



Polytron Power Supplies

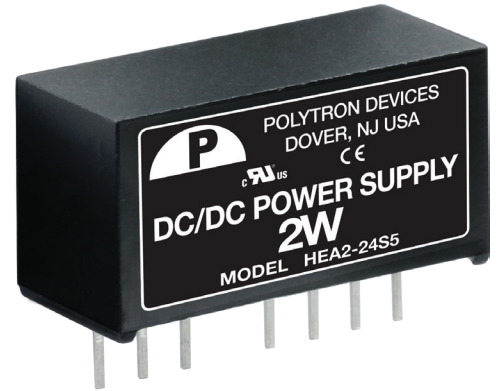
**DABURN**

# DC-DC CONVERTERS

## 2:1 WIDE INPUT RANGE, SIP 8 PACKAGE, SINGLE AND DUAL OUTPUT, UP TO 2 WATTS

### INDUSTRIAL APPLICATIONS

#### HEA2 SERIES



#### FEATURES

- Extra Wide Input Range (4.5-13.2V, 9-36V, 18-75V)
- SIP 8 Package
- No Minimum Load Requirement
- High Efficiency Up to 86%
- Remote ON/OFF
- Wide Operating Temperature Range: -40 to +105°C
- Short Circuit Protection
- Under Voltage Protection
- Meets IEC/UL/EN60950-1
- CE Marked

#### SELECTION GUIDE (SINGLE) All specifications are typical at nominal input, full load and 25°C, unless otherwise noted.

| Input Voltage Range Vdc | Output Voltage Vdc | Output Current at Full Load mA | Input Current at No Load mA | Efficiency % | Model Number | Maximum Capacitor Load $\mu$ F |
|-------------------------|--------------------|--------------------------------|-----------------------------|--------------|--------------|--------------------------------|
| 4.5 - 13.2              | 3.3                | 500                            | 35                          | 78           | HEA2-5S33    | 3300                           |
| 4.5 - 13.2              | 5                  | 400                            | 35                          | 81           | HEA2-5S5     | 1680                           |
| 4.5 - 13.2              | 9                  | 222                            | 45                          | 84           | HEA2-5S9     | 1000                           |
| 4.5 - 13.2              | 12                 | 167                            | 45                          | 84           | HEA2-5S12    | 820                            |
| 4.5 - 13.2              | 15                 | 134                            | 45                          | 84           | HEA2-5S15    | 680                            |
| 4.5 - 13.2              | 24                 | 83                             | 45                          | 85           | HEA2-5S24    | 220                            |
| 9 - 18                  | 3.3                | 500                            | 20                          | 78           | HEA2-12S33   | 3300                           |
| 9 - 18                  | 5                  | 400                            | 20                          | 82           | HEA2-12S5    | 1680                           |
| 9 - 18                  | 9                  | 222                            | 25                          | 84           | HEA2-12S9    | 1000                           |
| 9 - 18                  | 12                 | 167                            | 25                          | 85           | HEA2-12S12   | 820                            |
| 9 - 18                  | 15                 | 134                            | 25                          | 85           | HEA2-12S15   | 680                            |
| 9 - 18                  | 24                 | 83                             | 25                          | 85           | HEA2-12S24   | 220                            |
| 18 - 36                 | 3.3                | 500                            | 10                          | 78           | HEA2-24S33   | 3300                           |
| 18 - 36                 | 5                  | 400                            | 10                          | 83           | HEA2-24S5    | 1680                           |
| 18 - 36                 | 9                  | 222                            | 10                          | 85           | HEA2-24S9    | 1000                           |
| 18 - 36                 | 12                 | 167                            | 10                          | 86           | HEA2-24S12   | 820                            |
| 18 - 36                 | 15                 | 134                            | 10                          | 85           | HEA2-24S15   | 680                            |
| 18 - 36                 | 24                 | 83                             | 10                          | 85           | HEA2-24S24   | 220                            |
| 36 - 75                 | 3.3                | 500                            | 8                           | 76           | HEA2-48S33   | 3300                           |
| 36 - 75                 | 5                  | 400                            | 8                           | 80           | HEA2-48S5    | 1680                           |
| 36 - 75                 | 9                  | 222                            | 8                           | 82           | HEA2-48S9    | 1000                           |
| 36 - 75                 | 12                 | 167                            | 8                           | 84           | HEA2-48S12   | 820                            |
| 36 - 75                 | 15                 | 134                            | 8                           | 85           | HEA2-48S15   | 680                            |
| 36 - 75                 | 24                 | 83                             | 8                           | 85           | HEA2-48S24   | 220                            |



