

Safety Door Switch with Solenoid Interlock

SG-B1 SERIES

Ultra-slim

Safety Door Switch

SG-A1 SERIES



Safety Door Switch with Solenoid Interlock / Safety Door Switch Ultra-slim

SG-B1 SERIES / SG-A1 SERIES











Ultra-slim safety door switch

Introducing a safety door switch with solenoid interlock that is among the world's thinnest class*! With 5 built-in contacts

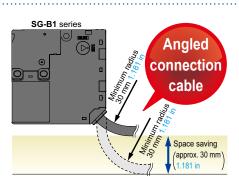
*Based on research conducted by our company as of September 2023.



Manual lock release can be operated from three directions.

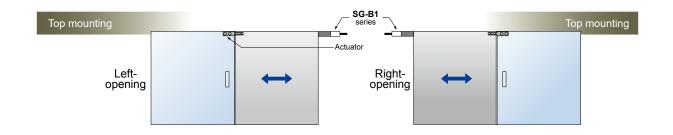


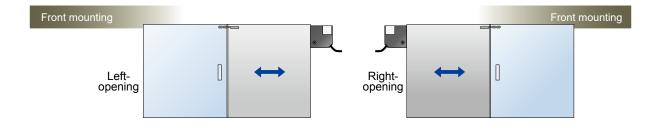
Space saving design with angled connection cable



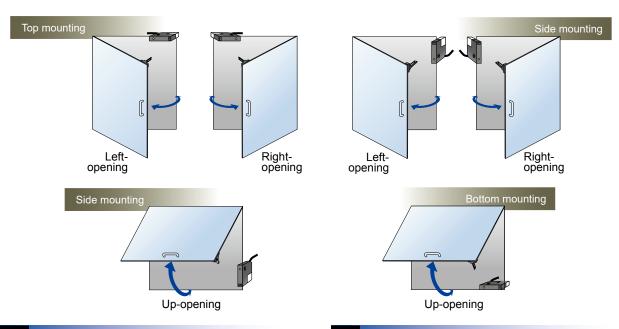
Can be installed on any door.

Sliding doors



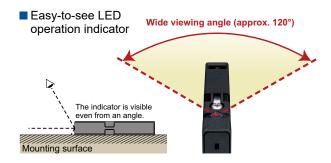


Hinged doors



SG-B1 series

- Choose between two types of locks:
 - Spring lock
 - Magnet lock



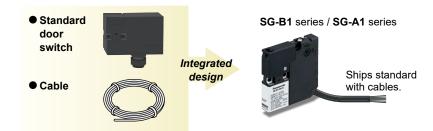
SG-A1 series

- Features three built-in contacts yet is among world's smallest designs.
- Choose from two actuator entry slot orientations.



All models come with cables pre-installed.

The **SG-B1** series and **SG-A1** series ship with bundled cables already connected internally. Since there is no need to provide cables separately, and because they are already connected internally, the number of wiring man-hours is cut in half.



Energy-saving design

The **SG-B1** series features an energy-saving design requiring current consumption of just 110 mA at 24 V DC (100 mA for the solenoid and 10 mA for the indicator), even though it also incorporates a solenoid interlock.



Low power consumption of 110 mA

ORDER GUIDE

Safety door switch with solenoid interlock

Actuators are not included with door switches and must be purchased separately.

Туре	Interlock force	Main contacts	Door monitor contacts	Lock monitor contacts	Cable length	Model No.
	500 N or more	1NC + 1NC	1NC 1NO 2NC 1NC	4NC	1 m 3.281 ft	SG-B1-SA-G1
Spring				INC	5 m 16.404 ft	SG-B1-SA-G5
lock type				1NO	1 m 3.281 ft	SG-B1-SB-G1
					5 m 16.404 ft	SG-B1-SB-G5
				4NO	1 m 3.281 ft	SG-B1-MA-G1
Magnet lock type				INC	5 m 16.404 ft	SG-B1-MA-G5
				4110	1 m 3.281 ft	SG-B1-MB-G1
				INO	5 m 16.404 ft	SG-B1-MB-G5

Safety door switch

Actuators are not included with door switches and must be purchased separately.

		•
Door monitor contacts	Cable length	Model No.
2NC	1 m 3.281 ft	SG-A1-02-1
ZNC	5 m 16.404 ft	SG-A1-02-5
010 . 410	1 m 3.281 ft	SG-A1-12-1
2NC + 1NO	5 m 16.404 ft	SG-A1-12-5
ONIC	1 m 3.281 ft	SG-A1-03-1
3NC	5 m 16.404 ft	SG-A1-03-5

Actuators

Actuators are not included with door switches and must be purchased separately.

Туре	Model No.
Straight actuator	SG-K11
Right-angle actuator	SG-K12 (Note 1)
Right-angle actuator (with plate)	SG-K12A
Horizontal / vertical angle	SG-K13
Horizontal / vertical angle adjustable actuators (Note 2)	SG-K14

Notes: 1) The right-angle SG-K12 actuator's tensile strength is 100 N. Using the device with a load in excess of this value may cause it to fall off the door. If you anticipate that the tensile load during use will exceed 100 N, use the right-angle (with plate) SG-K12A.

Choose a model after verifying the required direction of operation based on the relationship between the door and safety switch.







• SG-K12



• SG-K14







CONTACT CONFIGURATION / OPERATING PATTERNS

Saf	ety door switch with soleno	id interlocl	K			<u> </u>	Closed 🗌 : Open
			Status 1	Status 2	Status 3	Status 4	Unlocking using manual unlocking key
Sat	fety switch status		• Door closed • Machine ready to operate • Solenoid de-energized	Door closed Machine cannot be operated Solenoid energized	Door open Machine cannot be operated Solenoid energized	• Door open • Machine cannot be operated • Solenoid de-energized	Door closed Machine cannot be operated Solenoid de-energized
Door status				William Branch		A THE	Manual unlocking position
Do	or		•Closed (locked)	•Closed (unlocked)	•Open	•Open	•Closed (unlocked)
	Spring lock type SG-B1-SA-□ Magnet lock type	Main circuit 11-42					
	SG-B1-MA- Door monitor Lock monitor (At actuator entry) (When solenoid off)	Door monitor circuit (door closed) 21-22					
ation		Door monitor circuit (door closed) 31-32					
onfigura		Lock monitor circuit (locked) 51-52					
ontact c	Spring lock type SG-B1-SB-□ Magnet lock type	Main circuit 11-42					
and cc	SG-B1-MB-□	Door monitor circuit (door closed) 21-22					
Model No. and contact configuration	Main circuit: $\ominus 11$ + 12 41 + 42 Monitor circuit: $\ominus 21$ + 22 53 54 Monitor circuit: $\ominus 31$ + 32	Door monitor circuit (door closed) 31-32					
		Lock monitor circuit (unlocked) 53-54					
	Spring lock type Solenoid power A1-A2 (same for all models)		OFF (de-energized)	•ON (energized)	•ON (energized)	•OFF (de-energized)	OFF (de-energized)
	Magnet lock type Solenoid power A1-A2 (same for	all models)	•ON (energized)	•OFF (de-energized)	•OFF (de-energized)	•ON (energized) (Note 2)	OFF (de-energized) to ON (re-energized) (Note 1) (Note 2)
Mair	circuit: Connected to the machine driv		I it sending the interlo	ck signals of the pro	tective door	<u> </u>	(Note 1) (Note 2)

Main circuit: Connected to the machine drive control circuit, sending the interlock signals of the protective door. Monitor circuit: Sends the monitoring signals of open / closed and lock / unlocked statuses of the protective door.

Notes: 1) Do not attempt manual unlocking while the solenoid is energized.

2) Do not energize the solenoid for a long period of time while the door is open or while the door is unlocked manually.

