FIBER SENSORS

LASER SENSORS

PHOTOELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY

SENSORS PARTICULAR USE SENSORS SENSOR SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC CONTROL DEVICES LASER MARKERS

PLC

ENERGY

HUMAN MACHINE INTERFACES

MANAGEMENT

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MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide

Convergent Reflective

PM-25/PM-45/ PM-65

# U-shaped Micro Photoelectric Sensor Amplifier Built-in -65 SERIES SERIES

Related Information

General terms and conditions ...... F-3 Glossary of terms / General precautions ...... P.1549~ / P.1552~ Selection guide ..... P.393~

Korea's S-mark..... P.1602



# One step ahead in performance and mounting ease

### Three protection circuits standard on all models PM-25/45/65 SERIES

All models are standardly equipped with the following protection circuits in their compact bodies. These protection circuits minimize the possibility of sensor malfunctions caused by erroneous wiring. 1 Reverse supply polarity protection circuit 2 Reverse output polarity protection circuit

③ Output short-circuit protection circuit

#### Ample beam emitting / receiving distance of PM-25/45/65 SERIES 6 mm 0.236 in

The beam emitting and receiving sections are 0.5 mm 0.02 in thinner than those on our conventional models while their external dimensions are the same. As a result, the distance between the beam emitting point and receiving point increased by 1 mm 0.039 in. The wider distance means less possibility of collision between the sensing section and sensing object.



### Industry's first\*! IP64 rating

\*As of April 2017, in-company survey.

### PM-25/45 SERIES

Our original integrated molding method has eliminated grooves and gaps on the sensing surface and main body, thus reducing the possibility of malfunctions caused by splashing water or dust.



No joint seam

### Beam marks for easy adjustment PM-25/45/65 SERIES

The upper-limit and lower-limit positions of beam can be visually confirmed from the front, back, right and left sides of the sensor unit. This allows easy adjustment of the position of sensing object.



Beam width marks are provided on PM25 series and PM45 series

Ream width

< Front / back >

< Right / left >

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LASER SENSORS

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AREA SENSORS

SAFETY LIGH

CURTAINS / SAFETY COMPONENTS

PRESSURE FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

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SENSOR OPTIONS

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WIRE-SAVING SYSTEMS

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MACHINE VISION SYSTEMS

UV CURING SYSTEMS

### APPLICATIONS



\*"Dog" refers to the sensing object for activating the sensor's detecting operation.

### Large and easy to see Multi-angle operation indicator PM-25/45/65 SERIES

The large operation indicator (orange) lights up when the beam enters. The indicator is easy to see from above and from the sides.

### **Compact size**

### PM-45 SERIES

All new models require significantly less mounting space than our conventional models when mounted with the same pitch. What's more, the new models can directly replace our conventional models currently in use.



#### All models easy to mount with M3 screws PM-25/45/65 SERIES

The sensor unit can be installed with one or two M3 screws. \* M3 screws and washers are not included.

- Models requiring one M3 screw for installation PM-F25, PM-R25, PM-F65, PM-R65
- Models requiring two M3 screws for installation Models other than above

## **Resistant to vibrations** and impacts

PM-25/45/65 SERIES

The sections where stress concentrates, such as the connecting section of the cable and internal circuit, are covered with a resin. This helps prevent malfunctions caused by vibrations and impacts.



### VARIATION

Sensors come in various shapes to suit a wide range of mounting conditions

### Ultra-small / Cable type

Easy mounting with M2/M3 screws!

NPN output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending- resistant cable
PNP output	1 m 3.281 ft cable	3 m 9.843 ft	1 m 3.281 ft bending-

PNP output 1 m 3.281 ft cable 3 m 9.843 ft 1 m 3.281 ft bending- resistant cable			
	PNP output	1 m 3.281 ft cable	3 m 9.843 ft 1 m 3.281 ft bending- cable resistant cable

### PM-45 SERIES

PM-25 SERIES

Compact size!

