

# SPECIFICATION FOR APPROVAL

## 承 認 書

**CUSTOMER**

客戶名稱：

**NUMBER**

编号： Y-19062001

**DESCRIPTION**

品 名： CR6045 - 4R5M

**QUANTITY**

數量： 30PCS

**PART NO.**

型 號： SMD POWER INDUCTORS

**DATE**

日期： 2024-07-24

**CUSTOMER PART NO.**

客戶料號：

**NOTE**

注解：

**APPROVAL SIGNATURE**

客戶承認簽章

Approved By 核 准	Checked By 审 查	Drawn By 制 作
李庆辉	苏高峰	劳水花

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**Http://www.szceaiya.com      Tel: 0769-89333213**





## SPECIFICATIONS

TYPE:

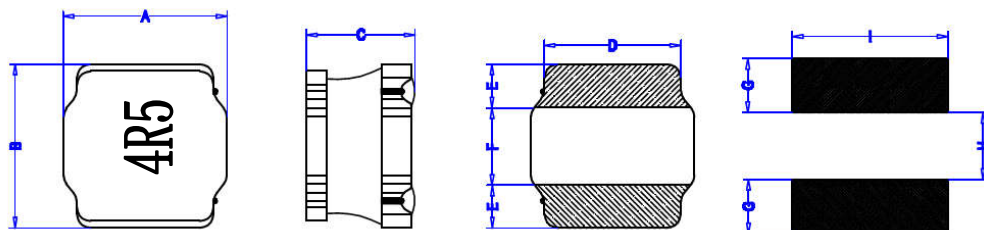
**CR6045 - 4R5M**

### 1. Scope

This specification apply for CR6045 of power inductors

### 2. Appearance

#### 2-1. Dimensions(mm)



A	$6.0 \pm 0.3$ mm
B	$6.0 \pm 0.3$ mm
C	$4.0 \pm 0.5$ mm
D	$4.9 \pm 0.3$ mm
E	$1.55 \pm 0.3$ mm
F	$2.9 \pm 0.3$ mm
G	1.7 mm
H	2.8 mm
I	5.7 mm

\* Dimension without tolerance is approx.

### 3. Coils Specification

#### 3-1. Connection (Bottom View)



“S” is winding start

#### 3-2. Turns and Wire

Terminal	S-F
Turns	10.5 Ts
Wire	0.38mm G1 P180

\* Winding Turns are approx.

**LEAD-FREE**

**RoHS**

Compliance

Note :

Spec. No.

Y-19062001

2/6

## SPECIFICATIONS

TYPE:

**CR6045 - 4R5M**

### 3-3. Electronical characteristics

Item	Specifications	Measuring Conditions	Measuring Instrument
Inductance	$4.5\mu\text{H} \pm 20\%$ Within	100KHz/0.25V	CH1062
D.C.R	$24\text{m}\Omega \pm 30\%$	25°C	HIOKI 3540
Isat ※1	4.5A	100KHz/0.25V	CH1062&Chroma1320
Irise ※2	3.0A	25°C	6377&6220

※ 1.This indicates the value of current when the inductance is 30% lower than its initial value at D.C superposition

※ 2. D.C current when temperature rise  $\Delta T=40^\circ\text{C}$  ( $T_a=20^\circ\text{C}$ )

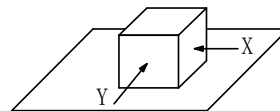
## 4. General Characteristics

4-1. Storage Temperature range :  $-40^\circ\text{C} \sim +105^\circ\text{C}$

4-2.Operating temperature range:  $-40^\circ\text{C} \sim +125^\circ\text{C}$  (Including coil's self temperature rise)

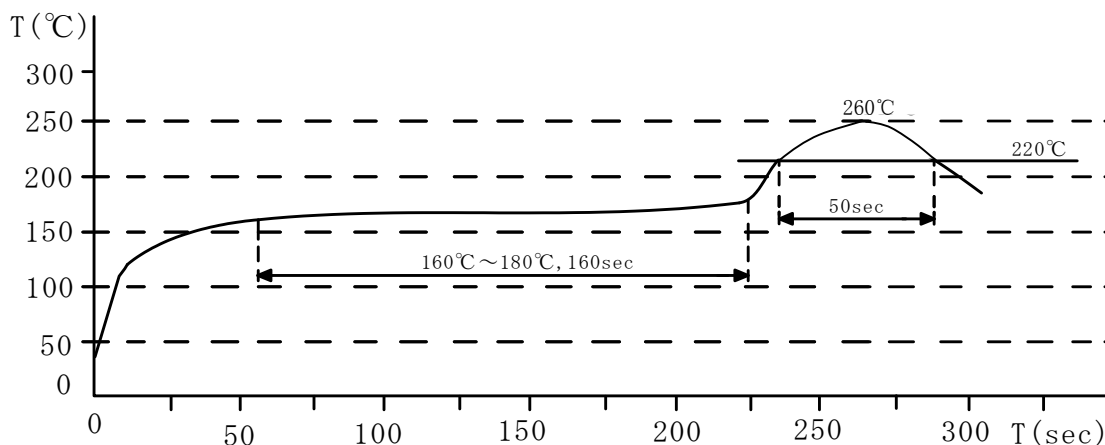
4-3.External appearance : No external defects can be found in the visual inspection.

