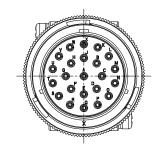


 REVISIONS

 REV
 ECO
 DESCRIPTION
 DATE
 BY
 APPR

 A1
 —
 RELEASE NEW DRAWING
 01/MAR/23
 MILO
 TOMMY



1. PLUG MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED COUPLING RING: ALUMINUM ALLOY, ANODIZE INSERT AND RETAINING RING: THERMOPLASTIC SEAL: SILICONE RUBBER

2. BACKSHELL MATERIAL:

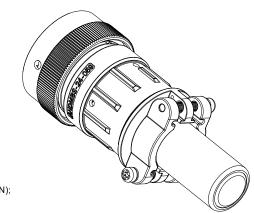
SHELL: ALUMINIUM ALLOY, NICKEL PLATED; LATCH SEGMENT: ALUMINIUM ALLOY, NICKEL PLATED; SCREW AND LOCK WASHER: STAINLESS STEEL; BUSHING: EPDM.

3. SPECIFICATIONS:

- 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
- 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
- 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
- 3.4 MOISTURE RESISTANCE:

IP68(IM OF WATER FOR A PERIOD OF 24 HOURS, MATED CONDITION); IP69K(MATED CONDITION).

- 3.5 MATING CYCLE DURABILITY: 100 CYCLES
- 3.6 RoHS COMPLIANT
- 4. APPLY TO CABLE OD SIZE: Ø11.20-Ø24.08 . CAN BE USED:
- 4.1 WITH LARGE AND SMALL BUSHINGS IN PLACE.
- 4.2 WITH ONLY LARGE BUSHING IN PLACE.
- 4.3 WITH BOTH BUSHINGS REMOVED.
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.
- 6. SEE SPECIFIC PLUG DRAWING FOR:
- 6.1 CONTACT SIZE AND WIRE RANGE.
- 6.2 RETAINING RING COLOR.
- 6.3 MATING PART(S).
- 6.4 CONTACT LAYOUT AND ALL OTHER SPECIFICATIONS.



KIT	
PLUG AHDM06-24-23PT	
SMALL BUSHING	
BACKSHELL	
AHDMBS-24-059	

	AHDM06-2	24-23PT-059		REF: HD36-24-23PT-059		
QUANTITY	PART N	JMBER DESCRIPTION			ITEM	
	MATERIALS LIST					
	UNLESS OTHERWISE SPECIFIED 1) All dimensions are in metric(mm).			Amphonol		
2) Tolerances are a		DRAWN: MILO.DONG	01/MAR/23	Amphenol		
2 PL DEC ±0.15 3 PL DEC ±0.08	Angles ±1°	CHECKED: SULLENZHANG	01/MAR/23	Sine Systems - www.amphenol-sine.com	_	
3) Note reference	- ∕x	ENGINEER:		44724 Morley Drive		
MATERIAL SPECIFICA	APPROVAL: TOMMYXIE 02MARZ3 MATERIAL SPECIFICATIONS:					
WEIGHT	· 160 8a	CUSTOMER:		23POS,PLUG,PIN,SZ24,THIN WIRE SEA	۸L,	
PROCESS SPECIFICA		THIS DRAWING IS SUPPLIED I		KIT W/ CABLE CLAMP BACKSHELL		
PROCESS SPECIFICA	rions:	SPECIFICATIONS AND PERFO SHOWN HEREON ARE THE PE THE AMPHENOL CORPORATION OF REPRODUCTION ARE IMP DIMENSIONS ARE SUBJECT TO	ROPERTY OF ON. NO RIGHTS LIED. ALL TO NORMAI	B C- AHDM06-24-23PT-059	41	
NEXT ASSY: MANUFACTURING VARIATIONS. SCALE: NONE		SCALE: NONE DURAMATE SHEET 1 OF	1			

DWG NO: AHDM06-24-23PT-059 REV: A1

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23POS PLUG PIN SZ24,THIN WIRE SEAL KIT W/ CABLE CLAMP BACKSHELL

A Series™ - Contact Size 16 Options (Works with: AT, ATV, AHD-9, ARC, DuraMate and PanelMate Series)

	Machined Contacts, Sockets & Pins			
Part Number	Description	Size	AWG	Туре
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined

Tooling - Machined Contacts			
Part Number	Description		
AUTK-16	Hand Crimp Tool, Size 16		
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20		
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20		
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20		

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)				
Part Number	Description			
ATRT-100	Contact and Wedgelock Extraction Tool			
AT11-310-1605	Contact Removal Tool, Plastic, Size 16			

