



产品承认书
SPECIFICATION FOR APPROVAL

客户名称: CUSTOMER _____

我司料号: XRACM1513F-SERIES
OUR PART NO. _____

我司品名: 贴片共模电感
OUR PART NAME _____

送样日期: _____ 数量: _____
DATE SAMPLES _____ QUANTITY _____

制造确认 MANUFACTURER APPROVE		
拟制 DRAWN	审核 CHECKED	确认 APPROVED
殷瑛	董兰瑶	周俊

客户确认 CUSTOMER APPROVE

客户名称 CUSTOMER NAME: _____

客户料号 CUSTOMER P/N: _____

规格型号 DESCRIPTION: ACM1513F-SERIES 系列

检查结果: ☐ 合格 ☐ 不合格 签名及盖章: _____

INSPECT RESULT ACCEPT REJECT SIGNATURE AND STAMP

说明 REMARK: _____

如对本承认书内容有异议请提出或标记发送至我司，本承认书在未收到异议回复时于本承认书提供一周后生效。

东莞市祥如电子有限公司

地址: 广东省东莞市塘厦镇莲湖第一工业区南二横路36号B栋

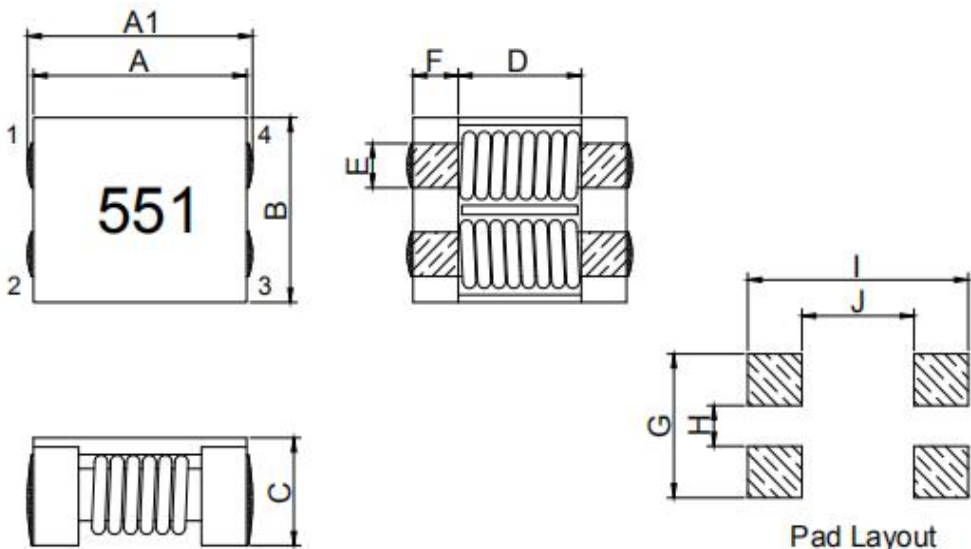
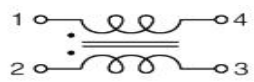
电话: 0769-86346548 传真: 0769-86346358

邮箱: dgxiangru@126.com

承认书/*SPECIFICATION FOR APPROVAL*

客户名称 CUSTOMER	-----	客户品名 CUSTOMER P/N	-----	版别 REV.	1.0.7
产品类型 PRODUCT TYPE	Common Mode Line Filter	祥如品名 XR P/N	XRACM1513F-SERIES	文件编号 FILE NO.	SP22090603
修改记录/ <i>MODIFY RECORDS</i>					
版别 REV.	日期 DATE	修改内容 MODIFY CONTENT	拟制 DRAWING	审核 CHECKED	批准 APPROVED
1.0.0	2022/9/6	新版发行	殷瑛	董兰瑶	程志华
1.0.1	2022/12/1	101-HP的Impedance由70MIN改为100MIN 100Typ改为190Typ	殷瑛	董兰瑶	程志华
1.0.2	2022/12/25	①PE袋数量由700PCS/袋改为350PCS/袋	殷瑛	董兰瑶	程志华
		②载带由W24/P16改为W24/P20			
1.0.3	2022/12/29	新增232	殷瑛	董兰瑶	程志华
1.0.4	2023/1/9	701额定电流13A Max修改为10A Max	殷瑛	董兰瑶	程志华
		701 DC Resistance(mΩ)由5.0 Max改为7.0Max			
1.0.5	2023/1/10	新增101-HP曲线图	殷瑛	董兰瑶	程志华
1.0.6	2023/5/20	额定电压由80V改为125V 平贴度由0.12mm改为0.15mm	殷瑛	董兰瑶	周俊
1.0.7	2023/6/15	新增302	殷瑛	董兰瑶	周俊