Compact / Cable type

NPN output	1 m 3.281 ft cable	3 m 9 843 ft cable	1 m 3.281 ft bending- resistant cable
PNP output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending- resistant cable

## Compact / Connector built-in type PM-65 SERIES

Easy connection with a single touch using commerciallyavailable connectors

NPN output	Connector attached cable 1 m 3.281 ft, 2 m 5.562 ft, 3 m 9.843 ft, 5 m 16.404 ft	Connector attached bending-resistant cable 1 m 0.261 ft, 2 m 0.662 ft, 3 m 9.643 ft, 5 m 16.404 ft
PNP output	Connector attached cable 1 m 3.281 fl, 2 m 6.662 fl, 3 m 9.843 fl, 5 m 16.404 ft	Connector attached bending-resistant cable 1 m 5/201 il, 2 m 5/302 il, 3 m 5/201 il, 5 m 15/404 il.





### **OPTIONS**

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Mounting screw with washers for the ultra-small type sensor	Designation	Model No.	Description	Mou • MS
Mounting screw MS-M2 (50 pcs. lot). It can mount securely as it is spring washer attached.	Mounting screw	MS-M2	Mounting screw with washers for the ultra-small type sensor (50 pcs. lot). It can mount securely as it is spring washer attached.	(

## Mounting screw

• MS-M2



M2 (length 10 mm 0.394 in) screw with a spring washer

## **SPECIFICATIONS**

Tuno				Ultra-small / Cable type	
$\backslash$		Туре		Bending-resistant cable	3 m 9.843 ft cable
<u> </u> NPN output		NPN output	PM-□25	PM-⊡25-R	PM-□25-C3
Item		PNP output	PM-□25-P		
CE m	arking dire	ctive compliance		EMC Directive, RoHS Directive	
Sens	ing range			6 mm 0.236 in (fixed)	
Minir	num sensi	ng object		0.8 × 1.2 mm 0.031 × 0.047 in opaque obje	ct
Hyste	eresis			0.05 mm 0.002 in or less	
Repe	atability			0.01 mm 0.0004 in or less	
Supp	ly voltage			5 to 24 V DC $\pm 10$ % Ripple P-P 10 % or les	S
Curre	ent consun	nption		15 mA or less	
Outp	ut		<npn output="" type=""> NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (</npn>		e current: 50 mA : 30 V DC or less (between output and +V)
			• Residual voltage: 2 V or less (at 5 1 V or less (at 1	16 mA sink current) • Residual Voltagi	e: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current)
Output operation			Incorporated with 2 outputs: Light-ON/Dark-ON		
	Short-circ	uit protection	Incorporated		
Response time			Under light received condition: 20 μs or less Under light interrupted condition: 80 μs or less (Maximum response frequency: 3 kHz) (Note 2)		
Oper	ation indic	ator	Orange LED (lights up under light received condition)		
Pollu	tion degre	е	3		
	Protection		IP64 (IEC)		
ance	Ambient to (Note 3, 4	emperature )	–25 to +55 °C –13 to +131 °F	(No dew condensation or icing allowed), Stora	age: –30 to +80 °C –22 to +176 °F
esisti	Ambient h	umidity		5 to 85 % RH, Storage: 5 to 95 % RH	
ital re	Ambient il	luminance	Fluc	prescent light: 1,000 {x or less at the light-receiv	ving face
mer	Voltage w	ithstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure		
Ambient temperature (Note 3, 4)       -25 to +55 °C -13 to +131 °F (No dew condensation or icing         Ambient humidity       5 to 85 % RH, Storage: 6         Ambient illuminance       Fluorescent light: 1,000 k or less a         Voltage withstandability       1,000 V AC for one min. between all supply termin         Insulation resistance       20 MΩ, or more, with 250 V DC megger between all supply         Vibration resistance       10 to 2 000 Hz frequency: 15 mm 0.050 in double amplitude (maximum account)			20 MΩ, or more, with 250 V	V DC megger between all supply terminals con	nected together and enclosure
ш	Vibration	resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maximum acceleration 196 m/s <sup>2</sup> ) in X, Y and Z directions for two hours each		
Shock resistance			15,000 m/s <sup>2</sup> acceleration (1,500 G approx.) in X, Y and Z directions three times each		
Emitt	ing eleme	nt	Infrared LED (Peak emission wavelength: 855 nm 0.034 mil, non-modulated)		
Mate	rial		Enclosure: PBT, Display section: Polycarbonate		
Cable	9		0.09 mm <sup>2</sup> 4-core cabtyre cable, PVC 1 m 3.281 ft long	c, 0.1 mm <sup>2</sup> 4-core bending-resistant cabtyre cable, PVC, 1 m 3.281 ft long (Note 5, 6)	0.09 mm <sup>2</sup> 4-core cabtyre cable, PVC, 3 m 9.843 ft long
Cabl	e extensio	า	Extension up to tot	al 100 m 328.084 ft is possible with 0.3 mm <sup>2</sup> , o	r more, cable. (Note 7)
Weight				ox., Gross weight: 15 g approx.	Net weight: 30 g approx.,