 Operation characterist 	ics 🔲	: Coi	ntact ON (clo	sed) : Contact OFF (opened)					
(reference)	0 (Actua	tor n	nounting refe	erence position)	SG-B1-SB-□ 0	(Actua	ator i	mounting re	ferenc	ce position)
SG-B1-SA-□			0.043 (Lock	:)	SG-B1-MB-□			0.043 (Loc	,	
SG-B1-MA-□	Ap	prox. 4	I.7 0.185 pprox. 5.0 0.197	Approx. 27.4 1.079 (Travel: mm in)		A	pprox.	4.7 0.185 Approx. 5.0 0.197	Appı	rox. 27.4 1.079 (Travel: mm in)
Main circuit (11-42)				(Travoli: Illini III)	Main circuit (11-42)					(Travel: Illini
Door monitor circuit (21-22)					Door monitor circuit (21-22)					
Door monitor circuit (31-32)					Door monitor circuit (31-32)					
Lock monitor circuit (51-52)					Lock monitor circuit (53-54)					
(Actuator of	mplotoly	inco	tod) (Ast	uator pullod out)	(Actuator con	mnlataly	inco	rted) (Act	uator	nulled out)

- The operation characteristics show the contact status when the actuator enters an entry slot of an safety switch.
 The operation characteristics shown in the chart above are of the SG-K11 / SG-K12 / SG-K13 and SG-K14 actuators. For the SG-K12A actuator, subtract 0.6 mm 0.024 in.

Safety door switch

Salety door sv	VILCII					
Model No.	Conta	act configuration	Operation characteristics			
SG-A1-02-□	2NC	11 1 12 ⊖ 31 3 32 ⊖	0.8 0.031 (A 11-12 31-32	ctuator mounting reference p 0 Approx. Approx. 5.5 0.217 5.8 0.228	Approx. 28.2 1.110 (Travel: mm in) : Contact ON (closed)	
SG-A1-12-□	2NC + 1NO	11	11-12 21-22 33-34		: Contact OFF (opened)	
SG-A1-03-□	3NC	11	11-12 21-22 31-32 (Actuator cor	npletely inserted)	(Actuator pulled out)	

