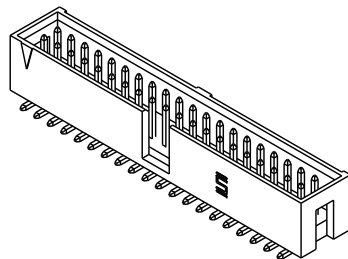


1.  REPRESENTS A CRITICAL DIMENSION.
2. ASSEMBLE GOLD PLATED END AS SHOWN.
3. TERMINAL PUSHOUT FORCE: 2 LBS BEFORE HEAT.
4. TERMINALS TO BE FLUSH TO .010[.25] BELOW TOP OF SHROUD.



* = NOT TOOLED

-02 THRU -36
(PER ROW)

-01: SURFACE MOUNT
(USE T-1S6-08-X-2)

- * -LC: LOCKING CLIP
- A: ALIGNMENT PIN (* ASO OPTION)
(FIG. 3 SHT. 2)
- P: PICK & PLACE PAD
(USE PPP-22)
- TR: TAPE & REEL
(POSITIONS -02 THRU -25 ONLY)

-DV: DOUBLE VERTICAL
(USE HTSS-XX-D)

-T: TIN (USE T-1S6-08-T-2)
-S: SELECTIVE GOLD (USE T-1S6-08-S-2)
-L: LIGHT SELECTIVE GOLD (USE T-1S6-08-L-2)

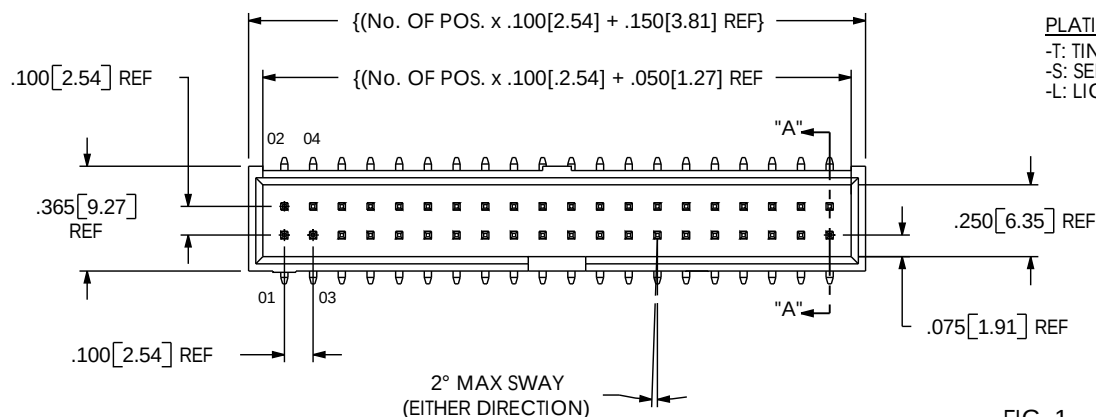
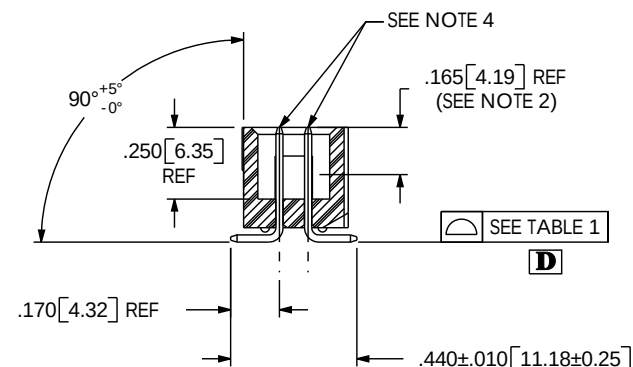
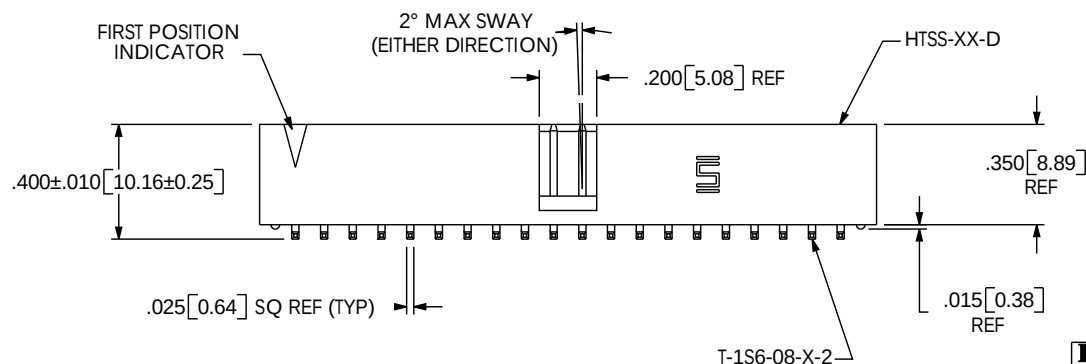


FIG. 1
HTSS-120-01-X-DV SHOWN



SECTION "A"-"A"

POSITIONS	COPLANARITY
-02 THRU -15	.0040[.102]
-16 THRU -36	.0060[.152]

DECIMALS	ANGLES
.XX: $\pm .01$ [.3]	2°
.XXX: $\pm .005$ [.13]	
.XXXX: $\pm .0020$ [.051]	

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OBTAINED WITHOUT THE EXPRESSED WRITTEN
CONSENT OF SAMTEC, INC.

MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP; COLOR: NATURAL
TERMINAL: PHOS BRONZE



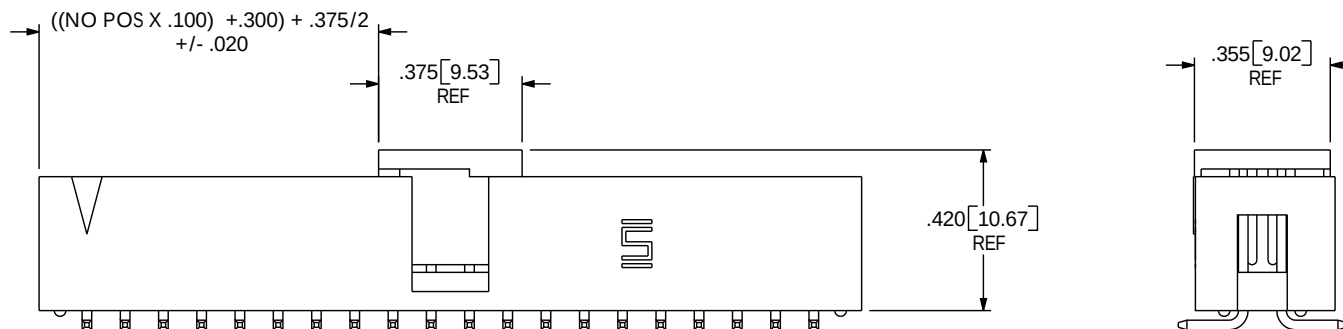
DESIGNED WITH **SolidWorks**

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812.944.6733 FAX: 812.948.3047
e-Mail: INFO@SAMTEC.COM CODE: 55322

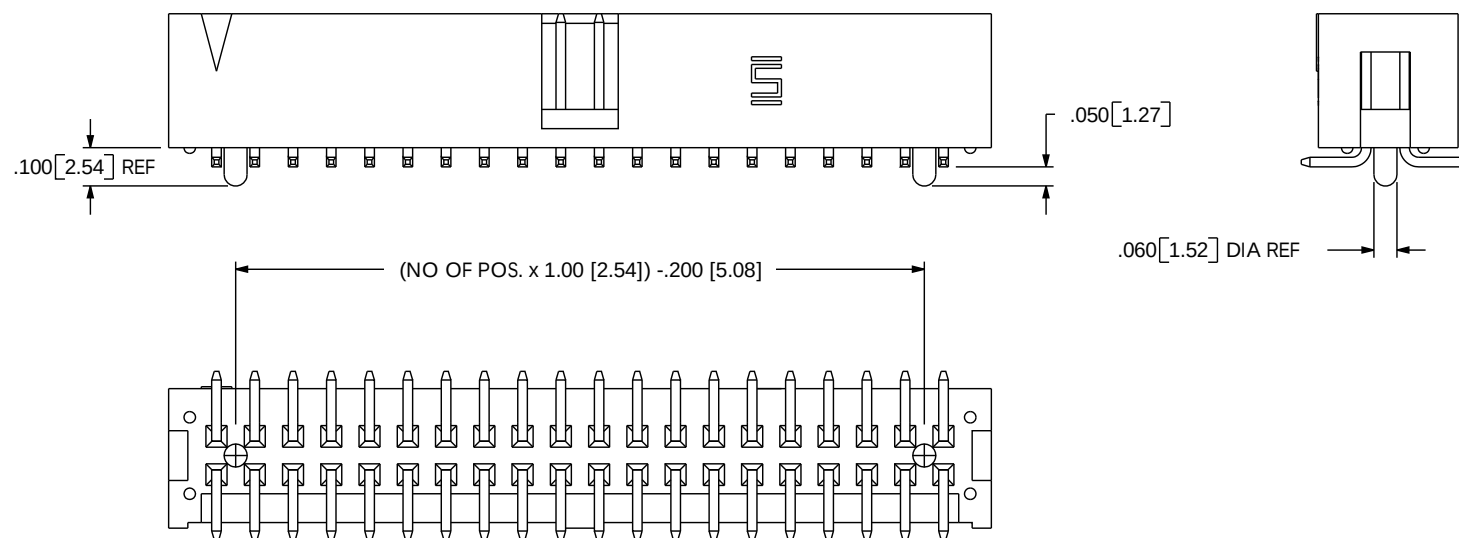
DESCRIPTION:	HIGH TEMP TOP SHROUD
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DWG. NO. HTSS-1XX-01-X-DV-XX

BY: T. WERNE 07/14/2001	SHEET 1 OF 2
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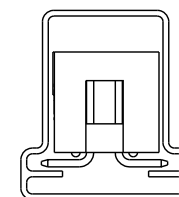
-P: PICK & PLACE PAD OPTION
(SAME AS FIG. 1 UNLESS OTHERWISE STATED)



-A: ALIGNMENT PIN OPTION
(SAME AS FIG. 1 UNLESS OTHERWISE STATED)

D

PACKAGING VIEW



TUBE: PT-1-24-02-08
PLUG: TP-13

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01 [.3]	2°
.XXX: ±.005 [.13]	
.XXXX: ±.0020 [.051]	

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MATERIAL: DO NOT SCALE DRAWING

THERMAX CG933L
MAX REGRIND: 25%
THICKNESS: .0100+/- .0005
MAX FLASH ALLOWED: .002
MAX GATE VESTIGE: .002

F:\DWG\MISC\MKTG\HTSS-1XX-01-X-DV-XX-MKT.SLDDRW



DESIGNED WITH
SolidWorks

SHEET SCALE: 1.5:1

DESCRIPTION: HIGH TEMP TOP SHROUD

DWG. NO. HTSS-1XX-01-X-DV-XX

BY: T. WERNE 07/14/2001 SHEET 2 OF 2

SAMTEC

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