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The response frequency is the value when the disc, given in the figure below, is rotated.



3) In case the PM-25 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.

4) Note that the cable of PM-D25-R loses its flexibility when the ambient temperature decreases to about -10 °C +14 F°

5) The cable of PM-D25-R is a bending-resistant cable usable on a moving base. When the sensor is mounted on a moving base, secure the sensor cable joint at the unit in place so that stress is not applied to it.

6) When storing PM-=25-R, make sure that the cable does not come into contact with the sensing section or operation indicator.

7) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

FIBER SENSORS

LASER SENSORS



## **SPECIFICATIONS**

$\overline{\mathcal{N}}$			Compact / C	Cable type	PHOTO- ELECTRIC SENSORS	
Type 2 NPN output		Туре		3 m 9.843 ft cable	MICRO	
		NPN output	PM-□45	PM-□45-C3	ELECTRIC	
Iten	ह	PNP output	PM-□45-P	PM-□45-P-C3	AREA SENSORS	
CE r	narking dired	ctive compliance	EMC Directive			
Sensing range			6 mm 0.236 in (fixed)			
Minimum sensing object		ng object	0.8 × 1.2 mm 0.031 × 0.047 in opaque object			
Hyst	eresis		0.05 mm 0.00	02 in or less	INDUCTIVE PROXIMITY	
Rep	eatability		0.01 mm 0.00	004 in or less	PARTICULAR	
Sup	ply voltage		5 to 24 V DC ±10 % Ri	pple P-P 10 % or less	USE SENSORS	
Curr	ent consum	nption	15 mA 0	or less	SENSOR OPTIONS	
Outr	<b>t</b>		NPN open-collector transistor • Maximum sink current: 50 mA	<pnp output="" type=""> PNP open-collector transistor • Maximum source current: 50 mA</pnp>	SIMPLE WIRE-SAVING UNITS	
Output				<ul> <li>Applied voltage: 30 V DC or less (between output and +V)</li> <li>Residual voltage: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current)</li> </ul>	WIRE-SAVING SYSTEMS MEASURE-	
Output operation			Incorporated with 2 outputs: Light-ON/Dark-ON			
Short-circuit protection			Incorporated			
Response time			Under light received condition: 20 μs or less Under light interrupted condition: 80 μs or less (Maximum response frequency: 3 kHz) (Note 2)			
Ope	ration indica	ator	Orange LED (lights up under light received condition)			
Pollu	ution degree	9	3			
	Protection	l	IP64 (IEC)		MACHINE	
nce	Ambient te	emperature	-25 to +55 °C -13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +80 °C -22 to +176 °F		ENERGY MANAGEMENT SOLUTIONS	
Environmental resistance	Ambient h	umidity	5 to 85 % RH, Storage: 5 to 95 % RH		FA	
tal re	Ambient il	luminance	Fluorescent light: 1,000 & or less at the light-receiving face		MACHINE	
ment	Voltage w	ithstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure			
/iron	Insulation	resistance	20 M $\Omega$ , or more, with 250 V DC megger between all supply terminals connected together and enclosure			
Ēŋ	Vibration r	resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maximum acceleration 196 m/s <sup>2</sup> ) in X, Y and Z directions for two hours each			
Shock resistance		istance	15,000 m/s <sup>2</sup> acceleration (1,500 G approx.) in X, Y and Z directions three times each			
Emit	ting elemer	nt	Infrared LED (Peak emission wavelength: 855 nm 0.034 mil, non-modulated)			
Mate	erial		Enclosure: PBT, Display	section: Polycarbonate	Selection Guide	
Cab	le		0.09 mm <sup>2</sup> 4-core cabtyre cable, PVC, 1 m 3.281 ft long	0.09 mm <sup>2</sup> 4-core cabtyre cable, PVC, 3 m $9.843$ ft long	U-shaped	
Cab	le extensior	ı	Extension up to total 100 m 328.084 ft is pos	sible with 0.3 mm <sup>2</sup> , or more, cable. (Note 3)	Convergent Reflective	
Weig	ght		Net weight: 10 g approx., Gross weight: 15 g approx.	Net weight: 30 g approx., Gross weight: 35 g approx.		
NI-4-			and the second state and a second second second state and the second state and the second state and the second state and the second second state and the	where an amplication and we af 102 %C 172 4 %E	FPM-25/PM-45/	