SPECIFICATIONS

		Designation	Saf	etv	door switch wi	th solen	oid inter	lock				
Iter	Item Series SG-B1 series											
		standards			EN 60947-5-1		19					
		ards for use	IEC 60204-1 / EN 60204-1, ISO 14119, EN ISO 14119, IEC 60947-5-1, UL 508, CSA C22.2 No.14									
Applicable regulations			CE Marking [Machinery Directive (2006/42/EC), RoHS Directive], UKCA Marking [Supply of Machinery (Safety) Regulations (2008 No.1597), RoHS Regulations]									
Operating condition	Amb	ient erature	-25 to +50 °C -13 to +122 °F (No dew condensation or icing Storage: -40 to +80 °C -40 to +176 °F									
gcon	<u> </u>	ent humidity	45 to 85 % RH									
ratin	-	ion degree		3 (Inside 2)								
ö	Altitu	ıde			2,000 m 6,56	1.68 ft ma	ax.					
	ited in	sulation (Ui)	150 V (Ма	or monitor circuit) in, Lock monitor cir veen ground and LE		id circuit)					
wit	pulse hstan imp)	d voltage	1.5 kV (Ма	or monitor circuit) in, Lock monitor circ tween ground and L		oid circuit)					
	ermal	current	-25 to +3 2.5 A (u	55° p t	riperature: 2C -13 to +95 °F 0 2 circuits) more circuits)	35 to +50 1.0 A (1	temperat) °C 95 to circuit) or more	+122 °F				
			le	=	Ue	30 V	125 V	250 V				
			Main circuit,	AC	Resistive load (AC-12)	-	2 A	-				
Ra	ited o	ed operational	look monitor circuit		Inductive load (AC-15)	-	1 A	-				
		(Ue) /		ဗ္ဂ	Resistive load (DC-12) Inductive load (DC-13)	2 A	0.4 A	-				
		perational				1 A -	0.22 A 2.5 A	1.5 A				
cui	rrent ((le)	Door	PC	Resistive load (AC-12) Inductive load (AC-15)	-	2.5 A	0.75 A				
			monitor	_	Resistive load (DC-12)	2.5 A	1.1 A	0.75 A				
			circuit	20	Inductive load (DC-13)	2.3 A	0.55 A	0.27 A				
Elec	tric shock	protection class	Class II (IEC 61140) (Note 1), (double insulated)									
Ор	erating	g frequency	900 operations/hour									
Actu	uator op	erating speed	0.05 to 1.0 m/sec.									
B ₁	0d		2,000,000 (ISO 13849-1 Annex C Table C.1)									
Ме	chanic	al durability	1,000,000 operations min. (GS-ET-19)									
du	ectrica rabilit	у	(90 A ,00	,000 operations m 10 operations/hou C-12 125 V 2A, D 10,000 operations 10 operations/hou 10 V AC/DC 0.1 A re	r, C-12 125 min. r, esistive lo	pad))				
		force			500 N min. (GS-I		ote 2)					
		ening travel	8 mm 0.315 in min.									
_		ening force	60 N min.									
tar	nce	resis-	300 m Ω max. (initial value, 1 m 3.281 ft cable) 700 m Ω max. (initial value, 5 m 16.404 ft cable)									
_	otectio			_	IP67 (IEC			. 2				
		esistance			ction: 100 m/s ² , D							
	oration sistan		Malfunction: 10 to 55 Hz, half amplitude 0.35 mm 0.014 in Destruction: 30 Hz, half amplitude 1.5 mm 0.059 in									
_		rotective device	Use 250 V / 10 A fast acting type fuse									
Material					Enclosure							
	ble			l	JL style 2464, No.							
ator	_	operating voltage		_	DC 24 V 1009							
Indic	-	ed current			A (solenoid 100 mA,							
Solenoid / Indicator	_	on voltage			d voltage × 85 % i							
Turn off voltage Rated voltage × 10 % min. (at 20 °C 68 °F)							(F)					
_	Indic	ator	Green LED SG-B1-□-G1: Approx. 220 g, SG-B1-□-G5: Approx. 600 g									
	eight	D! - !! -4		_	1: Approx. 220 g,							

Notes: 1) Basic insulation of 2.5 kV, 1.5 kV impulse withstand voltage is ensured between different contact circuits and between contact circuits and LED or solenoid in the enclosure. When both SELV (safety extra low voltage) or PELV (protective extra low voltage) circuits and other circuits (such as 230 V AC circuits) are used for the solenoid power and contact circuits at the same time, the SELV or PELV requirements are not met any more.

2) The actuator locking strength is rated at 500 N of static load. Do not apply a load higher than the rated value.

2) The actuator locking strength is rated at 500 N of static load. Do not apply a load higher than the rated value.
Do not apply a load higher than the rated value.
When a higher load is expected to work on the actuator, provide an additional system consisting of another safety switch without lock (such as the SG-A1 safety switch) or a sensor to detect door opening and stop the machine.

