















# AirMatrix Surface Mount Fuses AF Series, 2410 Size



### **Clearing Time Characteristics:**

% of Current Rating	Clearing Time at 25°C			
100%	4 hours min.			
200%(0.50~10.0 A)	0.01 seconds min.	5 seconds max.		
200%(12.0~20.0 A)	0.01 seconds min.	20 seconds max.		

## **Application Fields:**

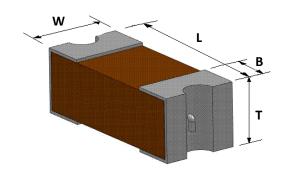
- Power Supply, e.g. DC/DC converters, DC/AC inverters, Backlight drivers
- Consumer Electronics, e.g. LCD TVs, PDP, DVDs, PCM
- Communication Technology, e.g. Telecom systems, Networking, Modems, Routers, Changers, Base stations
- Office Automation Electronics
- IT Products, e.g. LCD monitors, Notebooks, PC servers
- Power Tool
- Medical device
- Lighting

#### Features:

- Fast acting at 200% overload current level
- Excellent inrush current withstanding capability
- Fiberglass enforced epoxy fuse body
- Copper or copper alloy composite fuse link
- Copper termination with nickel and tin plating
- Halogen free, RoHS compliant and 100% lead-free
- Operating temperature range: -55°C to +125°C (with derating)

### **Shape and Dimensions:**

Unit	Inch	mm		
L	0.240 ± 0.006	6.10 ± 0.15		
w	0.098 ± 0.006	2.49 ± 0.15		
т	0.085 ± 0.008	2.16 ± 0.20		
В	0.053 ± 0.015	1.35 ± 0.38		



#### **Agency Approval:**

- Recognized Under the Components Program of Underwriters Laboratories. File Number: E232989
- PSE Certificate No: JD60132863 (1-2A), JD60136813 (2.5-15A)
- TUV File Number: 50209083 (0.5-2A), 50425086 (2.5-15A), 50425127 (20A)
- CQC No.: CQC11012065955















# **AirMatrix** Surface Mount Fuses AF Series, 2410 Size

# **Ordering Information:**

Ordering information.											
Part Number	Current Rating	Voltage Rating (V)		Interrupting Rating	Nominal Cold DCR	Nominal I <sup>2</sup> t	Agency Approval			Marking	
	(A)	AC	DC		(Ω) <sup>1</sup>	$(A^2s)^2$	UL	PSE	TUV	CQC	(Optional) <sup>3</sup>
AF2-0.50V125TM	0.5				0.231	0.10	√		√	√	С
AF2-0.63V125TM	0.63			TUV:	0.174	0.16	√		√		S
AF2-0.75V125TM	0.75			<b>0.5 ~ 2 A</b> 100A @ 250VAC 50A @ 125VDC	0.148	0.23	√				D
AF2-1.00V125TM	1.0	250		2.5 ~ 10 A 50A @ 125VDC	0.093	0.59	√	√	<b>V</b>	√	E
AF2-1.25V125TM	1.25			<b>15 ~ 20 A</b> 50A @ 65VDC	0.07	0.96	√	√	<b>V</b>		F
AF2-1.50V125TM	1.5			CQC: 0.5A、1A、2A 100A @ 250VAC 50A @ 125VDC	0.062	1.19	√	√			G
AF2-2.00V125TM	2.0				0.042	2.75	√	√	<b>V</b>	<b>V</b>	I
AF2-2.50V125TM	2.5			PSE:	0.031	1.21	√	√	√		J
AF2-3.00V125TM	3.0		125	70071 @ 2001710	0.0249	1.73	√	√	√		K
AF2-3.15V125TM	3.15			50A @ 125VDC 2.5 ~ 10A 50A @ 125VDC	0.0232	2.2	√	√	√		V
AF2-3.50V125TM	3.5			15A 50A @ 65VDC	0.022	2.5	√				L
AF2-4.00V125TM	4.0	125		UL: 0.5 ~ 2A	0.0172	4.1	√	√	√		М
AF2-5.00V125TM	5.0	125		100A @ 250VAC <b>2.5 ~8A</b>	0.0143	5.9	<b>√</b>	√	√		N
AF2-6.30V125TM	6.3			50A @ 125VAC 10A	0.01	12.5	√	√	√		0
AF2-7.00V125TM	7.0			300A @ 32VDC 50A @ 125VDC 35A @ 125VAC 12 ~ 15A 300A @ 32VDC 50A @ 65VDC 50A @ 65VAC -20A	0.0094	14.2	√				Р
AF2-8.00V125TM	8.0				0.0086	20.3	<b>V</b>	<b>V</b>	<b>V</b>		R
AF2-10.0V125TM	10.0				0.0066	29.2	√	√	<b>V</b>		Q
AF2-12.0V065TM	12.0			300A @ 32VDC 100A @ 65VDC	0.0053	49.2	√				Х
AF2-15.0V065TM	15.0	65	65	50A @ 65VAC	0.0038	102.5	√	√	√		Υ
AF2-20.0V065TM	20.0				0.0034	126.2	√		√		Z

<sup>1.</sup> Measured at  $\leq$  10% rated current and 25°C ambient.