4-4.Electrode strength : No electrode detachment should be found when the device is pushed in two directions of X and Y with the force of 10.0N for  $10 \pm 2$  seconds after soldering between copper plate and the electrodes.  
(Refer to figure at right)



4-5.Vibration test : Inductance deviation is within  $\pm 10\%$  after 1 hour sweeping vibration in each three directions, namely, forward and backward, up and down, right and left. The frequency is  $10 \sim 55 \sim 10\text{Hz}$  and the amplitude of 1 minute cycle is 1.5mm PP.

4-6.Recommended reflow condition :



Note :

Spec. No.

Y-19062001

3/6

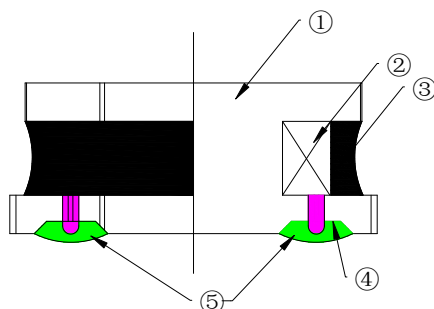
## SPECIFICATIONS

TYPE:

**CR6045 - 4R5M**

4-7.Humidity test : Inductance deviation is within  $\pm 5.0\%$  after  $96 \pm 4$  hours test under the condition of relative humidity of  $90 \sim 95\%$  and temperature of  $60 \pm 2^\circ\text{C}$ , and 1 hour storage under room ambient conditions after the device is wiped with dry cloth.

## 5. Construction and materials



No.	Part name	Material	Ceaiya P/N
①	Drum Core	Ni-Zn Ferrite Core	CY/TW/MT
②	Wire	Polyurethane enameled copper wire	YLSL
③	Adhesive	Epoxy Resin Magnetic Powder	DZ/JH
④	Plating Electrodes	Plating: Ag 3-7 $\mu\text{m}$ Ni 1-3 $\mu\text{m}$ Sn 3-7 $\mu\text{m}$	
⑤	Outer Electrodes	Top surface solder coating Sn99%、Ag0.3%、Cu0.7%	YX

Note :

Spec. No.