Sealing Plugs (For both Machined or Stamped & Formed Contacts)			
Part Number	Description		
A114017	Sealing Plug, Size 16, White		
A114017-SR	Sealing Plug, Size 16, SR01 Series, Black		
AT13-217-1605	Locking Sealing Plug, Size 16, Grey		
AT13-217-1605-SR	Locking Sealing Plug, Size 16, SR01 Series, Red		

Stamped & Formed Contacts, Sockets & Pins				
Description	Size	AWG	Туре	
Male Contact - Pin, Nickel-plated	16	14-18	Stamped & Formed	
Female Contact - Socket, Nickel-plated	16	14-18	Stamped & Formed	
Male Contact - Pin, Gold-plated	16	14-18	Stamped & Formed	
Female Contact - Socket, Gold-plated	16	14-18	Stamped & Formed	
Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed	
Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed	
Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed	
Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed	
Male Contact - Pin, Nickel-plated	16	16-20	Stamped & Formed	
Female Contact - Socket, Nickel-plated	16	16-20	Stamped & Formed	
Male Contact - Pin, Gold-plated	16	16-20	Stamped & Formed	
Female Contact - Socket, Gold-plated	16	16-20	Stamped & Formed	
Male Contact - Pin, Tin-plated	16	16-20	Stamped & Formed	
Female Contact - Socket, Tin-plated	16	16-20	Stamped & Formed	
Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed	
Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed	
Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed	
Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed	
	Description Male Contact - Pin, Nickel-plated Female Contact - Socket, Nickel-plated Male Contact - Pin, Gold-plated Female Contact - Socket, Gold-plated Male Contact - Pin, Nickel-plated Male Contact - Pin, Nickel-plated Male Contact - Socket, Nickel-plated Male Contact - Socket, Nickel-plated Male Contact - Socket, Gold-plated Female Contact - Socket, Gold-plated Male Contact - Pin, Nickel-plated Female Contact - Socket, Nickel-plated Male Contact - Pin, Gold-plated Female Contact - Socket, Gold-plated Male Contact - Pin, Tin-plated Female Contact - Pin, Tin-plated Male Contact - Pin, Nickel-plated Male Contact - Pin, Gold-plated	DescriptionSizeMale Contact - Pin, Nickel-plated16Female Contact - Socket, Nickel-plated16Male Contact - Pin, Gold-plated16Female Contact - Socket, Gold-plated16Male Contact - Pin, Nickel-plated16Female Contact - Pin, Nickel-plated16Male Contact - Pin, Gold-plated16Female Contact - Pin, Gold-plated16Male Contact - Pin, Mickel-plated16Female Contact - Socket, Gold-plated16Female Contact - Pin, Nickel-plated16Male Contact - Pin, Gold-plated16Female Contact - Socket, Gold-plated16Male Contact - Pin, Tin-plated16Female Contact - Pin, Tin-plated16Male Contact - Pin, Nickel-plated16Male Contact - Pin, Nickel-plated16Female Contact - Socket, Nickel-plated16Male Contact - Pin, Nickel-plated16Male Contact - Pin, Nickel-plated16Male Contact - Pin, Gold-plated16	DescriptionSizeAWGMale Contact - Pin, Nickel-plated1614-18Female Contact - Socket, Nickel-plated1614-18Male Contact - Pin, Gold-plated1614-18Female Contact - Socket, Gold-plated1614-18Male Contact - Pin, Nickel-plated1616-18Female Contact - Socket, Nickel-plated1616-18Male Contact - Pin, Gold-plated1616-18Female Contact - Socket, Gold-plated1616-18Male Contact - Pin, Nickel-plated1616-20Female Contact - Socket, Nickel-plated1616-20Male Contact - Pin, Gold-plated1616-20Female Contact - Socket, Gold-plated1616-20Male Contact - Pin, Tin-plated1616-20Female Contact - Pin, Tin-plated1616-20Male Contact - Pin, Nickel-plated1616-20Male Contact - Socket, Tin-plated1616-20Male Contact - Pin, Nickel-plated1620-22Female Contact - Socket, Nickel-plated1620-22Male Contact - Pin, Gold-plated1620-22	

Tooling - Stamped & Formed Contacts		
MFX-3950	Crimp Die - Size 16, 18-20AWG	
MFX-3953	Crimp Die - Size 16, 16-18AWG	
MFX-3975	Crimp Die - Size 16, 14-16AWG	
MFX-3990	Crimp Die - Size 16, 20-22AWG	
ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG	
ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG	
ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG	