

## STANDARD SPECIFICATION

### 产品规格书

客户 Customer : \_\_\_\_\_

客户料号 Customer P/N NO. : \_\_\_\_\_

产品描述 Product Description : 49S-2P 27.12MHZ 20PF ±20PPM

H X - C 料号 P/N. NO. : 4SP2027M12020001

### 客户批准 Customer Approval :

| 审 核     | 批 准      |
|---------|----------|
| Checked | APPROVED |
|         |          |

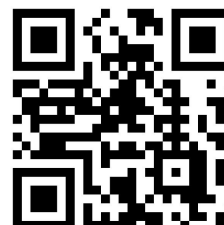
(请批准后回签一份 PLEASE RETURN A COPY WITH APPROVAL)

| 拟 制<br>DESIGNER | 审 核<br>CHECK | 批 准<br>APPROVED |
|-----------------|--------------|-----------------|
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## REVISION RECORD

[illegible]

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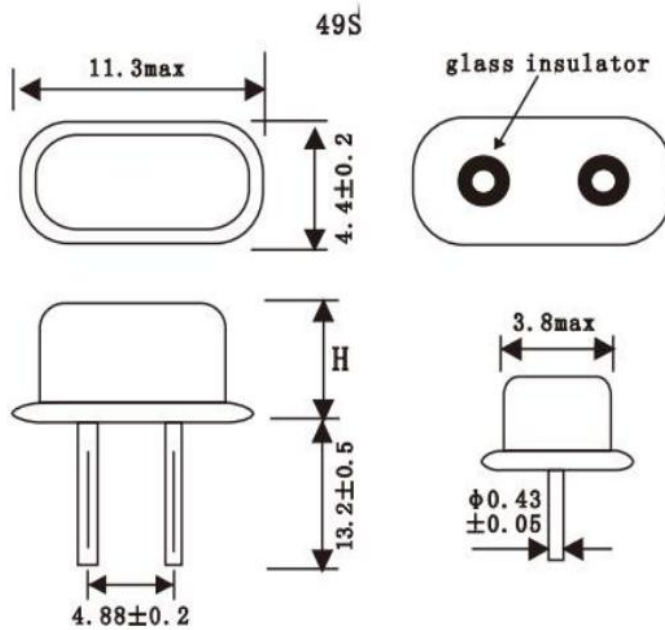
## 1. 石英晶体参数规格 QUARTZ CRYSTAL UNIT SPECIFICATION

描述 Description : Quartz Crystal  
产品型别 Product Type : HC-49S  
测量设备 Measure equipment : S&A 250B  
电气特性 Electrical Characteristics

|    | 项目<br>Item                           | 符号<br>Symbol | 电气特性规格<br>Electrical Specification |            |            |             | 备注<br>Notes      |
|----|--------------------------------------|--------------|------------------------------------|------------|------------|-------------|------------------|
|    |                                      |              | 下限<br>Min.                         | 中心<br>Typ. | 上限<br>Max. | 单位<br>Units |                  |
| 1  | 标准频率<br>Nominal Frequency            | F0           | 27.12.0                            |            |            | MHz         |                  |
| 2  | 震荡模式<br>Oscillation Mode             | -            | Fundamental                        |            |            | -           | AT-CUT           |
| 3  | 负载电容<br>Load Capacitance             | CL           | 20                                 |            |            | pF          |                  |
| 4  | 频率偏差<br>Frequency Tolerance          | -            | -20                                | -          | 20         | ppm         | At 25°C±°C       |
| 5  | 温度频差<br>Equivalent Series Resistance |              | -30                                | -          | 30         | ppm         |                  |
| 6  | 工作温度<br>Operating Temperature        | TC           | -20                                | -          | 70         | °C          |                  |
| 7  | 激励功率<br>Drive Level                  | DL           |                                    |            | 350        | μW          |                  |
| 8  | 谐振电阻<br>Resonant resistance          | RR           |                                    | ≤70        |            | Ω           |                  |
| 9  | 静电容<br>Direct capacitance            | C0           |                                    | ≤3.0       |            | pF          |                  |
| 10 | 绝缘电阻<br>Insulation resistance        | IR           |                                    | ≥500       |            | MΩ          | At DC 100V       |
| 11 | 寄生衰减<br>Parasitic attenuation        | SPDB         |                                    | ≤-3        |            | dB          | -1000ppm~6500ppm |
| 12 | 老化率<br>Aging rate                    |              |                                    | ±2         |            | ppm         | 1st year max     |
| 13 | 储存温度范围<br>Storage temperature range  | -            | -40                                | -          | +85        | °C          |                  |