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一.外观图/DIMENSION（单位/UNIT：mm） 				A	15.0 ±0.5		
				A1	15.6 ±0.5		
				B	13.0 ±0.5		
				C	6.6 Max		
				D	9.4 Typ		
				E	2.6 Typ		
				F	2.5 Typ		
				G	9.5 Typ		
				H	3.3 Typ		
				I	16.0 Typ		
				J	8.8 Typ		
二.注意事项/NOTE：			三.电路图/CIRCUIT DIAGRAM				
1.印字：白色5.0*2.7mm(Arial字体)							
2.平整度：0.15mm MAX							
四.电气特性/ELECTRICAL CHARACTERISTIC							
Part Number	Impedance (Ω) @100MHz		DC Resistance (m Ω) Max	Rated Current (A) Max	Rated Voltage (V) Max	Insulation Resistance (M Ω) Min	Marking
	MIN	TYP					
XRACM1513F-101-HP	100	190	3.5	20.0	125	10	101
XRACM1513F-301	225	300	5.0	13.0	125	10	301
XRACM1513F-301-HP	225	300	4.0	15.0	125	10	301
XRACM1513F-501	400	500	6.0	10.0	125	10	501
XRACM1513F-551	400	550	6.0	10.0	125	10	551
XRACM1513F-551-HP	400	550	5.0	12.0	125	10	551
XRACM1513F-601	500	600	7.0	10.0	125	10	601
XRACM1513F-701	500	700	7.0	10.0	125	10	701
XRACM1513F-701-HP	500	700	5.0	13.0	125	10	701
XRACM1513F-102	800	1000	10.0	9.0	125	10	102
XRACM1513F-152	1200	1500	23.0	5.0	125	10	152
XRACM1513F-232	1800	2300	11.0	7.0	125	10	232
XRACM1513F-302	2500	3000	75.0	4.0	125	10	302
(1).Rated Current: Temp.rise 40℃ Typ							
(2).Operating Temperature: -20℃ up to +125℃							
(3).Storage Temperature: 15℃ up to 25℃, 65% RH max.							

