

MESSRS.

SPECIFICATION FOR APPROVAL 承 认 书

Product	DYNAMIC SPEAKER
Part No.	HDK-302008AA-1W (RoHS)
Customer	
Customer Part No.	

Approved By	Checked By	Made By	
王台平	曹丽萍	LILY	
MAR-23-2018	MAR-23-2018	MAR-23-2018	

常州华龙电子有限公司

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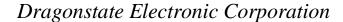


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1.Specification

HDK-302008AA-1W (RoHS)

ITEM		SPECIFICATIONS		
01	Туре	Dynamic speaker		
02	Dimension	External diameter 30×20 mm		
03	Rated Input Power	0.8W		
04	Max. Input Power	1.0W		
05	Impedance	8 ohm ± 15% at 2000Hz.		
06	Resonance Frequency (Fo)	650Hz ± 20% at Fo, 1V		
07	Sensitivity (S.P.L.)	90dB(0.1W/0.1m) ± 3 dB	at AVE 1.0 ,1.2,1.5,2.0KHz.	
08	Frequency Range	Fo – 20KHz		
09	Total Harmonics Distortion	Max 15 % at 1 KHz,0.8W.		
10	Voice Coil	Diameter 10.5 mm		
11	Magnet	Rare earth permanent (Nd-Fe-B) magnet Φ9.7 x 1.6 mm		
12	Weight	4.0g ± 0.2g		
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.		
14	Operation Test	Must be normal at program source – 0.8W		
15	Buzz, Rattle, etc.	Should not be audible at 2.53V sine Wave between Fo to 20KHz		
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.		
17	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.		
18	Temperature	Operating temperature: -20℃ to +70℃ Storage temperature: -30℃ to +80℃		





2-1.Test Condition

Standard

Temperature : 15 ~ 35 $^{\circ}$ C

Relative humidity: 25% ~ 85%,

Atmospheric pressure: 860mbar to 1060mbar.

Basic

Temperature : 20±3°C

Relative humidity: 60% ~ 70%,

Atmospheric pressure: 860mbar to 1060mbar

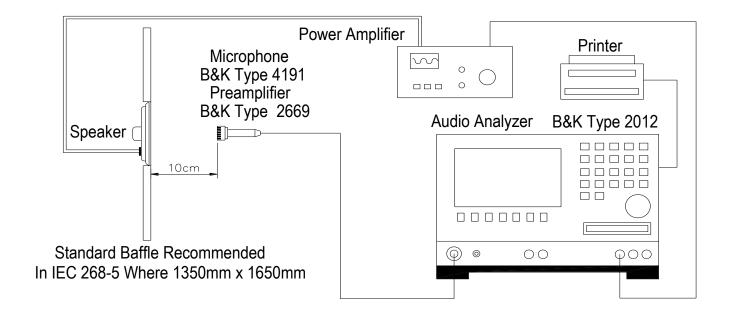
2-2.Standard Test Fixture

1.Input Power: 0.1W (0.89V)