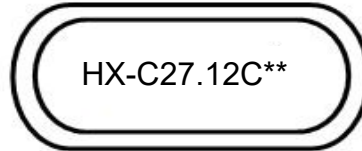
## 2. 外形尺寸 BOUNDARY DIMENSION

(单位: mm)



| 型号  | H          |
|-----|------------|
| 49S | 3.38 ± 0.3 |

## 3. 印字



HX-C - - - - 华昕/HUAXIN

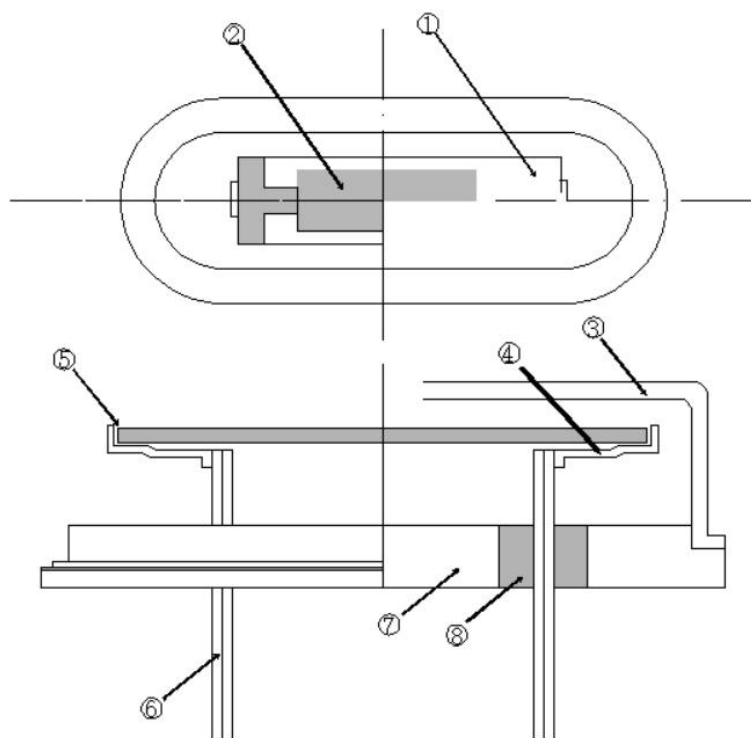
25.0 - - - - 频率

C - - - - 负载电容

\* - - - - 年份

\* - - - - 月份

#### 4. 内部结构图 INSIDE STRUCTURE



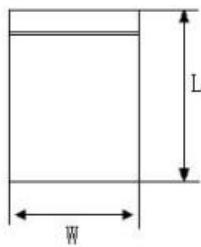
| No. | 组件<br>COMPONENTS       | 材料成份<br>MATERIALS |
|-----|------------------------|-------------------|
| 1   | 晶片<br>Crystal blank    | SiO <sub>2</sub>  |
| 2   | 电极<br>Electrode        | Ag                |
| 3   | 外壳<br>Shell            | BZn               |
| 4   | 弹片<br>Shrapnel         | Cu                |
| 5   | 导电胶<br>Conducting rein | Ag+环氧树脂           |
| 6   | 引线<br>Lead             | Kovar             |
| 7   | 底板<br>Baseboard        | Fe                |
| 8   | 绝缘籽<br>Insulation seed | SiO <sub>2</sub>  |
|     |                        |                   |