Notes: 1)Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F. 2)The response frequency is the value when the disc, given in the figure below, is rotated.





3) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

FIBER SENSORS

LASER SENSORS 401



Note: PM-T65W is mounting-compatible with our conventional model "PM-T64W". PM-F65W(-P) is mounting-compatible with our conventional model "PM-F54(P)". PM-R65W(-P) is mounting-compatible with our conventional model "PM-R54(P)".

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

Contact

## **OPTIONS**

Designation	Model No.		Description	Connector attached cable • CN-14A(-R)-C□
	CN-14A-C1	Length: 1m 3.281 ft	$0.2 \text{ mm}^2$ 1 acro aphters aphle with	
Connector	CN-14A-C2	Length: 2m 6.562 ft	0.2 mm <sup>2</sup> 4-core cabtyre cable with connector on one end	
attached cable	CN-14A-C3	Length: 3m 9.843 ft	Cable outer diameter: ø3.7 mm ø0.146 in	
	CN-14A-C5	Length: 5m 16.404 ft	Ø0.146 IN	
Connector	CN-14A-R-C1	Length: 1m 3.281 ft		
attached cable	CN-14A-R-C2	Length: 2m 6.562 ft	0.2 mm <sup>2</sup> 4-core cabtyre cable with connector on one end	Connector
(Bending-)	CN-14A-R-C3	Length: 3m 9.843 ft	Cable outer diameter: ø3.7 mm	•CN-14A
(resistant )	CN-14A-R-C5	Length: 5m 16.404 ft	ø0.146 in	
Connector	CN-14A	Set of 10	housings and 40 contacts	Housing

