

MESSRS.

SPECIFICATION FOR APPROVAL**承 認 书**

Product	DYNAMIC SPEAKER
Part No.	HDK-3604BB-8C (RoHS)
Customer Approval	

Approved By	Checked By	Made By
王台平 AUG-09-2018	曹丽萍 AUG-09-2018	LILY AUG-09-2018

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EDITION:1.2

1.Specification

HDK-3604BB-8C (RoHS)

ITEM		SPECIFICATIONS	
01	Type	Dynamic speaker	
02	Dimension	External diameter 36 mm	
03	Rated Input Power	2.0 W	
04	Max. Input Power	2.2W	
05	Impedance	4 ohm ± 15% at 1500Hz.	
06	Resonance Frequency (Fo)	600Hz ± 20% at Fo, 1V	
07	Sensitivity (S.P.L.)	90dB (0.1W / 0.1m) ± 3 dB	at AVE1.0KHz.
		97dB (1.0W / 0.1m) ± 3 dB	
08	Waterproof Standards	IP65	
09	Frequency Range	Fo – 10KHz	
10	Total Harmonics Distortion	Max 8 % at 1 KHz,1.0W.	
11	Voice Coil	Diameter 13.3 mm	
12	Magnet	Rare earth permanent (Nd-Fe-B) magnet Φ12.5x 1.5 mm	
12	Weight	10.0g ± 0.2g	
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.	
14	Operation Test	Must be normal at program source – 2.0W	
15	Buzz, Rattle, etc.	Should not be audible at 2.83V sine Wave between Fo to 20KHz	
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.	
17	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.	
18	Temperature	Operating temperature: -20°C to +60°C	
		Storage temperature: -30°C to +70°C	

2-1. Test Condition

Standard

Temperature : 15 ~ 35℃

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

Basic

Temperature : 20±3℃

Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

2-2. Standard Test Fixture

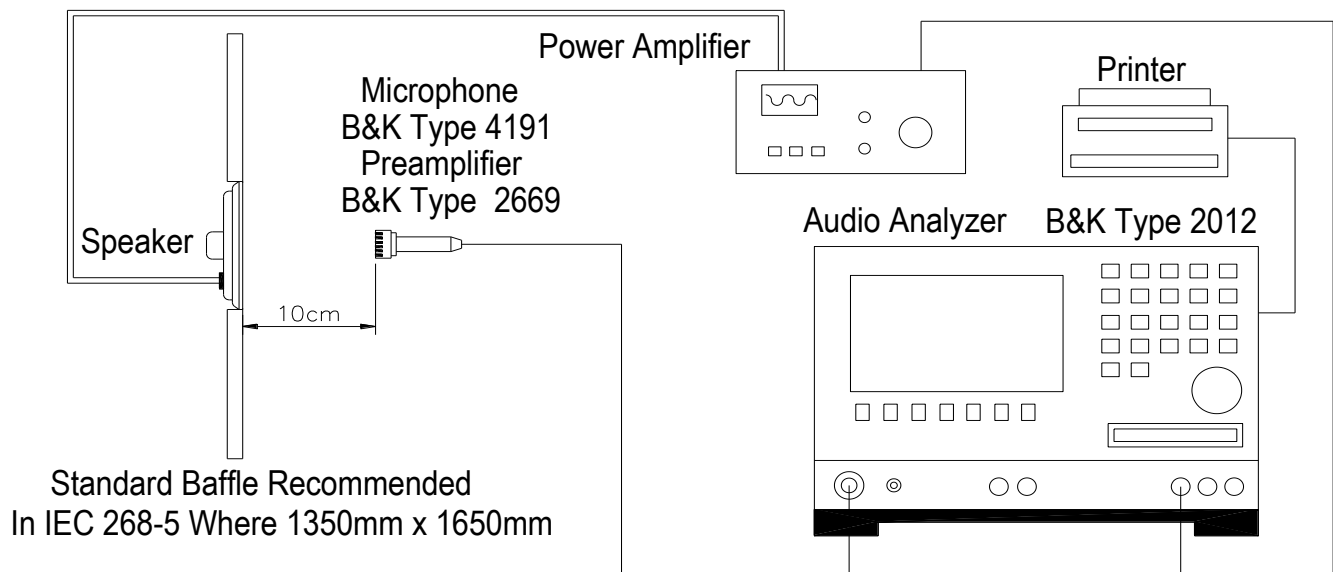
1. Input Power : 2.0W (2.83V)