		1							
/	Designation	Safety door switch							
Iter		SG-A1 series							
App	licable standards	EN 60947-5-1, GS-ET-15							
	Standards for use	IEC 60204-1 / EN 60204-1, ISO 14119, EN ISO14119, IEC 60947-5-1, UL 508, CSA C22.2 No.14							
	plicable gulations	CE Marking [Machinery Directive (2006/42/EC), RoHS Directive], UKCA Marking [Supply of Machinery (Safety) Regulations (2008 No.1597), RoHS Regulations]							
Operating condition	Ambient temperature	-25 to +70 °C -13 to +158 °F (No dew condensation or icing allowed) Storage: -40 to +80 °C -40 to +176 °F							
ing c	Ambient humidity		45 to 85 9						
erat	Pollution degree		3 (Inside	e 2)					
ŏ	Altitude		2,000 m 6,561	.68 ft ma	ax.				
	oulse withstand tage (Uimp)		4 kV	•					
	ted insulation tage (Ui)		300 \	/					
The	ermal current		2.5 A	١					
		le	Ue	30 V	125 V	250 V			
	ted operational tage (Ue) /	AC	Resistive load (AC-12)	-	2.5 A	1.5 A			
	ted operational	Α0	Inductive load (AC-15)	-	1.5 A	0.75 A			
	rent (le)	DC	Resistive load (DC-12)	2.5 A	1.1 A	0.55 A			
		50	Inductive load (DC-13) 2.3 A 0.55 A 0.27						
	Electric shock protection class		Class II (IEC 61140), 回 (double insulated)						
Pro	Protection		IP67 (IEC	,					
Sh	ock resistance		Malfunction: 3 Destruction: 1						
	ration sistance	Malfunction: 5 to 55 Hz, half amplitude 0.5 mm 0.020 in Destruction: 30 Hz, half amplitude 1.5 mm 0.059 in							
	erating quency	1,200 operations/hour							
	tuator erating speed	0.05 to 1.0 m/sec.							
B ₁₀	Od	2,000,000 (ISO 13849-1 Annex C Table C.1)							
	echanical rability	1,000,000 operations min. (GS-ET-15)							
	ectrical rability	100,000 operations min. (AC-12, 250 V 1.5 A, DC-12 250 V 0.2 A) 1,000,000 operations min. (AC/DC 24 V 100 mA) (1,200 operations/hour)							
Dire	ect opening travel	8 mm 0.315 in min.							
Dire	ect opening force		60 N m	iin.					
	ntact sistance	300 mΩ max. (initial value, 1 m 3.281 ft cable) 700 mΩ max. (initial value, 5 m 16.404 ft cable)							
	ort-circuit otective device		Use 250 V / 10 A fast	acting t	ype fuse				
	nditional ort-circuit current	50 A (250 V)							
Ма	iterial	Enclosure: PA66							
Ca	ble	UL style 2464, No.20 AWG 6-core							
We	eight	SG-A1-□-1: Approx. 120 g, SG-A1-□-5: Approx. 420 g							

PRECAUTIONS FOR PROPER USE

- This catalog is a guide to select a suitable product.
 Be sure to read the instruction manual attached to the product prior to its use.
 - In order to avoid electric shock or fire, turn the power off before installation, removal, wire connection, maintenance, or inspection of the safety switch.
 - If relays are used in the circuit between the safety switch and the load, consider the danger and use safety relays, since welding or sticking contacts of standard relays may invalidate the functions of the safety switch.
 - Do not place a PLC in the circuit between the safety switch and the load. Safety and security can be endangered in the event of a malfunction of the PLC.



- Do not disassemble or modify the safety switch, otherwise a breakdown or an accident may occur.
- Do not install the actuator in a location where the human body may come in contact. Otherwise injury may occur
- Magnet lock type is locked when energized, and unlocked when de-energized. When energization is interrupted due to wire disconnection or other failures, the safety switch may be unlocked causing possible danger to the operators. Magnet lock type must not be used in applications where locking is strictly required for safety. Perform a risk assessment and determine whether solenoid lock type is appropriate.

Both series

- Regardless of door types, do not use the safety switch as a door stop. Install a mechanical door stop at the end of the door to protect the safety switch against excessive force.
- Do not apply external force on the actuator while unlocking, otherwise the actuator may not be unlocked.
- Do not apply excessive shock to the safety switch when opening or closing the door. A shock to the safety switch exceeding 1,000 m/s² may cause damage to the safety switch.
- If the operating atmosphere is contaminated, use a protective cover to prevent the entry of foreign objects into the safety switch through the actuator entry slots. Entry of a considerable amount of foreign objects into the safety switch may affect the mechanism of the safety switch and cause a malfunction.
- Do not store the safety switches in a dusty, humid, or organic-gas atmosphere, or in an area subjected to direct sunlight.
- Use proprietary actuators only. When other actuators are used, the safety switch may be damaged.