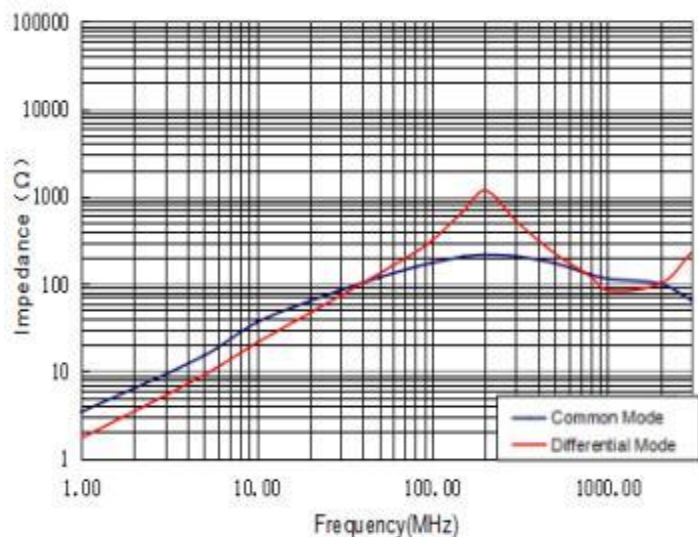
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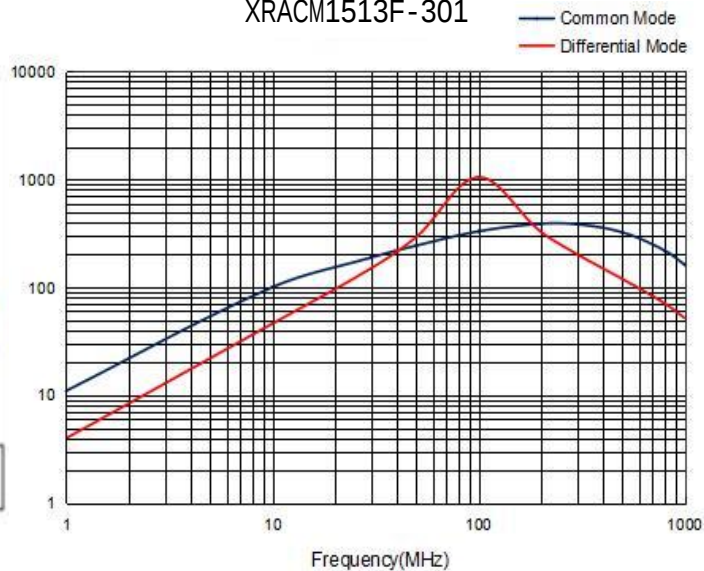
五.特征曲线/CHARACTERISTICS(REFERENCE)

- 20 to +125 °C (Contain Heating coil)

