

SPECIFICATIONS

Product Name	Wire Wound Chip Common Mode Choke Coil
Part Number	FACT3225 Series
Rev.	1/0

[ROHS, Halogen-Free and SVHC Compliant Parts]

Approved By	Checked By	Issued By
HUANG ZHI SHENG	GAO YUE	JI MENG KE

●深圳市长江微电科技有限公司

SZ CJIANG TECHNOLOGY CO., LTD

ADD: 11F, International Science and Technology Building, Fuhong Road, Futian District, Shenzhen Factory ADD: No. shanyang RD CJIANG Industrial Park HUAi'AN Section HUAI'AN City Jiangsu Province

TEL: 0755-82529562 FAX:0755-83977004

http://www.CJING.COM.CN

E-mail: BOND@Cjiang.com.cn; ann@cjiang.com.cn



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Caution :

All products listed in this specification are developed, designed and intended for use in general electronics equipment. The products are not designed or Warranted to meet the requirements of the applications listed below, whose performance and/or quality require especially high reliability, or whose failure, malfunction or trouble might directly cause damage to society, person, or property. Please understand that we are not responsible for any damage or liability caused by use of the products in any of the applications below. Please contact us for more details if you intend to use our products in the following applications.

- 1. Aircraft equipment.
- 2. Aerospace equipment.
- 3. Undersea equipment.
- 4. nuclear control equipment.
- 5. military equipment.
- 6. Power plant equipment.
- 7. Medical equipment.
- 8. Traffic signal equipment.
- 9. Disaster prevention / crime prevention equipment.
- 10. Data-processing equipment.
- 11. Applications of similar complexity or with reliability requirements comparable to the applications listed in the above.
- 12. This series of products of our company apply to regular use in general automotive electronics and in-car electronics.

Not applicable to components related to driving safety of automobiles.

The company does not guarantee the applicability or performance of this series related to equipment failures during the operation of automobiles — including but not limited to brake failure, driving failure, poor operation, and other failures that may cause damage to the lives, bodies, or property of human, as well as applications that may have significant social impact (hereinafter referred to as "specific uses").



1. Features

- 1) High common mode impedance at high frequency effects excellent noise suppression performance.
- 2) FACT3225 series realizes small size and low profile 3.2*2.5*2.3 mm.
- 3) 100% Lead (Pb) & Halogen-Free and RoHS compliant.
- 4) AEC-Q200 verified.

2. Applications

Common mode noise filtering for automotive CAN-BUS and signal line.

3. Product Identification



4. Dimensions (unit:mm)





RoHS





5. Structure and Components

No	Part Name	Material Name
1	Lid	Ni-Zn Ferrite
2	Epoxy	Epoxy resin
3	Wire	Enameled copper wire
(4)	Core	Ni-Zn Ferrite
(5)	Electrode	Ag+Ni+Sn plating
	structure	Ag ⁺ N1 ⁺ SH plating



6. Chematic Diagram



7. MEASURING CIRCUITS 2 LINE

1) Common mode:



2) Differential mode:





8.Electrical Characteristics

	Inductance @100KHZ/0.1V	Common mode Impedance @10MHZ		DCR (1 line)	IR	Rated Current (Vdc)	Irms
Cjiang P/N:	uH	2	C	mΩ	MΩ	V	mA
	+50%/-30%	MIN	TYP	MAX	MIN	MAX	MAX
FACT3225-110-2P-T	11	300	550	300	10	50	400
FACT3225-220-2P-T	22	500	1100	500	10	50	300
FACT3225-510-2P-T	51	1000	2600	700	10	50	200
FACT3225-101-2P-T	100	2200	5100	1500	10	50	150

Notes

- 1. All test data is referenced to 25 °C ambient.
- 2. Operating temperature range 40 °C to + 125°C (Including self temperature rise) .
- 3. Irms (A):DC current (A) that will cause an approximate ΔT of 40 °C(reference ambient temperature is 25 °C).
- 4. The part temperature (ambient + temp rise) should not exceed 125 °C under worst case operating conditions. Circuit design, component placement, PWB trace size and thickness, airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application.

