



Board SMT to Cable

.050"

9 thru 51 Contacts

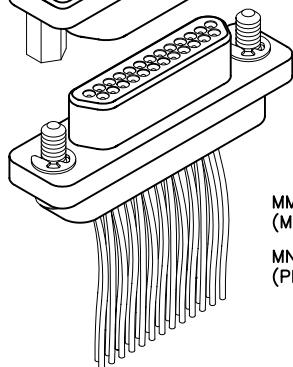
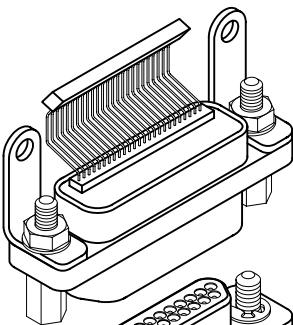
Rugged Metal

MM

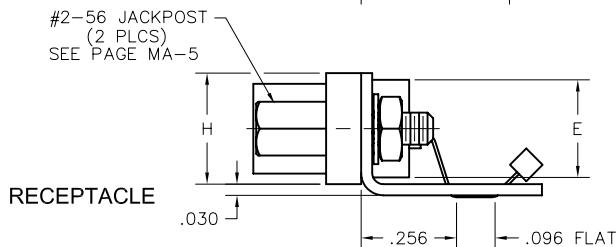
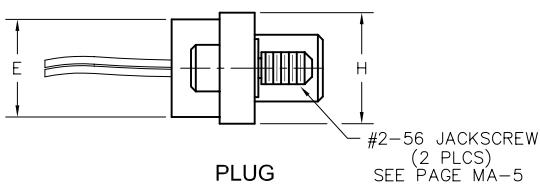
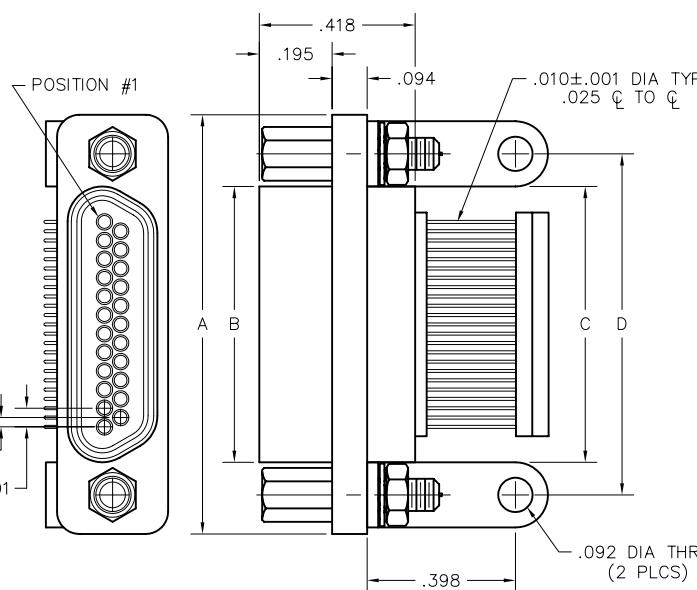
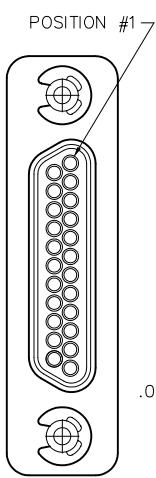
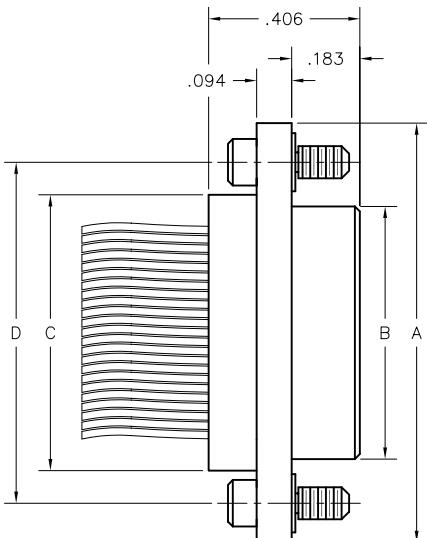
Rugged Plastic