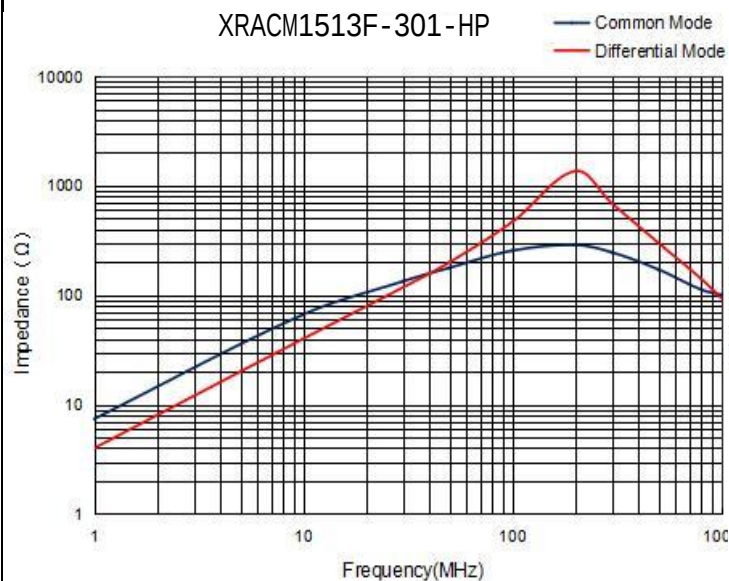
XRACM1513F-101-HP



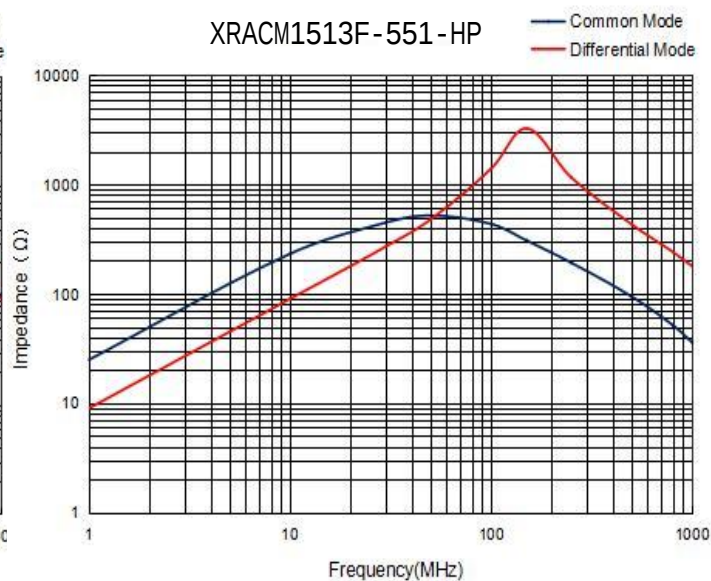
XRACM1513F-301



XRACM1513F-301-HP



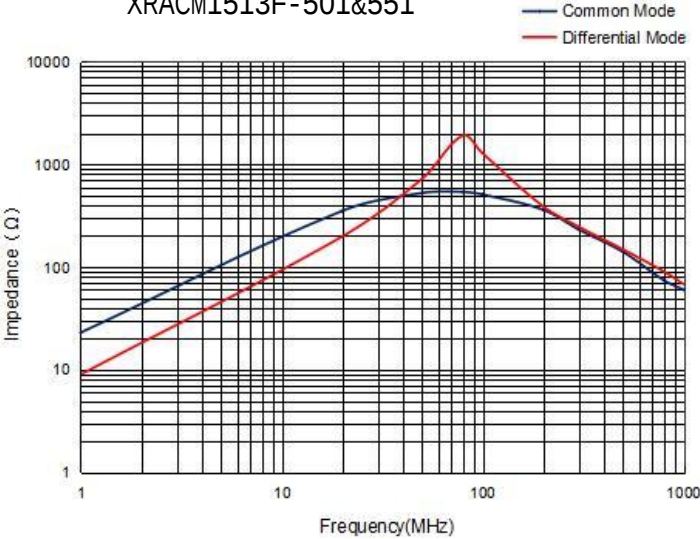
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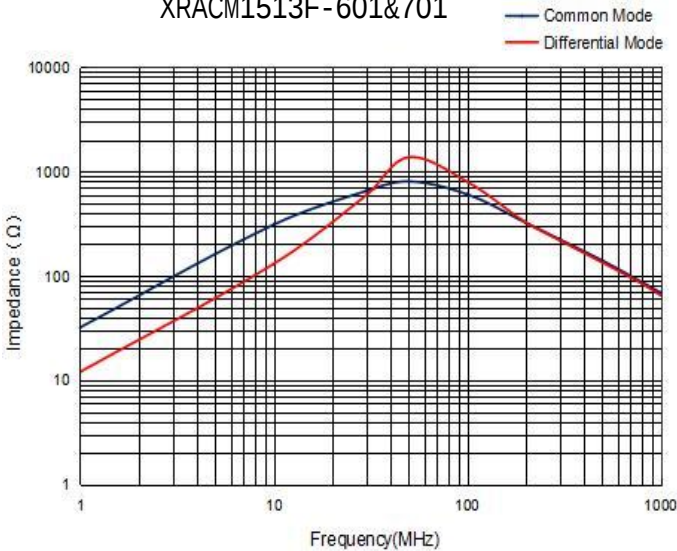
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- 20 to +125 ℃ (Contain Heating coil)