9. FACT3225 Typical impedance vs. frequency





10.Reliability Test

Items	Requirements	Test Methods and Remarks
Operating life	 No visible mechanical damage Inductance change: Within±20% Insulation resistance: 10MΩ min 	1. Reflow 2 times 2. temperature: 155± 2 ℃
Resistance to Soldering Heat	 No visible mechanical damage Inductance change: Within ± 20% 	 Solder on PCB to Reflow test Peak Temp. 260±5℃ 5~10 secs ,Cycles :2 timesRe-flowing Profile: Please refer to Fig-1 Test board thickness: 1.5mm Test board material: glass epoxy resin The specimen shall be stored at standard atmospheric conditions for 1 hour, after which the measurement shall be made.product showed no damage under microscope.
		Fig-1 260°C 217°C Max Ramp Up Rate=3°C/sec. Max Ramp Down Rate=6°C/sec 150°C 25°C Time 25°C to Peak =8 min max
High Temperature	 No visible mechanical damage Inductance change: Within20%. Insulation resistance: 10MΩ min 	 Temperature: 125±2°C Duration: 1000 hours The specimen shall be stored at standard atmospheric conditions for 1 hour, after which the measurement shall be made.
Steady damp-heat	 No visible mechanical damage Inductance change: Within±20% Insulation resistance: 10MΩ min 	 Temperature:85°C Humidity: 85% RH Duration:1000 hours The specimen shall be stored at standard atmospheric conditions for 1 hour, after which the measurement shall be made.
Mechanical Vibration	 No visible mechanical damage Inductance change: Within±20% 	 1.Frequency: 10HZ~2000HZ/Min Cycles 2.Amplitude: 1.5 mm 3.Directions: X,Y,Z 4.Time: 2 hours in each directions (total of 6 hours)



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Items	Requirements	Test Methods and Remarks
	1.No visible mechanical damage	1.Temperature and time: -40 $^\circ$ C for 30±3 min \rightarrow 105 $^\circ$ C fo
	2.Inductance: Within $\pm 20\%$	30±3min, please refer to Fig-2
Thermal Shock	3.Insulation resistance: $10M\Omega$ min	2.Transforming interval: Max. 3 Min
		3.Tested cycle: 1000 cycles
		4.The specimen shall be stored at standard
		atmospheric conditions for 1 hour, after which the
		measurement shall be made.
		125℃ 30±3min 30±3min
		Ambient
		Temperature 30±3min
		Fig-2 3 Min (max.)
Salt Spray	1.No visible mechanical damage	1. Salt concentration: (5 ± 1)% (mass percent)
	2.Inductance change: Within $\pm 20\%$	2. pH value:6.5 - 7.2
		3. temperature: $35 \pm 2 \degree$
		4. humidity: 85%
		5. time: 24 hours
		6. in normal temperature and humidity for 1 \sim 2
		hours, testing inductance, the inductance value change
		can not be more than before test ± 10%.
Terminal	No visible mechanical damage	1. The electrode of the inductor is soldered to the
strength		PCB, to Fig-3 Then apply a force in the direction of
		the arrow.
		2. 10N force.
		3. Keep time: 10(±1)s
		The first three tests were OK, and the force was
		applied until the peak value of the product peeling. The
		test speed was set in the range of 3 ~ 8mm/min.
		Pressure
		Fig-3
		Substrate
		Test board fixture



11.Packaging Information

1) Tape Packaging Dimensions (Unit: mm)



Туре	W	P1	AO	BO	KO	t	Е	F	P2	DO	D1	PO
FACTOOLE	8.00	4.00	2.85	3.65	2.55	0.26	1.75	3.50	2.00	1.55	0.60	4.00
FACT3225	±0.10	±0.10	± 0.10	±0.10	±0.10	± 0.05	±0.10	±0.10	±0.10	±0.05	±0.05	±0.10

${\bf 2})$ Leader and blank portion



3) Taping Drawings





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4) Reel Dimensions (Unit: mm)



A (mm)	9.50±1.0
B (mm)	60.0±1.0
C (mm)	13.0±0.2
D (mm)	178.0±1.0

5) Packaging Quantity(PCS)

Time	Standard Quantity					
Туре	Reel	Inner box	Carton box			
FACT3225	1500 pcs / Reel	5Reel / box 7500 pcs)	10 Middle boxes, (75000 pcs)			

6) Peel force of top cover tape

The peel speed shall be about 300mm/minute.

The peel force of top cover tape shall be between 10 to 100gf.





7) Reel Label

- Label on the reel
 - Customer's part Number
 - Lot Number
 - Quantity
 - date code
 - Shipping Label
 - Customer's part Number
 - Manufacturer's part Number
 - Quantity
 - date code

8) Inner Box



Packaging Type	A (mm)	B (mm)	C (mm)
Inner box	188	195	67

9) Carton



Packaging Type	L (mm)	W (mm)	H (mm)
Carton	390	350	215