SG-B1 series

- The locking strength is rated at 500 N. Do not apply a load higher than the rated value. When a higher load is expected, provide an additional system consisting of another safety switch without lock (such as the SG-A1 safety switch) or a sensor to detect door opening and stop the machine.
- Regardless of door types, do not use the safety switch as a door lock. Install a separate lock using a latch or other measures.
- While the solenoid is energized, the switch temperature rises approximately 35 °C 95 °F above the ambient temperature (to approximately 85 °C 185 °F while the ambient temperature is 50 °C 122 °F). Do not touch to prevent burns. If cables come into contact with the switch, use heat-resistant cables.
- Bouncing will occur on the lock monitor contact during locking and unlocking (reference value: 20 ms).

 Although the SG-K11 / SG-K12 / SG-K12A actuators alleviate shock when the actuator enters a slot in the safety switch, make sure that excessive shock is not applied. If the rubber bushings become deformed or cracked, replace with new ones.

SG-A1 series

 Cover the unused actuator entry slot using the slot plug supplied with the safety switch.

Minimum radius of hinged door

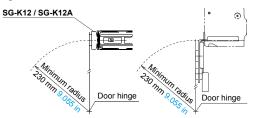
When using the safety switch on hinged doors, refer to the minimum radius of doors shown below. When using on doors with small minimum radius, use the angle adjustable actuator (SG-K13 / SG-K14).

Note: The values indicated in the figures below assume that there is no mechanical interference between the actuator and the safety switch when the door is opened or closed. Because deviation or dislocation of hinged doors may occur in actual applications, make sure of the correct operation before installation.

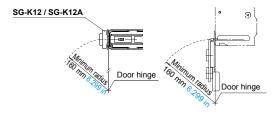
When using the right-angle actuator (SG-K12 / SG-K12A)

SG-B1 series

<When the door hinge is on the extension line of the actuator mounting surface>

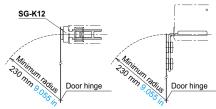


<When the door hinge is on the extension line of the safety switch surface>

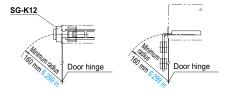


SG-A1 series

<When the door hinge is on the extension line of the actuator mounting surface>



<When the door hinge is on the extension line of the safety switch surface>



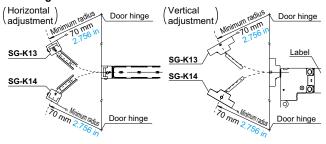
PRECAUTIONS FOR PROPER USE

When using the (SG-K13 / SG-K14) angle adjustable (vertical / horizontal) actuator

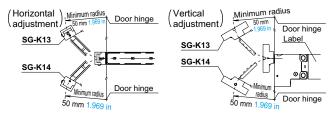
- When the door hinge is on the extension line of the actuator mounting surface: 70 mm 2.756 in
- When the door hinge is on the extension line of the safety switch surface: 50 mm 1.969 in

SG-B1 series

<When the door hinge is on the extension line of the actuator mounting surface>

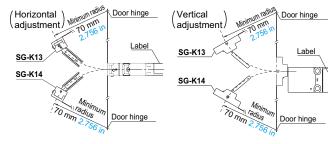


<When the door hinge is on the extension line of the safety switch surface>

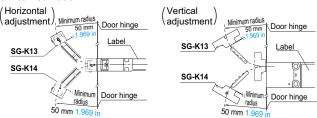


SG-A1 series

<When the door hinge is on the extension line of the actuator mounting surface>



<When the door hinge is on the extension line of the safety switch surface>



Actuator angle adjustment (vertical / horizontal)

- Using the angle adjustment screw (M3 hexagon-socket-head screw), the actuator angle can be adjusted.
 Adjustable angle: 0 to 20°
- The larger the adjusted angle of the actuator, the smaller the applicable radius of the door opening. After installing the actuator, open the door. Then adjust the actuator so that its edge can be inserted properly into the actuator entry slot of the safety switch.
- After adjusting the actuator angle, apply Loctite to the adjustment screw so that the screw will not move.