### SPECIFICATIONS

$\sim$					SIMPLE WIRE-SAV
Туре		Type	Compact / Conn	ector built-in type	UNITS
		.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		Mounting-compatible with conventional model (Note 2)	WIRE-SAV SYSTEMS
오 오 NPN output		NPN output	PM-□65	PM-□65W	MEASU
Item			PM-□65-P	PM-□65W-P	MENT
CE n	narking dired	ctive compliance	EMC Directive,	RoHS Directive	STATI
Sen	sing range		6 mm 0.23	6 in (fixed)	DEVIC
Mini	mum sensii	ng object	0.8 × 1.2 mm 0.031 ×	0.047 in opaque object	LASER
Hyst	teresis		0.05 mm 0.0	002 in or less	MARKI
Rep	eatability		0.01 mm 0.0	004 in or less	PLC
Sup	ply voltage		5 to 24 V DC ±10 % R	tipple P-P 10 % or less	
Curr	ent consum	nption	15 mA	or less	HUMAN MACHINE INTERFA
Output			<npn output="" type=""> NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and 0 V)</npn>	<pnp output="" type=""> PNP open-collector transistor • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (between output and +V)</pnp>	ENERGY MANAGEI SOLUTIO
			Residual voltage: 2 V or less (at 50 mA sink current)     1 V or less (at 16 mA sink current)	Residual voltage: 2 V or less (at 50 mA source current)     1 V or less (at 16 mA source current)	FA COMPON MACH
Output operation		eration	Incorporated with 2 outputs: Light-ON/Dark-ON		VISION
Short-circuit protection		uit protection	Incorporated		UV CURIN SYSTE
Res	ponse time		Under light received condition: 20 µs or less, Under light interrupted condition: 80 µs or less (Maximum response frequency: 3 kHz) (Note 3)		
Ope	ration indic	ator	Orange LED (lights up under light received condition)		
Pollu	ution degree	9	3		
e	Protection	1	IP40	(IEC)	
resistance	Ambient te	emperature	-25 to +55 °C -13 to +131 °F (No dew condensation o	r icing allowed), Storage: -30 to +80 °C -22 to +176 °F	Select
esis	Ambient h	umidity	5 to 85 % RH, Sto	rage: 5 to 95 % RH	Guide
			less at the light-receiving face	U-shap	
Ambient illuminance       Fluorescent light: 1,000 tx or less at the light-receiving face         Voltage withstandability       1,000 V AC for one min. between all supply terminals connected together and enclosure         Insulation resistance       20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure         Vibration resistance       10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maximum acceleration 196 m/s²) in X, Y and Z directions for two hours			terminals connected together and enclosure	Converg Reflectiv	
Insulation resistance			20 MΩ, or more, with 250 V DC megger between al	l supply terminals connected together and enclosure	
Vibration resistance			10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maximum acceleration 196 m/s <sup>2</sup> ) in X, Y and Z directions for two hours each		
Image: Shock resistance         15,000 m/s² acceleration (1,500 G approx.) in X, Y and Z direction			.) in X, Y and Z directions three times each	PM-65	
Emit	ting elemer	nt	Infrared LED (Peak emission wavelen	gth: 855 nm 0.034 mil, non-modulated)	
Mate	erial		Enclosure: PBT, Display	y section: Polycarbonate	
Cab	le length		Extension up to total 100 m 328.084 ft is po	ssible with 0.3 mm <sup>2</sup> , or more, cable. (Note 4)	
Wei	ght		Net weight: 3 g approx.,	Gross weight: 3 g approx.	
latar	43340			mandad as master	

Notes: 1)Where measurement conditions have not been specified precisely,

#### **Recommended connector**

the conditions used were an ambient temperature of +23 °C +73.4 2) PM-T65W is mounting-compatible with our conventional model "PM-T64W". PM-F65W(-P) is mounting-compatible with our conventional model "PM-F54(P)". PM-R65W(-P) is mounting-compatible with our conventional model "PM-R54(P)" 3) The response frequency is the value when the disc, given in the figure below, is rotated.

Contact: SPHD-001T-P0.5, Housing: PAP-04V-S (Manufactured by J.S.T. Mfg. Co., Ltd.)

Note: Contact the manufacturer for details of the recommended products.



4) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

**Recommended crimping tool** 

Model No. : YC-610R (Manufactured by J.S.T. Mfg. Co., Ltd.) Note: Contact the manufacturer for details of the recommended products.