## 6. 编带包装 BRAID PACKAGING

(单位: mm)

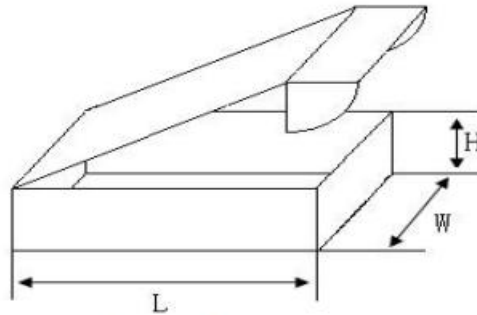
### 1. 载带与编带盘尺寸

#### 1. 塑料袋包装

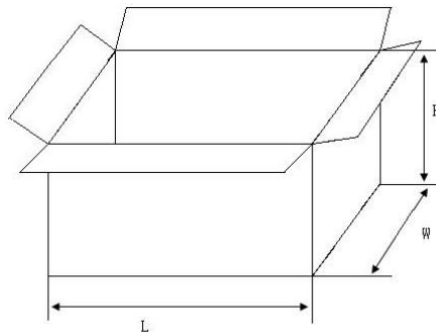


200 pcs / 包

#### 2. 内箱



10 包 / 每盒



10 盒 / 箱(标准)

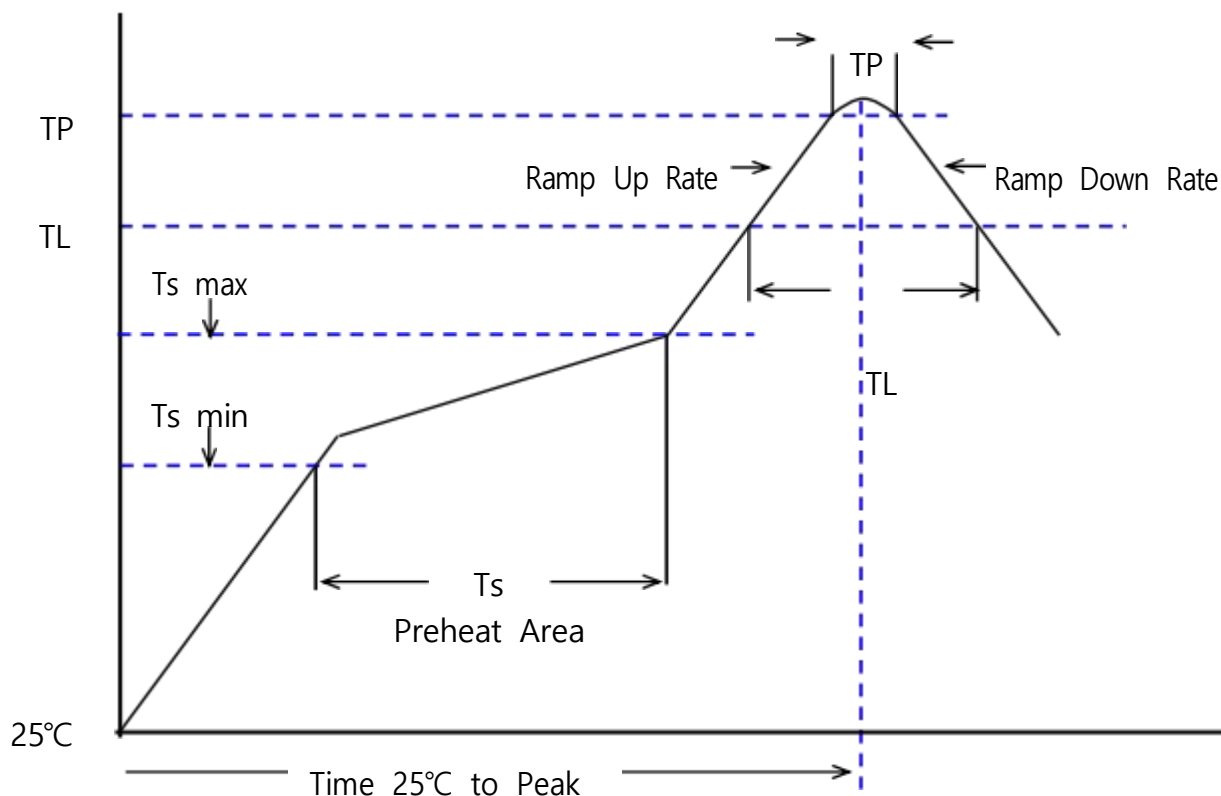
### 4. 尺寸与数量 (单位: mm)