<sup>2.</sup> Melting I<sup>2</sup>t at 0.001 second pre-arcing time.

<sup>3.</sup> White Marking Character Code.









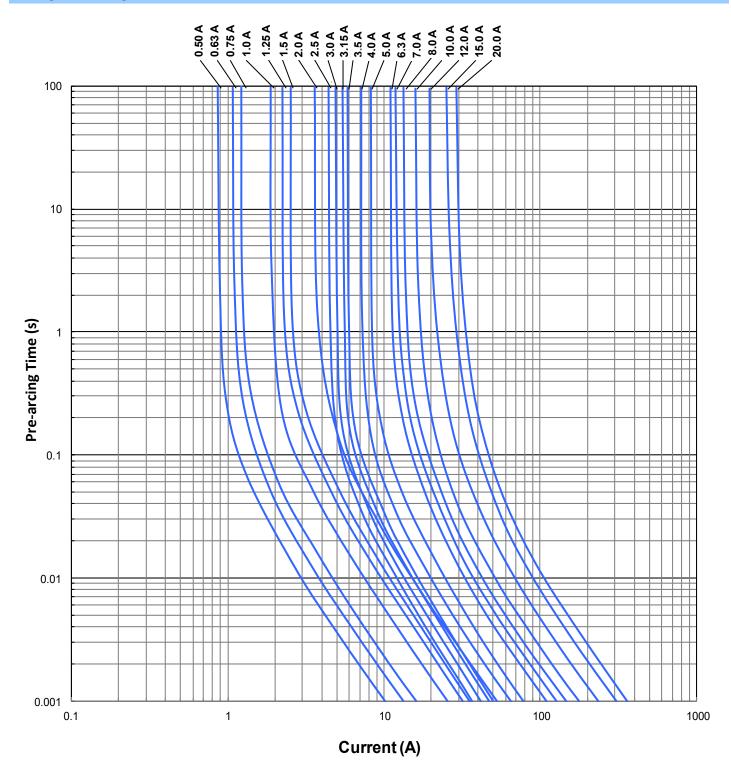








## **Average Pre-arcing Time Curves:**











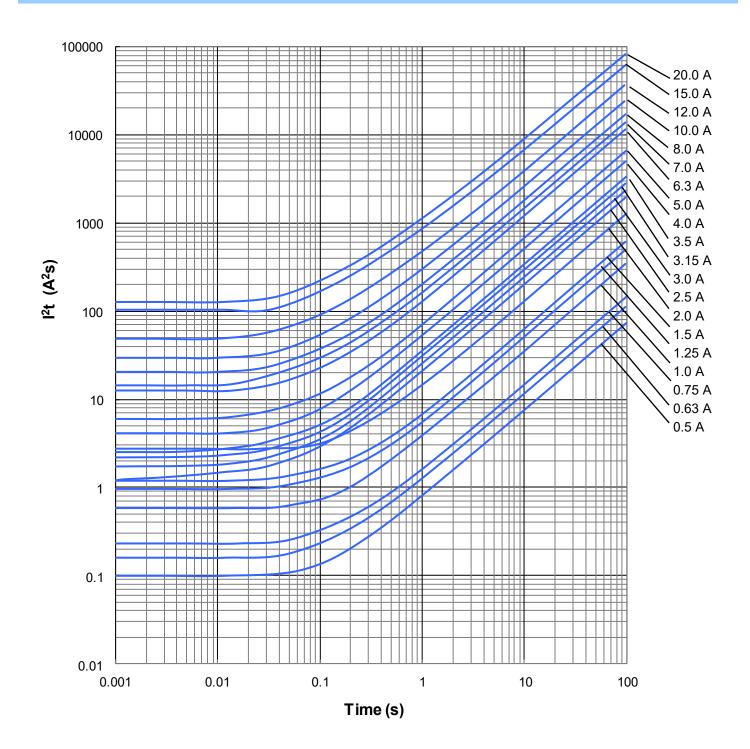








# Average I<sup>2</sup>t vs. t Curves:











# AirMatrix Surface Mount Fuses

#### **Product Identification:**

AF2 1.00 V125 T M -7

(1) (2) (3) (4) (5) (4)

(1) Series Code: AF2

(2) Current Rating Code: 1.00—1.00A
(3) Voltage Rating Code: V125—125VDC
(4) Package Code: T - Tape & Reel, B - Bulk

No suffix after M: - 2K Tape & Reel With suffix -7 after M: - 7K Tape & Reel

(5) Marking Code: M - With Marking

<u>AF</u> <u>1206</u> <u>F</u> <u>2.00</u> <u>T</u> <u>M</u> (1) (2) (3) (4) (5) (6)

(1) Series Code: AF—AF Series, MF—MF Series

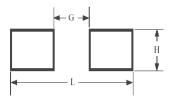
(2) Size Code: Standard EIA Chip Sizes(3) Time/Current Characteristic: F(4) Current Rating: 2.00—2.00A

(5) Package Code: T - Tape & Reel, B - Bulk

(6) Marking Code: M - With Marking

#### **Recommended Land Pattern:**

	Al	F2	AF1	206	MF2410		
	Inch mm		Inch	mm	Inch	mm	
L	0.338	8.60	0.173	4.40	0.338	8.60	
G	0.118	3.00	0.059	1.50	0.118	3.00	
н	0.124	3.15	0.071	1.80	0.110	2.80	



#### Packaging:

Chip Size	Parts on 7 inch (178 mm) Reel	Parts on 13 inch (330 mm) Reel		
2410 (6125)	2,000	7,000		
1206 (3216)	3,500	-		

### Storage:

The maximum ambient temperature shall not exceed  $35^{\circ}$ C . Storage temperatures higher than  $35^{\circ}$ C could result in the deformation of packaging materials.