Y-19062001

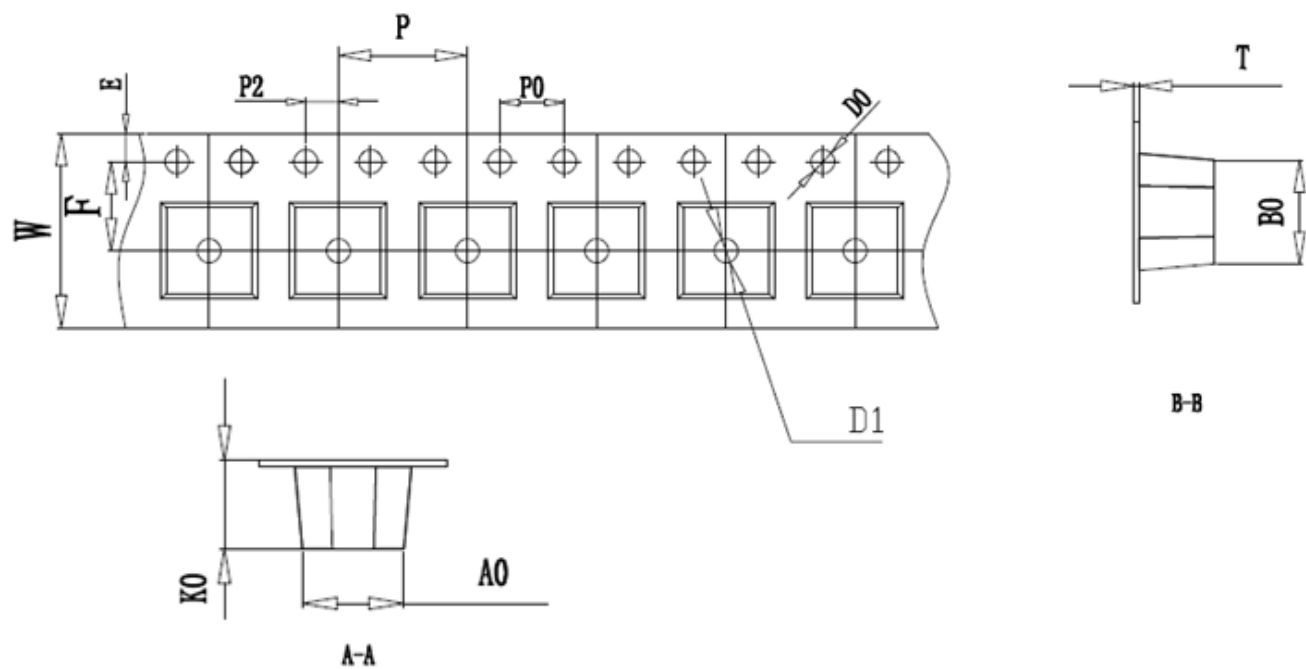
4/6

SPECIFICATIONS

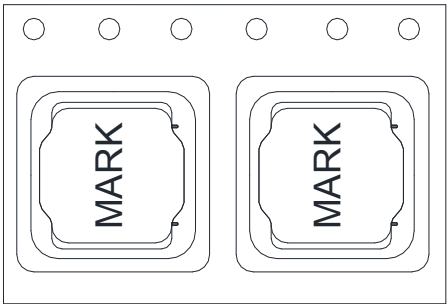
TYPE:

CR6045 - 4R5M

6. TAPE DIMENSIONS:



ITEM	W	A0	B0	K0	P	F	E	D0	P0	P2	T
DIM	12.00	6.3	6.3	4.7	8.00	5.50	1.75	1.50	4.00	2.00	0.40
TOLE	±0.3	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	+0.1	±0.1	±0.1	±0.05

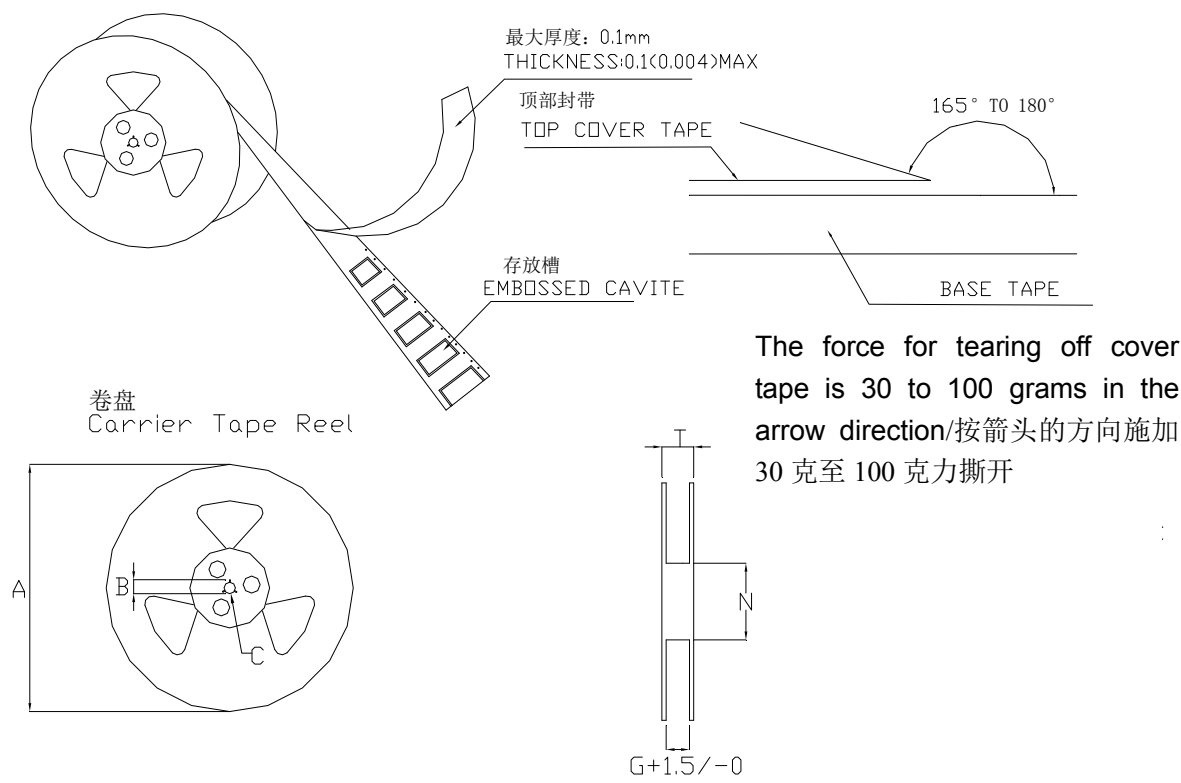


Note :	Spec. No. Y-19062001 5/6
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SPECIFICATIONS

TYPE:  
  
**CR6045 - 4R5M**

7. TAPE REEL DIMENSIONS:



单位：毫米

Type	A	B	C	G	N	T
12mm	330	21±0.8	13±0.4	12.4	100	16.4

PACKAGING QUANTITY :  
1500 PCS /REEL

Note :	Spec. No. Y-19062001 6/6
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