| 类 型 | 尺寸 (L*W*H)  | 数 量      |
|-----|-------------|----------|
| 塑料袋 | 125*100     | 200pcs   |
| 内 箱 | 190*146*70  | 2000pcs  |
| 纸 箱 | 410*345*252 | 20000pcs |

## 7. 回流焊温度曲线 REFLOW PROFILES

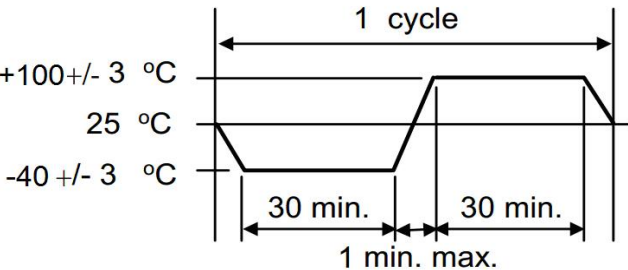
参考标准 REFER: JEDEC J-STD-020D

| Profiles Feature                                                                                          | Pb-Free Assembly                 |
|-----------------------------------------------------------------------------------------------------------|----------------------------------|
| Preheat/Soak<br>Temperature Min (Ts min)<br>Temperature Max (Ts max)<br>Time (Ts) from (Ts min to Ts max) | 150°C<br>200°C<br>60-120 seconds |
| Ramp-up rate (TL to TP)                                                                                   | 3°C/second max.                  |
| Liquidous temperature (TL)<br>Time (TL) maintained above TL                                               | 217°C<br>60-150 seconds          |
| Peak/Classification Temperature (TP)                                                                      | 260±5°C                          |
| Time within 5°C of actual Peak<br>Temperature (TP)                                                        | 20~40 seconds                    |
| Ramp-down rate (TP to TL)                                                                                 | 6°C/second max.                  |
| Time 25 °C to peak temperature                                                                            | 8 minutes max.                   |
| Suggest reflow times                                                                                      | 3 Times max                      |