MN

MM-223-025-275-320S
(METAL)
MN-221-025-275-320S
(PLASTIC)



MM-213-025-161-41WQ
(METAL)
MN-211-025-161-41WQ
(PLASTIC)



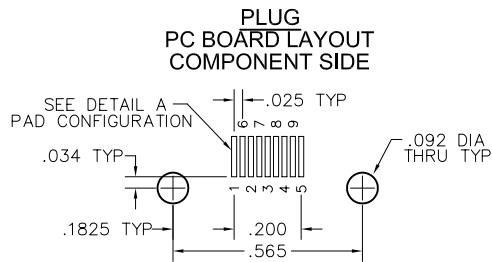
SIZE	CONTACT ROWS	A	B		C	D	E	H	HARDWARE
			PLUG MAX	RCPT MAX					
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD (.092 DIA THRU)
15		.925	.484	.550	.540	.715			
21		1.075	.634	.700	.690	.865			
25		1.175	.734	.800	.790	.965			
31		1.325	.884	.950	.940	1.115			
37		1.475	1.034	1.100	1.090	1.265			
51*		1.825	1.384	1.450	1.440	1.615			

* = 51 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.

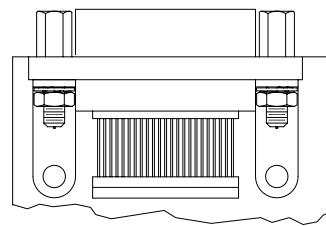


Recommended PC Board Layout

Surface Mount
Standard Polarization

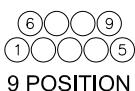


CONNECTOR MATING FACE

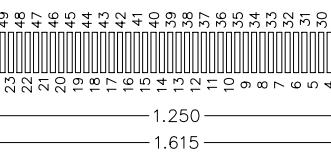
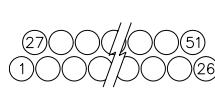
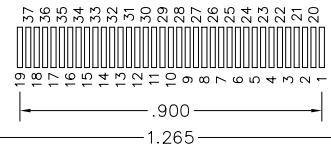
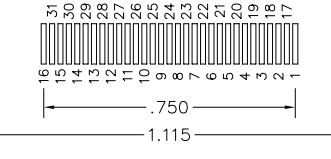
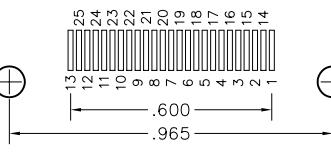
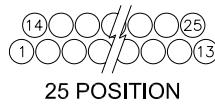
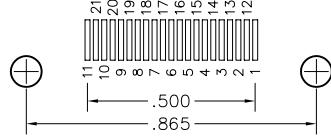
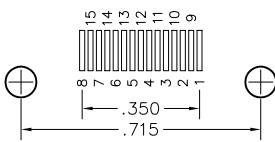
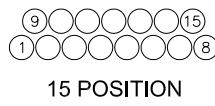
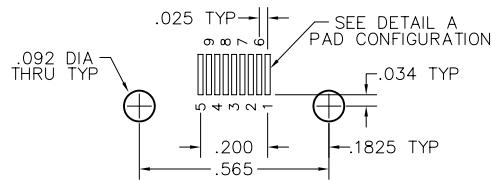


PC BOARD LAYOUT
COMPONENT SIDE

CONNECTOR
MATING FACE*
(RECEPTACLE)



RECEPTACLE
PC BOARD LAYOUT
COMPONENT SIDE



* For pin (plug) connectors, the contact numbers are reversed left to right.