2.Zero Level : -dB 3.Mode : SPEAKER

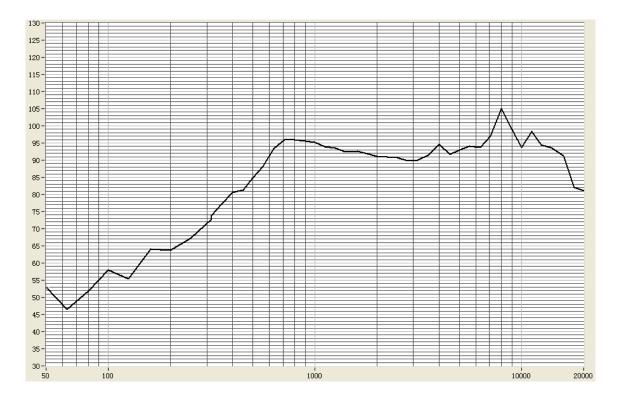
4.potentiometer Range: 50dB

5.Sweep Time: 0.5sec



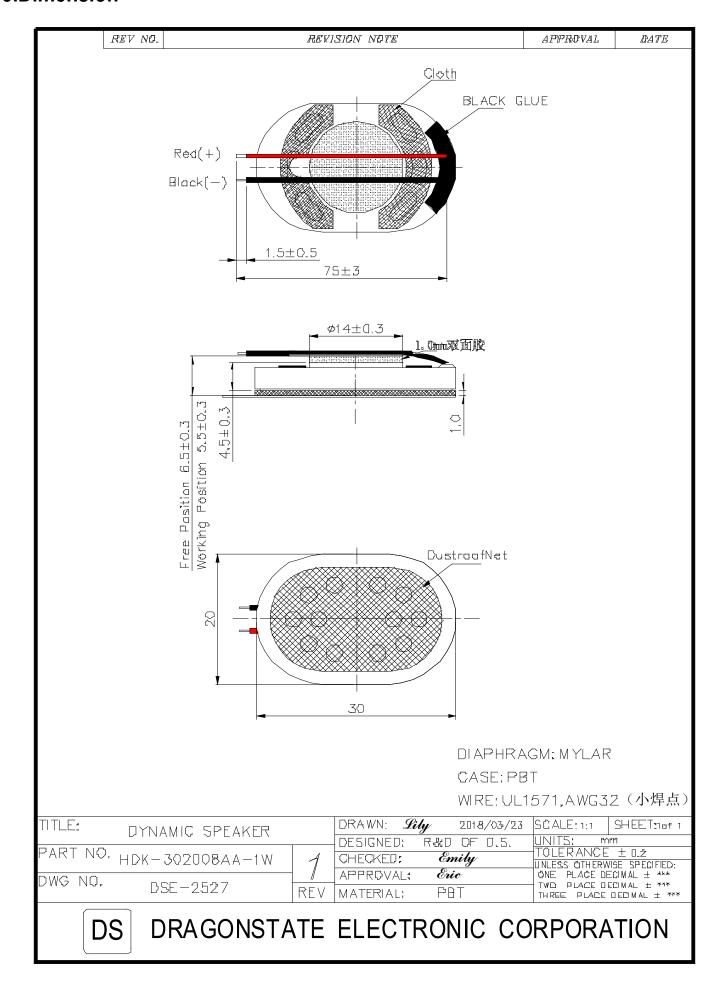


2-3. Frequency Response Curve





3.Dimension





4. Reliablity Tests

Items.		Specifications			
01	High temp. Test	Keep 96 hours at +80°C±3°C and leave 3 hours in normal temperature and then check			
02	Low temp. Test	Keep 96 hours at -30°C±3°C and leave 3 hours in normal temperature and then check			
03	Humidity test	Keep 96 hours at + 60°C±3°C relative humidity 95% and leave 3 hours in normal temperature and then checked.			
04	Temp./Humidity cycle	The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of; 90 ~ 95 % RH 0.5hr, 5hrs			
05	Thermal cycle test.	Low temperature: -30°C±3°C, temperature:+80°C±3°C, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.			
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.			
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X, y, z 6 direction. 5 times each, total 30 times.			
08	Free drop test	Free drop from 100cm height to the concrete floor X, y, z 6 direction. 1 times each, total 6 times.			
09	Rated Power test	Rated Power white noise is applied for 96 hours			
10	Max Power test	Max power 1 min on – 2 min off 10 cycles.			
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.			
Crite	Criterion: After these test , the change of S.P.L shall be within ±3 dB .				

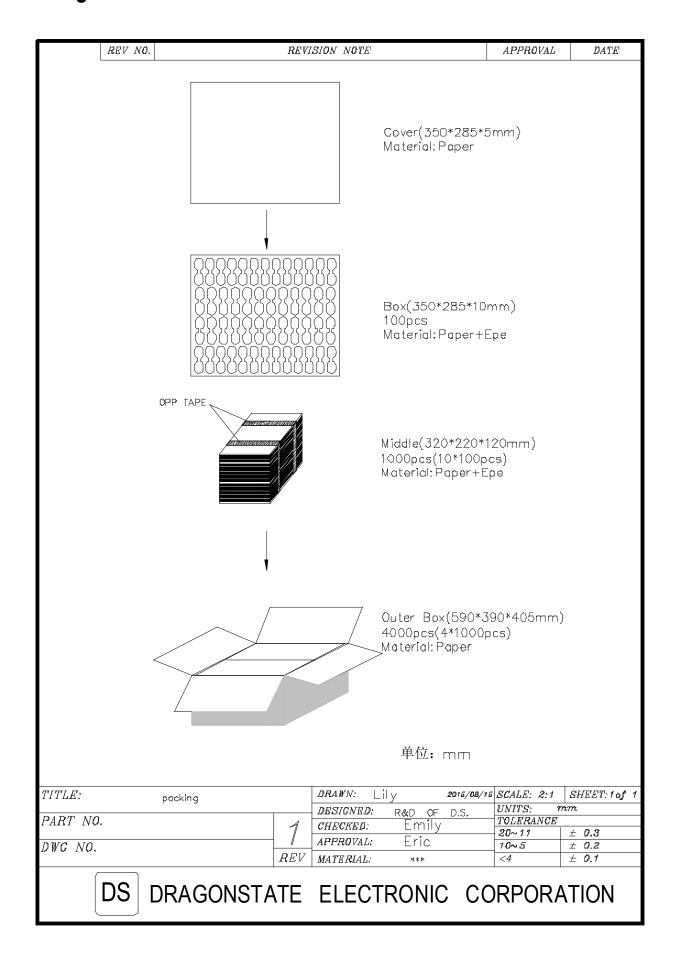
Soldering Condition

Recommend using constant branding iron in $15 \sim 30W$, and in temperature range $350 \pm 10^{\circ}C$.

Soldering time not over 3 seconds.



5.Packing





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6. History change record

Change Items	Date	Note	Drawn by	Checked by
	2017-10-28	First Issue	Lily	王台平
	2017-10-20	riistissue		2017-10-28
引线改为直线	2018-02-05	05 Second Issue	Lily	王台平
线长改为 30mm				2018-02-05
 引线改为反焊小焊点	2010 02 22	Third Issue	Lily	王台平
71线以外风屏小屏点	2018-03-23			2018-03-23