## 8. 可靠性试验 RELIABILITY SPECIFICATION

| 参考标准REFER |                                  | JIS C 6701                                                                                                                                                                                                              |                  |
|-----------|----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|
| NO.       | 项目<br>ITEM                       | 测试条件<br>CONDITIONS                                                                                                                                                                                                      | 判定标准<br>Criteria |
| 1         | 跌落<br>FREE FALL                  | 从150cm位置高度,自由跌落在木板上,连续3次.<br>FREE DROPPING FROM 150 cm HEIGHT 3 TIMES ON A HARD                                                                                                                                         | A.C              |
| 2         | 振动<br>VIBRATION                  | 振动频率: 10~2000 Hz, 振幅: 1.52mm, 时间: 每个方位三面 (X、Y、Z) 各振动2小时<br>FREQUENCY: 10 2000Hz;AMPLITUDE (TOTAL EXCURSION): 1.5mm SWEEP TIME: 2-3MIN, 3 DIRECTION(X, Y, Z) EACH FOR 2 Hrs.                                             | A.C              |
| 3         | 温度冲击<br>TEMPERATURE SHOCK        | 晶体放入试验箱中, 高、低温循环10次<br>THE CRYSTAL UNIT SHALL BE SUBJECTED TO 10 SUCCESSIVE CHANGE OF TEMPERATURE CYCLE<br>                          | A.C.D            |
| 4         | 气密性<br>FINE LEAK                 | 氦气压力标准: 5.0~5.5Kg/cm <sup>2</sup> , 加压时间: 2 小时<br>HELIUM BOMBING 5.0~5.5 Kg / cm <sup>2</sup> ,FOR 2 HOURS.                                                                                                             | D                |
| 5         | 可焊性<br>SOLDERABILITY             | 温度: 245±5°C, 浸锡时间: 3±0.5 秒<br>THE LEAD IS IMMERSIED IN A 245±5°C SOLDER BATH WITHIN 3±0.5 SECONDS.                                                                                                                      | E                |
| 6         | 稳态湿热<br>HIGH TEMP. & HUMIDITY    | 温度: 85 ±3°C, 湿度: 85 %, 保持时间: 500个小时<br>STORED AT 85 ±3°C AND HUMIDITY 85 % FOR 500±12H.                                                                                                                                 | A.C.D            |
| 7         | 高温存储<br>HIGH TEMPERATURE STORAGE | 高温温度: 125±2°C, 时间: 500±12 个小时<br>STORED AT 125±2°C FOR 500±12H.<br>如果客户的温度要求是高于标准,则必须根据客户的要求测试<br>If Customer's temperature request is higher than the standard,Temperature test must be done for customer requirements | A.C.D            |
| 8         | 低温存储<br>LOW TEMPERATURE STORAGE  | 低温温度: -40±2°C, 时间: 500±12 个小时<br>STORED AT -40±2°C FOR 500±12H.<br>如果客户的温度要求是低于标准,则必须根据客户的要求测试<br>If Customer's temperature request is lower than the standard,Temperature test must be done for customer requirements  | A.C.D            |

## 9. 可靠性判定

| 规 格 |                                                                                                                                                       |
|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------|
| A   | 频率变化: $\pm 10\text{ppm}$ 以内或者满足客户规格要求。<br>Frequency variation: $\pm 10\text{ppm}$ or meet customer specifications.                                    |
| B   | 频率变化: $\pm 10\text{ppm}$ 以内或者满足客户规格要求。<br>Frequency variation: $\pm 10\text{ppm}$ or meet customer specifications.                                    |
| C   | 谐振电阻 (RR) 变化: $\pm 20\%$ 以内或者 $10\ \Omega$ 。(取较大值)<br>Resonant resistance (RR) changes: $\pm 20\%$ or less than $10\ \Omega$ (take the larger value). |
| D   | 常温常湿状态下放置2小时后测试。规格要求。<br>Frequency variation: $\pm 10\text{ppm}$ or meet customer specifications.                                                     |
| E   | 侵入端至少90%面积覆盖着新的焊接材料。<br>At least 90% of the immersion end is covered with new welding material.                                                       |

### ★ 备注:

1. 以上可靠性项目为我司常规测试项目, 若客户对产品有跌落, 冲击, 碰撞以及涉及到超声 波焊接工艺的需求, 请将贵司的需求反馈给我司, 我司会对该产品的可靠性项目进行更新。 2. 客户端在对晶体加热后, 为了保证频率的准确性, 建议将晶体充分冷却后再进行相关测试。 3. 该产品符合公司环保标准要求。

1. The above reliability items are routine test items of our company. If the customer has requirements on the products including drop, impact, collision and ultrasonic wave welding process, please feedback your requirements to our company, and we will update the reliability items of this product. 2. In order to ensure the accuracy of frequency, it is recommended to fully cool the crystal after heating it on the client. 3. The product meets the company's environmental standards.