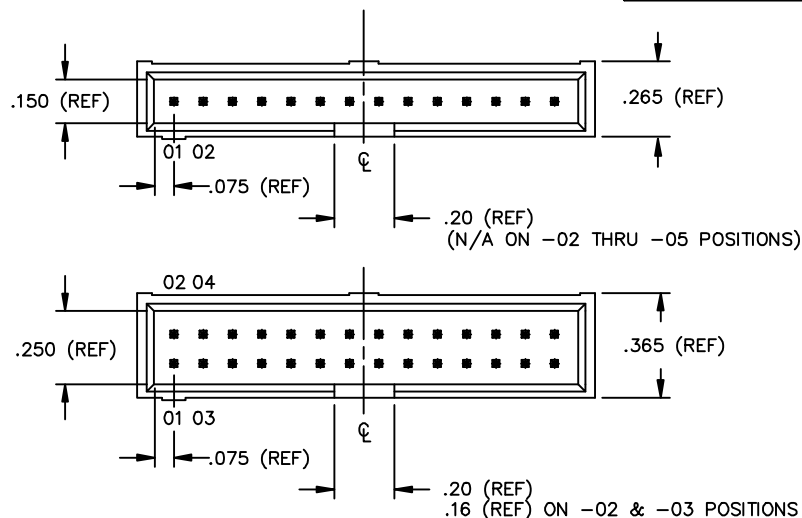


DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:
ONE PLACE DECIMALS $\pm .1$	THREE PLACE DECIMALS $\pm .005$	ANGLES $\pm 2^\circ$	
TWO PLACE DECIMALS $\pm .01$	FOUR PLACE DECIMALS $\pm .0020$		

TITLE: ZSS-ASSEMBLY	DWG NO: ZSS-1XX-XX-XXX-X-XXXX-XX-XX
	SHEET 1 OF 1



ZSS-1XX-XX-XXX-X-XXXX-XX-XX

NO. OF POSITIONS
NO. OF POSITIONS
(02 THRU 18,20,24, 25,28,30,32,36)

LEAD STYLE
SEE TABLE 1

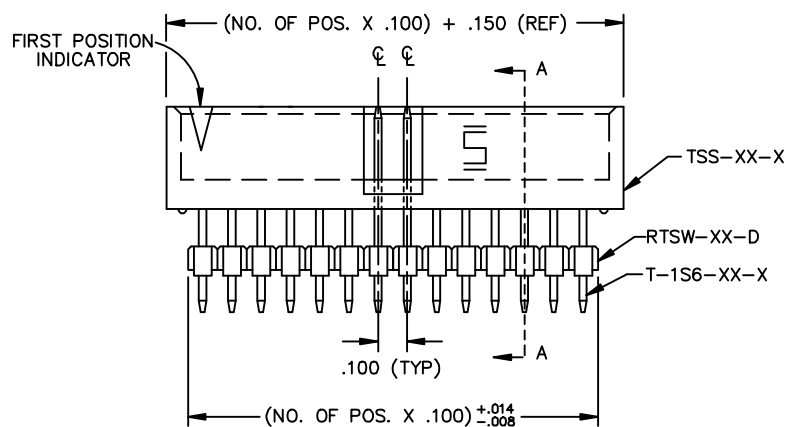
PLATING OPTION
-G: GOLD
-T: TIN
-S: SELECTIVE HEAVY GOLD
-H: HEAVY GOLD
-L: SELECTIVE LIGHT GOLD
-F: FLASH SELECTIVE GOLD
-P: GOLD FLASHED PALLADIUM NICKEL
-STL: SELECTIVE TIN/LEAD (-06 LEAD STYLE ONLY)

POLARIZED OPTION
SPECIFY POSITION TO BE REMOVED (XX)

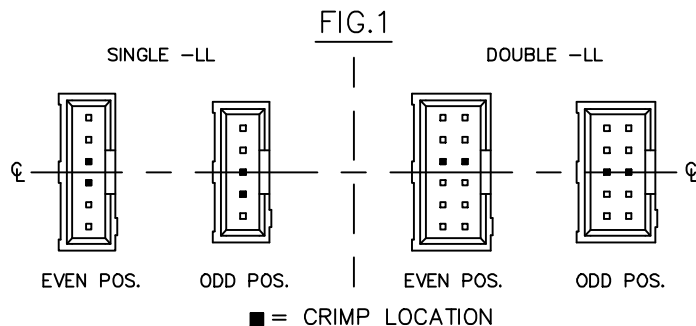
OPTION
-LL: LOCKING LEAD
(SEE SECT. 'A-A' & FIG. 1)

STACKING HEIGHT
.450 MIN. STACKING HEIGHT
(.535 MIN. BOARD SPACING
WHEN MATED WITH SAMTEC SSW)

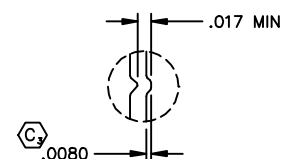
ROW OPTION
-D DOUBLE
-S SINGLE



DO NOT SCALE
FROM THIS PRINT



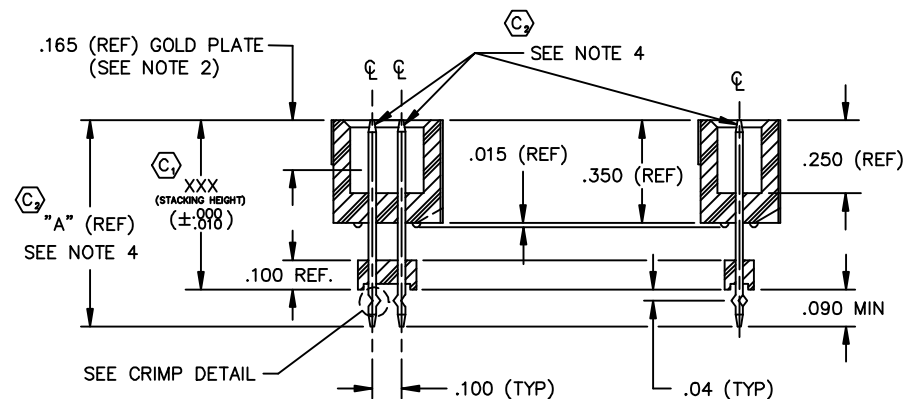
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CRIMP DETAIL
SCALE: 2x
[TYP - ALL CRIMPS]

TABLE 1

LEAD STYLE	TERMINAL	MAX. STACKING HEIGHT	"A"
-01	T-1S6-15-XX-2	.540	.630
-02	T-1S6-09-XX-2	.640	.730
-03	T-1S6-10-XX-2	.740	.830
-04	T-1S6-11-XX-2	.840	.930
-05	T-1S6-12-XX-2	.940	1.030
-06	T-1S6-20-XX-2	1.040	1.130
-07	T-1S6-13-XX-2	1.140	1.230
-08	T-1S6-19-XX-2	1.240	1.330
-09	T-1S6-14-XX-2	1.340	1.430



SECTION A-A

NOTES:

1. TERMINAL PUSHOUT FORCE 3 LBS.
2. ASSEMBLE GOLD PLATE END AS SHOWN.
3. (C) REPRESENTS FINAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
4. TERMINALS TO BE FLUSH TO .010 BELOW TOP OF SHROUD.

samtec

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CODE 55322

MADE BY:
TIM PLUMMER

ZSS-1XX-XX-XXX-X-XXXX-XX-XX
SHEET 1 OF 1