PARTICULAR USE SENSORS SENSOR OPTIONS simple Mire-Saving Units WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS STATIC CONTROL DEVICES LASER MARKERS PLC HUMAN MACHINE INTERFACES ENERGY MANAGEMENT SOLUTIONS FA COMPONENTS MACHINE VISION SYSTEMS

#### FIBER SENSORS LASER SENSORS PHOTO-ELECTRIC SENSORS SAFETY LIGHT CURTANS, SAFETY LIGHT CURTANS, SAFETY COMPONENTS PRESSURE/ FLOW SENSORS INDUCTIVE PROXMITTY

PARTICULAR

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

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SENSORS SENSOR OPTIONS

## I/O CIRCUIT AND WIRING DIAGRAMS

### NPN output type

### I/O circuit diagram



SymbolsD: Reverse supply polarity protection diode	
ZD1, ZD2: Surge absorption zener diode	
Tr1, Tr2: NPN output transistor	

### Wiring diagram (PM-25 series / PM-45 series)



Note: Ensure to insulate the unused output wire.

#### **Output operation**

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

#### Terminal arrangement diagram (PM-65 series)



Terminal No.	Designation
1	+V
2	Output 1: Light-ON
3	Output 2: Dark-ON
4	0 V

## PNP output type

#### I/O circuit diagram



Symbols...D: Reverse supply polarity protection diode ZD1, ZD2: Surge absorption zener diode Tr1, Tr2: PNP output transistor

#### Wiring diagram (PM-25 series / PM-45 series)



Note: Ensure to insulate the unused output wire.

#### **Output operation**

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

#### Terminal arrangement diagram (PM-65 series)



Terminal No.	Designation
1	+V
2	Output 1: Light-ON
3	Output 2: Dark-ON
4	0 V

### SENSING CHARACTERISTICS (TYPICAL)





#### Sensing position



## PRECAUTIONS FOR PROPER USE

- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

#### Mounting

#### PM-25 series

• The following conditions must be observed when using screws to mount the sensor unit.

Screw	Spring washer	Flat washer	Tightening torque
M2 screw	1 pc.	ø4.3 mm ø0.169 in (small round washer)	0.15 N·m
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m

#### < When using M2 screws for mounting > < When using M3 screws for mounting >



When using the optional mounting screw set **MS-M2**, a spring washer is included.

 In case the PM-25 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.



Refer to p.1552~ for general precautions.

#### PM-45 series

The following conditions must be observed when using screws to mount the sensor unit.

			UV	
Screw	Spring washer	Flat washer	Tightening torque	CURING SYSTEMS
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m	
M3 screws				



Selection Guide
U-shaped
Convergent Reflective

#### PM-25/PM-4 PM-65

#### PM-65 series

• The following conditions must be observed when using screws to mount the sensor unit.

Screw	Spring washer	Flat washer	Tightening torque
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N∙m



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FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

SAFETY LIGH

CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

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WIRE-SAVING SYSTEMS

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MENT SENSORS

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MACHINE

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PLC

## PRECAUTIONS FOR PROPER USE

#### **Cable extension**

#### PM-25 series / PM-45 series

· Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm<sup>2</sup>, or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the cable attached to the sensor is within the rating.



But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross-section area of extension cable	Total cable length
0.08 to 0.1 mm <sup>2</sup>	Up to 5 m 16.404 ft
0.2 mm <sup>2</sup>	Up to 10 m 32.808 ft
0.3 mm <sup>2</sup>	Up to 20 m 65.617 ft

#### PM-65 series

 Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm<sup>2</sup>, or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the connector attached cable of the sensor or at the sensor terminals is within the rating.



Selection Guide Convergent Reflective

PM-25/PM-45 PM-65

MACHINE

CURING

But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross-section area of extension cable	Total cable length
0.08 to 0.1 mm <sup>2</sup>	Up to 5 m 16.404 ft
0.2 mm <sup>2</sup>	Up to 10 m 32.808 ft
0.3 mm <sup>2</sup>	Up to 20 m 65.617 ft

#### Refer to p.1552~ for general precautions.

### Wiring (PM-65 series)

#### **Connection method**

 Insert the connector attached cable CN-14A-C / CN-14A-R-C in the connector part of this product as shown in the figure below.