The maximum relative humidity recommended for storage is 75%. High humidity with high temperature can accelerate the oxidation of the solder plating on the termination and reduce the solderability of the components.

Sealed vacuum foil bags with desiccant should only be opened prior to use.

The products should not be stored in areas where harmful gases containing sulfur or chlorine are present.









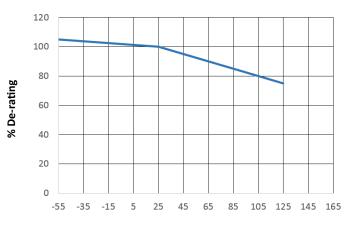
# AirMatrix<sup>®</sup> Surface Mount Fuses

## **Fuse Selection and Temperature De-rating Guideline:**

The ambient temperature affects the current carrying capacity of fuses. When a fuse is operating at a temperature higher than 25°C, the fuse shall be "de-rated".

To select a fuse from the catalog, the following rule may be followed:

Catalog Fuse Current Rating = Nominal Operating Current / 0.75 / % De-rating at the maximum operating temperature. Example: At maximum operating temperature of  $65^{\circ}$ C, % De-rating is 90%. The nominal operating current is 4 A. The current rating for fuse selected from the catalog shall be: 4/0.75/90% = 5.9 or 6.3 A.



Maximum Operating Temperature (°C)

### **Environmental Tests:**

No.	Reliability Test	Test Condition and Requirement	
1	Bend	2 mm bend, DCR change within ±20% (±10% for≤1A), no mechanical damage.	
2	Solderability	245°C , 5 seconds, new solder coverage ≥95%	MIL-STD-202 Method 208
3	Soldering Heat Resistance		MIL-STD-202 Method 210
4	Life	80% rated current (75% for <1A), 2000 hours, ambient temperature (from +20°C to 30°C), voltage drop change within $\pm 10\%$	Refer to AEM QIQ106
5	Thermal Shock	-65°C to +125°C, 100 cycles, DCR change ≤ ±10%, no mechanical damage	MIL-STD-202 Method 107
6	Mechanical Vibration	ation $5-3000$ Hz, 0.4 inch double amplitude or 30 G peak, DCR change $\leq \pm 10\%$ , no mechanical damage	
7	Mechanical Shock	1500 G, 0.5 milliseconds, half-sine shocks, DCR change ≤ ±10%, no mechanical damage	
8	Salt Spray	t Spray 5% salt solution, 48 hour exposure, DCR change ≤ ±10%, no excessive corrosion	
9	Moisture Resistance	10 cycles, DCR change ≤ ±10%, no excessive corrosion	MIL-STD-202 Method 106

Moisture Sensitivity Level 1





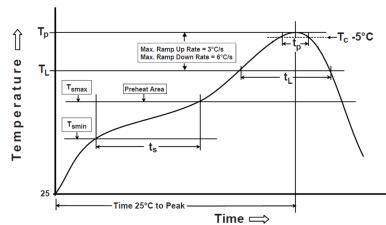




# AirMatrix<sup>®</sup> Surface Mount Fuses

# **Soldering Temperature Profile:**

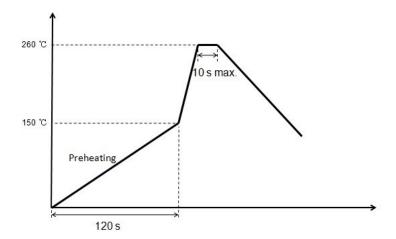
\* Recommended Temperature Profile for Reflow Soldering



Profile Feature	Pb-Free Assembly			
Preheat/Soak				
Temperature Min (T <sub>smin</sub> )	150°C			
Temperature Max(T <sub>smax</sub> )	200°C			
Ramp-uprate (T <sub>L</sub> to T <sub>p</sub> )	3°C/second max.			
Liquidous temperature(T <sub>L</sub> )	217°C			
$Time(t_L)$ maintained above $T_L$	60~150 seconds			
Peak package body temperature (T <sub>p</sub> )	260°C			
Time $(t_p)^*$ within 5°C of the specified classification temperature $(T_c)$	30 seconds *			
Ramp-down rate (Tp to Tl)	6°C/second max.			
Time 25°C to peak temperature	8 minutes max.			
* Tolerance for neak profile temperature (T.) is defined as a				

<sup>\*</sup> Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum

<sup>\*</sup> Recommended Temperature Profile for Wave Soldering











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