2. Zero Level : -dB

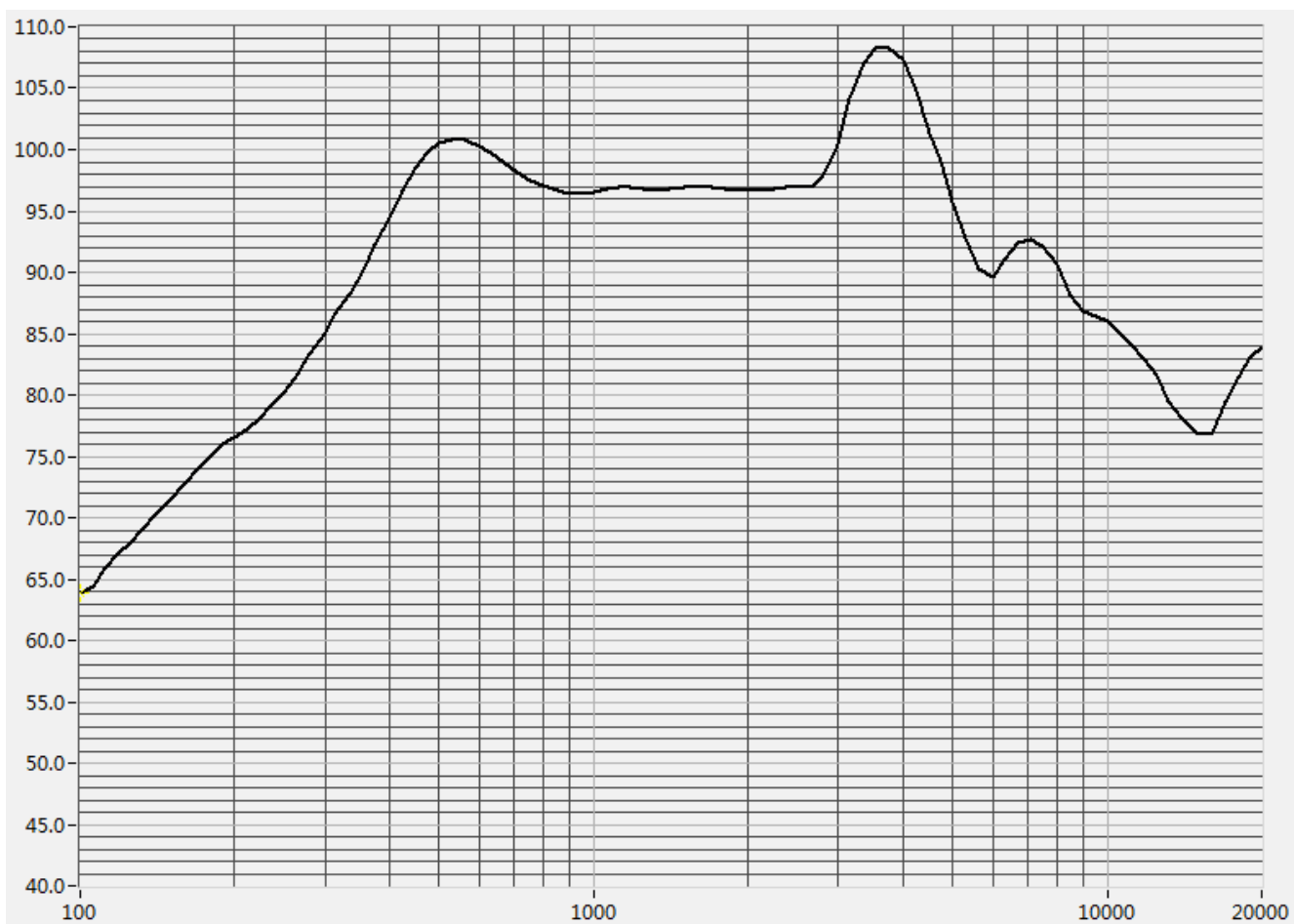
3. Mode : SPEAKER

4. potentiometer Range : 50dB

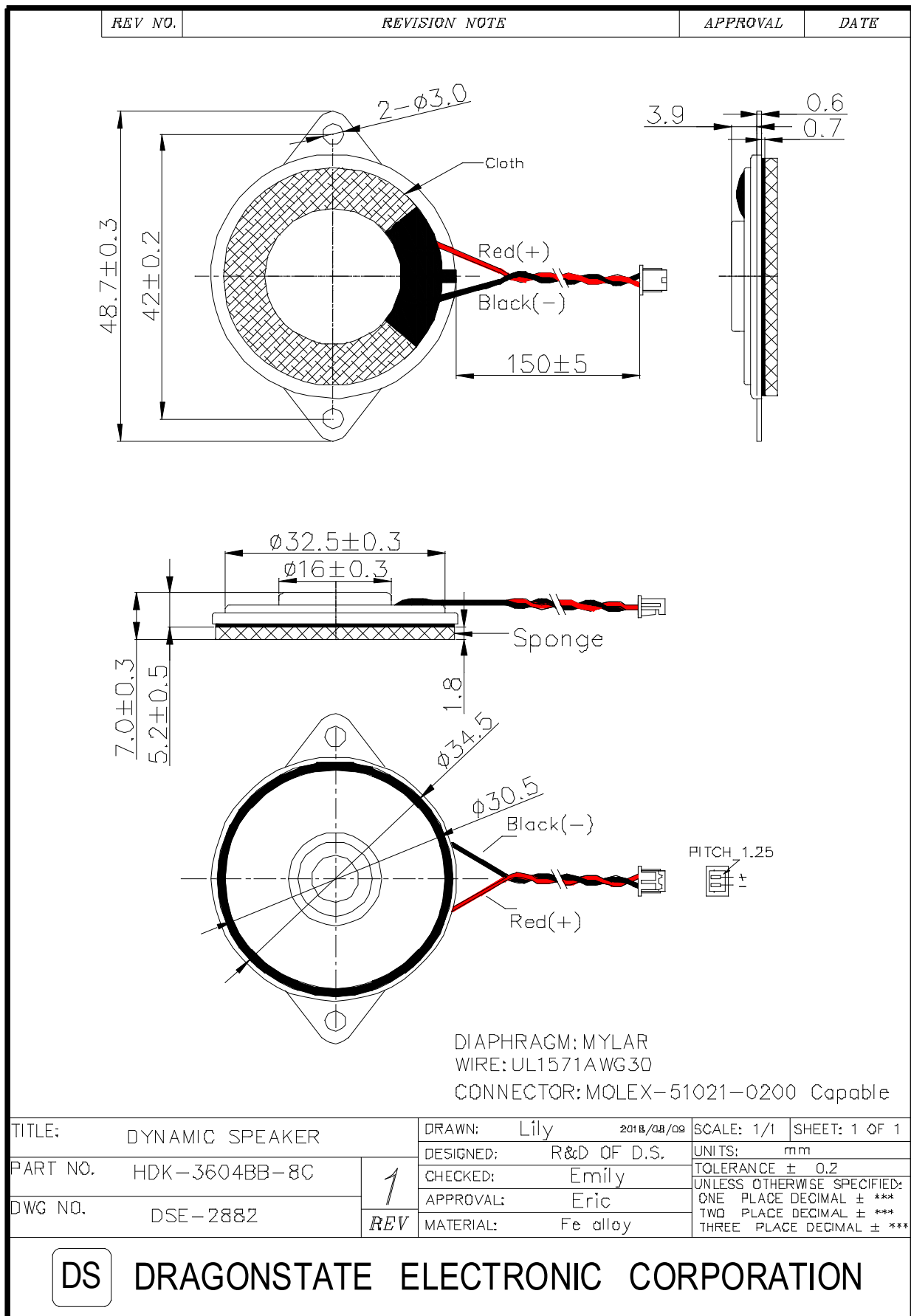
5. Sweep Time : 0.5sec



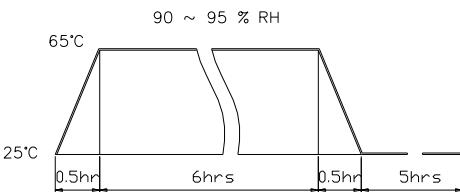
2-3.Frequency Response Curve 1W/10cm



3.Dimension



4. Reliability Test

Items.		Specifications
01	High temp. Test	Keep 96 hours at $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 96 hours at $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 96 hours at $+60^{\circ}\text{C}\pm 3^{\circ}\text{C}$ relative humidity 95% and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of; 
05	Thermal cycle test.	Low temperature: $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$, temperature: $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X, y, z 6 direction. 5 times each, total 30 times.
08	Free drop test	Free drop from 100cm height to the concrete floor X, y, z 6 direction. 1 times each, total 6 times.
09	Rated Power test	Rated Power white noise is applied for 96 hours
10	Max Power test	Max power 1 min on – 2 min off 10 cycles.
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.
Criterion: After these test , the change of S.P.L shall be within ± 3 dB .		

SOLDERING CONDITION

Recommend using constant branding iron in **15 ~ 30W**, and in temperature range **350°C**.

Soldering time not over **3** seconds.