Mounting

 Mount the safety switch on a fixed piece of machinery or guard and the actuator on a hinged door. Avoid mounting both the safety switch and actuator on a hinged door. Doing so may cause equipment failure. For more information about how to mount the devices, see the following diagram:



Note: When mounting the actuator, make sure that the actuator \(\subseteq \) enters the slot in the correct direction, as shown on the right figure.



Recommended tightening torque for mounting screws

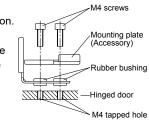
Safety switch: 1.0 to 1.5 N·m (Three M4 screws)*

Actuator: 1.0 to 1.5 N·m (Two M4 screws)*

- *The above recommended tightening torques of the mounting screws are the values confirmed with hexagon-socket-head bolts. When other screws are used and tightened to a smaller torque, make sure that the screws do not become loose after mounting.
- · Mounting bolts must be provided by the users.
- To avoid unauthorized or unintended removal of the safety switch and the actuator, it is recommended that the safety switch and actuator are installed in a secure manner, for example using special screws or welding the screws.
- When installing the SG-K12A actuator, use the mounting plate (supplied with the actuator) on the hinged door, and mount tightly using two M4 screws.

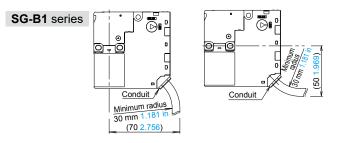
The mounting plate has orientation. Do not lose the mounting plate.

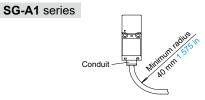
Adequate performance cannot be obtained without the plate as the actuator may fall off the door.



Cables

- Do not fasten or loosen the gland at the bottom of the safety switch.
- When bending the cable during wiring, make sure that the cable radius is kept at 30 mm 1.181 in minimum.
- When wiring, make sure that water or oil does not enter the cable.
- The solenoid has polarity. Make sure of the correct polarity when wiring.

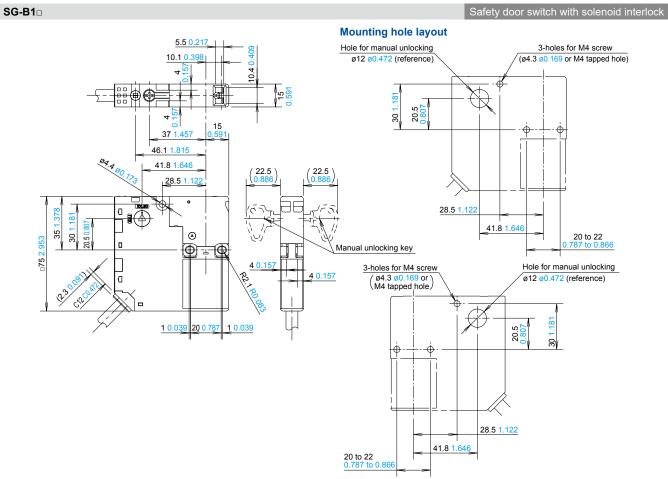




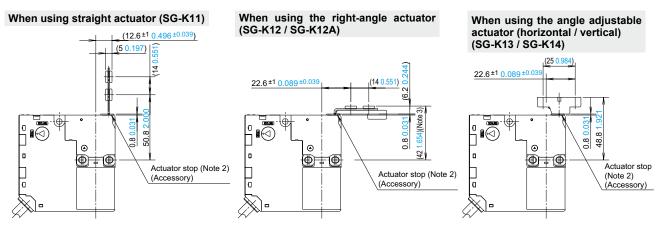
(Unit: mm in)

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.



Note 1: Drill mounting holes so that they are properly aligned for the orientation in which the safety switch will be used.



Notes: 2) The actuator stop is used to adjust the actuator position. Remove the actuator stop after the actuator position is mounted. 3) 41.4 1.63 when using **SG-K12**

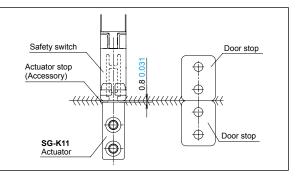
* The tensile strength of the SG-K12 actuator is 100N. If an excessive tensile force is applied, the actuator may fall off the door. When a tensile force exceeding 100N is expected, use the SG-K12A actuator with a plate.