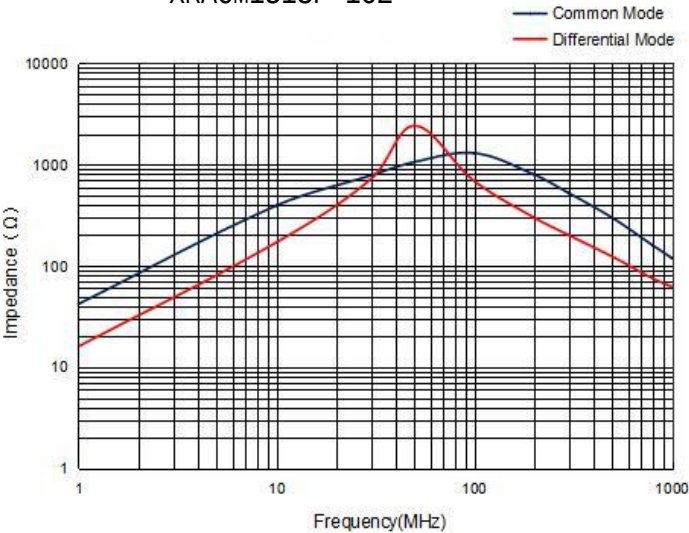
XRACM1513F-501&551



XRACM1513F-601&701



XRACM1513F-102

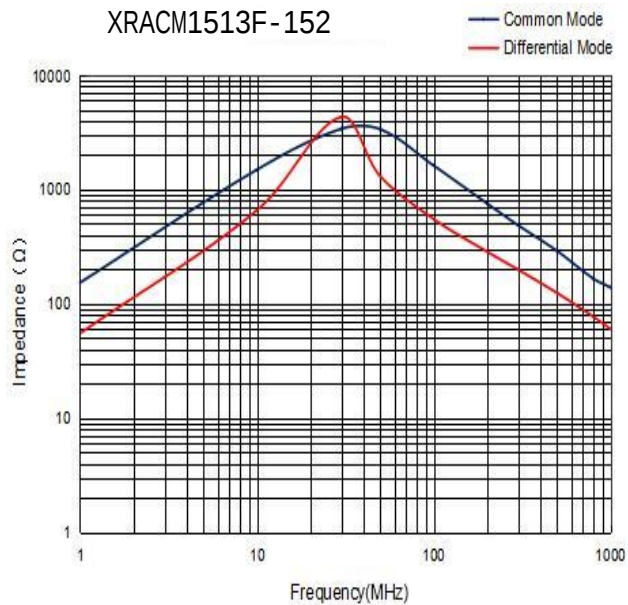


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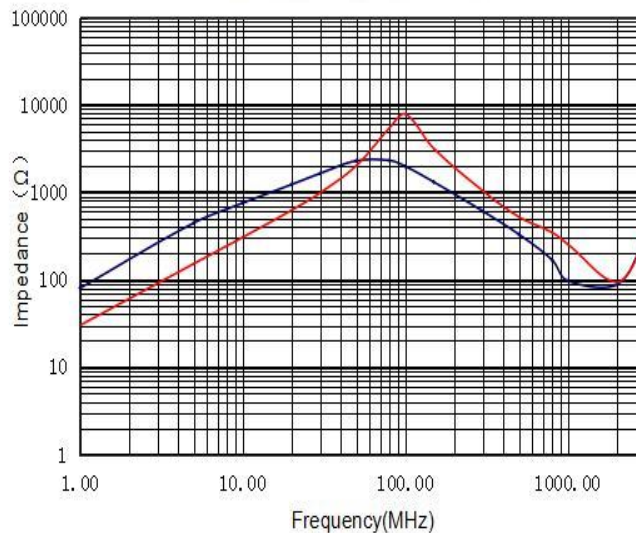
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- 20 to +125 °C (Contain Heating coil)

