F(AVR)}$ is the average forward of all the LED.

For example, if R_{ISET} =20k Ω , GCC=255, PWM=255, PV_{CC}=5V, $V_{F(AVR)}$ =3.5V@42mA,

then the I_{PVCC}=42mA×16×12/12.75=632.5mA.

$$P_{3723}$$
=632.5mA×(5V-3.5V)= 0.948.75W

When operating the chip at high ambient temperatures, or when driving maximum load current, care must be taken to avoid exceeding the package power dissipation limits. The maximum power dissipation can be calculated using the following Equation (5):

$$P_{D(MAX)} = \frac{125^{\circ}C - 25^{\circ}C}{\theta_{JA}} \tag{5}$$

So,
$$P_{D(MAX)} = \frac{125^{\circ}C - 25^{\circ}C}{37.2^{\circ}C/W} \approx 2.69W$$

Figure 17, shows the power derating of the IS31FL3723 on a JEDEC boards (in accordance with JESD 51-5 and JESD 51-7) standing in still air.

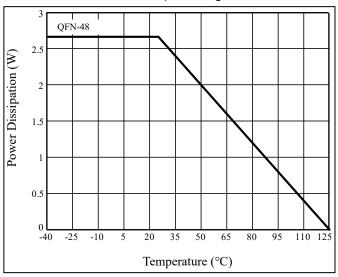


Figure 17 Dissipation Curve

LAYOUT

As described in external resistor (R_{ISET}), the chip consumes lots of power. Please consider below factors when layout the PCB.

- 1. The V_{CC} (PVCC, DVCC, AVCC, VIO) capacitors need to close to the chip and the ground side should well connected to the GND of the chip.
- 2. R_{ISET} should be close to the chip and the ground side should well connect to the GND of the chip.
- 3. The thermal pad should connect to ground pins and the PCB should have the thermal pad too, usually this pad should have 16 or 25 via thru the PCB to other side's ground area to help radiate the heat. About the thermal pad size, please refer to the land pattern of each package.
- 4. The CSx pins maximum current is 42mA (R_{ISET}=20k Ω), and the SWy pins maximum current is 672mA (R_{ISET}=20k Ω), the width of the trace, SWy should have wider trace then CSx.
- 5. In the middle of SDA and SCL trace, a ground line is recommended to avoid the effect between these two lines.

PWM FREQUENCY SELECT

The IS31FL3723 output channels operate with a default PWM frequency of 8.4kHz. Because all the CSx channels are synchronized, the DC supply will experience large instantaneous current surges when the CSx channels turn ON. These current surges will generate an AC ripple on the power supply which cause stress to the decoupling capacitors.

When the AC ripple is applied to a monolithic ceramic capacitor chip (MLCC) it will expand and contract causing the PCB to flex and generate audible hum in



LUMISSIL MICROSYSTEMS
A Division of ISSI

the range of between 20Hz to 20kHz, to avoid this hum, there are many countermeasures, such as selecting the capacitor type and value which will not cause the PCB to flex and contract.

An additional option for avoiding audible hum is to set the IS31FL3723's output PWM frequency above the audible range. The Output Frequency Setting Register (00h)'s bit D4 can be used to set the switching frequency to 26.7kHz, which is beyond the audible range. Figure 18 below shows the variation of output PWM frequency across supply voltage and temperature.

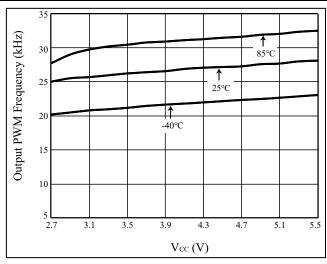


Figure 18 V_{CC} vs. CSx PWM Frequency



CLASSIFICATION REFLOW PROFILES

Profile Feature	Pb-Free Assembly
Preheat & Soak Temperature min (Tsmin) Temperature max (Tsmax) Time (Tsmin to Tsmax) (ts)	150°C 200°C 60-120 seconds
Average ramp-up rate (Tsmax to Tp)	3°C/second max.
Liquidous temperature (TL) Time at liquidous (tL)	217°C 60-150 seconds
Peak package body temperature (Tp)*	Max 260°C
Time (tp)** within 5°C of the specified classification temperature (Tc)	Max 30 seconds
Average ramp-down rate (Tp to Tsmax)	6°C/second max.
Time 25°C to peak temperature	8 minutes max.

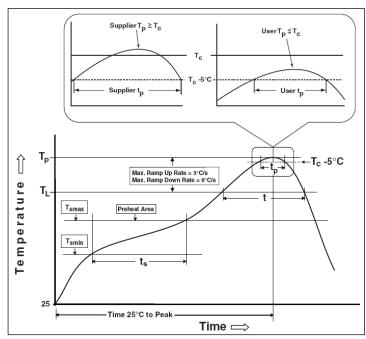
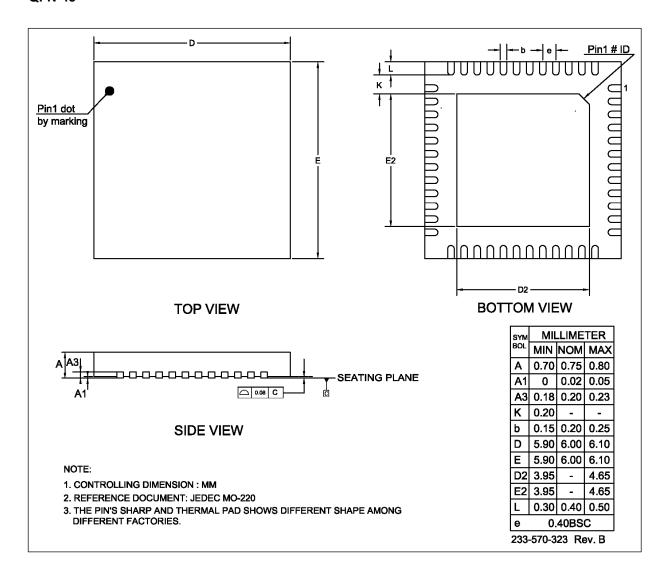


Figure 19 Classification Profile



PACKAGE INFORMATION

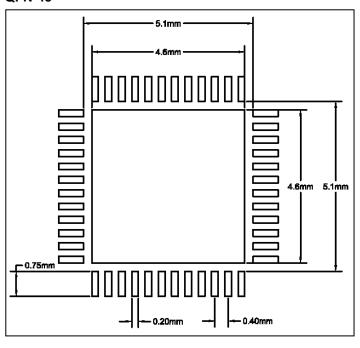
QFN-48





RECOMMENDED LAND PATTERN

QFN-48



Note:

- 1. Land pattern complies to IPC-7351.
- 2. All dimensions in MM.
- 3. This document (including dimensions, notes & specs) is a recommendation based on typical circuit board manufacturing parameters. Since land pattern design depends on many factors unknown (eg. User's board manufacturing specs), user must determine suitability for use.



REVISION HISTORY

Revision	Detail Information	Date
0A	Initial release	2022.06.08
Α	Release to final product	2022.06.28
В	Add auto breath mode function	2022.10.19