Actuator mounting reference position

As shown in the figure on the right, the mounting reference position of the actuator when inserted in the safety switch is:

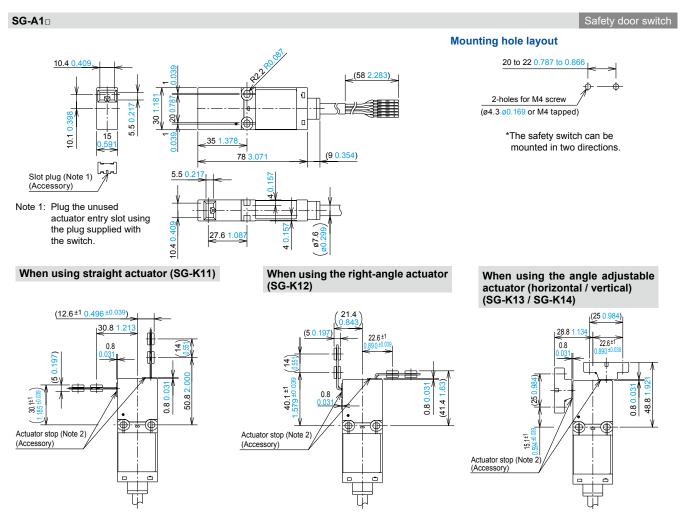
The actuator stop on the actuator lightly touches the safety switch.

* The actuator stop is used to adjust the actuator position. Remove the actuator stop after the actuator position is mounted.



DIMENSIONS (Unit: mm in)

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Note 2: The actuator stop is used to adjust the actuator position. Remove the actuator stop after the actuator position is mounted.

SG-K11 / SG-K12 Actuator

Actuator stop (Note)

Straight actuator (SG-K11) Right-angle actuator (SG-K12) * The tensile strength of the SG-K12 actuator is 100N. If an excessive tensile force is applied, the actuator 43.2 1.701 may fall off the door. (15.8 0.622) When a tensile force exceeding 100N is expected, use the SG-K12A actuator with a plate. When mounted (33.8 1.331) 4 When mounted (5.6 0.220) 0.8 0.031 When mounted (5 0.197) 2-ø9 ø0.3 Actuator stop (Note) Rubber bushing (Accessory) Rubber bushing

Note: The actuator stop is used to adjust the actuator position. Remove the actuator stop after the actuator position is mounted.

Actuator mounting hole layout (Straight actuator, right-angle actuator)

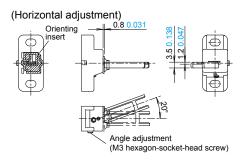


DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

SG-K13 / SG-K14 Actuato

Horizontal / vertical angle adjustable actuators (SG-K13)



0.512 28.2 1.110

7.5 0.295

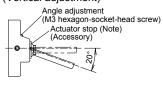
Horizontal / vertical angle adjustable actuators (**SG-K14**)

* The SG-K14 differs from the SG-K13 in that the direction in which the metal parts on the tip of the actuator are embedded is reversed by 180°.

(Horizontal adjustment)

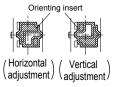


(Vertical adjustment)



Changes in the orientation of adjustment for angle adjustable (horizontal / vertical) actuators

The orientation of actuator adjustment (horizontal / vertical) can be changed using the orienting insert (white plastic) installed on the back of the actuator. Do not lose the mounting plate.



* The base is made of glass-reinforced PA66 (66 nylon). Angle adjustment screws are stainless steel (SUS).

When using adhesive on screws, take material compatibility into consideration.

Actuator mounting hole layout (horizontal / vertical angle adjustable actuators)

Note: The actuator stop is used to adjust the actuator position. Remove the actuator stop after the actuator position is mounted.

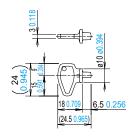


Vertical

∖adjustment*l*

Orienting

Manual unlocking key (Accessory: plastic)



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