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Ver 1.0



**SELECTION GUIDE (DUAL)** All specifications are typical at nominal input, full load and 25°C, unless otherwise noted.

| Input Voltage Range Vdc | Output Voltage Vdc | Output Current at Full Load mA | Input Current at No Load mA | Efficiency % | Model Number | Maximum Capacitor Load $\mu$ F |
|-------------------------|--------------------|--------------------------------|-----------------------------|--------------|--------------|--------------------------------|
| 4.5 - 13.2              | $\pm 5$            | $\pm 200$                      | 45                          | 81           | HEA2-5-5     | $\pm 1000$                     |
| 4.5 - 13.2              | $\pm 12$           | $\pm 83$                       | 45                          | 85           | HEA2-5-12    | $\pm 470$                      |
| 4.5 - 13.2              | $\pm 15$           | $\pm 67$                       | 55                          | 84           | HEA2-5-15    | $\pm 330$                      |
| 9 - 18                  | $\pm 5$            | $\pm 200$                      | 25                          | 82           | HEA2-12-5    | $\pm 1000$                     |
| 9 - 18                  | $\pm 12$           | $\pm 83$                       | 25                          | 85           | HEA2-12-12   | $\pm 470$                      |
| 9 - 18                  | $\pm 15$           | $\pm 67$                       | 25                          | 84           | HEA2-12-15   | $\pm 330$                      |
| 18 - 36                 | $\pm 5$            | $\pm 200$                      | 10                          | 83           | HEA2-24-5    | $\pm 1000$                     |
| 18 - 36                 | $\pm 12$           | $\pm 83$                       | 10                          | 85           | HEA2-24-12   | $\pm 470$                      |
| 18 - 36                 | $\pm 15$           | $\pm 67$                       | 15                          | 86           | HEA2-24-15   | $\pm 330$                      |
| 36 - 75                 | $\pm 5$            | $\pm 200$                      | 8                           | 80           | HEA2-48-5    | $\pm 1000$                     |
| 36 - 75                 | $\pm 12$           | $\pm 83$                       | 8                           | 85           | HEA2-48-12   | $\pm 470$                      |
| 36 - 75                 | $\pm 15$           | $\pm 67$                       | 8                           | 83           | HEA2-48-15   | $\pm 330$                      |

| Input Specifications               |                             |   | Output Specifications                     |                                |                                    |
|------------------------------------|-----------------------------|---|---|--------------------------------|------------------------------------|
| Operating input voltage range, Vdc | 4.5 Min., 5 Typ., 13.2 Max. | 5Vin(nom)   | Voltage accuracy, %                       | $\pm 1$                        |                                    |
|                                    | 9 Min., 12 Typ., 18 Max.    | 12Vin(nom)  |   |                                |                                    |
|                                    | 18 Min., 24 Typ., 36 Max.   | 24Vin(nom)  | Line regulation, %                        | $\pm 0.2$                      | Low Line to High Line at Full Load |
|                                    | 36 Min., 48 Typ., 75 Max.   | 48Vin(nom)  |   |                                |                                    |
| Start up voltage, Vdc              | 4.5 Max.                    | 5Vin(nom)   | Load regulation, %                        | $\pm 1$                        | No Load to Full Load, Single       |
|                                    | 9 Max.                      | 12Vin(nom)  |   |                                |                                    |
|                                    | 18 Max.                     | 24Vin(nom)  |   | $\pm 1$                        | No Load to Full Load, Dual         |
|                                    | 36 Max.                     | 48Vin(nom)  |   |                                |                                    |
| Shutdown voltage, Vdc              | 2 Min., 3 Typ., 4 Max.      | 5Vin(nom)   | Cross regulation, %                       | $\pm 0.5$                      | 10% load to 90% load, Single       |
|                                    | 6 Min., 7 Typ., 8 Max.      | 12Vin(nom)  |   |                                |                                    |
|                                    | 13 Min., 15 Typ., 17 Max.   | 24Vin(nom)  |   | $\pm 0.8$                      | 10% load to 90% load, Dual         |
|                                    | 29 Min., 32 Typ., 35 Max.   | 48Vin(nom)  |   |                                |                                    |
| Start up time, ms                  |                             | Constant resistive load                             | Ripple and noise, mVp-p                   | 75 Typ.                        | Measured by 20MHz bandwidth        |
|                                    | 10 Typ., 20 Max.            | Power up  |   |                                |                                    |
|                                    | 10 Typ., 20 Max.            | Remote ON/OFF                                       |   |                                |                                    |
| Input surge voltage, Vdc           |                             | 1 second, Max.                                      | Temperature coefficient, %/°C             | $\pm 0.02$                     |                                    |
|                                    | 15 Max.                     | 5Vin(nom)   |   |                                |                                    |
|                                    | 25 Max.                     | 12Vin(nom)  |   |                                |                                    |
|                                    | 50 Max.                     | 24Vin(nom)  |   |                                |                                    |
| Input filter                       |                             | 48Vin(nom)  | Transient response recovery time, $\mu$ s | 500 Typ.                       | 25% load step change               |
|                                    |                             | Capacitor type                                      |   |                                |                                    |
| Remote ON/OFF                      | Open or high impedance      | DC-DC ON  | Over load protection, %                   | 150 Min., 180 Typ., 240 Max.   | % of lout rated; Hiccup mode       |
|                                    | 2 Min., 3 Typ., 4 Max.      | DC-DC OFF, Ctrl pin applied current via 1k $\Omega$ |   |                                |                                    |
|                                    | 2.5 Typ.                    | Remote off input current                            |   |                                |                                    |
|                                    |                             |   | Short circuit protection                  | Continuous, automatic recovery |                                    |