<Connector pin position>



#### **Disconnection method**

- · Press and hold the lock release lever to disconnect the cable connector.
- Note: Pulling the cable without pressing the lock release lever in an attempt to disconnect the connector can cause wire breakage in the cable or damage to the connector.

#### When using the product as an S-mark compatible product in Korea

. The power supply cable and output cable connected to the product must be less than 10 m 32.808 ft.

#### Others

- · This device has been developed / produced for industrial use only.
- Since the sensor is intended for use inside machines, no special countermeasures have been taken against extraneous light. Take care that extraneous light is not directly incident on the beam receiving section.



- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Note that the cable of PM <sup>25-R</sup> loses its flexibility when the ambient temperature decreases to about -10 °C +14 °F.
- The cable of **PM-25-R** is a bending-resistant cable usable on a moving base. When the sensor is mounted on a moving base, secure the sensor cable joint at the unit in place so that stress is not applied to it.
- When storing PM- 25-R, make sure that the cable does not come into contact with the sensing section or operation indicator.
- · If the sensor is used in a place having excessive dust, periodically clean the emitting and receiving sections with a dry, soft cloth.
- If there is a large surge generating equipment, such as, motor, solenoid, electromagnetic valve, etc., in the vicinity of the sensor, use a surge absorber on that equipment. Further, do not run the sensor cables along power lines and use a capacitor between +V and 0 V, if required. Use the sensor after confirming that the surge has been eliminated.

PM-F25

## DIMENSIONS (Unit: mm in)





PM-U25







Convergent Reflective PM-25/PM-45 PM-65

Selection Guide

WIRE-SAVING SYSTEMS

Sensor

407









14.6 0.575

8.4

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1 2 0.079

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13.4

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, |≁ 6

(2 (0.079)

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d axis 12.6

Beam



2.5

0.

8.4 0.331

-2.5 0.098



Operation indicator (Orange)

Beam size: 1.2 × 0.8 0.047 × 0.03

4.5

PM-L65

PM-L65-P

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR

USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

STATIC

CONTROL

## DIMENSIONS (Unit: mm in)



PM-T65 PM-T65-P 26 1.024 2-elongated mounting holes -20 0.787-\_\_\_\_ 6.5 <sub>|⊲</sub> 7.4 291 6.2 0 13 0.5 1.6 0.063 4 1 0.16 Beam size: 1.2 × 0.8 0.047 × 0.031 6 Operation indicator (Orange) 22.4 Operation indicator (Orange) 8.4 8.3 Beam  $\binom{2}{0.079}$ axis Ê **†** 6 13.7 0.539 13.4 . \$ T \_ Beam 3 0.118 axis

The CAD data can be downloaded from our website.



PM-Y65 PM-Y65-P

14.9<sup>8.4</sup>



### PM-F65 PM-F65-P





## LASER MARKERS PLC

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Selection Guide Convergent Reflective

PM-25/PM-45 PM-65

PM-R65W

6.5 0.256

9 0. 354 ŧ

6 0.236 → (2 0.079)

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11.4 0.449

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13 +0.512-

-7-0.276

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PM-R65W-P

Beam size: 1.2 × 0.8 0.047 × 0.031

2-ø3.5 ø0.138

7 0.276 13.6

mounting holes

ŧ

Operation indicator (Orange)

22.4 0.882

8.3

## DIMENSIONS (Unit: mm in)



The CAD data can be downloaded from our website.



### CN-14A-C CN-14A-R-C Connector attached cable (Optional)

-(50 (1.969)

(<mark>8</mark>)-



Model No.	Length L
CN-14A(-R)-C1	1,000 39.370
CN-14A(-R)-C2	2,000 78.740
CN-14A(-R)-C3	3,000 118.110
CN-14A(-R)-C5	5,000 196.850

Selection Guide Convergent Reflective

PM-25/PM-45/ PM-65

## MEMO