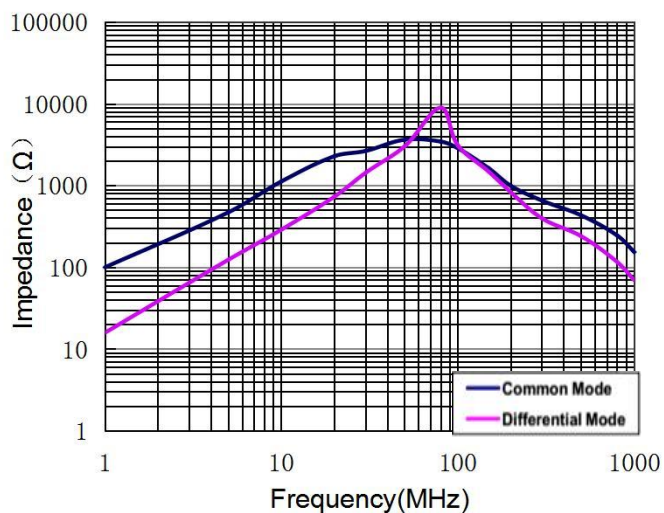
XRACM1513F-152



XRACM1513F-232



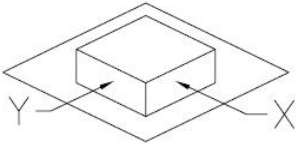
XRACM1513F-302



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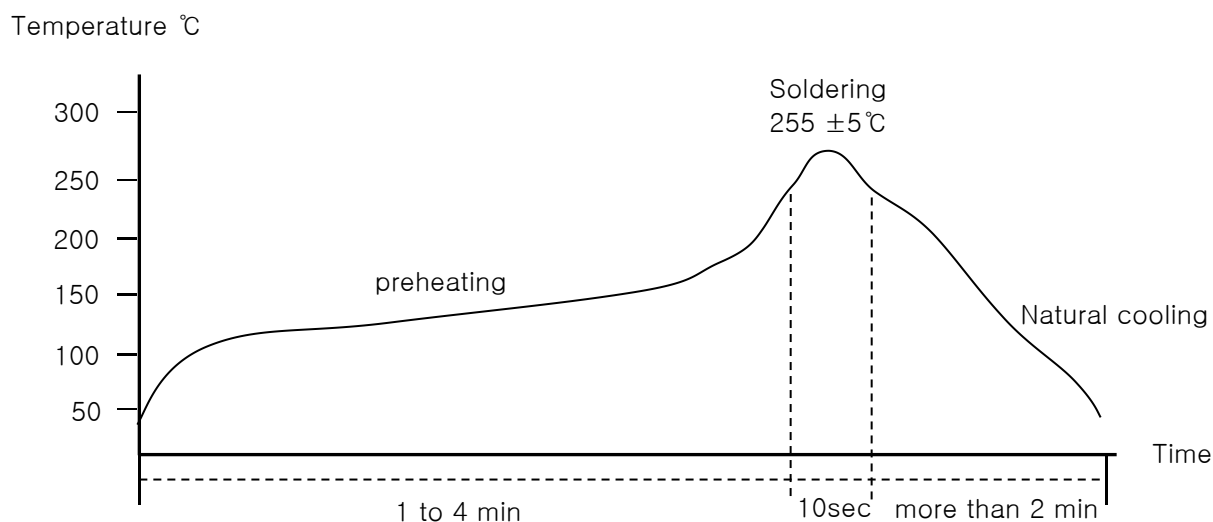
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六.可靠性测试/RELIABILITY TESTING

Operating Temperature	- 20 to +125 °C (Contain Heating coil)
Appearance Inspection	No external defects by visual inspection
Terminal Strength 	After soldering , between copper plaet and terminals of coils , push in two directions of X , Y with standing 10N(1.02kg) for10+/-2 sec. Terminal should not peel off. (Refer to figure at right)
Heat endurance of reflow soldering	Refer to figure
Insulating resistance	Over 10 MΩ at 125V D.C . between wire and core
Dielectric Strength	Apply at 0.5KV 1mA for 3S between wire and core
Temperature characteristics	Inductance coefficient (0~2,000) × 10 / °C (- 20~ + 125 °C)
Humidity characteristics	Inductance deviation within ± 10% , after 96 hours in 90~95% relative humidity at 40 ± 2 °C and 1 hours drying under normal condition

A test is made under the above mentioned condition , and it is kept for 2 hours in the normal

IR Reflow profile



Temperature and humidity . After that , no mechanical and electrical defect should be found .