## General Specifications

|                           |                           |                 |           |
|---------------------------|---------------------------|-----------------|-----------|
| Isolation voltage, Vdc    | 1 minute                  | Input to Output | 1600 Min. |
| Isolation resistance, GΩ  | 500Vdc                    |                 | 1 Min.    |
| Isolation capacitance, pF |                           |                 | 50 Max.   |
| Switching frequency, kHz  | Full load to minimum load |                 | 100 Min.  |

## Environmental Specifications

|                                   |               |              |          |
|-----------------------------------|---------------|--------------|----------|
| Operating ambient temperature, °C | With derating | -40 Min.     | 105 Max. |
| Maximum case temperature, °C      |               |              | 105 Max. |
| Storage Temperature Range, °C     |               | -55 Min.     | 125 Max. |
| Thermal shock                     |               | MIL-STD-810F |          |
| Vibration                         |               | MIL-STD-810F |          |
| Relative humidity                 |               | 5% to 95% RH |          |

## Physical Specifications

|                             |   |
|-----------------------------|---|
| Design meet safety standard | IEC/UL/EN60950-1                              |
| Case material               | Non-conductive black plastic                  |
| Base material               | FR4 PCB                                       |
| Potting material            | Silicone (UL94 V-0)                           |
| Weight                      | 4.5g (0.16oz)                                 |
| Dimensions                  | 1.25" × 0.80" × 0.40" (31.8 × 20.3 × 10.2 mm) |
| MTBF                        | 6.621 × 10 <sup>6</sup> hrs, MIL-HDBK-217F    |

## EMC Specifications

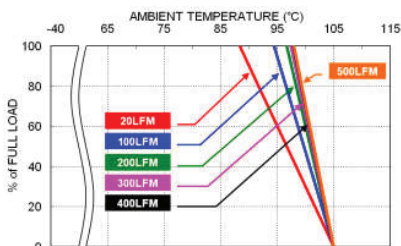
| Specifications                 | Conditions                                      | Level            |
|--------------------------------|---|------------------|
| EMI                            | EN55032 With external components                | Class A, Class B |
| ESD                            | EN61000-4-2 Air ±8kV and Contact ±6kV           | Perf. Criteria A |
| Radiated immunity              | EN61000-4-3 10V/m                               | Perf. Criteria A |
| Fast transient <sup>(1)</sup>  | EN61000-4-4 ±2kV                                | Perf. Criteria A |
| Surge <sup>(1)</sup>           | EN61000-4-5 ±1kV                                | Perf. Criteria A |
| Conducted immunity             | EN61000-4-6 10Vr.m.s                            | Perf. Criteria A |
| Power frequency magnetic field | EN61000-4-8 100A/m continuous; 1000A/m 1 second | Perf. Criteria A |

### Note:

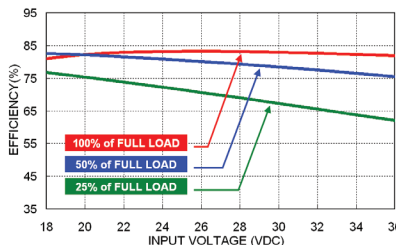
- For the HEA2 Series, it is recommended to use an external filter capacitor (Nippon chemi-con KY series, 220 μF/100 V). For further information, please contact Polytron Devices.

