APPLICAE	BLE STANE	DARD									
OPERATING		FRANCE	-55 °C TO 85 °	C (1)		RAGE	DE DANK	25	-10 °C TO 60 °	C (2)	
RATING	TEMPERATURE RANGE		100 V AC			RATING	URE RANGE 3 HUMIDITY		40 % TO 80 %		
10/11110						RAGE HI	JMIDITY				
	CURRENT		0.5 A RAN						40 % TO 70 %	0 % (2)	
			SPEC	IFICA	NOIT	S					
ITEM			TEST METHOD			REQUIREMENTS				QT	<u> </u>
CONSTRU											
	XAMINATION		LY AND BY MEASURING IN	NSTRUM	MENT.	ACCOF	RDING 1	ro dr	AWING.	×	×
MARKING			MED VISUALLY.							×	×
	CHARACT							- 40	O MAY	1	
CONTACT RESISTANCE CONTACT RESISTANCE		100 mA (DC OR 1000 Hz). 20 mV MAX, 1 mA(DC OR 1000Hz)				40 mΩ MAX. 50 mΩ MAX.				×	+-
MILLIVOLT LEVEL METHOD		25 HIV WAY, 1 HIA(DO ON 1000A2)				30 11132 IVIAX .					
INSULATION RESISTANCE		250 V DC				100 MΩ MIN.				×	-
VOLTAGE PROOF		300 V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.				×	<del> </del>
	CAL CHAR								<u> </u>		
MECHANICAL OPERATION		100 TIMES INSERTIONS AND EXTRACTIONS.				<ul> <li>① CONTACT RESISTANCE: 50 mΩ MAX.</li> <li>② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ul>				×	_
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE: 1.5 mm,				<ul> <li>① NO ELECTRICAL DISCONTINUITY OF</li> <li>1 μs.</li> <li>② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ul>				×	_
SHOCK		AT 2 h FOR 3 DIRECTIONS.  490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.								×	_
FNVIRON	MENTAL C			110110.							
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 ± 2 °C, 90 ~ 95 %, 96 hrs.				CONTACT RESISTANCE: 50 mΩ MAX.     INSULATION RESISTANCE:100 MΩ MIN.     NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				×	_
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55 $\rightarrow$ +15 $\sim$ +35 $\rightarrow$ +85 $\rightarrow$ +15 $\sim$ +35 $^{\circ}$ C TIME 30 $\rightarrow$ MAX 5 $\rightarrow$ 30 $\rightarrow$ MAX 5 min UNDER 5 CYCLES.								×	-
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.				① CONTACT RESISTANCE: 50 mΩ MAX. ② NO HEAVY CORROSION.				×	-
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38)								×	-
RESISTANCE TO		1) REFLOW SOLDERING : 250 °C MAX,				NO DEFORMATION OF CASE OF				×	-
SOLDERING HEAT		: 220 °C MIN, FOR 60 s				EXCESSIVE LOOSENESS OF THE TERMINALS.					
		2) SOLDE	RING IRONS : 360 °C,	<i>-</i>						×	-
SOLDERABILITY		FOR 5 s SOLDERED AT SOLDER TEMPERATURE,				A NEW UNIFORM COATING OF SOLDER					
SOLDERABILITY		240 ± 3°C, FOR IMMERSION DURATION, 3 s.				SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.				×	
COUN	T DE	SCRIPTION	ON OF REVISIONS		DESIG	SNED			CHECKED		ATE
<u> </u>											
			NCLUDED WHEN ENERGIZED. FES A LONG-TERM STORAGE STATE DUCT BEFORE THE BOARD MOUNTED.			APPROVED CHECKED DESIGNED			HS.OKAWA HS.OZAWA	06.02.2 06.02.2 06.02.2	
								NED	TK.YANAGISAWA		
Unless ot	herwise spe	cified, re	refer to MIL-STD-1344.			DRAWN		wn	TK.YANAGISAWA	06.02.24	
			urance Test X:Applicable Test			RAWING NO.			ELC4-084972-22		
HRS	SI	PECIFICATION SHEET			PART NO.			FX6-80P-0. 8SV1 (92)			
117	HIR	OSE ELECTRIC CO., LTD.			CODE NO.		CL576-0027-7-92			$\triangle$	1/1
EODM UDOO11.											