MATING FACE THIS SIDE



PLUG: MM-213-025-161-41WQ
RECEPTACLE: MM-223-025-275-320S
PLUG: MN-211-025-161-41WQ
RECEPTACLE: MN-221-025-275-320S
 XX-XXX-XXX-XXX-XXXX-XXX

PLUG	RECEPTACLE	
SERIES		
MM .050" Rugged Metal I/O Connector MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN receptacles)	MM .050" Rugged Metal PC Board Mount, SMT Connector MN .050" Rugged Plastic PC Board Mount, SMT Connector (MM & MN mate with MK, ML, MM, MN plugs)	
BODY		
2 2-Row (Sizes 9 thru 51***) BODY STYLE: 1 Plug, straight, with ears	2 2-Row (Sizes 9 thru 51***) BODY STYLE: 2 Receptacle, straight, with ears	
1 BODY MATERIAL: 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell	1 BODY MATERIAL: 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell	
SIZE		
XXX 009, 015, 021, 025, 031, 037, 051***	XXX 009, 015, 021, 025, 031, 037, 051***	
CONTACTS		
TYPE CONTACTS/TERMINATIONS: 11 Pin, straight, solder cup 14 Pin, straight, .500" pigtailed (.018 dia) 15 Pin, straight, 1.000" pigtailed (.018 dia) 16 Pin, straight, crimped wire	TYPE CONTACTS/TERMINATIONS: 27 Socket, Surface Mount	
PLATING OPTIONS: 1 50 μ " Au contacts (crimp wire) 3 50 μ " Au contacts; 10 μ " Au terminations (solder cup, pigtail) 5 50 μ " Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ " Au contacts; SAC305 terminations (pigtail)	PLATING OPTIONS: 5 50 μ " Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/> 8 50 μ " Au contacts; Sn plated terminations	
HARDWARE		
STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies 41 Two turning jackscrews, allen head, retaining ring 42 Two long turning jackscrews, allen head, retaining ring 43 Two turning jackscrews, slot head, retaining ring 44 Two long turning jackscrews, slot head, retaining ring 45 Two turning jackscrews, allen head, captivated**	STYLE OF HARDWARE: 00 None 32 Two fixed jacknut assemblies with mounting bracket 46 Two turning jackscrews, allen head, captivated** with mounting bracket	
POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4	POLARIZATION / WIRING 0R Reverse Body Polarization 0S Standard Body Polarization	
OPTIONS		
	900 Interfacial sealing gasket	

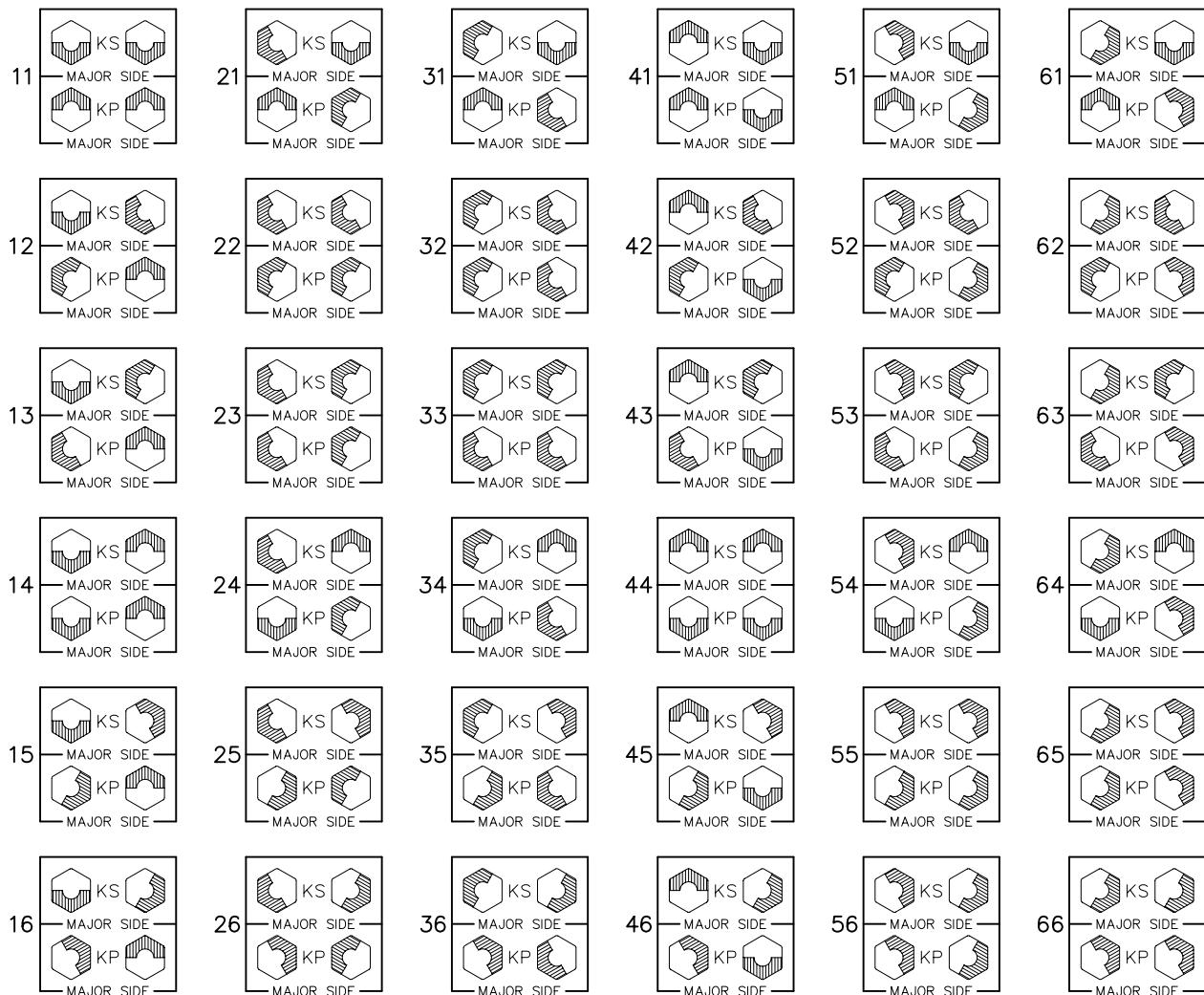
** = Captive hardware is factory installed and non-removable.