**CAUTION:** This power module is not internally fused. An input line fuse must always be used.

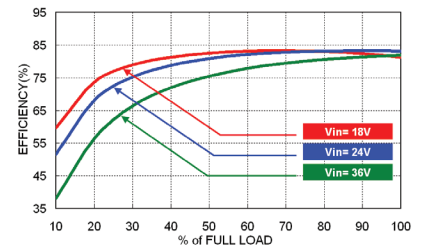
## Characteristic Curve



Derating Curve



Efficiency vs. Input Voltage



Efficiency vs. Output Load

## Fuse Consideration

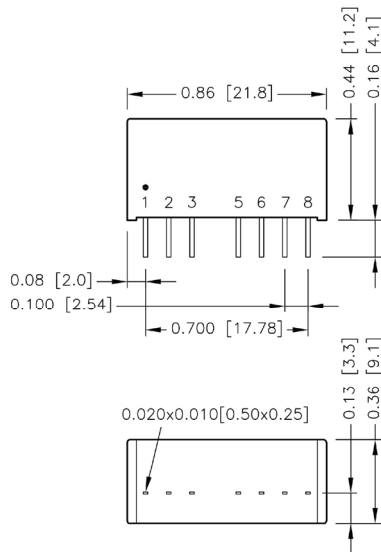
| Model                  | Fuse Rating (A) | Fuse Type |
|------------------------|-----------------|-----------|
| HEA2-5SXX, HEA2-5-XX   | 1               | Slow-Blow |
| HEA2-12SXX, HEA2-12-XX | 0.5             | Slow-Blow |
| HEA2-24SXX, HEA2-24-XX | 0.315           | Slow-Blow |
| HEA2-48SXX, HEA2-48-XX | 0.16            | Slow-Blow |

This encapsulated power module can be used in a wide variety of applications, ranging from simple stand-alone operation to an integrated part of sophisticated power architecture.

For maximum flexibility, internal fusing is not included; however, to achieve maximum safety and system protection, always use an input line fuse.

**CAUTION:** This power module is not internally fused. An input line fuse must always be used.

## Mechanical Drawing



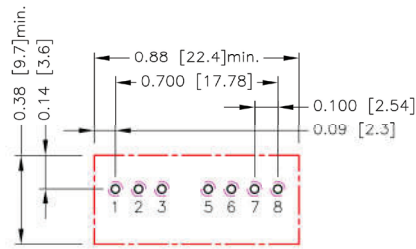
BOTTOM VIEW

### DIP PIN CONNECTION

| PIN | SINGLE | DUAL   |
|-----|--------|--------|
| 1   | -Vin   | -Vin   |
| 2   | +Vin   | +Vin   |
| 3   | Ctrl   | Ctrl   |
| 5   | NC     | NC     |
| 6   | +Vout  | +Vout  |
| 7   | -Vout  | Common |
| 8   | NC     | -Vout  |

- All dimensions in inches (mm)
- Tolerance:  $x.xx \pm 0.02$  ( $x.x \pm 0.5$ )  
 $x.xxx \pm 0.01$  ( $x.xx \pm 0.25$ )
- Pin pitch tolerance  $\pm 0.01$  (0.25)
- Pin dimension tolerance  $\pm 0.004$  (0.1)

## Recommended Pad Layout



1. All dimensions in inches (mm)
2. Pad Size (lead free recommended)
3. Through hole 1, 2, 3, 5, 6, 7, 8:  $\varnothing 0.03(0.8)$
4. Top view pad 1, 2, 3, 5, 6, 7, 8:  $\varnothing 0.039(1)$
5. Bottom view pad 1, 2, 3, 5, 6, 7, 8:  $\varnothing 0.063(1.6)$

## Thermal Considerations

The power module operates in a variety of thermal environments.

However, sufficient cooling should be provided to help ensure reliable operation of the unit.

Heat is removed by conduction, convection and radiation to the surrounding Environment.

Proper cooling can be verified by measuring the point in the figure below.

The temperature at this location should not exceed "Maximum case temperature".

When Operating, adequate cooling must be provided to maintain the test point temperature at or below "Maximum case temperature".

You can limit this Temperature to a lower value for extremely high reliability.

Thermal test condition with vertical direction by natural convection (20LFM)

