

REVISIONS

REV.	DATE	BY	DESCRIPTION
A	09/30/91	MK	McCARTIN RELEASE FOR PRODUCTION
B	11/06/91	MK	ECKERT ADD PACKAGING TUBE SPECS.
C	12/11/91	MK	ECKERT CHG. ORIENTATION OF LOGO ON PACKAGING TUBE.
D	02/06/92	GP	CHILTON 2-7 SPECIFY SUB-ASSEMBLY TO BE USED IN LEAD STYLE & OPTION. CHG FIRST POSITION INDICATOR.
E	03/13/92	TP	CHILTON 3-13 CHG FSB SUB-ASSEMBLY CALL-OUTS TO C-47-X
F	05/04/93	GP	ECKERT ADD -P: POLARIZED MATING OPTION.
G	03/20/06	RC	SCHRIMPER PART CALLOUT: NO. OF POS., 2-36 WAS 2,3,4,5,7,8,9,10,13,14,15,17,20,25,30,32,36.
H	06/22/09	CP	C HUMPHRES NOTE 2: REMOVE "THROUGH -05".
J	05/17/2010	CP	C HUMPHRES SHT 1, FRONT VIEW: CHG "FCB-XX-DX" TO "FCB-XX-D-X"

TITLE: 100 ♀ IDC MOLD TO POSITION FEMALE SUB-ASSEMBLY

DWG NO: HCSD-XX-XX-XXX

SHEET 0F

UNLESS OTHERWISE NOTED

TOLERANCES ARE:

DIMENSIONS ARE IN INCHES	TOLERANCES ARE:
ONE PLACE DECIMALS ± .1	THREE PLACE DECIMALS ± .005
TWO PLACE DECIMALS ± .01	FOUR PLACE DECIMALS ± .0020

ANGLES ± 2°

HCSD-XX-XX-XXX

NO. OF POS. PER ROW
02 - 36

OPTION
-P"XX": POLARIZED MATING USE PK-06

OPTIONS
-T: TIN PLATING USE C-47-T (LEAVE BLANK FOR STANDARD SELECTIVE PLATING & USE C-47-S)
-N: NOTCH POLARIZATION (SEE * DIMS. & NOTE 2) USE FCB-XX-D-P (LEAVE BLANK FOR STANDARD AND USE FCB-XX-D)

LEAD STYLE
-01: USE C-47-X

END VIEW SHOWN WITH MFC-XX-D REMOVED

-P"XX" POLARIZED MATING
XX = POSITION NO.
INSERT POLARIZING KEY PART NO. PK-06 INTO SPECIFIED POSITION -XX

POSITION PARTS IN TUBE AS SHOWN

PT-1-24-02-30

FIRST POS. INDICATOR

ARROW TO POINT AWAY FROM FIRST POS. INDICATOR

NOTES

- RETENTION FORCE OF CONTACT IN BODY TO BE 1/2 lbs. MIN.
- * = OPTIONAL POLARIZING KEY - NOT AVAILABLE ON POS. -02.
- Ⓢ REPRESENTS CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.

PLOT SCALE 1=133

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MADE BY: KOLB 9-27-91
CHECKED BY: McCARTIN

ENG. APPROVAL
D.E.M.

HCSD-XX-XX-XXX

SHEET 0F