*** = 51 position connectors are available in metal only (non Mil-Spec interface).

= Option not RoHS compliant

Ask About AirBorn's Accelerated Delivery Service

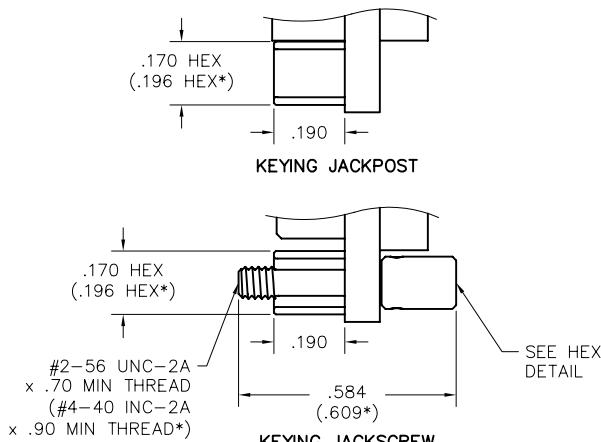
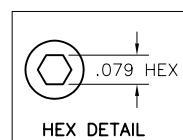
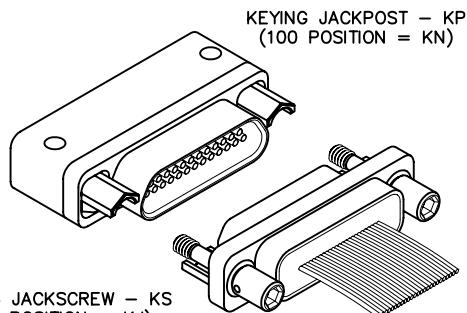
Polarized Keying Hardware



Select the appropriate two digit number above and include as the last two digits of the hardware code in the part number.
(Keying hardware is factory installed and non-removable).