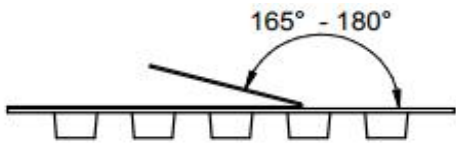
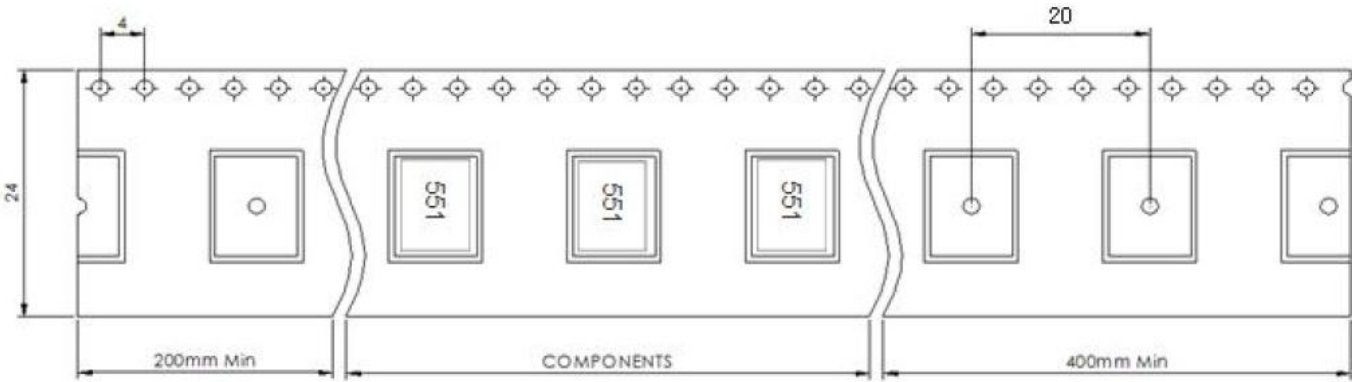
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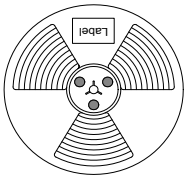
七.材料清单/MATERIAL LIST

NO.	ITEM	DESCRIPTION
1	CORE	FERRITE
2	CLIP	C1100 P2
3	COVER	LCP
4	WIRE	P180 Grd1
5	SOLDER	107H
6	ADHESIVE	EPOXY RESIN
7	INK	WHITE

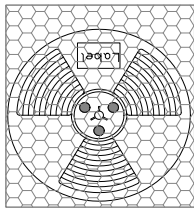
八.包装规格/PACKING SPECIFICATIONS



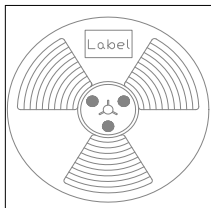
Tape width	Distance	Pull-of force
24 mm	16 mm	10~120g



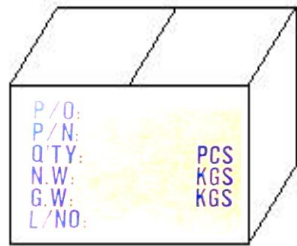
轮盘：13'(直径330mm)
数量：350PCS/盘



PE袋
数量：350PCS/袋



内盒
数量：700PCS/盒



外箱，数量：3500PCS/箱
不足整箱用内盒或填充物
装满

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Cautions and Warnings



提醒及警告

1. When the products are used in occasions other than general electronic equipment, such as vehicle mounted, medical equipment, military, aerospace, etc., please be sure to contact the company's business department. In case of machine failure caused by exceeding the recommended use range of the company's products, the company will not bear relevant responsibilities
(此系列產品推荐使用范围：影音,家電,辦公自動化,通訊,電源模塊, LED照明,測量設備,機械工具等一般電子設備中.)

2. when the company's products are used outside the general electronic equipment, such as vehicle mounted, medical, military, aviation, aerospace and other environments, please contact the company's business department and put forward a request. Otherwise, the company will not bear any relevant responsibility for the machine failure caused by the use beyond the scope recommended by the company

(當本公司產品使用在一般電子設備以外,如:車載,醫療,軍用,航空,航天等环境时,請必須聯繫本公司營業部門并提出述求，否則超出本公司推薦的使用范围而引起的機器故障,本公司不承擔任何相關責任.)

3. Please pay attention to the storage conditions that temperature: below 15-25°C and humidity: 65% RH Max. If product is preserved for more than 6 months, the solderability of their terminals may be deteriorated.

(產品在規定的溫度和濕度條件下保存:溫度: 15-25°C 以下, 濕度上限: 65% RH , 如果保存期超過半年, 端子的可焊性可能會變差.)