Example:

MM-213-025-161-99WA-KS11
MK-263-025-435-990S-KP11



* = Dimensions for 100 position connectors

Ask About AirBorn's Accelerated Delivery Service

"M" Series Connectors
MA-6

Wire Codes

NEMA HP3-EXBEB (Formerly M16878/4-24 TFE 7 strand)

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
MIL-STD-681*	WA	WB	WC	UD	UE	WD	UG	UH	UJ	UK	UL	UM	UN	UP	UQ	UR
WHITE	WE	WF	WG	VD	VE	WH	VG	VH	VJ	VK	VL	VM	VN	VP	VQ	VR
YELLOW	WJ	WK	WL			WM										

NEMA HP3-EXBDB (Formerly M16878/4-26 TFE 7 strand)

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
MIL-STD-681*	WN	WP	WQ	YD	YE	WR	YG	YH	YJ	YK	YL	YM	YN	YP	YQ	YR
WHITE	WS	WT	WU	ZD	ZE	WV	ZG	ZH	ZJ	ZK	ZL	ZM	ZN	ZP	ZQ	ZR
YELLOW	WW	WX	WY			WZ										

NEMA HP3-EXBCB (Formerly M16878/4-28 TFE 7 strand)

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
MIL-STD-681*	XA	XB	XC	1D	1E	XD	1G	1H	1J	1K	1L	1M	1N	1P	1Q	1R
WHITE	XE	XF	XG	2D	2E	XH	2G	2H	2J	2K	2L	2M	2N	2P	2Q	2R
YELLOW	XJ	XK	XL			XM										

TWISTED PAIR per NEMA WC27500-XXRC2U00 (SAE AS22759/11)

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
24 AWG	AA	AB	AC	AD	AE	AF	AG	AH	AJ	AK	AL	AM	AN	AP	AQ	AR
26 AWG	BA	BB	BC	BD	BE	BF	BG	BH	BJ	BK	BL	BM	BN	BP	BQ	BR

TWISTED PAIR per NEMA WC27500-XXSC2U00 (SAE AS22759/33)*** ☒

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
24 AWG	JA	JB	JC	JD	JE	JF	JG	JH	JJ	JK	JL	JM	JN	JP	JQ	JR
26 AWG	KA	KB	KC	KD	KE	KF	KG	KH	KJ	KK	KL	KM	KN	KP	KQ	KR

For twisted pair wire connect charts, see page MA-9

Twisted pair wire not available on MA, MC or Hybrid connectors

* = Connectors with more than 100 contacts will repeat color code after 100 colors.

*** = Per M83513, corrosion has been experienced on connectors that are pre-wired with 22759/33 and stored in sealed environments.

Caution should be exercised when using this wire.

☒ = Option not RoHS compliant

Wire Codes

SAE AS22759/11-24

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
M83513**	5A	5B	5C	5D	5E	5F	5G	5H	5J	5K	5L	5M	5N	5P	5Q	5R
MIL-STD-681*	CA	CB	CC	CD	CE	CF	CG	CH	CJ	CK	CL	CM	CN	CP	CQ	CR
WHITE	DA	DB	DC	DD	DE	DF	DG	DH	DJ	DK	DL	DM	DN	DP	DQ	DR

SAE AS22759/11-26

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
M83513**	6A	6B	V1	6D	6E	V2	6G	6H	6J	6K	6L	Y6	6N	6P	6Q	6R
MIL-STD-681*	X3	X4	W3	ED	EE	W4	EG	EH	EJ	EK	EL	EM	EN	EP	EQ	ER
WHITE	X1	X2	W1	FD	FE	W2	FG	FH	FJ	FK	FL	Y5	FN	FP	FQ	FR

SAE AS22759/33-24*** ☒

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
M83513**	LA	LB	LC	LD	LE	LF	LG	LH	LJ	LK	LL	LM	LN	LP	LQ	LR
WHITE	MA	MB	MC	MD	ME	MF	MG	MH	MJ	MK	ML	MM	MN	MP	MQ	MR

SAE AS22759/33-26*** ☒

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
M83513**	NA	NB	Y3	ND	NE	Y4	NG	NH	NJ	NK	NL	Y8	NN	NP	NQ	NR
WHITE	PA	PB	Y1	PD	PE	Y2	PG	PH	PJ	PK	PL	Y7	PN	PP	PQ	PR

* = Connectors with more than 100 contacts will repeat color code after 100 colors.

** = Wire colors per M83513 are ten solid colors repeating.

*** = Per M83513, corrosion has been experienced on connectors that are pre-wired with 22759/33 and stored in sealed environments.

Caution should be exercised when using this wire.

☒ = Option not RoHS compliant

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